

WEAVER

Cabinet & House Door Systems, Equipment & Tooling
"put the best to work in your Shop"

With your Weaver System you will receive a **PRE SETUP SYSTEM AND DOOR SAMPLES** produced by the system.

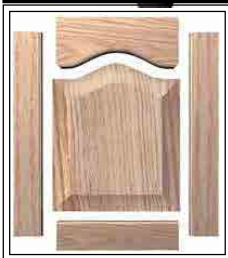
Cabinet Door Shaper Systems - Pages 7-41



Complete -
with Self-Centering Jigs,
Patterns and Industrial
Shaper Cutters

MACHINE A CROWN
RAISED PANEL DOOR ...

FAST



02:52

minutes seconds

Dependable
MADE IN the U.S.A.

Powerful Motors
Solid Spindles,
heavy tops
steel frames.

Three Shaper Cabinet Door System with Air Tenon,
Power Feeder, Cutters, Crown Jigs & Patterns, etc:

3 Phase System **\$26,395**
1 Phase System **\$26,995**

For 2nd Power Feeder add \$2,995



Crown Rail & Panel Patterns



Crown Panel Jig



Crown Rail Jig

Cabinet Door Shaper Systems Pages 7-41

House Door Shaper Systems Pages 43-51

Shaper Cutters
Pages 80-135



Sawblades
Pages 181



Ball Bearing Rub Collars
Pages 136



Warning Discs
Pages 137

Coping Hold
Down
Page 166



Air Tenon Jigs
Pages 5



Manual Crown Door Jigs & Patterns
Pages 168-169



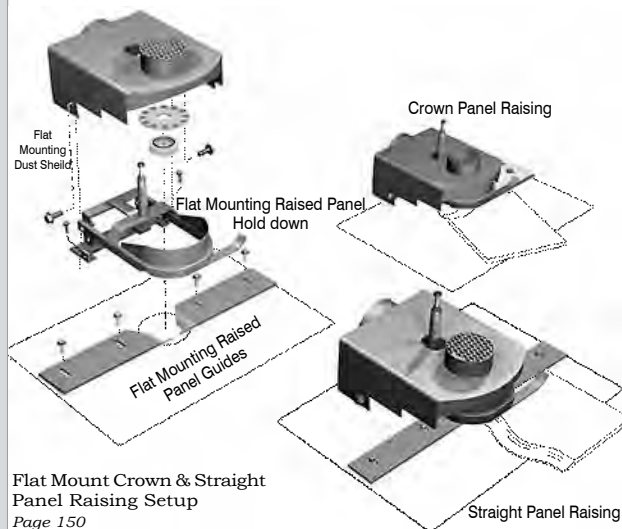
Air Crown Door
Jigs & Patterns
Pages 170-177



CALL FOR QUOTE ON YOUR CUSTOM SYSTEM NEEDS!

Shaper Essentials™

for Weaver Shapers Pages 52-79, Flat Mount Pages 139-161



Flat Mount Crown & Straight
Panel Raising Setup
Page 150

catalog May 2018



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House Door Shaper Systems
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Variable Speed
Belt Power Feeder
Pages 164



Edge Sander
Pages 178



Multiple Spindle Drill
Machine Pages 179



MANUFACTURED IN U.S.A.

www.weaver-company.com

Phone 1-913-831-1800

CALL TOLL FREE 1-800-255-6214

Fax 1-913-831-2974

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WEAVER COMPANY - 1108 SOUTH 37TH STREET - KANSAS CITY, KS 66106 USA

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EDGE SANDER

"Gives Your Company The Edge It Needs"

**Dependable
MADE IN the
U.S.A.**

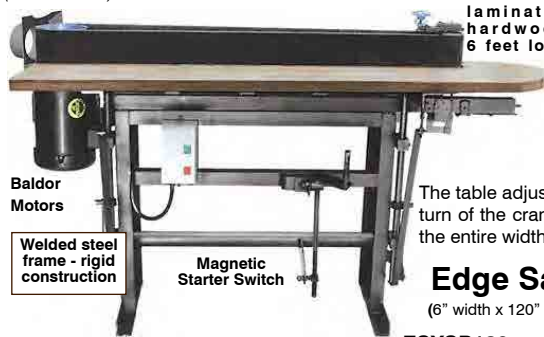
(4" Dust Chute)

Drive Wheel & Table Wheel are set
back of Platen - any length of material
can be sanded

Steel Platen
6" wide,
48" long
straight & flat

Solid table
laminated
hardwood
6 feet long

**Quick Action
Release Makes
Changing the
belts fast - Belt
aligning is
quickly made
by adjusting
the knob located
on top of
the machine.**



Baldor
Motors

Welded steel
frame - rigid
construction

Magnetic
Starter Switch

The table adjusts easily with a simple
turn of the crank, allowing the use of
the entire width of the sanding belt

Edge Sander Belts

(6" width x 120" length - Cloth Backing)

Edge Sanders

Item No.	Description	Price
ES1753	5 HP, 3 Ph.	\$8,495
ES1751	5 HP, 1 Ph.	\$8,995

ESXSP180	180 Grit	\$18
ESXSP120	120 Grit	\$18
ESXSP100	100 Grit	\$20
ESXSP080	80 Grit	\$20
ESXSP060	60 Grit	\$22
ESXSP036	36 Grit	\$22

SHAPERMASTER™

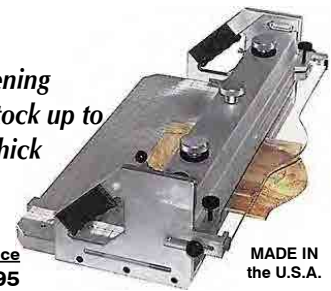
CROWN RAIL & PANEL JIG

Pneumatic Clamps & Air Ride

24" Opening
Work with Stock up to
2 1/4" Thick

Built In Rack & Pinion Center-
ing Device

Opening	Item No.	Price
24"	AJ2402	\$1,995



MADE IN
the U.S.A.

Air Jigs rides on an a thin cushion of air!
ACCURATE - EFFORTLESS

PLEXIGLASS RAIL & PANEL PATTERN SETS

10 Styles Available!

Pattern Set Shown:

#PA2417 \$365



For use with Shapermaster™ Air Crown Rail & Panel Jigs

Multiple Spindle Drill For Adjustable Shelving

*Drill two rows of eleven holes in your material 2" wide to
26" wide and any length material in 10 seconds*

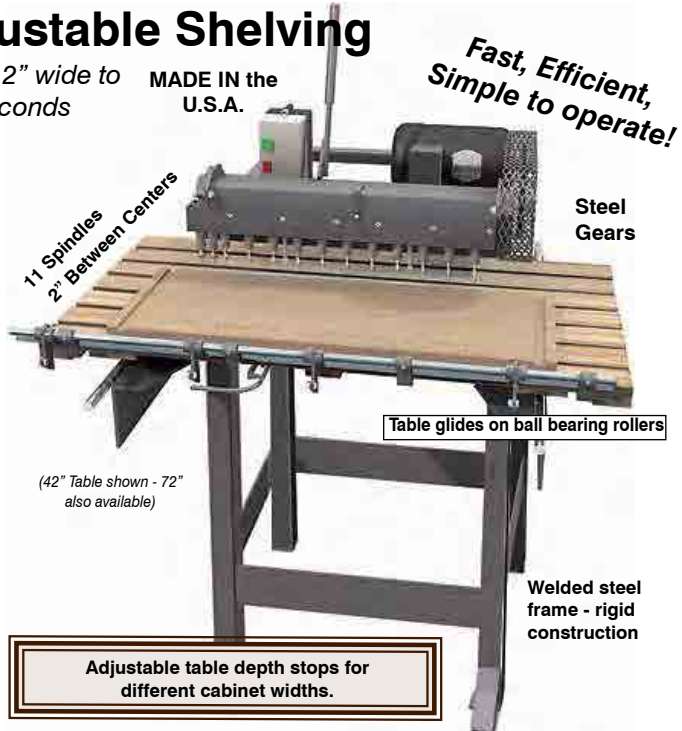
MADE IN the
U.S.A.

Item No.	Description	Price
DM1172	1 HP, 1 PH, 72" Table	\$11995
DM1372	1 HP, 3 PH, 72" Table	\$11895
DM1142	1 HP, 1 PH, 42" Table	\$11945
DM1342	1 HP, 3 PH, 42" Table	\$11845

1/4" or 5mm
brad point drill bits
included.

Adjustable Depth Gauge - drills
uniform depth regardless of the
thickness of the material

Spring loaded index pins for
quick line boring



11 Spindles
2" Between Centers

Steel
Gears

Table glides on ball bearing rollers

(42" Table shown - 72"
also available)

Welded steel
frame - rigid
construction

Rolling table for parallel drilling . . .

YOU DON'T HAVE TO TURN THE MATERIAL END-TO-END

Adjustable table depth stops for
different cabinet widths.

CROWN PANEL & RAIL JIGS & PATTERNS

JM330 Crown Rail Jig \$465

JM310 Crown Panel Jig \$495



MADE IN the U.S.A.



CROWN RAIL JIGS

This jig features a built-in rack
& pinion gear centering device
for top Rail.

CROWN PANEL JIGS

This jig features a built-in
rack & pinion gear centering
device for crown panels.

CROWN DOOR JIGS ARE FASTER

Just imagine, with these SELF-CENTERING JIGS you will not have to try to divide 17 7/16" by 2 or 11 15/16" by 2 or 9 5/16" by 2, and so on.

These jigs will also cut in half the number of times your employees will have to use their ruler saving you untold hours of time spent measuring and doing arithmetic. Now you and your employees can spend more time actually producing crown raised panel doors.

Wide Selection of Popular Patterns Available!



CROWN RAIL PATTERN SET (PA427 \$265 Shown)

CROWN PANEL PATTERN SET (PA417 \$265 Shown)

MANUFACTURED IN U.S.A.

Phone 1-913-831-1800

CALL TOLL FREE 1-800-255-6214

Fax 1-913-831-2974

WEAVER

AIR TENON FIXTURE

WEAVER

The Air Tenon Fixture comes in 4 models.
Air Jigs ride on a thin cushion of air!



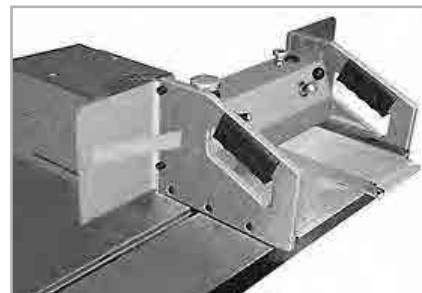
AJ1201LW 12" Air Tenon Jig "left",
clockwise cutter rotation.

ACCURATE - EFFORTLESS

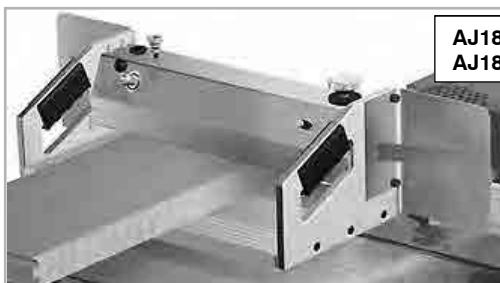
THESE JIGS RIDE IN A STANDARD $\frac{3}{8}$ " x $\frac{3}{4}$ " GROOVE
 IN YOUR SHAPER'S TOP.

Air Tenon Fixtures:

AJ1201LW	12" Wide	"Left"	\$ 1,195
AJ1201RW	12" Wide	"Right"	\$ 1,195

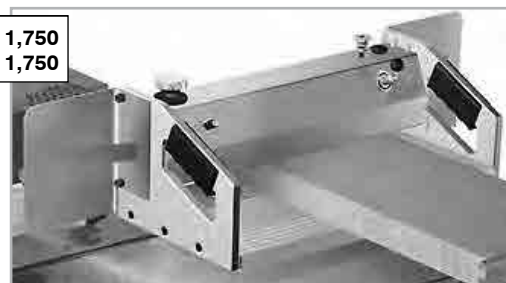


AJ1201RW 12" Air Tenon Jig "right",
counter clockwise cutter rotation.



AJ1801LW 18" Air Tenon Jig "left",
clockwise cutter rotation.

AJ1801LW	18" Wide	"Left"	\$ 1,750
AJ1801RW	18" Wide	"Right"	\$ 1,750



AJ1801RW 18" Air Tenon Jig "right",
counter clockwise cutter rotation.

MADE IN the U.S.A.**FOR YOUR CONVENIENCE**

QUICK DELIVERY - Many items are in stock. We ship ground UPS and large items are shipped via motor freight. Next Day Air and Priority Mail 2nd Day Air UPS is available.

CUSTOM SERVICE - For your custom ball bearing rub collars, custom shaper cutters, or custom shaping system, call us today.

EXTENDED HOURS - We come in early and stay late to accomodate both the East and West coast, so you can call now.

TOLL FREE NUMBER - Call 1-800-255-6214 with your order or question for customer service - our staff is eagerly waiting to help you. We are here most Saturdays.

Weaver Company
 1108 South 37th Street
 Kansas City, KS 66106 U.S.A.

1-800-255-6214

FAX (913) 831-2974 PHONE (913) 831-1800

DVDs AVAILABLE

LIMITED WARRANTY Products sold or manufactured by us have limited warranty of one year from the date of purchase against defects in material and workmanship. No other warranties are implied.

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 without notice

LLAME A U.S.A. POR COBRAR AL 1-800-255-6214
NUESTRO PERSONAL HABLA ESPANOL,
ESTAMOS PARA SERVIRLE

Catalog May 2018

NOTE: In some of our pictures and illustrations the warning discs, Dust Shields and some accessories have been removed for better illustration of the cutter and work.

WARNING - The Equipment and Tooling in this literature can be dangerous.

ALWAYS - Keep hands so they cannot be pulled or pushed into cutters.

ALWAYS - Wear safety glasses.

ALWAYS - Keep all cutters completely covered with proper hold downs, fences, warning discs and Dust Shields.

ALWAYS - Be sure to follow these safety rules and all other general shop safety procedures plus your local, state and national safety standards when using the equipment and tooling in this literature.

MANUFACTURED IN U.S.A.

www.weaver-company.com

Phone 1-913-831-1800

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May 2018 - 5

SHAPING MACHINERY & TOOLING FOR YOUR SHOP!

Industry Leading Quality & Production made Affordable

... Shaper Systems, Cutters, Shaper Essentials, Saw Blades, Power Feeders ...

CROWN RAISED PANEL SHAPER FOR \$6,595

RAISED PANEL HOLD DOWN, GUIDES, BALL BEARING RUB COLLAR

RAISED PANEL CUTTER

SHAPER WRENCHES

(Other Profiles Available)

2 SHAPER SHAKER CABINET DOOR SYSTEM FOR \$17,995

STEEL STICKER PLATE

VARIABLE SPEED BELT POWER FEEDERS

AIR TENON JIG

TENON FENCE

SHAPER WRENCHES

STILE & RAIL CUTTER SET

For your Shaping Needs Call Toll Free 1-800-255-6214

GLASS MULLION CABINET DOOR SHAPER SYSTEM

for the frame, divided light & grille mullions ...

\$19,995

SH1316 Shaper 3HP
(1-1/4" Spindle 28" x 20" Top)

SH1316 Shaper 3HP
(1-1/4" Spindle 28" x 20" Top)

2 Shaper Glass Mullions Cabinet Door System with Air Tenon Jig, Power Feeder, Cutters and accessories to produce square and crown glass cabinet doors with grille and true divided light mullions.

1 Phase System **\$19,955**
3 Phase System **\$19,795**

Other components shown: Dust Shield, Air Tenon Fixture, Weaver Belt Power Feeder, Tenon Fence, Shaper Wrenches, Crown Rail Patterns, Dead Collar, Crown Rail Jig, Sticking Setup For Frame & Mullions.

AIR TENON FIXTURE

Opening 11 7/8" Wide,
Work with Stock up to
2 1/4" Thick

Air Tenon Fixture
#AJ1201RW \$1,195



RIDES IN STANDARD 3/8" x 3/4" GROOVE IN SHAPER TOP

VARIABLE SPEED BELT POWER FEEDER

Hinged for quick removal - Easily lifted out of the way to use jig, shaper or change cutters

Continuous Duty

Works
Anywhere
110 Volts



Variable Speed for running different types of material and depth of cut

Angle of belts are easily adjusted - feed stock into fence or away from fence.

Item No.	Description	Price
PF721W	Weaver Double Bond Belt Power Feeder	\$2,995

INDUSTRIAL MACHINE ECONOMICALLY PRICED!

CALL TOLL FREE 1-800-255-6214

WEAVER DOOR SYSTEMS

Crown Raised Panel Cabinet Door Systems, Equipment & Tooling
make your production simpler . . .

QUICK:

Be able to come up with add-on orders or replace any doors needed in the installation of a kitchen . . .

EFFICIENT:

Producing custom sizes, types of wood, raise panel, finished ends, island cabinets, and door designs using convenient and accurate jigs and patterns . . .

COMPLETE:

The job - move those cabinets out of the shop as you can make the doors and panels you need to finish!

MACHINE A CROWN RAISED PANEL DOOR . . .

FAST



02:52
minutes seconds



Wide Selection of Pattern Styles Available



Finished Ends, Wainscoting & more virtually any length



With your Weaver System you will receive a **PRE SETUP SYSTEM AND DOOR SAMPLES** produced by the system.

3 Shaper Cabinet Door System

\$26,495

Complete -
with Self-Centering Jigs,
Patterns and Industrial
Shaper Cutters



Strong -
1-1/4" Spindles, cast iron,
heavy ribbed tops, welded
steel frames.

Dependable
MADE IN the U.S.A.

Powerful -
Continuous Duty
Baldor Motors

Note: In some of our pictures and illustrations the safety covers, dust hoods and some accessories have been removed for better illustration of the cutter and work.

Three Shaper Cabinet Door System with Air Tenon, Power Feeder, Cutters, Crown Jigs & Patterns, etc:

For 2nd Power Feeder add \$2,995

3 Phase System **\$26,495**
1 Phase System **\$26,995**

CALL FOR QUOTE ON YOUR CUSTOM SYSTEM NEEDS!

3 Shaper Cabinet Door System

THIS SYSTEM COMES COMPLETE WITH:



3 - Weaver Heavy Duty Industrial Shapers

Crown Panel Jig

Crown Rail Jig

Air Tenon Fixture



Crown Rail, Crown
Panel Hardwood
Pattern Sets

Cutters: Raised Panel, Stile
& Rail Sets, Panel Trimming



Weaver Variable Speed
Belt power Feeder

PLUS Dust Hoods, Rub Collars, Fences, Sticking Setup, & other essentials for machining Crown Raised Panel Cabinet Doors!

Catalog May 2018

Weaver Company
1108 South 37th Street
Kansas City, KS 66106-2028

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May 2018 - 7

Dependable
MADE IN the U.S.A.

WEAVER

6-Shaper Cabinet Door System \$57,495

Powerful -
Continuous Duty
Motors

Complete -
with Self-Centering Jigs,
Patterns and Industrial
Shaper Cutters



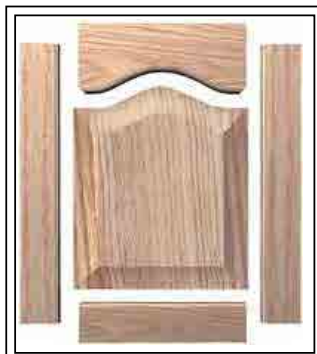
Strong -
spindles,
heavy tops,
welded steel frames.

With your Weaver System you will receive a **PRE SETUP SYSTEM AND DOOR SAMPLES** produced by the system.

6 SHAPER CABINET DOOR SYSTEM THIS SYSTEM COMES COMPLETE WITH:

MACHINE A CROWN RAISED
PANEL DOOR . . .

FAST



02:52
Minutes Seconds

**6 SHAPER CABINET
DOOR SYSTEM**

DEDICATED . . .

TENONING

STILE & RAIL STICKING

CROWN RAIL & PANEL
TRIMMING

CROWN RAIL
STICKING

CROWN PANEL RAISING

STRAIGHT PANEL RAISING



6 Weaver Heavy Duty Industrial Shapers (3 Standard, 3 Large Top)



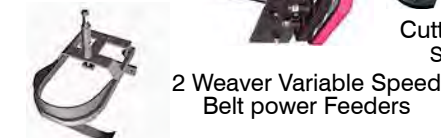
Air Tenon Fixture

2 Air Crown Rail
& Panel Jigs

Plexiglass Rail &
Panel Patterns



Cutters: Raised Panel, Stile & Rail
Sets, Rail & Panel Trimming



2 Weaver Variable Speed
Belt power Feeders

Raised Panel Hold Down



(Other Profiles Available)

6 Shaper Cabinet Door System with Air Tenon Jig, 2 Air Crown Jigs,
2 Power Feeders, Cutters & Patterns, etc:

Note: In some of our pictures and illustrations the safety covers, dust hoods and some accessories have been removed for better illustration of the cutter and work.

3 Phase System **\$57,495**
1 Phase System **\$58,995**

PLUS Hold Downs, Dust Hoods, Rub Collars, Fences, Sticking Setup, &
other accessories for machining Crown Raised Panel Cabinet Doors

CALL FOR QUOTE ON YOUR CUSTOM SYSTEM NEEDS!

Weaver Company
1108 South 37th Street
Kansas City, KS 66106-2028

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Shaper Systems Table of Contents

Page		Price (\$)	
		1 Phase	3 Phase
	<u>Cabinet Door Shaper Systems</u>		
1	3 Shaper Cabinet Door 5/8" Panel - Brazed Tip Tooling	26,995	26,395
6	1 Shaper Panel Raising System	6,995	6,595
6	2 Shaper Shaker Cabinet Door Frame Shaper System	17,995	17,795
6	2 Shaper Crown Glass Mullion Cabinet Door Shaper System	19,995	19,795
7	3 Shaper Cabinet Door 5/8" Panel - Brazed Tip Tooling	26,995	26,495
8	6 Shaper Cabinet Door 5/8" Panel - Insert Tooling	58,995	57,495
10	12 Shaper Cabinet Door 3/4" Panel - Brazed Tip Tooling	118,480	116,380
12	9 Shaper Cabinet Door 3/4" Panel - Brazed Tip Tooling	79,660	78,460
14	3 Shaper Cabinet Door 3/4" Panel - Brazed/Insert Tooling	31,995	31,395
18	2 Shaper Glass Mullion Cabinet Door	19,995	19,795
19	6 Shaper Cabinet Door 3/4" Panel - Brazed/Insert Tooling	59,495	57,995
26	1 Shaper Door Edge Shaper - Insert Tooling	9,000	8,900
27	1 Shaper Door Edge - Insert Tooling	9,000	8,950
28	2 Shaper Shaker Cabinet Door Frame - Insert Tooling	17,995	17,795
30	2 Shaper Shaker Cabinet Door Frame - Brazed Tip Tooling	12,995	12,795
32	1 Shaper Shaker Cabinet Door Frame - Brazed Tip Tooling	7,695	7,595
34	1 Shaper Shaker Straight Panel Raising	6,495	6,395
36	1 Shaper Cabinet Door 3/4" Panel - Brazed Tooling - Coping Hold Down	15,595	15,195
37	1 Shaper Cabinet Door 5/8" Panel - Insert Tip Tooling - Air Tenon	16,395	15,995
38	1 Shaper Cabinet Door 5/8" Panel Brazed Coping - Hold Down	12,595	12,195
182	2 Shaper Glass Mullion Cabinet Door	19,995	19,795
		Price (\$)	
	<u>House Door Shaper Systems</u>	1 Phase	3 Phase
43	4 Shaper Crown & Square - Solid Panel & Glass Mullions System	59,292	57,718
44	Straight Tenon Shaper	12,261	11,861
46	Straight Sticking Shaper	13,881	13,481
48	Straight Panel Raising Shaper	14,235	13,484
50	Crown Rail, Panel & Mullion Shaper	18,915	13,961

MANUFACTURED IN U.S.A.

www.weaver-company.com

Phone 1-913-831-1800

CALL TOLL FREE 1-800-255-6214

Fax 1-913-831-2974

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WEAVER COMPANY - 1108 SOUTH 37TH STREET - KANSAS CITY, KS 66106 USA

- 9 -

May 2018 - 9

Weaver's 12 Shaper System Gives You These Capabilities:



1 TENONING #1201

The Air Tenon Jig secures the rail with pneumatic clamp and glides on an ultra thin cushion of air making the operation effortless.

2 STILE AND RAIL STICKING #1202

This Sticking set up sizes material at the same time it is being shaped. It cuts consistently and easily.

3 STRAIGHT PANEL RAISING #1203

Power Feeding panels with Hold Down & guides makes raising panels accurate & easy.

4 CROWN RAIL STICKING #1204

This will shape the crown rail as the pattern follows the rub collar. The operation is made easier by the Jig gliding on a thin cushion of air.

5 CROWN RAIL & PANEL TRIMMING #1205

This trims crown rail & panel as the pattern follows the rub collar. The operation is made easier by the Jig gliding on a thin cushion of air.

6 CROWN PANEL RAISING #1206

This will raise the crown as the panel pattern follows the rub collar. The operation is made easier by the Jig gliding on a thin cushion of air.

7 GLASS TENONING #1207

The Air Tenon Jig secures the rail with pneumatic clamp and glides on an ultra thin cushion of air making the operation effortless.

8 GLASS STRAIGHT STICKING #1208

This Sticking set up sizes material at the same time it is being shaped. It cuts consistently and easily.

9 SHAKER TENONING #1209

The Air Tenon Jig secures the rail with air clamp on a thin cushion of air for an effortless operation.

10 SHAKER STRAIGHT STICKING #1210

This Sticking set up sizes material at the same time it is being shaped. It cuts consistently and easily.

11 SHAKER STRAIGHT PANEL RAISING #1211

Power Feeding panels with Hold Down & guides makes raising panels accurate & easy.

12 DOOR EDGE #1212

With the Fence, Hold Down and Drawer Front Jig, this is an excellent Door & Drawer edge shaping operation.

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12 Shaper Crown Raised Panel, Glass & Shaker Cabinet Door System with Door Edge \$116,380

6 Shaper Crown Raised Panel Cabinet Door System \$57,995

1 TENONING #1201

2 STILE AND RAIL STICKING #1202

3 STRAIGHT PANEL RAISING #1203

4 CROWN RAIL STICKING #1204

5 CROWN RAIL & PANEL TRIMMING #1205

6 CROWN PANEL RAISING #1206

2 Shaper Glass Mullion Cabinet Door System \$19,795

7 GLASS TENONING #1207

8 GLASS STILE AND RAIL STICKING #1208

3 Shaper Shaker Cabinet Door System \$26,695

9 SHAKER TENONING #1209

10 SHAKER STILE & RAIL STICKING #1210

11 SHAKER PANEL RAISING #1211

Door Edge Shaper \$11,895

12 DOOR EDGE #1212

1 TENONING #1201

2 STILE AND RAIL STICKING #1202

3 STRAIGHT PANEL RAISING #1203

4 CROWN RAIL STICKING #1204

5 CROWN RAIL & PANEL TRIMMING #1205

6 CROWN PANEL RAISING #1206

7 GLASS TENONING #1207

8 GLASS STILE AND RAIL STICKING #1208

9 SHAKER TENONING #1209

10 SHAKER STRAIGHT STICKING #1210

11 SHAKER STRAIGHT PANEL RAISING #1211

12 DOOR EDGE #1212

Shaper 3HP 1-1/4" Spindle 20"x28" top, Table Top Groove

Shaper 3HP 1-1/4" Spindle 20"x28" top.

Shaper 5HP 1-1/4" Spindle 20"x28" top.

Shaper 3 HP 1-1/4" Spindle 28" x 40" top

Shaper 5 HP 1-1/4" Spindle 28"x40" top

Shaper 5 HP 1-1/4" Spindle 28"x40" top

Shaper 3HP 1-1/4" Spindle 20"x28" top with Table Top Groove

Shaper 3HP 1-1/4" Spindle 20"x28" top.

Shaper 3HP 1-1/4" Spindle 20"x28" top.

Shaper 3HP 1-1/4" Spindle 20"x28" top.

Shaper 5 HP 1-1/4" Spindle 20"x28" top.

Shaper 3HP 1-1/4" Spindle 20"x28" top with Table Top Groove

Shaper 3HP 1-1/4" Spindle 20"x28" top.

Shaper 3HP 1-1/4" Spindle 20"x28" top.

Shaper 3HP 1-1/4" Spindle 20"x28" top.

Shaper 5 HP 1-1/4" Spindle 20"x28" top.

Shaper 3HP 1-1/4" Spindle 28"x40" top with table top groove

Stile & Rail Cutters - Rail Half

Stile & Rail Cutters - Stile Half

Raised Panel Cutters w/Partial Under Cutter

Dead Collar

Stacked Square Edge Cutter

Raised Panel Cutters w/Partial Under Cutter

Glass Stile & Rail Cutters - Rail Half

Glass Stile & Rail Cutters - Stile Half

Dead Collar

Glass Sticker Plate Setup

Air Tenon Jig

Tenon Fence

22" Crown Rail Jig

Shaker Stile & Rail Cutters - Rail Half

Shaker Stile & Rail Cutters - Stile Half

Dead Collar

Raised Panel Guides

Shaker Sticker Plate Setup

Air Tenon Jig

Tenon Fence

Power Feeder

Door Edge Cutters

General Hold Down

Door Edge Fence

Drawer Front Hold Down

Power Feeder

Dust Shield

Warning Disc

Shapermaster Rail Jig

Plexiglass Rail Patten

Plexiglass Panel Patterns

Shapermaster Panel Jig

Lead Fence

Lead Fence

Lead Fence

Shapermaster Rail Jig

Plexiglass Rail Patten

Plexiglass Panel Patterns

Shapermaster Panel Jig

Lead Fence

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Shapermaster Rail Jig

Plexiglass Rail Patten

Plexiglass Panel Patterns

Shapermaster Panel Jig

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Lead Fence

Shapermaster Rail Jig

Plexiglass Rail Patten

Plexiglass Panel Patterns

Shapermaster Panel Jig

Lead Fence

Lead Fence

Lead Fence

Shaper Wrenches

Dust Shield

Dust Shield

Dust Shield

Dust Shield

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Dust Shield

Warning Disc

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(Other Cutter Profiles Available)

Weaver Door Systems:

- 6 Shaper Crown Raised Panel Cabinet Door System (#1201, 1202, 1203, 1204, 1205, 1206)
- 2 Shaper Glass Mullion Cabinet Door System (#1207, 1208)
- 3 Shaper Shaker Cabinet Door System (#1209, 1210, 1211)
- 1 Door Edge Shaper (#1212)

12 Shaper Crown Raised Panel, Shaker & Glass Cabinet Door System with Door Edge (#1201 thru #1212)

1 Phase System	3 Phase System
\$ 54,495	\$ 57,995
\$ 19,995	\$ 19,795
\$ 26,995	\$ 26,595
\$ 11,995	\$ 11,895
-----	-----
\$118,480	\$116,480

With your Weaver System you will receive a **PRE SETUP SYSTEM AND DOOR SAMPLES** produced by the system.

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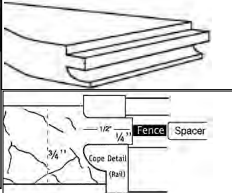
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May 2018 - 11

Weaver's 9 Shaper System Gives You These Capabilities:

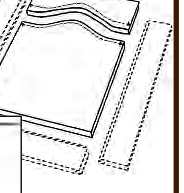
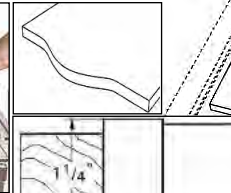


1a TENONING #901a



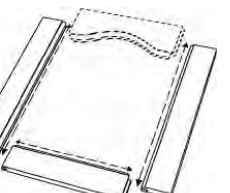
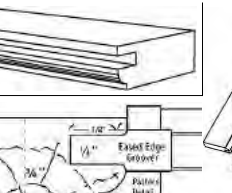
The Air Tenon Jig secures the rail with pneumatic clamp and glides on an ultra thin cushion of air making the operation effortless.

1b CROWN PANEL TRIMMING #901b



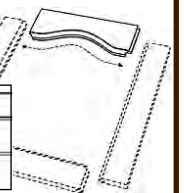
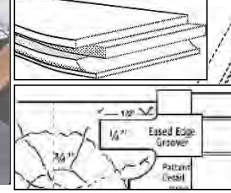
This trims crown panel as the rub collar, follows the pattern.

2a STILE AND RAIL STICKING #902a



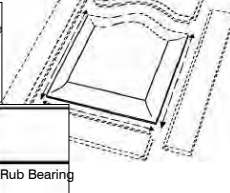
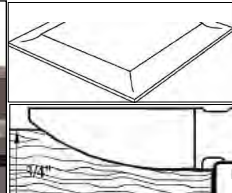
This Sticking set up sizes material at the same time it is being shaped. It cuts consistently and easily.

2b CROWN RAIL STICKING #902b



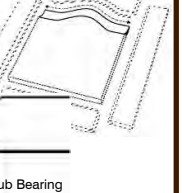
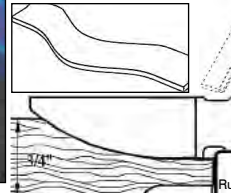
This will shape the crown rail as the rub collar, follows the pattern. The operation is made fast and uniform by use of the jig & pattern.

3a STRAIGHT PANEL RAISING #903a



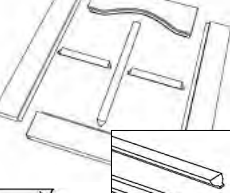
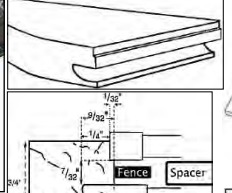
The Hold Down, and Guides ensure the work is accurate.

3b CROWN PANEL RAISING #903b



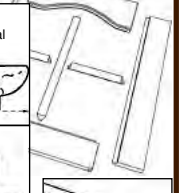
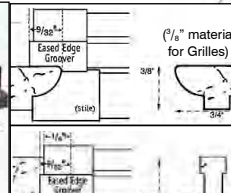
The Raised Panel Hold Down, Ball Bearing Rub Collar and Guides allow the crown panels to be raised accurately.

4 GLASS TENONING #904



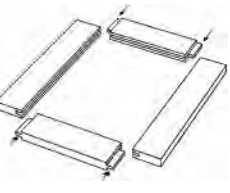
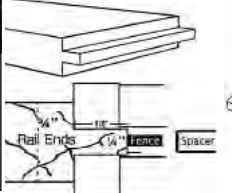
The Air Tenon Jig secures the rail with pneumatic clamp and glides on an ultra thin cushion of air making the operation effortless.

5 GLASS STRAIGHT STICKING #905



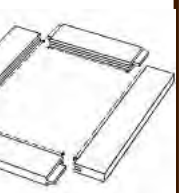
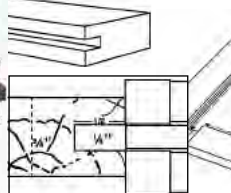
This Sticking set up sizes material at the same time it is being shaped. It cuts consistently and easily.

6 SHAKER TENONING #906



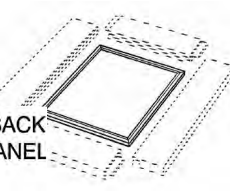
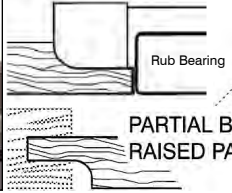
The Air Tenon Jig secures the rail with air clamp and glides on a thin cushion of air for an effortless operation.

7 SHAKER STRAIGHT STICKING #907



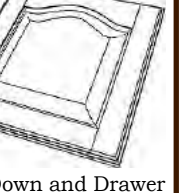
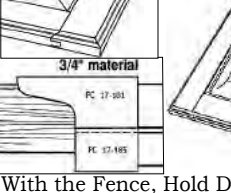
This Sticking set up sizes material at the same time it is being shaped. It cuts consistently and easily.

8 SHAKER STRAIGHT PANEL RAISING #908



The Hold Down, and Guides ensure the work is accurate.

9 DOOR EDGE #909



With the Fence, Hold Down and Drawer Front Jig, this is an excellent Door & Drawer Edge shaping operation.

Weaver Company
1108 South 37th Street
Kansas City, KS 66106-2028

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9 Shaper Crown Raised Panel, Glass & Shaker Cabinet Door System with Door Edge \$78,460

3 Shaper Crown Raised Panel Cabinet Door System \$26,795

STRAIGHT & CROWN STILE AND RAIL STICKING
#902a #902b

TENONING & PANEL TRIMMING
#901a #901b

STRAIGHT & CROWN PANEL RAISING
#903a #903b

2 Shaper Glass Mullion Cabinet Door System \$19,065

GLASS TENONING
#904

GLASS STILE AND RAIL STICKING
#905

(For Crown, Add \$730)

3 Shaper Shaker Cabinet Doors System \$23,700

SHAKER TENONING
#906

SHAKER STICKING
#907

SHAKER PANEL RAISING
#908

Door Edge Shaper \$8,900

DOOR EDGE
#909

1a TENONING #901a

1b CROWN PANEL TRIMMING #901b

2a STILE AND RAIL STICKING #902a

2b CROWN RAIL STICKING #902b

3a STRAIGHT PANEL RAISING #903a

3b CROWN PANEL RAISING #903b

4 GLASS TENONING #904

5 GLASS STILE AND RAIL STICKING #905

6 SHAKER TENONING #906

7 SHAKER STICKING #907

8 SHAKER PANEL RAISING #908

9 DOOR EDGE #909

Shaper 3HP 1-1/4" Spindle 20"x28" top with Table Top Groove

Panel Trimming Cutter

Stile & Rail Cutters - Rail Half

Dead Collar

Sticker Plate Setup

Raised Panel Guides

Air Tenon Jig

Panel Trimming Table

Crown Rail Jig

Power Feeder

Raised Panel Hold Down

Tenon Fence

Crown Panel Jig

Dust Shield

Crown Panel Patterns

Dust Shield

Crown Rail Patterns

Dust Shield

Warning Disc

Warning Disc

Warning Disc

Warning Disc

Warning Disc

Shaper Wrenches

Shaper 3HP 1-1/4" Spindle 20"x28" top with Table Top Groove

Shaper 3HP 1-1/4" Spindle 20"x28" top.

Shaper 5HP 1-1/4" Spindle 20"x28" top.

Raised Panel Cutters w/ Partial Under Cutter

Ball Bearing Rub Collar

Glass Stile & Rail Cutters - Rail Half

Glass Stile & Rail Cutters - Stile Half

Air Tenon Jig

Glass Sticker Plate Setup

Tenon Fence

Power Feeder

Dust Shield

Dust Shield

Warning Disc

Warning Disc

Shaper 3HP 1-1/4" Spindle 20"x28" top with Table Top Groove

Shaper 3HP 1-1/4" Spindle 20"x28" top.

Shaper 5HP 1-1/4" Spindle 20"x28" top.

Shaker Stile & Rail Cutters - Stile Half

Shaker Raised Panel

Ball Bearing Rub Collar

Raised Panel Guides

Air Tenon Jig

Sticker Plate Setup

Tenon Fence

Power Feeder

Dust Shield

Dust Shield

Warning Disc

Warning Disc

Warning Disc

Shaper 3 HP 1-1/4" Spindle 28"x40" top with table top groove

Door Edge Cutters

General Hold Down

Door Edge Fence

Drawer Front Hold Down

Dust Shield

Dust Shield

Warning Disc

Warning Disc

Weaver Door Systems:

	1 Phase System	3 Phase System
3 Shaper Crown Raised Panel Cabinet Door System (#901A/B, #902A/B, #903A/B)	\$ 27,395	\$ 26,795
2 Shaper Glass Mullion Cabinet Door System (#904, 905) (for crown, add \$382)	\$ 19,265	\$ 19,065
3 Shaper Shaker Cabinet Door System (#906, 907, 908)	\$ 24,000	\$ 37,700
1 Door Edge Shaper (#909)	\$ 9,000	\$ 8,900
9 Shaper Crown Raised Panel, Shaker & Glass Cabinet Door System with Door Edge (#901A/B THRU #909)	\$ 79,660	\$ 78,460

(Other Cutter Profiles Available)

With your Weaver System you will receive a **PRE SETUP SYSTEM AND DOOR SAMPLES** produced by the system.

Weaver Company
1108 South 37th Street
Kansas City, KS 66106-2028

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May 2018 - 13



Manufactured
In U.S.A.

3 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

WEAVER

Page 1 of 4



02:52

Minutes Seconds

Machine a Crown Raised
Panel door in less than 3
minutes - A Square Raised
Panel door in
less than 2 minutes.

The system you receive will be preset by a
craftsman and shipped to you with sample.



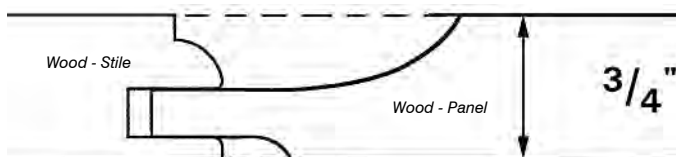
MADE IN U.S.A.

The air tenon jig, fences, sticker plate, raised panel setup, cutters, crown jigs and patterns are also included. *Pattern sizes and styles can be interchanged rapidly without the need of a ruler or arithmetic.*

Your system will arrive with the shaper cutters on the shapers already adjusted. All accessories will be adjusted, and most mounted to the shapers. You can start producing shortly after the equipment arrives. Since the system is three separate shapers, you can arrange them in a circle, along a wall, or any location in your shop. *You can produce doors with one man or three men - and can efficiently make 100 doors or make just one door without changing setups.*

This system uses three machines to make a crown raised panel door, usually consisting of two 3 HP shapers and one 5 HP shaper. Shaper One is setup for tenoning the rails and panel trimming. Shaper Two is setup for running straight stiles and shaping crown rails. Shaper Three is setup for raising crown and straight panels.

Power feeders are included on the stile and panel shapers. The Weaver variable speed belt power feeder gives you the capability to run short rails that are impossible with roller feeders - as well, they improve the ease of sticking and straight panel raising operations. *The Weaver Power Feeder is quickly lifted up out of the way so you can do your curved work.*



System Price	1 Phase:	\$31,995
	3 Phase	\$31,395

With 2 power feeders, air tenon fixture, set of crown door patterns, cutters, fences, jigs and fixtures mounted, adjusted and ready to produce!

MANUFACTURED IN U.S.A. IPAGES-SY-3SS-3/4

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Fax 1-913-831-2974

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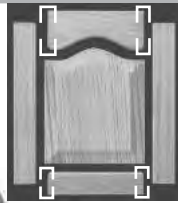
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WEAVER 3 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

SHAPER 1 of 3

Page 2 of 4

SH1316 Shaper 3HP
(1-1/4" Spindle 20" x 28" Top)
with **Table Groove**



Shaper For Tenon and Panel Trimming (with Alloy Brazed Tip Rail Cutter)

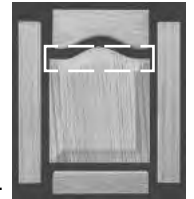
Item#	Description
SH1316	Shaper 3HP (1-1/4" Spindle 20" x 28" Top)
SH1X38	Table Groove
FREPT-10-010-C-501E	1-1/4" Bore Brazed Tip Rail Cutter Set
AJ1201RW	Air Tenon Jig
FE27	Split Tenon Fence
WD4166	Warning Disc 4-1/2" OD x 1-1/4" ID
DS442	Dust Shield for Air Tenon & Panel Trimming
WR620	Top Wrench
WR6180	Bottom Wrench

Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.

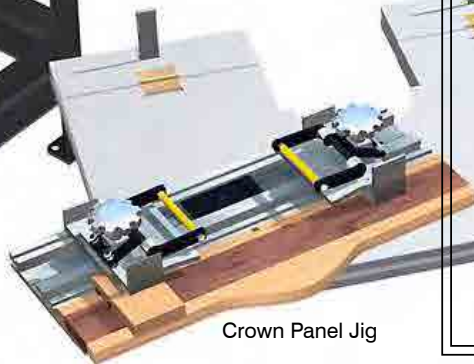
Panel Trimming

After tenoning, flip down the FE365 table to trim your panels without changing cutters or spindle height

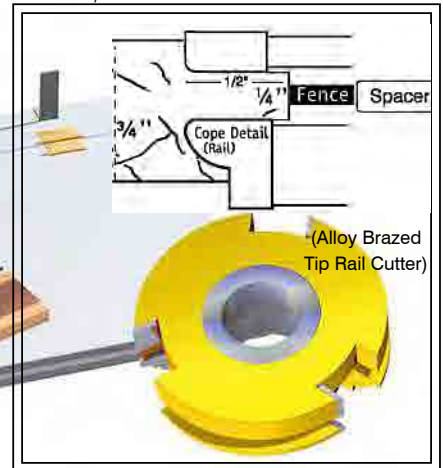
FE365	Hinged Table Top for Trimmer
FRE8389	Trimming Cutter 2W Carbide Sq. Edge
DC21621	Dead Collar for 4-3/4" SC 2-1/2" OD x 2-5/8"
JM310-22	Crown Panel Jig 22" Opening
PA410-17	Hardwood Patterns 2" Crown - Panel - 17 Pc.
WD4166	Warning Disc 4-1/2" OD x 1-1/4" ID



Hinged Table Top



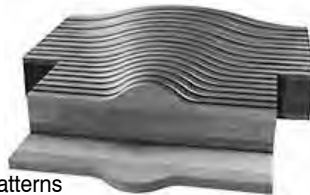
Crown Panel Jig



Tenon Fence



Set of 17 Crown Panel Patterns
Door sizes 9 1/2" to 26"



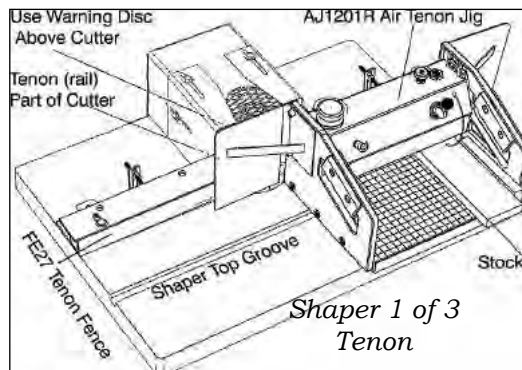
Square Edge Cutter
2W Carbide for Panel
Trimming



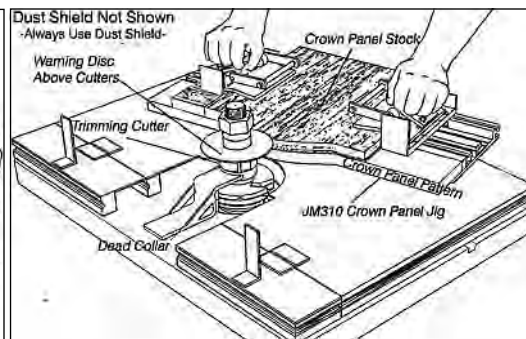
Dead Collar 2-1/2" O.D.



Dust Shield Tenon/Trim



Shaper 1 of 3
Tenon



Shaper 1 of 3 Crown Panel Trimming



Top & Bottom Shaper Wrenches -
Warning Discs

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WEAVER 3 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

SHAPER 2 of 3

Page 3 of 4

SH1316 Shaper 3HP
(1-1/4" Spindle, 20"x28" top)

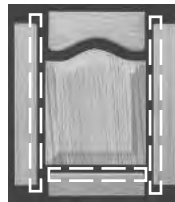


Shaper for Stile and Rail Sticking
(with Alloy Insert Tip Stile Cutter)

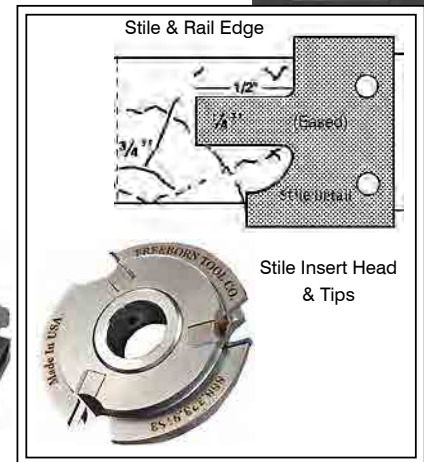
Straight & Crown Setup

Item#	Description
SH1316	Shaper 3HP (1-1/4" Spindle, 20"x28" top)
FREIT-10-010-PE	1-1/4" Bore Stile Head with Insert Tips (3)
DC31612	-for-4-3/4"SC - Dead Collar 3-1/2"ODx1-1/2"Tail
FE360H	Sticker Plate Setup with Hold Down
PA420-17	Hardwood Patterns 2" Crown - Rail - 17 Piece
JM330-22	Crown Rail Jig 22" Opening
PF721W	Variable Speed Double Bond Belt Feeder
DS445	Dust Shield for Curved & Straight Rail
WD4246	Warning Disc 4-3/4" ODx1-1/4"ID

Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.



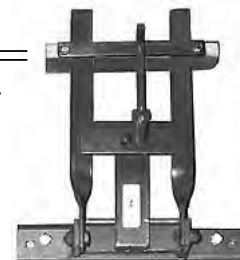
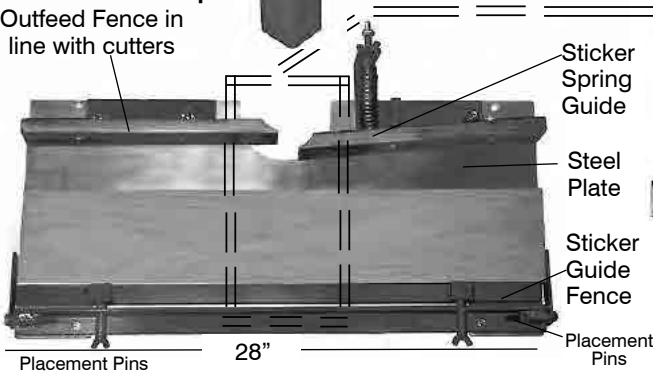
JM330 Crown Rail Jig



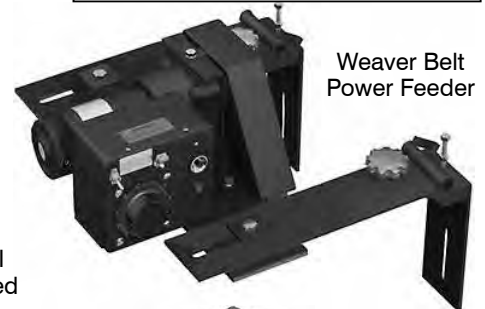
Stile & Rail Edge

Stile Insert Head & Tips

Steel Sticker Setup
Outfeed Fence in line with cutters



Flat Mount General Hold Down - Included w/Sticker Plate

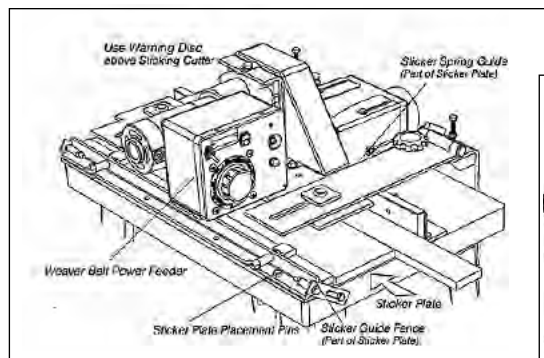


Weaver Belt Power Feeder

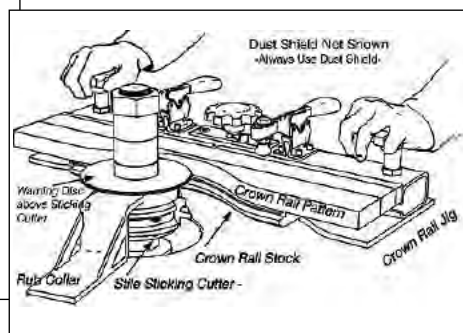
Dead Collar



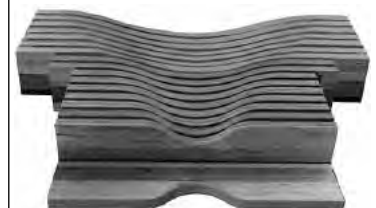
Sticking Dust Shield



Shaper 2 of 3 Sticking



Shaper 2 of 3 Crown Rail Sticking



Set of 17 Crown Rail Patterns door sizes 9 1/2" to 26"

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WEAVER 3 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

SHAPER 3 of 3

Page 4 of 4

SH1516 Shaper

5HP (1-1/4" Spindle,
20"x28" top)



Power Feeder

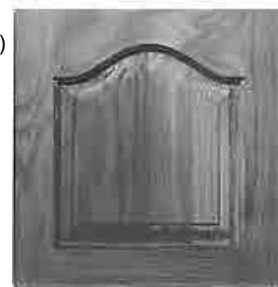
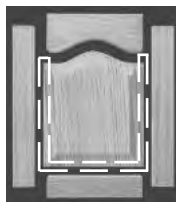
Dust Shield

Panel Raising using the Raised Panel Hold Down

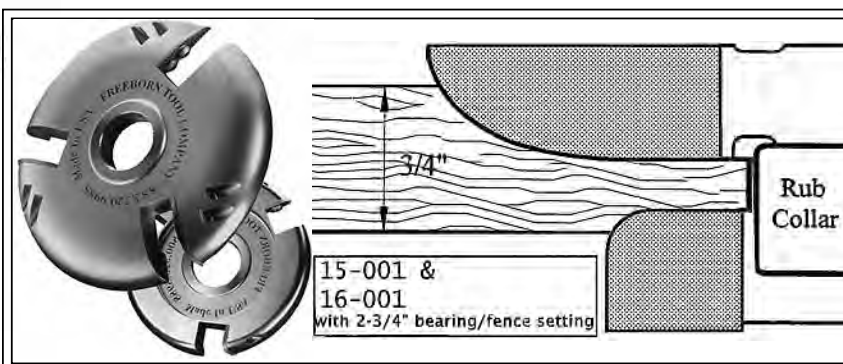
Shaper for Panel Raising Straight & Crown Setup (with Alloy Insert Tip Raised Panel Cutters)

Item#	Description
SH1516	Shaper 5HP (1-1/4" Spindle, 20"x28" top)
FREIT15-001	Raised Panel Cutter Head 1-1/4"ID w/tips (3)
FREIT16-001	Partial Under Raiser Cutter Head with tips(3)
FE275028	Partial Offset Raised Panel Guides 2-3/4"
BB2246	Ball Bearing Rub Collar
HD3100	Raised Panel Hold Down
PF721W	Weaver Double Bond Belt Power Feeder
DS465	Raised Panel Dust Shield
WD6086	Warning Disc 6-1/4"ODx1-1/4"ID

Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.



Sample Door - Crown



Raised Panel & Partial Under Raiser Heads & tips.



Weaver Belt Power Feeder



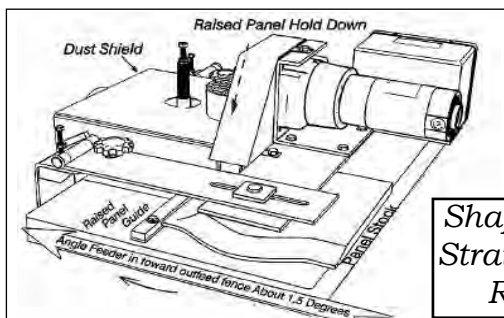
Raised Panel Hold Down



Raised Panel Dust Shield

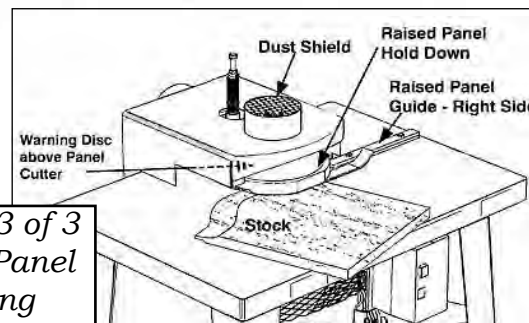


Raised Panel Guides & Ball Bearing Rub Collar



Shaper 3 of 3
Straight Panel Raising

NOTE: For Crown Raising, use only the infeed side of the Fence



Shaper 3 of 3
Crown Panel Raising

IPAGES-SY-3SS-3/4

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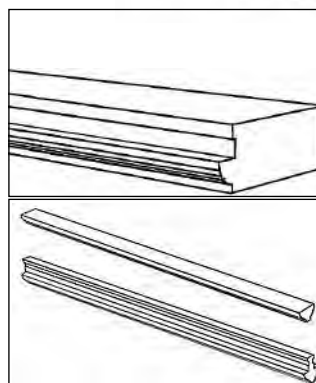
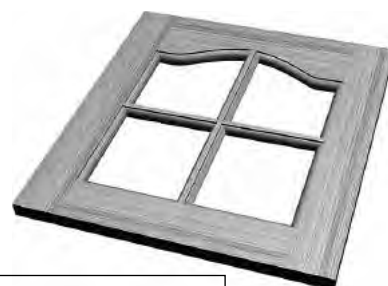
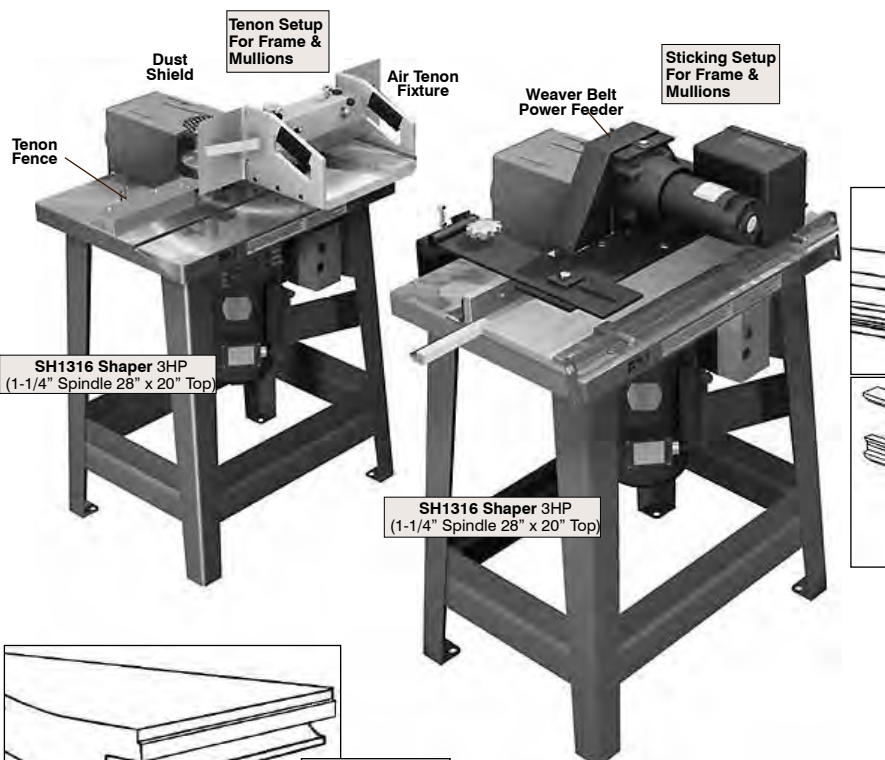
GLASS MULLION CABINET DOOR 2 SHAPER SYSTEM

for the frame, divided light & grille mullions ...

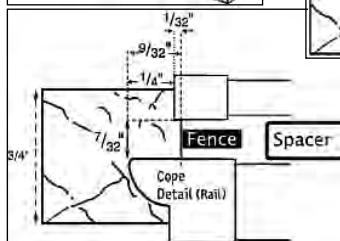
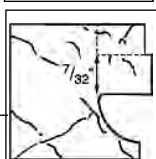
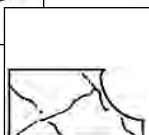
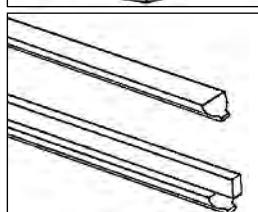
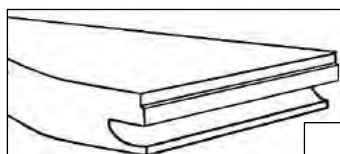
WEAVER

2 Shaper Glass Mullions Cabinet Door System with Air Tenon Jig, Power Feeder, Cutters and accessories to produce square and crown glass cabinet doors with mullions.

\$19,995



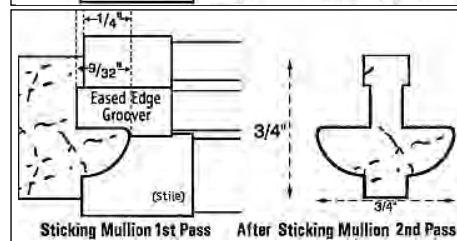
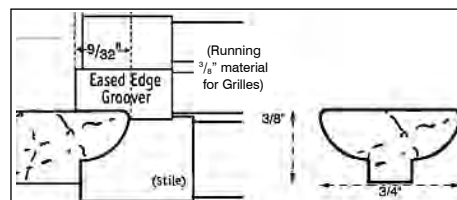
Brazed Tip Stile & Rail Set For Glass Doors - Stile Half



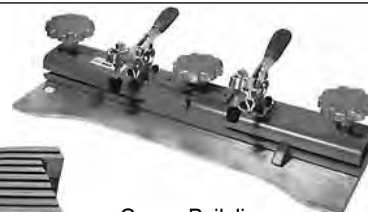
Dead Collar



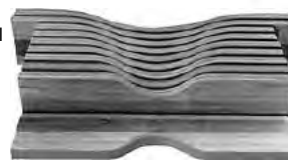
Brazed Tip Stile & Rail Set For Glass Doors - Rail Half



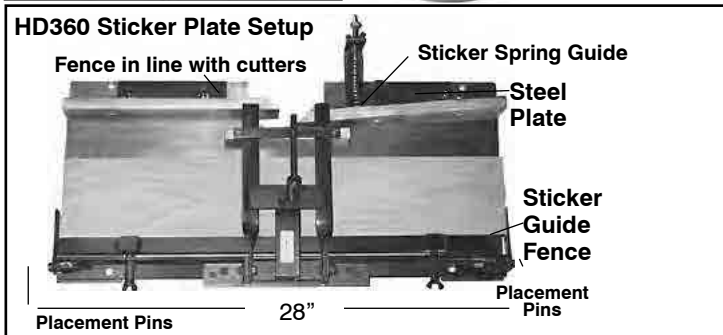
Sticking Mullion 1st Pass After Sticking Mullion 2nd Pass



Crown Rail Jig



Crown Rail Patterns



Weaver Variable Speed Belt Power Feeder



Top & Bottom Shaper Wrenches - Warning Discs

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6 SHAPER CABINET DOOR SYSTEM

SIX SHAPER PNEUMATIC AND POWER FEED CROWN RAISED PANEL DOOR SYSTEM

WEAVER

Page 1 of 7

Fast - With the Variable Speed Power Feeder, Jigs and Fixtures you can make wide varieties and sizes of doors. Machine a raised panel door in less than 2 minutes!



02:52

Minutes Seconds

Machine a Crown Raised Panel door in less than 3 minutes - A Square Raised Panel door in less than 2 minutes.

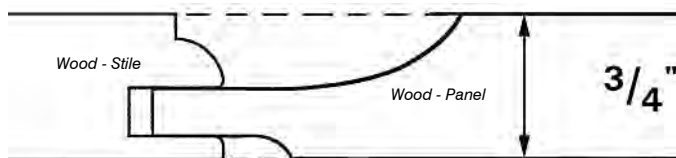
The system you receive will be preset by a craftsman and shipped with samples, you can start producing shortly after your equipment arrives.



MADE IN U.S.A.

With your Weaver System you now can offer elaborate custom kitchen cabinetry . . . efficiently, out of any species of wood - knowing that simply changing a pattern or sticking spacer is all that's needed.

System Price	1 Phase:	\$59,495
	3 Phase	\$57,995



With 2 Shapermaster Air Jigs, 2 Power Feeders, cutter sets, fences, jigs and fixtures mounted, adjusted and ready to produce!

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WEAVER 6 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

SHAPER 1 of 6 TENONING

Page 2 of 7

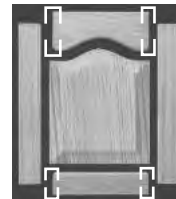
SH1336 Shaper 3HP
(1-1/4" Spindle 20" x 28" Top)
with **Table Groove**



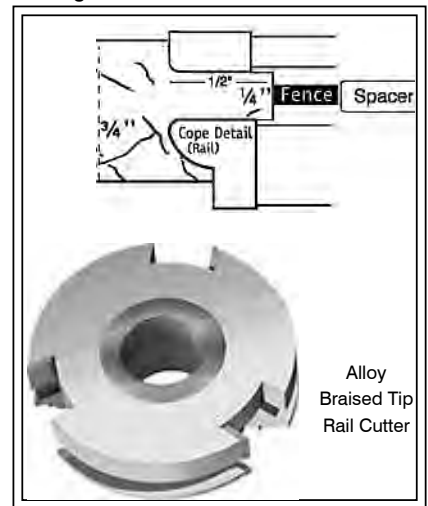
Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.

Shaper for Tenon

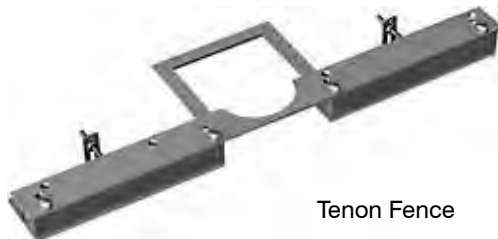
Item#	Description
SH1336	Shaper 3HP (1-1/4" Spindle, 20"x28"top)
SHIX38	Table Groove
FREPT-10-010-E01	1-1/4" Bore Brazed Tip Rail Cutter Set w/Easement
AJ1201RW	Air Tenon Jig
FE27	Tenon Fence
DS440	Dust Shield for Air Tenon
WR620	Top Wrench
WR6180	Bottom Wrench
WD4166	Warning Disc 4-1/2"OD x 1-1/4"ID



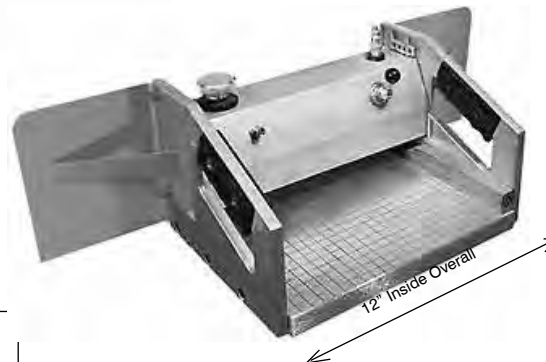
Warning Disc



Alloy
Brazed Tip
Rail Cutter



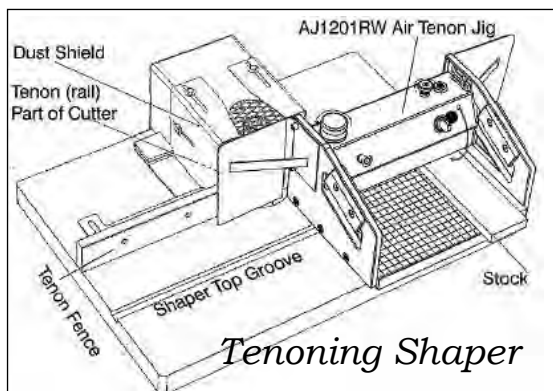
Tenon Fence



Air Tenon Jig - Travels in
3/4" x 3/8" groove



Dust Shield for Air Tenon



Tenoning Shaper



Shaper Wrenches

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WEAVER 6 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

SHAPER 2 of 6 STRAIGHT STICKING

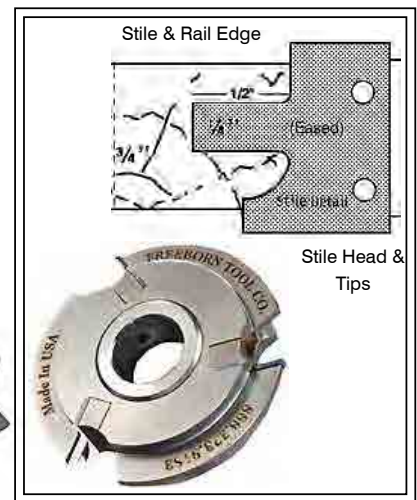
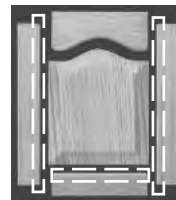
Page 3 of 7

SH1336 Shaper 3HP
(1-1/4" Spindle 20" x 28" Top)

Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.

Straight Stile & Rail Sticking

Item#	Description
SH1336	Shaper 3HP (1-1/4" Spindle, 20"x28"top)
FREIT-10-010-PE	1-1/4" Bore Stile Head with Insert Tips (3)
FE211	Sticker Spring Guide
FE213H	Sticker Guide Fence w/Hold Down
PF721W	Variable Speed double bond belt Feeder
DS443	Dust Shield for Straight Stiles
WD4246	Warning Disc 4-3/4"ODx1-1/4"ID



Sticker Spring Guide

Dust Shield for
Straight Sticking

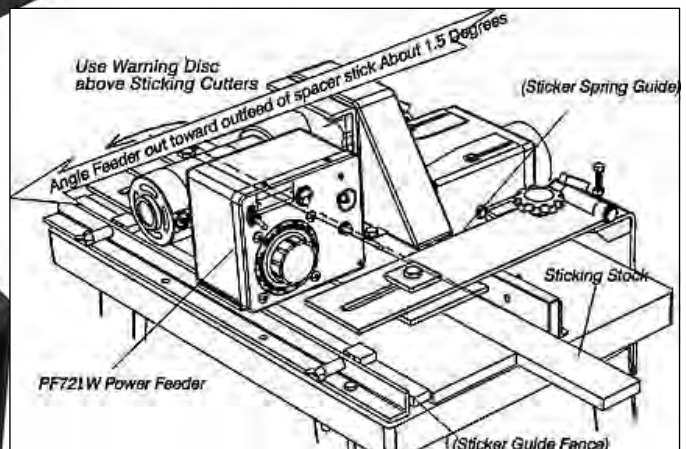
Sticker Guide Fence



Warning Disc



Weaver Belt Power
Feeder



Straight Sticking Shaper

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WEAVER 6 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

SHAPER 3 of 6 STRAIGHT PANEL RAISING

Page 4 of 7

SH1536 Shaper 5HP
(1-1/4" Spindle 20" x 28" Top)

Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.

Shaper for Straight Panel Raising

Item#	Description
SH1536	Shaper 5HP (1-1/4" Spindle, 20"x28"top)
FREIT15-001	Raised Panel Cutter Head 1-1/4" Bore w/tips (3)
FREIT16-001	Partial Under Raiser Cutter Head with tips(3)
FE2752801	Continuous Offset Raise Panel Guide
HD3100	Raised Panel Hold Down
PF721W	Variable Speed double-bond belt Feeder
DS460	Dust Shield for Straight Raised Panel
WD6086	Warning Disc



Warning Disc



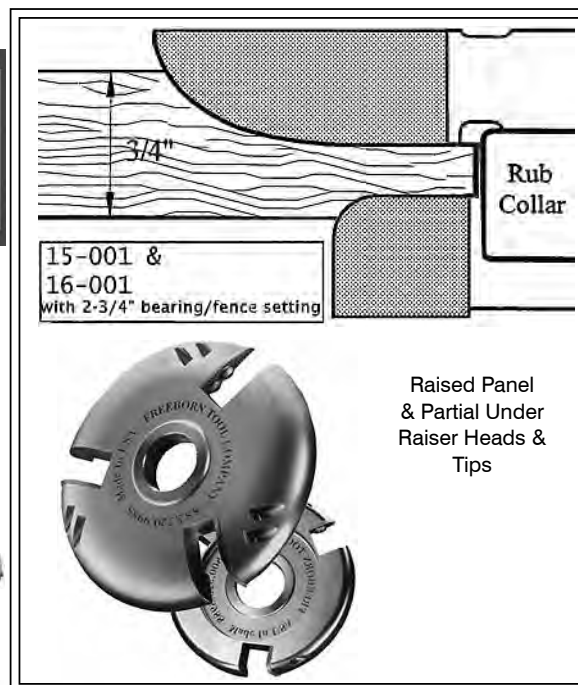
Straight Panel Fence



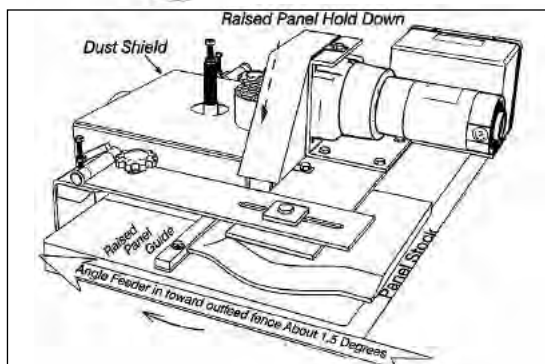
Raised Panel Hold Down



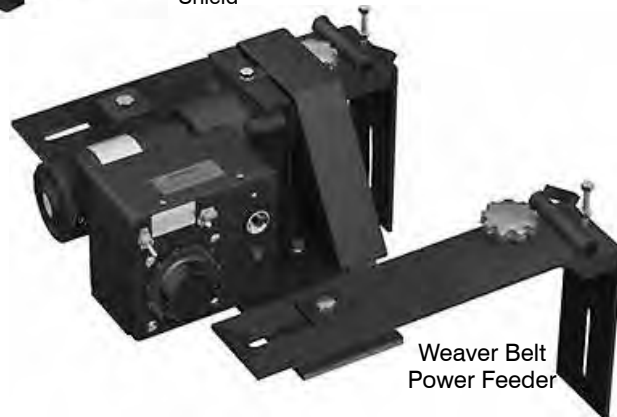
Raised Panel Dust Shield



Raised Panel & Partial Under Raiser Heads & Tips



Straight Panel Raising Shaper
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WEAVER 6 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

SHAPER 4 of 6 PANEL & RAIL TRIMMING

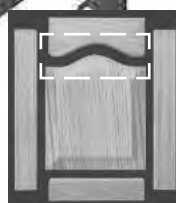
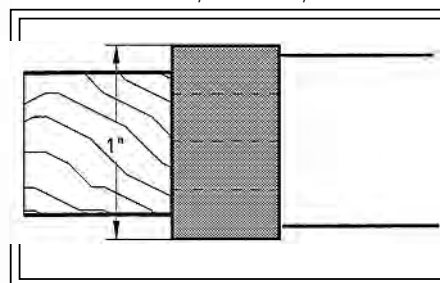
Page 5 of 7

SH2536 Shaper 5HP
(1-1/4" Spindle 28" x 40" Top)

Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.

Shaper for Rail & Panel Trimming

Item#	Description
SH2536	Shaper 5HP (1-1/4" Spindle, 28"x40"top)
C9936V	Stacked Rail & Panel Trimming Cutter
DC312-308-22-3-1/2	Double O.D. for Trimmer
FE77	Right Half of Split Fence w/Depth Bolt
DS470	Dust Shield for Rail & Panel Trimming with Shapermasters
WD4086	Warning Disc - 4-1/4"ODx1-1/4"ID



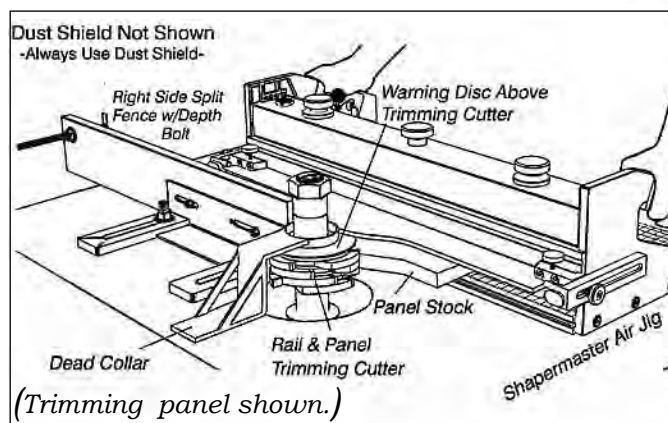
Stacked Rail & Panel Trimming Cutter



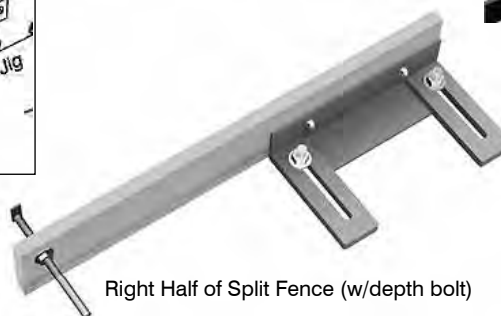
Warning Disc



Dust Shield for Shapermasters



Rail & Panel Trimming Shaper



Right Half of Split Fence (w/depth bolt)

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WEAVER 6 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

SHAPER 5 of 6 SHAPING CROWN RAIL

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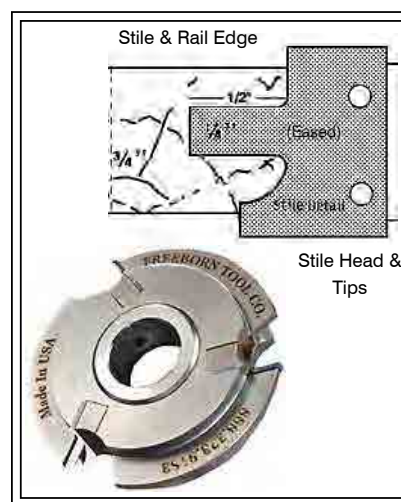
SH2336 Shaper 3HP
(1-1/4" Spindle 28" x 40" Top)



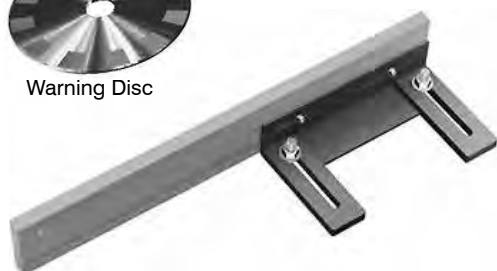
Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.

Shaper for Crown Rail Sticking

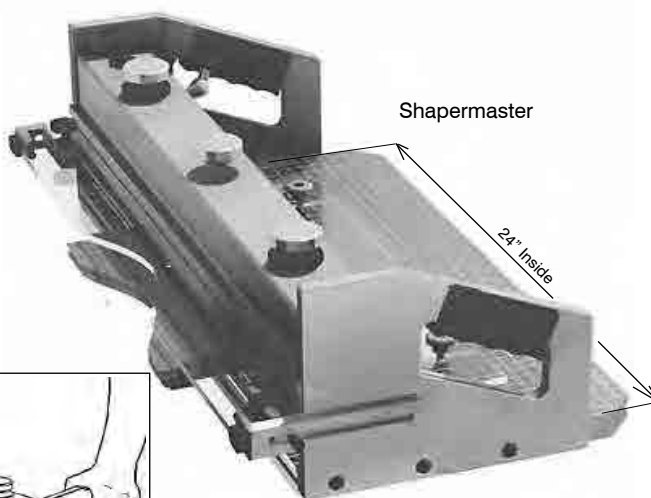
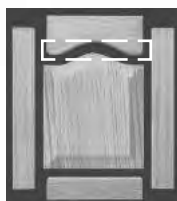
<u>Item#</u>	<u>Description</u>
SH2336	Shaper 3HP (1-1/4" Spindle, 28"x40"top)
FREIT-10-010-PE	1-1/4" Bore Stile Head with Insert Tips (3)
DC31630	Dead Collar for 4-3/4"WD 3-1/2" ODX3-3/4" Height
AJ2402	Shapermaster 24" x 12"
PA2417	Plexiglass Patterns - 1-1/2" Crown Rail & Panel
DS470	Dust Shield for Shapermasters
FE78	Right Half of Split Fence
WD4246	Warning Disc



Warning Disc



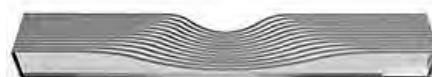
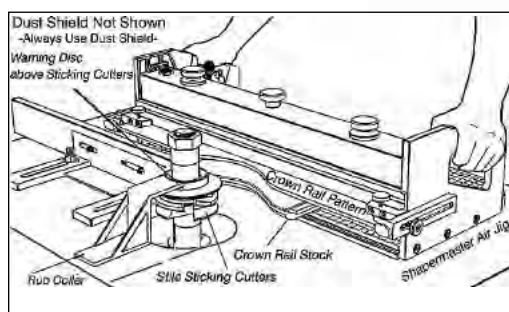
Right Half of Split Fence



Shapermaster



Dust Shield for Shapermasters



Plexiglass Patterns -
Crown Rail

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Crown Rail Shaper

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WEAVER 6 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

SHAPER 6 of 6 CROWN PANEL RAISING

Page 7 of 7

SH2536 Shaper 5HP
(1-1/4" Spindle 28" x 40" Top)

Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.

Shaper for Crown Panel Raising

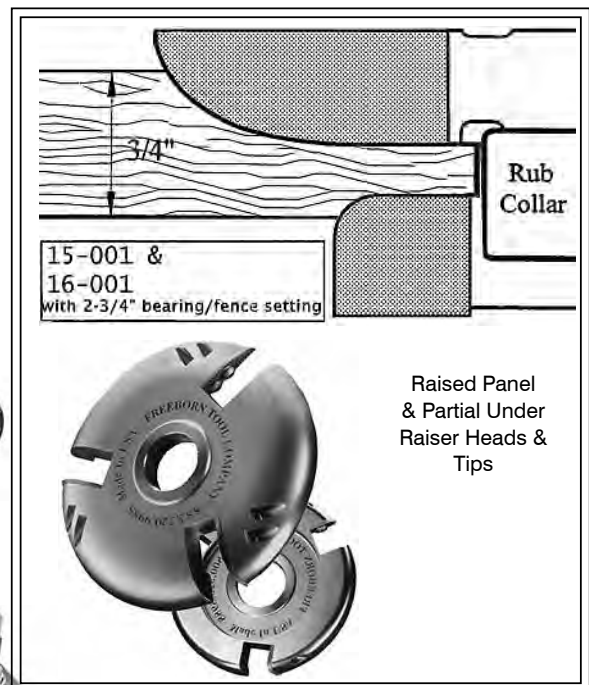
Item#	Description
SH2536	Shaper 5HP (1-1/4" Spindle, 28"x40"top)
FREIT15-001	Raised Panel Cutter Head 1-1/4" Bore w/tips (3)
FREIT16-001	Partial Under Raiser Cutter Head with tips (3)
AJ2402	Shapermaster 24" x 12"
DC22422	Dead Collar for 6-1/4" WD - 2-3/4"ODx2-3/4"ID
FE78	Right Half of Split Fence
DS470	Dust Shield
WD6086	Warning Disc - 6-1/4" ODx1-1/4"ID



Dead Collar

Warning Disc

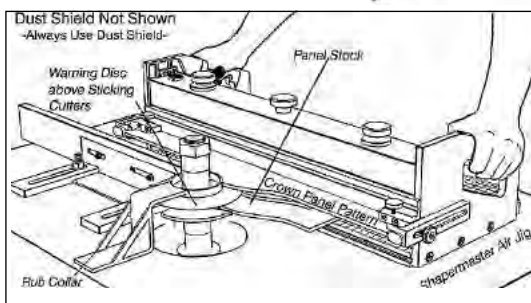
Dust Shield for Shapermasters



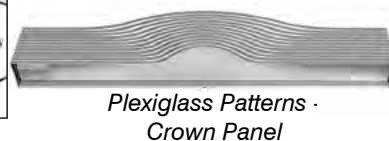
Raised Panel
& Partial Under
Raiser Heads &
Tips

Shapermaster

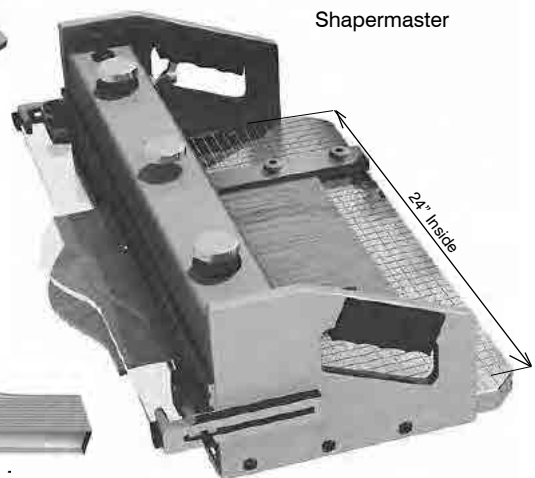
Right Half of Split Fence



Crown Panel Shaper



Plexiglass Patterns -
Crown Panel



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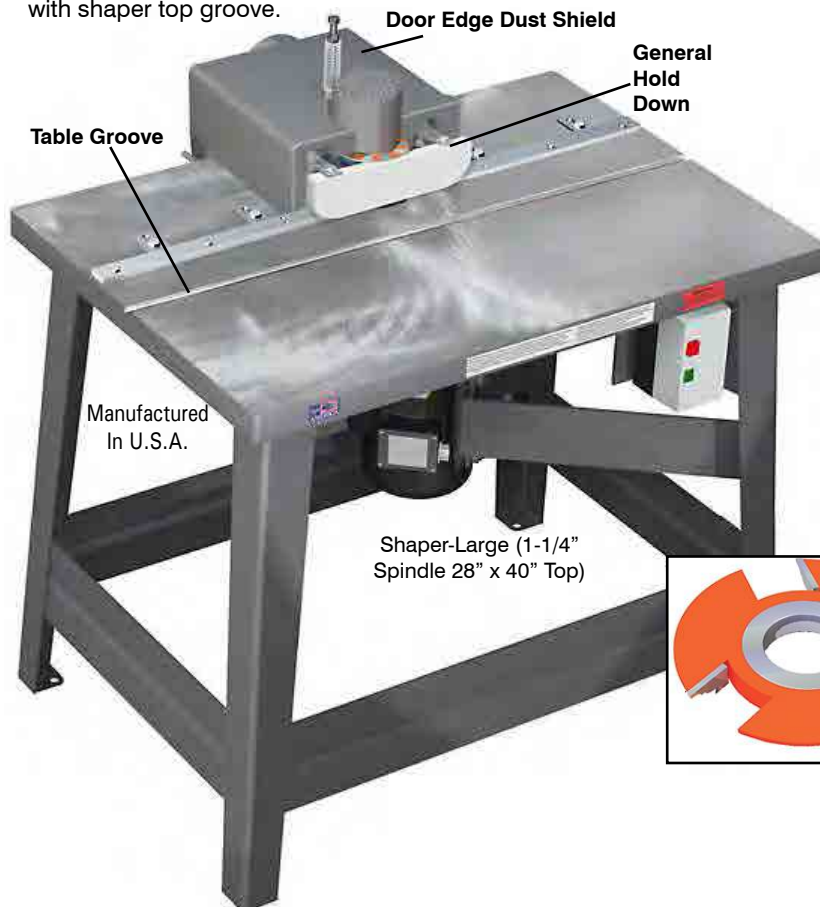
Manufactured
In U.S.A.

DOOR EDGE SHAPER

WEAVER

SH2316 Shaper 3HP
(1-1/4" Spindle 28" x 40" Top)
with shaper top groove.

Note: In some of our pictures and illustrations the warning discs, dust shields, and some accessories have been removed for better illustration of the cutter and work.



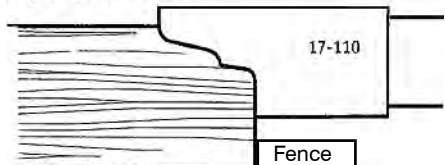
Door Edge Setup

Item#	Description
SH2316	Shaper-Large 3HP (3/4" Spindle 28" x 40" Top)
SH2X39	Table Groove
FREPC17-110	Door Edge Top Cutter (Braided Tip)
FEDE2240-U	Continuous Door Edge Fence - Slotted
HD3150	General Hold Down
DS480	Dust Shield for Door Edge
HD222	Drawer & Drawer Front Hold Down
WR620	Top Wrench
WR6180	Bottom Wrench
WD4166	Warning disc

System Total: \$9,000



3/4" material



General Hold Down



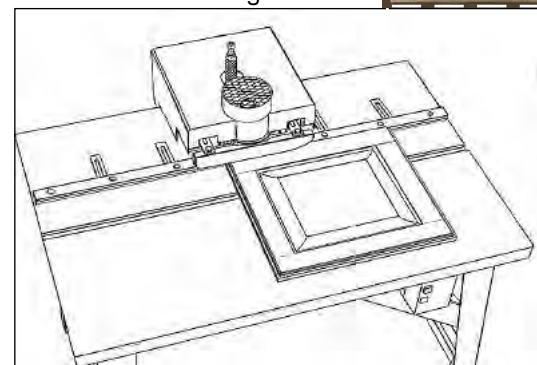
Drawer & Drawer Front Hold Down



Dust shield For Door Edge



Top & Bottom
Shaper Wrenches
- Warning Disc



Continuous Door Edge Fence

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DOOR EDGE SHAPER

WEAVER

SH2316 Shaper

3HP (1-1/4" Spindle 28" x 40" Top)
with shaper top groove.

Split Double
Adjusting Fence

Table Groove

Door Edge Dust Shield

General
Hold
Down

Drawer Ends
Hold Down

Stock

Shaper-Large
(1-1/4" Spindle 28" x 40" Top)

Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.

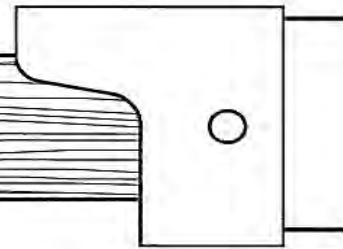
Door Edge Setup

Item#	Description
SH2316	Shaper-Large 3HP (1-1/4" Spindle 28" x 40" Top)
SH2X39	Table Groove
FE5640	Split Door Edge Fence w/Dual Adj.
HD3150	General Hold Down
HD222	Drawer Ends Hold Down
DS482	Dust Shield for Door Edge
BYDE1RH	Byrd Door Edge Head - CCW FU with BYRD-1DERH Insert Tips (3)
WR620	Top Wrench
WR6180	Bottom Wrench
WD5086	Warning Disc

System Total: \$9,050



Door Edge Head - CCW FU & Door Edge
Profile Tips



Top & Bottom
Shaper Wrenches
- Warning Disc



General Hold Down



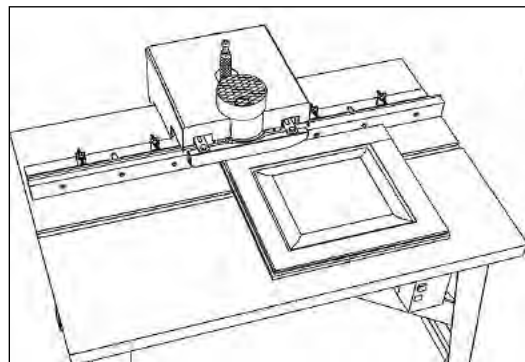
Dust Shield For
Door Edge



Split Door Edge Fence
with Dual Adjustments



Drawer Ends Hold Down



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WEAVER 2 SHAPER SHAKER CABINET DOOR FRAME SYSTEM *How it Works* with Air Tenon Jig and Power Feeder



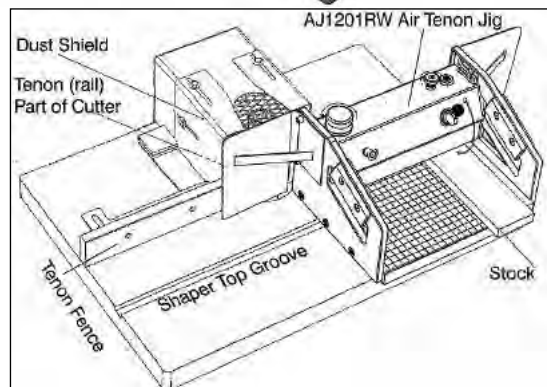
The system you receive will be preset by a craftsman and shipped to you with samples.

This system uses two machines to make a shaker cabinet door, usually consisting of two 3 HP shapers. Shaper One is setup for tenoning the rails. Shaper Two is setup for running straight stiles. Since the system is two separate shapers you will be able to position them in your shop to maximize your shop's production needs.

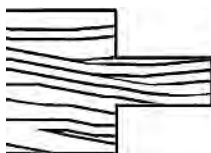


Your system will arrive with the shaper cutters on the shapers already adjusted. Accessories will be adjusted and most mounted to the shapers. You can start producing shortly after the equipment arrives. You can produce doors with one man or two men - and can efficiently make 100 doors or make just one door without changing setups.

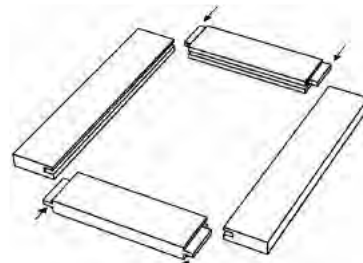
A power feeder is included on the stile shaper. The Weaver variable speed belt power feeder gives you the capability to run short rails that are impossible with roller feeders - as well, they improve the ease of the sticking operation.



TENONING

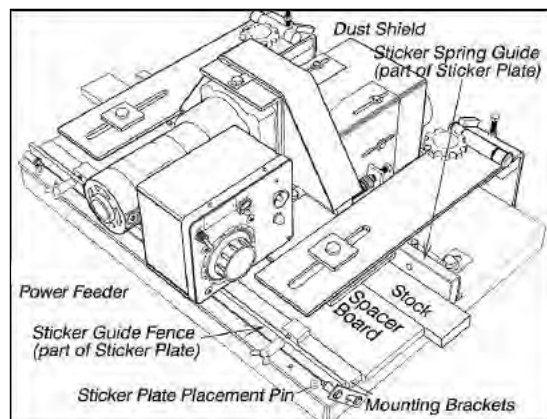


Rail Ends

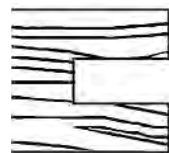


Shaker door tenon exploded view.

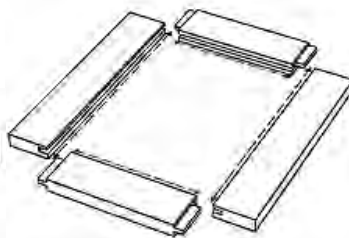
The tenon cut is made quickly and easily with this set up. The Air Tenon Jig secures the rail with pneumatic clamp and glides on a thin cushion of air making the operation effortless. To insure an accurate tenon cut every time, the air Jig operates in a shaper top groove in conjunction with the Tenon Fence. (There is a backup wood block to prevent chipping of wood.)



STILE & RAIL STICKING



Stile & Rail Edges



Shaker door sticking exploded view.

Rip your stile and rail stock oversize approximately $\frac{1}{16}$ ". The stile cutter will cut to exact size and shape the detail on edge. The power feeder pushes the material and the spring loaded fence guides the material against the outside fence and away from the cutters. This set-up sizes your material, minimizes any bumps or chatter marks in your material and avoids cutter burn marks. Make different widths of stile or rail by only changing spacer sticks.

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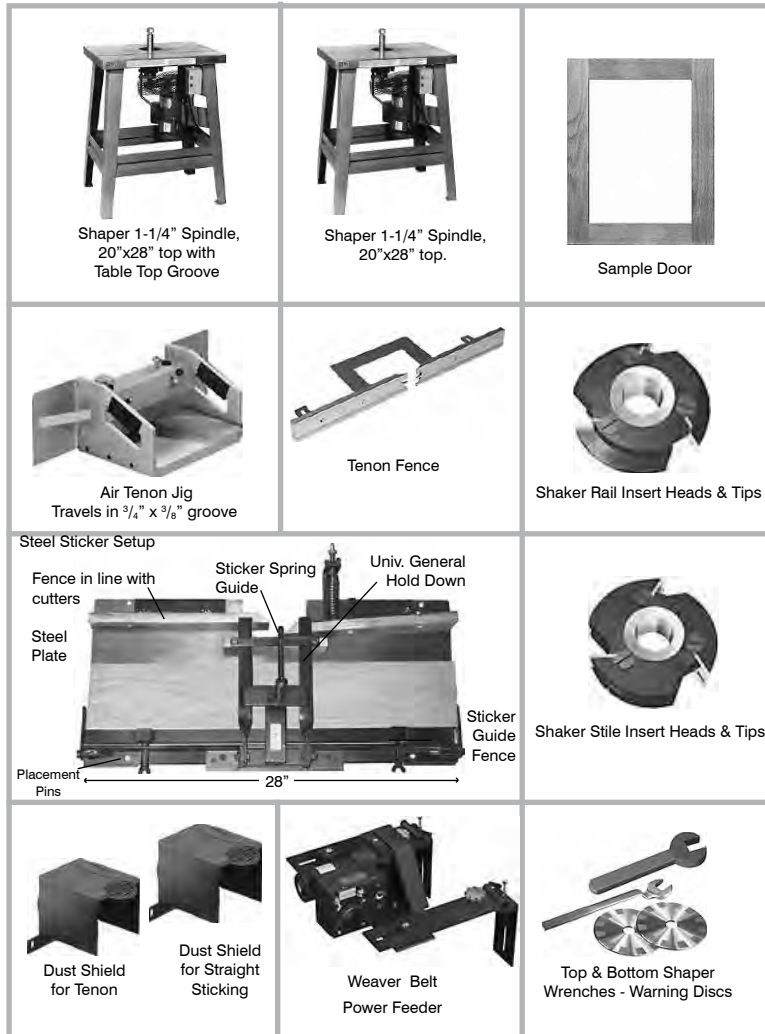
What you Get

2 SHAPER SHAKER CABINET DOOR SYSTEM with Air Tenon Jig and Power Feeder

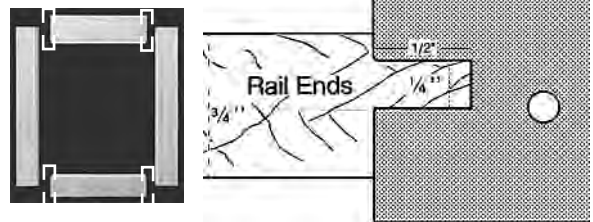
WEAVER

This cabinet door shaper system is pre-setup and ready to produce: it comes with two Weaver industrial shapers, air tenon jig, power feeder, two Dust Shields, steel sticker plate setup, tenon fence, the stile & rail cutters adjusted and setup on the shapers. Plus a sample door made by the system.

Cutters - setup, adjusted and mounted on the shapers.

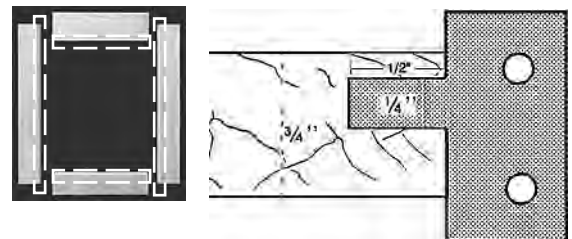


Shaper for Tenon



Item#	Description
SH1316	Shaper 3HP 1 Phase (1-1/4" Spindle, 20"x28"top) Table Groove
SHIX38	Table Groove
BY7LR-1-1/4"	Bore Shaker Rail Cutter Head with tips (3)
AJ1201RW	Air Tenon Jig
FE5628	Split Tenon Fence
DS441	Dust Shield
WR620	Top Wrench
WR6180	Bottom Wrench
WD4246	Warning Disc 4-3/4"OD x 1-1/4"ID

Shaper for Straight Stile & Rail Sticking



Item#	Description
SH1316	Shaper 3HP 1 Phase (1-1/4" Spindle, 20"x28"top)
BY7LS-1-1/4"	Bore Shaker Stile Cutter Head with tips (3)
FE360H	Steel Sticker Plate w/Hold Down
PF721W	Weaver Variable Speed Belt Power Feeder
DS452	Dust Shield for Straight Stiles
WD4246	Warning Disc 4-3/4"ODx1-1/4"ID

System Total: \$ 17,995

(Shapers with 3 Phase 3 HP same price.)

(For optional cutter profiles, see cutter pages - also See optional shaker panel raising shaper)

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WEAVER 2 SHAPER SHAKER CABINET DOOR SYSTEM

with Manual Hold Down

How it Works



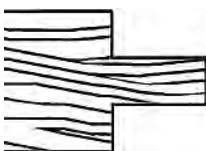
The system you receive will be preset by a craftsman and shipped to you with samples.

This system uses two machines to make the shaker cabinet door frame, consisting of two 3 HP shapers. Shaper One is setup for tenoning the rails. Shaper Two is setup for running straight stiles.

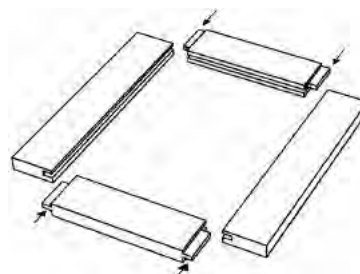


Your system will arrive with the shaper cutters on the shapers already adjusted. All accessories will be adjusted and most mounted to the shapers. You can start producing shortly after the equipment arrives. You can produce doors with one man or two men - and can efficiently make 100 doors or make just one door without changing setups.

TENONING

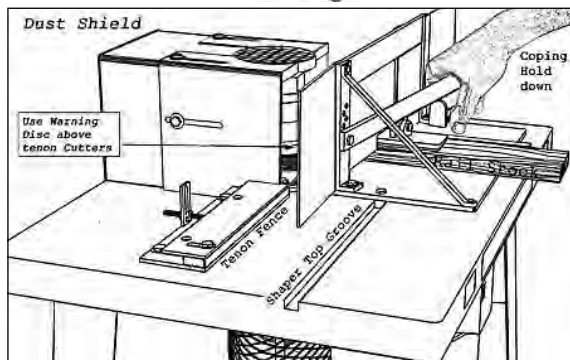


Rail Ends



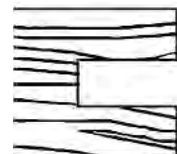
Shaker door tenon exploded view.

The tenon cut is made quickly and easily with this set up. The Manual Coping Hold Down has a quick action pressure bar that holds the part as you squeeze the handles. There is a backup wood block to minimize chipping of the wood. The Tenon Fence is a straight fence running through the middle of the cutters providing a positive guide to run your material against.

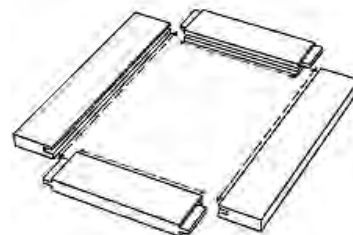


Tenoning

STILE & RAIL STICKING

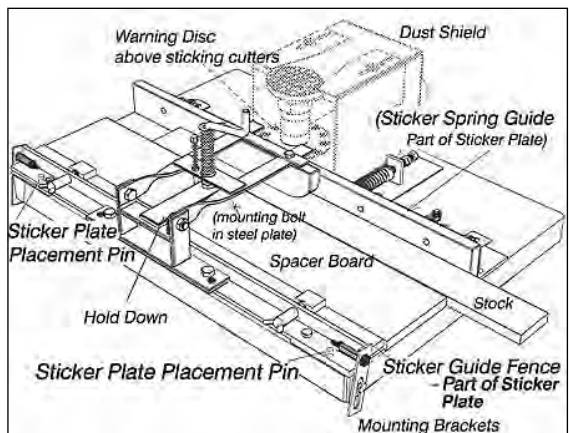


Stile & Rail Edges



Shaker door sticking exploded view.

Rip your stile and rail stock oversize approximately $\frac{1}{16}$ ". The stile cutter will cut to exact size and shape the detail on edge. The spring loaded fence guides the material against the outside fence and away from the cutters. This set-up sizes your material, minimizes any bumps or chatter marks in your material and avoids cutter burn marks. Make different widths of stile or rail by only changing spacer sticks.



Sticking

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What you Get

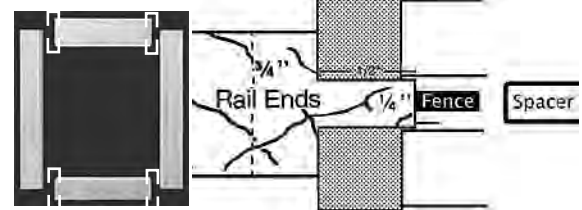
2 SHAPER SHAKER CABINET DOOR SYSTEM with Manual Hold Down

WEAVER

This Weaver shaker cabinet door shaper system is pre-setup and ready to produce: it comes with two Weaver industrial shapers, manual coping jig, Dust Shields, steel sticker plate setup, tenon fence, the stile & rail cutters adjusted and setup on the shapers. Plus a sample door made by the system.

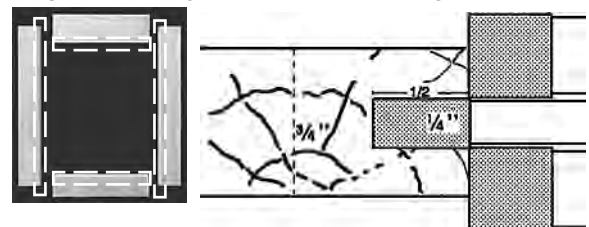
Cutters - setup, adjusted and mounted on the shapers.

Shaper for Tenon



Item#	Description
SH1313	Shaper 3HP 1 Phase (3/4" Spindle, 20"x28"top)
SHIX38	Table Groove
FREMC50-500-501	Rail Half of Shaker Set - 3/4" Bore
HD225	Tenon Jig
FE25	Tenon Fence
DS452	Dust Shield
WR618	Top Wrench
WR6180	Bottom Wrench
WD3163	Warning Disc 3 1/2" ODX 3/4" ID

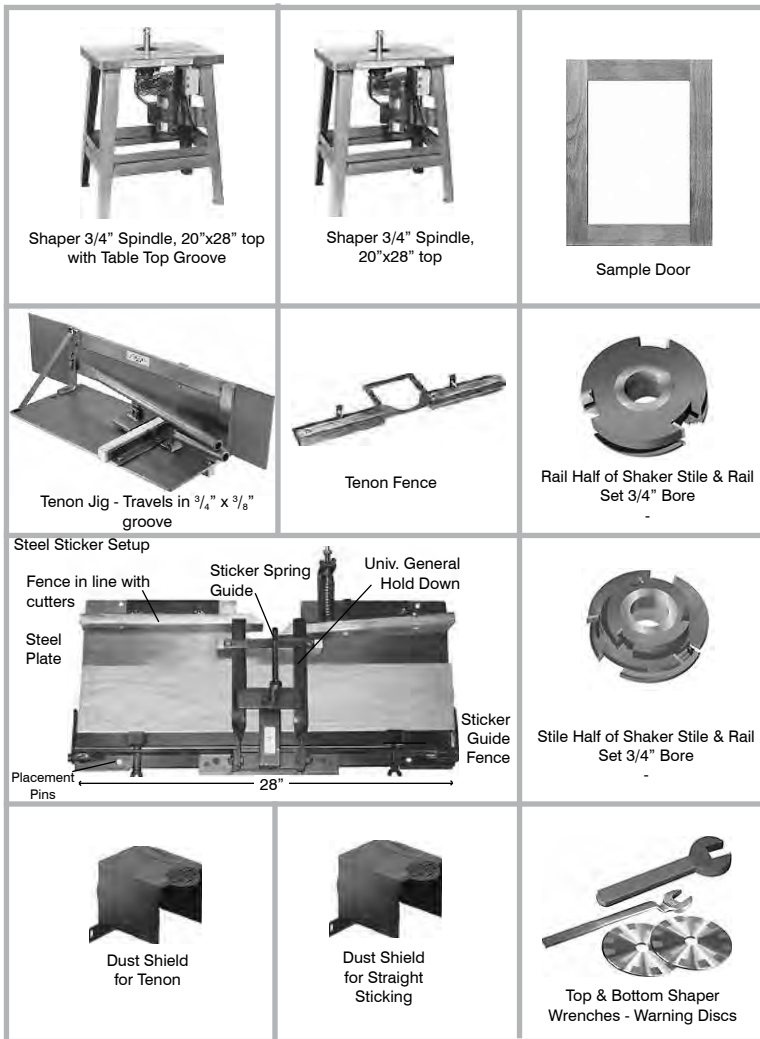
Shaper for Straight Stile & Rail Sticking



Item#	Description
SH1313	Shaper 3HP 1 Phase (3/4" Spindle, 20"x28"top) Stile Half of Shaker Set - (FREMC50-500-501)
FE363H	Steel Sticker Plate w/Hold Down
DS450	Dust Shield for Straight Stiles
WD3163	Warning Disc 3 1/2" ODX 3/4" ID

System Total: \$12,995

(Shaper with 3 Phase 3 HP same price.)



The Weaver Power Feeder can be added which will feed the material through and improve the quality and consistency of the operation.

Add double bond belt Weaver Power Feeder:

PF721W Weaver Variable Speed Belt Power Feeder **\$2,995**



PF721W Weaver
Belt Power Feeder

(For optional cutter profiles, see cutter pages)
(See optional shaker panel raising shaper)

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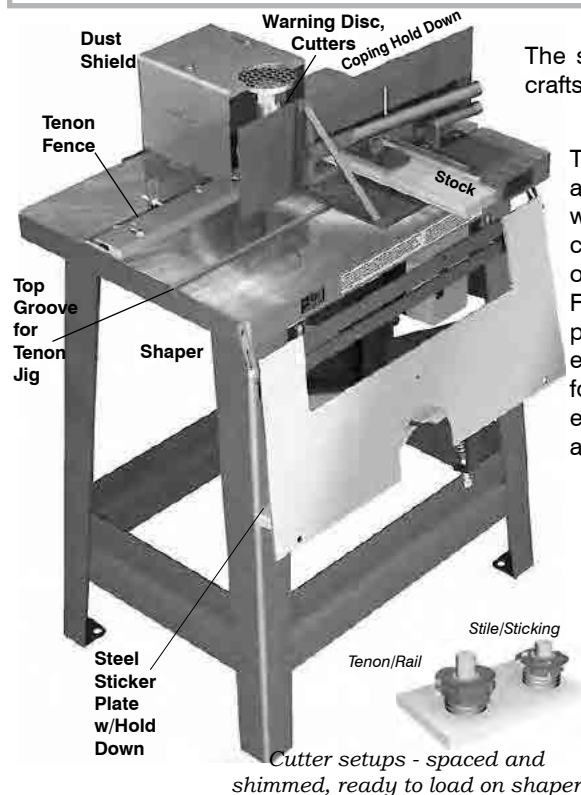
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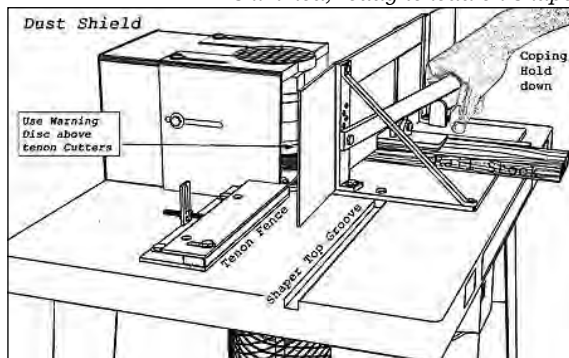


The system you receive will be preset by a craftsman and shipped to you with samples.

This system uses one 3 HP machine to make a shaker cabinet door. Your system will arrive with either the tenon cutters or the sticking cutters set-up on the shaper, and the other on a cutter board holding dowel. Your Tenon Fence and Sticker Plate are lined up to the proper position by index pins making them easy to line up and bolt down. The need for spindle or cutter height adjustment is eliminated by using tooling that lines up or a spacer system.

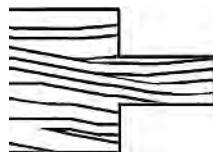


Cutter setups - spaced and shimmed, ready to load on shaper

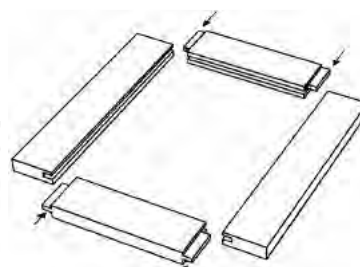


Tenoning

TENONING

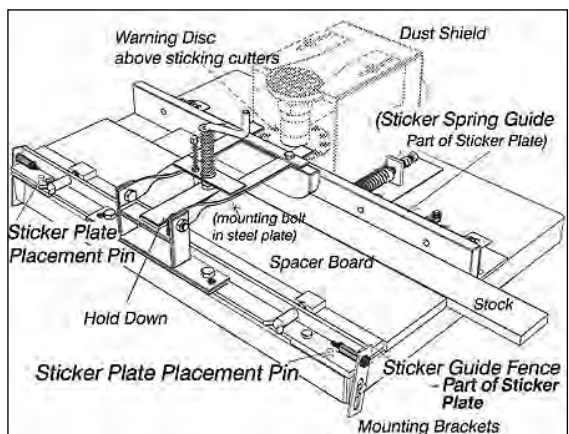


Rail Ends



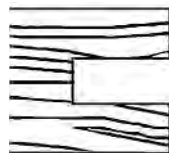
Shaker door tenon exploded view.

The tenon cut is made quickly and easily with this set up. The Manual Coping Hold Down has a quick action pressure bar that holds the part as you squeeze the handles as you push the rail through the cutters. There is a backup wood block to minimize chipping of the wood. The Tenon Fence is a straight fence running through the middle of the cutters providing a positive guide to run your material against.

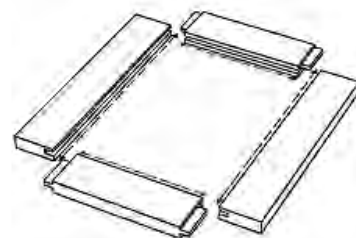


Sticking

STILE & RAIL STICKING



Stile & Rail Edges



Shaker door sticking exploded view.

Rip your stile and rail stock oversize approximately $\frac{1}{16}$ ". The stile cutter will cut to exact size and shape the detail on edge. The spring loaded fence guides the material against the outside fence and away from the cutters. This set-up sizes your material, minimizes any bumps or chatter marks in your material and avoids cutter burn marks. Make different widths of stile or rail by only changing spacer sticks.

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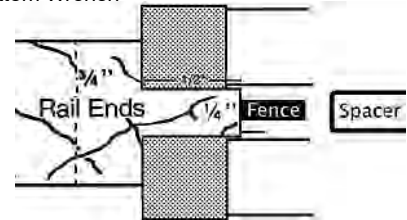
What you Get 1 SHAPER SHAKER CABINET DOOR FRAME SYSTEM WE AVER

This Weaver shaker cabinet door shaper system is pre-setup and ready to produce: it comes with a Weaver industrial shaper, manual coping jig, Dust Shield, steel sticker plate setup, tenon fence, the stile & rail cutters adjusted and ready to setup on the shapers. Plus a sample door made by the system.

Cutters - setup, adjusted and ready to mount on the shapers.

Shaper for Tenon & Sticking

Item#	Description
SH1313	Shaper 3HP 1 Phase ($\frac{3}{4}$ " Spindle, 20"x28" top)
SHIX38	Table Groove
DS433	Dust Shield
WR618	Top Wrench (for $\frac{3}{4}$ " Spindle)
WR6180	Bottom Wrench



Sample Door



Shaper $\frac{3}{4}$ " Spindle, 20"x28" top
w/ Table Top Groove



Tenon Jig - Travels in $\frac{3}{4}$ " x $\frac{3}{8}$ "
groove



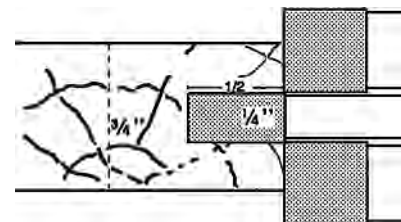
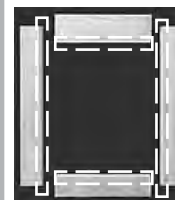
Tenon Fence



Rail Half of Shaker Stile &
Rail Set $\frac{3}{4}$ " Bore

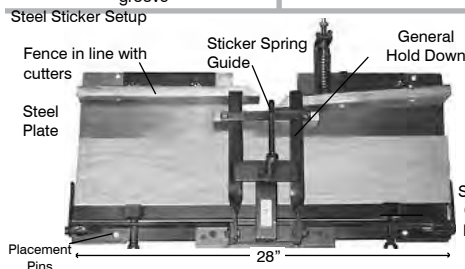
Tenoning Accessories

Item#	Description
FREMC50-500-501	Rail Half of Shaker Set - $\frac{3}{4}$ " Bore
HD225W	Tenon Jig
FE25	Tenon Fence
WD3163	Warning Disc $3\frac{1}{2}$ " OD x $\frac{3}{4}$ " ID



Straight Stile & Rail Sticking Accessories

Item#	Description
FREMC50-500-501	Stile Half of Shaker Set - $\frac{3}{4}$ " Bore
FE363H	Steel Sticker Plate Setup
WD3163	Warning Disc $3\frac{1}{2}$ " OD x $\frac{3}{4}$ " ID



Stile Half of Shaker Stile & Rail
Set $\frac{3}{4}$ " Bore



Dust Shield for
Tenon/Straight
Sticking



Top & Bottom Shaper
Wrenches - Warning Discs

1 Shaper System for Shaker Cabinet Door Frame:

\$ 7,695

(Shaper with 3 Phase 3 HP same price.)

The Weaver Power Feeder can be added which will feed the material through and improve the quality and consistency of the operation.



Add Weaver Belt Power Feeder:

PF721W Weaver Variable Speed Belt Power Feeder **\$ 2,995**

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WEAVER *Shaker Straight Panel Raising Shaper* *How it Works*



The system you receive will be preset by a craftsman and shipped to you with samples.

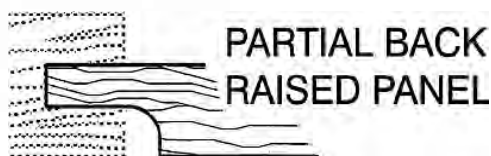
This system uses a 3 HP machine to shape a shaker partial back raised panel. Your system will arrive with the cutter already on the shaper and adjusted.

The accessories will be adjusted, and mounted to the shaper. You can start producing shortly after the equipment arrives.

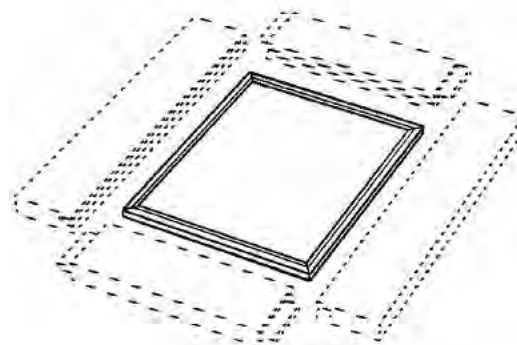


Sample
Shaker Panel

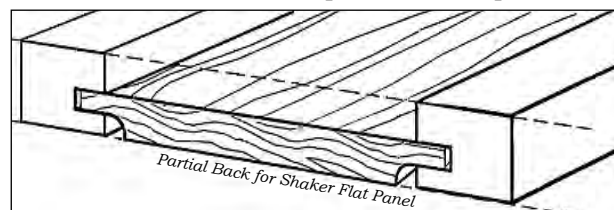
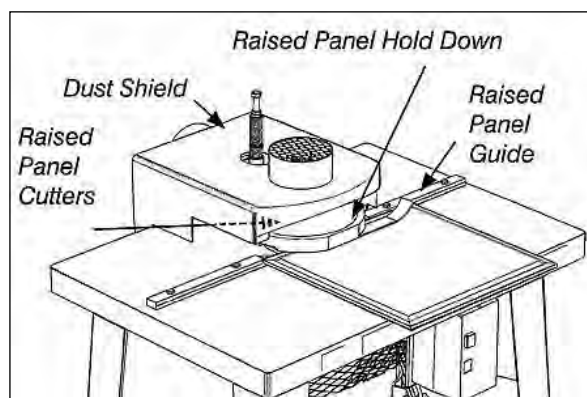
SHAKER PARTIAL BACK PANEL RAISING



PARTIAL BACK
RAISED PANEL



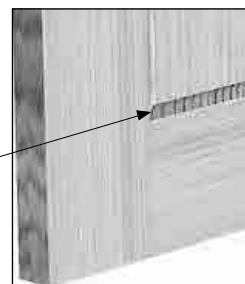
Shaker door exploded view backside
with 'partial raised' panel.



Partial Back for Shaker Flat Panel

Panels are produced efficiently with this setup. The Raised Panel Hold Down has a polished steel hoop that is spring tensioned to put pressure down on the panel. The raised panel guide provides a positive guide to run your panel against.

Shaker door corner
backside view with
'partial raised' panel.



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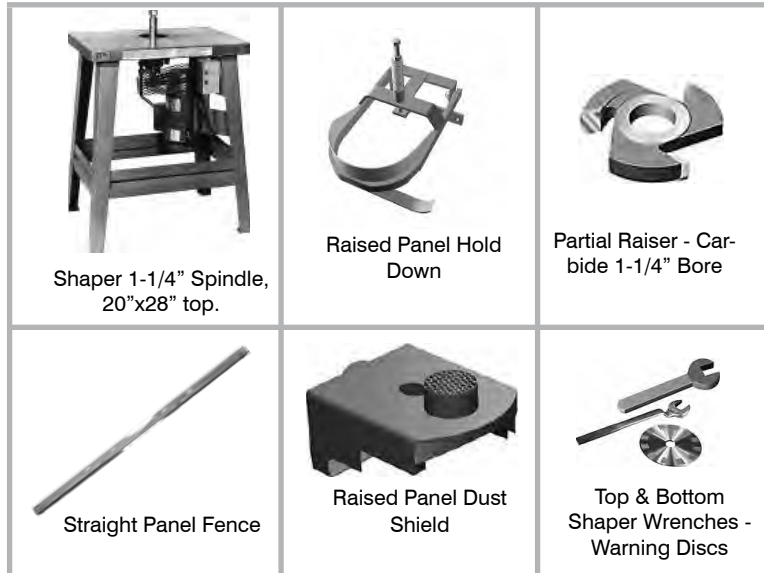
WEAVER COMPANY - 1108 SOUTH 37TH STREET - KANSAS CITY, KS 66106 USA

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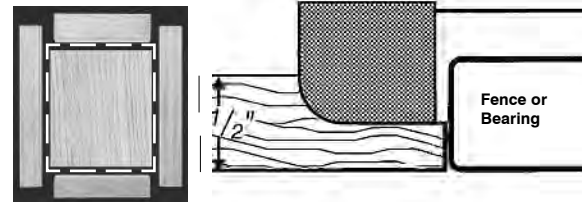
What you Get **Shaker Straight Panel Raising Shaper** **WEAVER**

This Weaver shaker panel raising shaper system is pre-setup and ready to produce: it comes with a Weaver industrial shaper, raised panel hold down, raised panel guide - shaker partial back panel raiser cutter adjusted and setup on the shaper, assembled and mounted along with the sample panel made by the system.

Cutters - setup and adjusted on the shaper.



Shaper for Straight Panel Raising



Item# Description

SH1316	Shaper 3HP 1 Phase (1-1/4" Spindle, 20"x28" top)
FREPC16-001R	Partial Raiser - Carbide 1-1/4" Bore
FE27528	Continuous Raised Panel Guide
HD3100	Raised Panel Hold Down
DS460	Dust Shield for Straight Raised Panel
WD6086	Warning Disc
WR620	Shaper Wrench - Top
WR6180	Shaper Wrench - Bottom

System Total:

\$ 6,495

Horse Power / Phase Options

(Shaper with 3 Phase 3 HP same price.)

For 5 HP 1 Phase, add

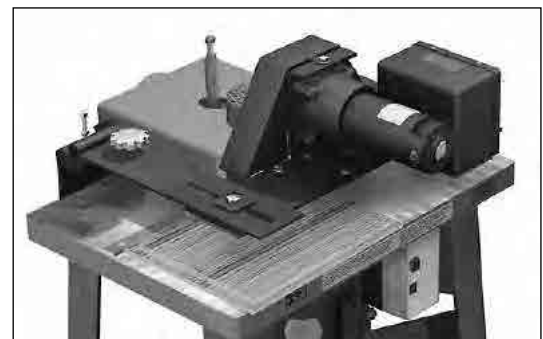
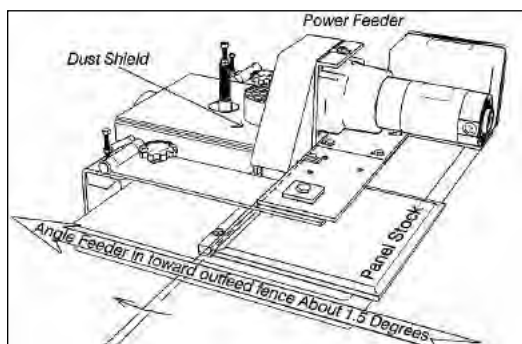
\$400

The Weaver Power Feeder can be added which will push the material through and improve the quality and consistency of the operation.



Add Weaver Belt Power Feeder:

PF721W Weaver Variable Speed Belt Power Feeder **\$ 2,995**



A Weaver Power Feeder can be added

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May 2018 - 35



Manufactured
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1 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

WE AVER

**SH1516 Shaper 5HP (1-1/4" Spindle
20" x 28" Top) with groove.**



Tenon Setup

Item#	Description
SH1516	Shaper 5HP (1-1/4" Spindle, 20"x28" top)
SHIX38	Table Groove
WD4246	Warning Disc
FREPC10-010-501-E	1-1/4" Bore Quarter Rd. Stile & Rail Cutter Set 1/4" x 1/2" Tongue
HD225W	Manual Coping Jig
FE25	Tenon Fence
WR620	Top Wrench
WR6180	Bottom Wrench
SPA125	Adjustable Spacer Set
DS440	Dust Shield

Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.

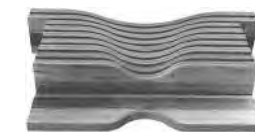


Sample Door - Crown
1 1/2" Rise

Stile and Rail Sticking

Straight & Crown Setup

Item#	Description
BB3086	3-1/4x1-1/4 Ball Bearing Rub Collar
JM330	Crown Rail Jig
PA427	1-1/2" Wood Crown Rail Patterns
FE360H	Sticker Plate Setup w/Hold Down (incl.HD216 Flat Mt. General Hold Down)
PF721W	Variable Speed double bond belt Feeder
DS455	Dust Shield Crown & Straight Stile & Rails
WD4246	Warning Disc
SPA125	Adjustable Spacer Set



Set of 10 Crown Rail Patterns
- door sizes 9 1/2" to 22"



Set of 10 Crown Panel
Patterns-door sizes 9 1/2" to 22"

Panel Trimming Setup

Item#	Description
WD4086	Warning Disc
FRE8389	Panel Trimming Cutter 2W Carbide Square Edge
BB2166	Ball Bearing Rub Collar
JM310	Crown Panel Jig
PA417	1-1/2" Wood Crown Panel Patterns
SPA125	Adjustable Spacer Set



Crown Panel Jig

Panel Raising Straight & Crown Setup

Item#	Description
WD6086	Warning Disc
FREPC15-001	Raised Panel Cutter 001 Profile - 5/8" Stock 1-1/4" ID 3 Wing - Carbide
FREPC16-001	Partial Back Raised Panel Cutter 001 Profile 1-1/4" ID 3 Wing - Carbide
BB2246	Ball Bearing Rub Collar
FE275028	Partial Offset Raised Panel Guides
HD3100	Raised Panel Hold Down
DS465	Raised Panel Dust Shield - Crown & Straight



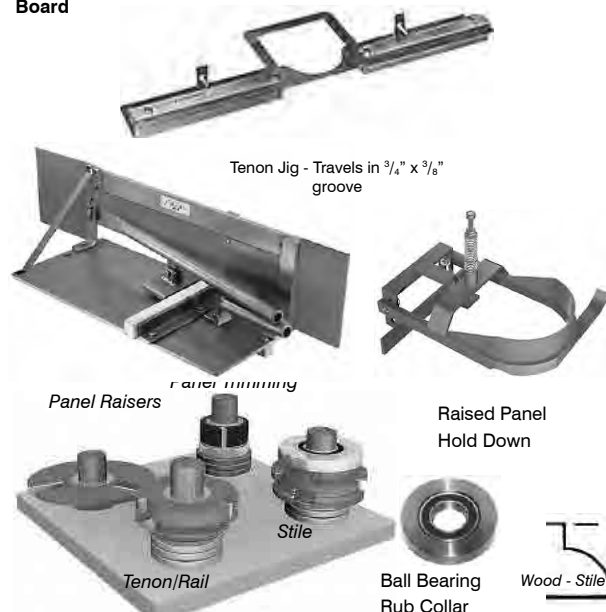
Crown Rail Jig



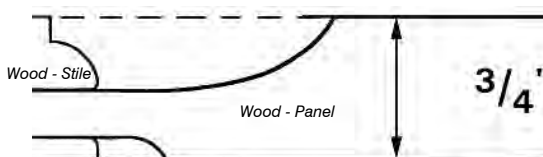
Dust Shields for
Tenon, Sticking,
Crown Rail and
Panel Shaping.



Top & Bottom Shaper
Wrenches - Warning Discs



System Price listed with
Power Feeder & Coping Hold Down: **\$15,595**



Cutter setups - spaced
and shimmed, ready to load on shaper
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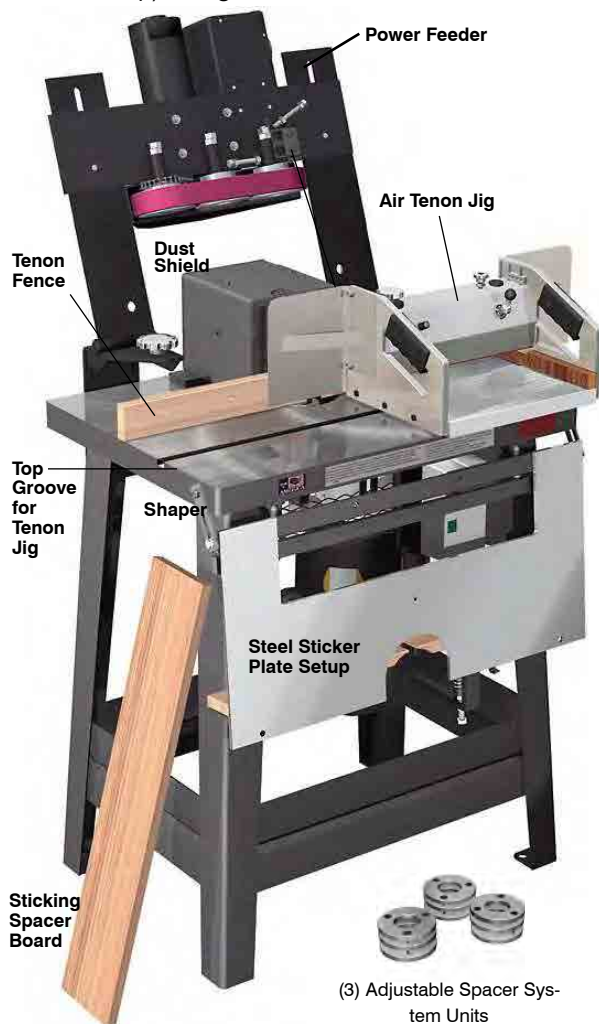


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1 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

WE AVER

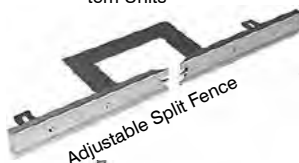
**SH1516 Shaper 5HP (1-1/4" Spindle
20" x 28" Top) with groove.**



(3) Adjustable Spacer Sys-
tem Units



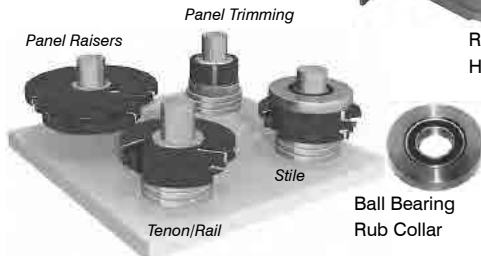
Air Tenon Jig - Travels
in 3/4" x 3/8" groove



Adjustable Split Fence



Raised Panel
Hold Down

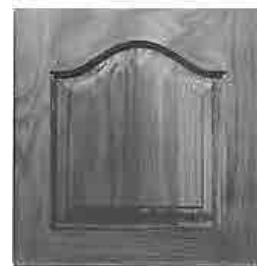


*Cutter setups - spaced
and shimmed, ready to load on shaper*

Tenon Setup

Item#	Description
SH1516	Shaper 5HP (1-1/4" Spindle, 20"x28" top)
SHIX38	Table Groove
WD4246	Warning Disc
BY1LHRE-1-1/4"	Bore Rail Insert Head with tips (3),
AJ1201RW	Air Tenon Jig
FE5628	Adjustable Split Tenon Fence
WR620	Top Wrench
WR6180	Bottom Wrench
SPA125	Adjustable Spacer Set
DS440	Dust Shield

Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.

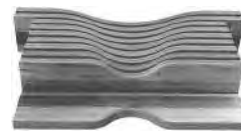


Sample Door - Crown
1 1/2" Rise

Stile and Rail Sticking

Straight & Crown Setup

Item#	Description
BY1LHSE-1-1/4"	Bore Stile Insert Head with tips (3)
BB3166	3-1/2x1-1/4 Ball Bearing Rub Collar
JM330	Crown Rail Jig
PA427	1-1/2" Wood Crown Rail Patterns
FE360H	Sticker Plate Setup w/Hold Down (incl.HD216 Flat Mt. General Hold Down)
PF721W	Variable Speed double bond belt Feeder
DS455	Dust Shield Crown & Straight Stile & Rails
WD4246	Warning Disc
SPA125	Adjustable Spacer Set



Set of 10 Crown Rail Patterns
- door sizes 9 1/2" to 22"



Set of 10 Crown Panel
Patterns-door sizes 9 1/2" to 22"

Panel Trimming Setup

Item#	Description
WD4086	Warning Disc
FRE8389	Panel Trimming Cutter 2W Carbide Square Edge
BB2166	Ball Bearing Rub Collar
JM310	Crown Panel Jig
PA417	1-1/2" Wood Crown Panel Patterns
SPA125	Adjustable Spacer Set



Crown Panel Jig

Panel Raising Straight & Crown Setup

Item#	Description
WD6086	Warning Disc
Byrd-LH-Panel Raised Panel Cutter Head	
Byrd-P201LHS Scoop Insert Tips (3)	
BB2246	Ball Bearing Rub Collar
Byrd-LH Partial Under Raiser Cutter Head	
Byrd-PRBLH Partial Under Raiser Insert Tips (3)	
FE275028	Partial Offset Raised Panel Guides
HD3100	Raised Panel Hold Down
DS465	Raised Panel Dust Shield - Crown & Straight

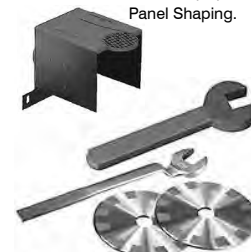
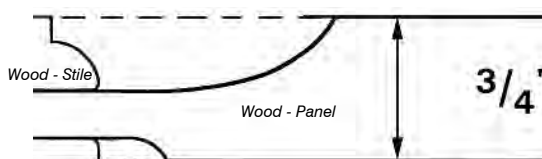


Crown Rail Jig



Dust Shields for
Tenon, Sticking,
Crown Rail and
Panel Shaping.

**System Price listed with
Power Feeder & Air Tenon Fixture: \$16,395**



Top & Bottom Shaper
Wrenches - Warning Discs

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May 2018 - 37



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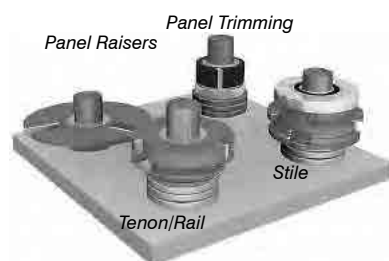
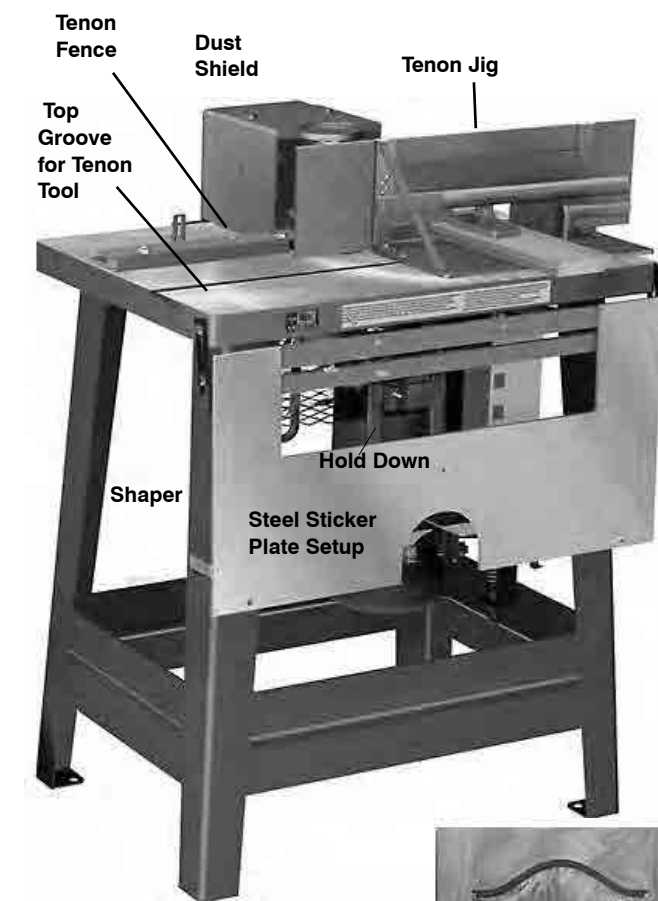
1 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.

Single Shaper System I

One shaper with cutters, jigs & patterns and accessories for making cabinet doors plus our adjustable spacer system. Your system will be preset by a craftsman and shipped with samples.

SH1516 Shaper 5HP (1-1/4" Spindle
20" x 28" Top) with groove.



Sample Door - Crown
1 1/2" Rise

Wood - Stile

Wood - Panel

5/8"

Tenon Setup

Item#	Description
SH1516	Shaper 5HP (1-1/4" Spindle, 20"x28" top)
SHIX38	Table Groove
WD4246	Warning Disc
FREPC10-010-501-E	1-1/4" Bore Quarter Rd. Stile & Rail Cutter Set 1/4" x 1/2" Tongue
HD225	Tenon Jig
FE25	Tenon Fence
WR620	Top Wrench
WR6180	Bottom Wrench
SPA125	Adjustable Spacer Set
DS441	Dust Shield

Stile and Rail Sticking Straight & Crown Setup

Item#	Description
BB3086	3-1/4" x 1-1/4" Bore Ball Bearing Rub Collar
JM330	Crown Rail Jig
PA427	Hardwood Crown Rail Patterns
FE360H	Sticker Plate Setup w/Hold Down (incl.HD216 Univ. General Hold Down)
DS455	Dust Shield Crown & Straight Stile & Rails
WD4246	Warning Disc
SPA125	Adjustable Spacer Set

Panel Trimming Setup

Item#	Description
WD4086	Warning Disc
FRE8389	Panel Trimming Cutter 2W Carbide Square Edge
BB2166	Ball Bearing Rub Collar
JM310	Crown Panel Jig
PA417	Hardwood Oval Panel Patterns
SPA125	Adjustable Spacer Set

Panel Raising

Straight & Crown Setup

Item#	Description
WD6086	Warning Disc
FREPC15-001	Raised Panel Cutter 3 Wing 1-1/4" Bore
BB2246	Ball Bearing Rub Collar 2-3/4" O.D. 1-1/4" Bore
FE27528	Raised Panel Guides
HD3100	Raised Panel Hold Down
DS465	Raised Panel Dust Shield - Crown & Straight

System Price: \$12,595

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What You Get

1 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

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Weaver Industrial Shaper
SH1516 Industrial Shaper

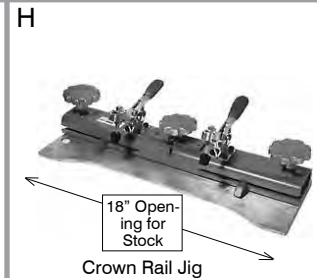
5HP 1 Phase, 1-1/4" Spindle, 20"x28" top



Top & Bottom Shaper
Wrenches - Warning Discs



Adjustable Spacer
System Units



Crown Rail Jig



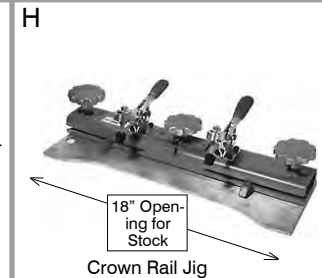
Tenon Fence



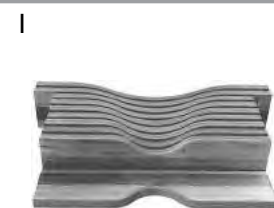
1-1/4" Bore 3 Wing
Carbide Stile & Rail Set
(Rail Half)



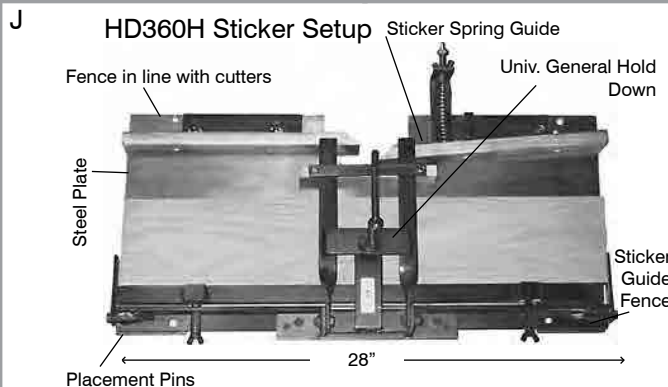
1-1/4" Bore 3 Wing
Carbide Stile & Rail Set
(Stile Half)



Ball Bearing
Rub Collar for
Crown Rail
Sticking



Set of 10 Crown Rail Patterns - door sizes
9 1/2" to 22"



HD360H Sticker Setup

Fence in line with cutters

Steel Plate

Placement Pins

Sticker Spring Guide

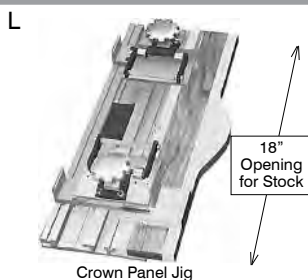
Univ. General Hold Down

Sticker Guide Fence

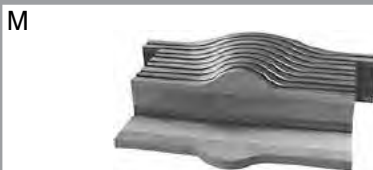
28"



Square Edge Panel
Trimming Cutter and Ball
Bearing Rub Collar



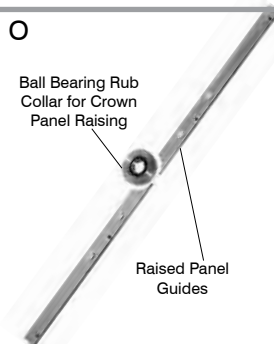
Crown Panel Jig



Set of 10 Crown Panel Patterns-door
sizes 9 1/2" to 22"



Raised Panel Cutters - 3 Wing Carbide 1-1/4" Bore Panel Raiser.

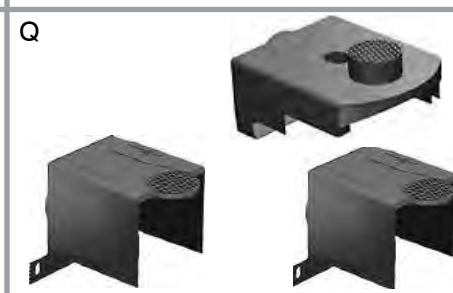


Ball Bearing Rub
Collar for Crown
Panel Raising

Raised Panel
Guides



Raised Panel Hold Down



Dust Shields (3) for Tenon, Panel Raising,
Crown & Straight Sticking

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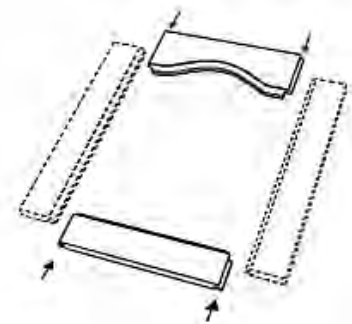
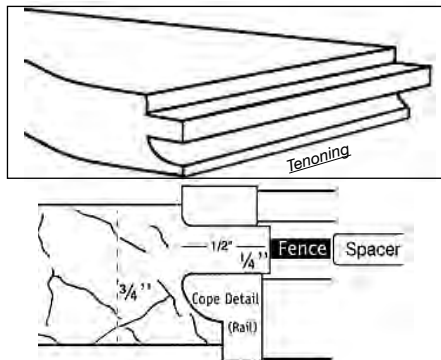
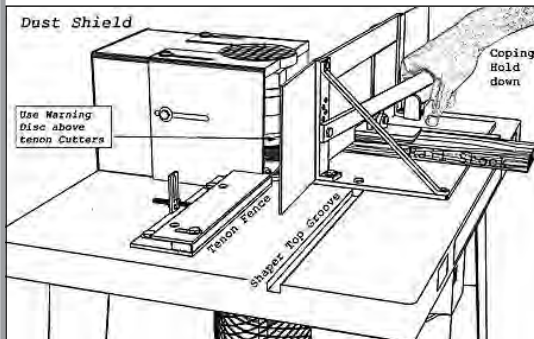
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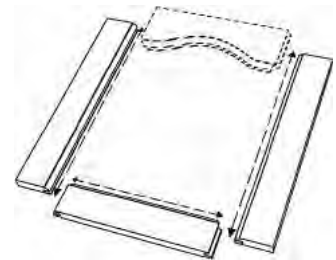
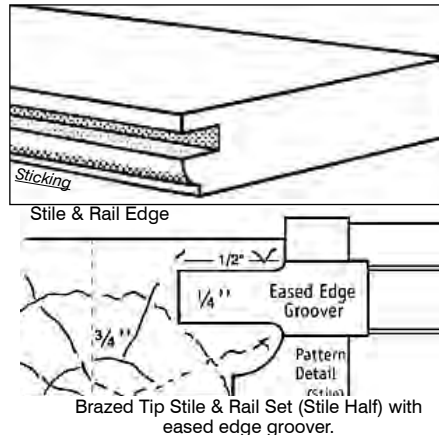
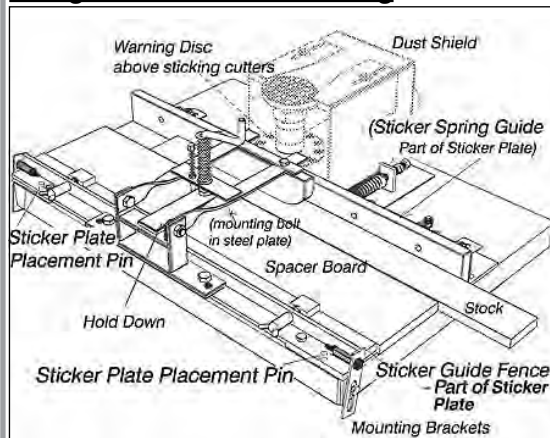
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Tenoning

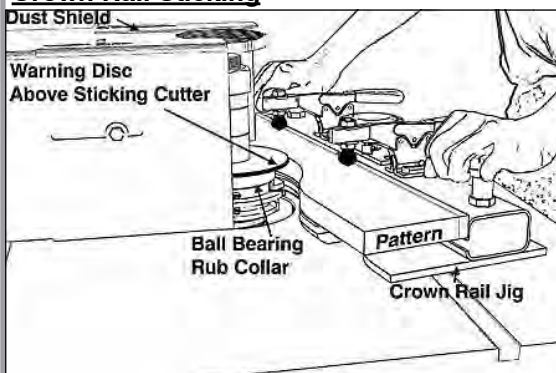


Brazed Tip Stile & Rail Set (Rail Half) (easement)

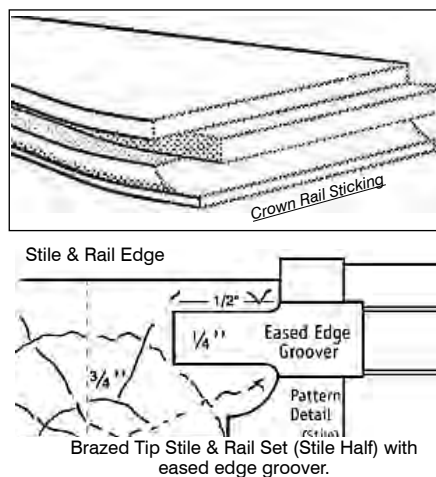
Straight Stile and Rail Sticking



Crown Rail Sticking



Top Rail needs to be rough band sawed (approx. $\frac{1}{8}$ " larger than finished rail) before crown rail sticking.



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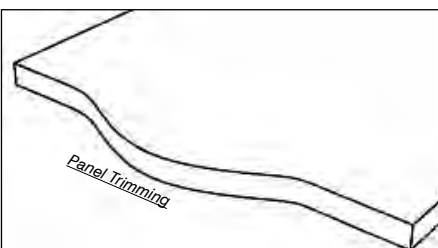
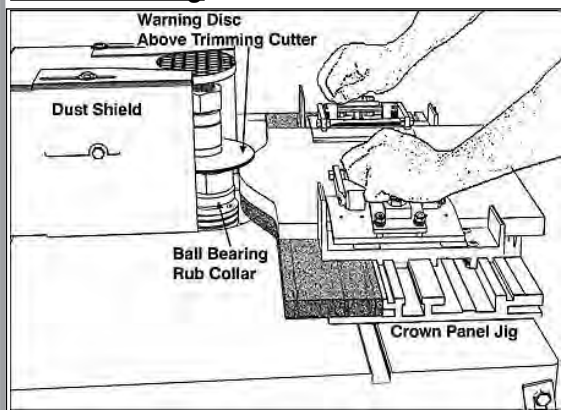
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1 SHAPER CROWN RAISED PANEL CABINET DOOR SYSTEM

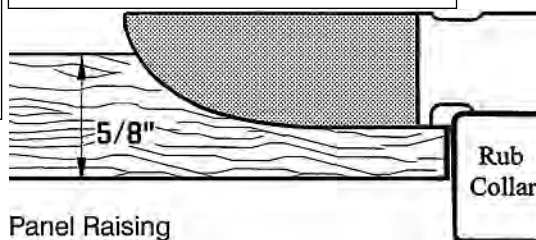
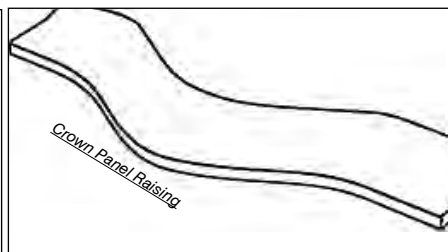
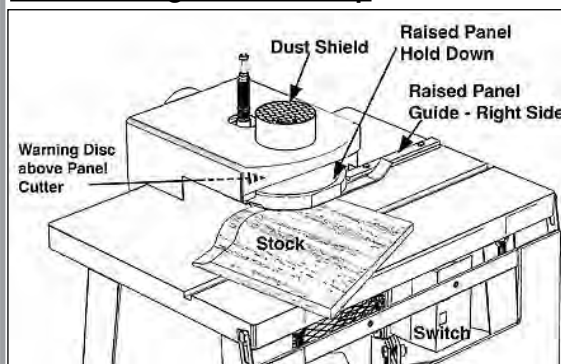
Panel Trimming



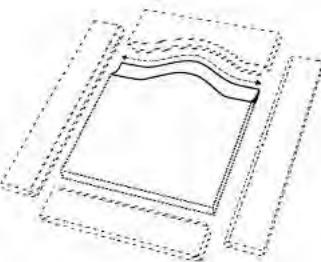
Panel Trimming Cutter

Panel Stock June need to be rough band sawed (approx. $\frac{1}{8}$ " larger than finished panel) before crown panel trimming.

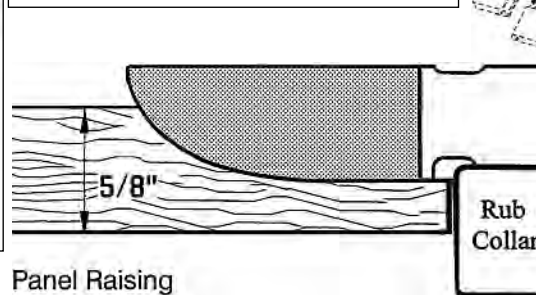
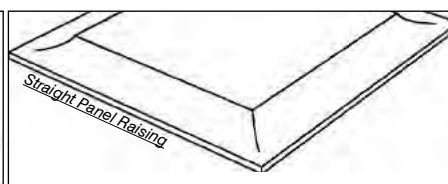
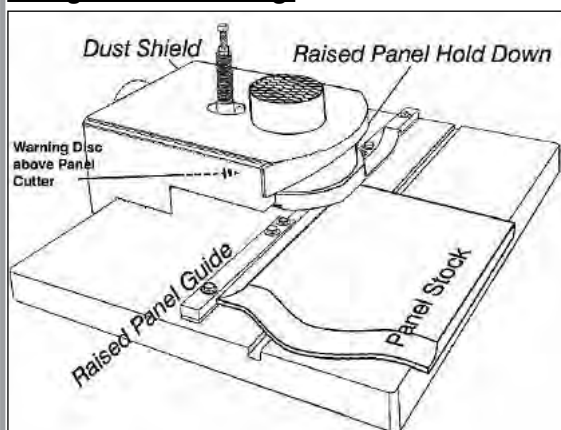
Panel Raising - Crown Setup



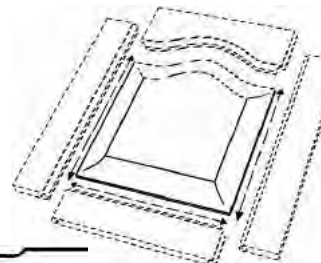
Panel Raising



Straight Panel Raising



Panel Raising



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Notes

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4 Shaper House Door System

Raised Panel Mullion & Glass Mullion Doors

**House Door
Shaper Systems**
Entry - Passage - Interior - Exterior

Crown Rail, Panel & Mullion Shaper
1 Ph. \$18,915, 3 Ph. \$18,528

**Crown Tenon, Sticking
& Panel Raising**

**Straight Panel
Raising**

Straight Panel Raising Shaper
1 Ph. \$14,235, 3 Ph. \$13,848

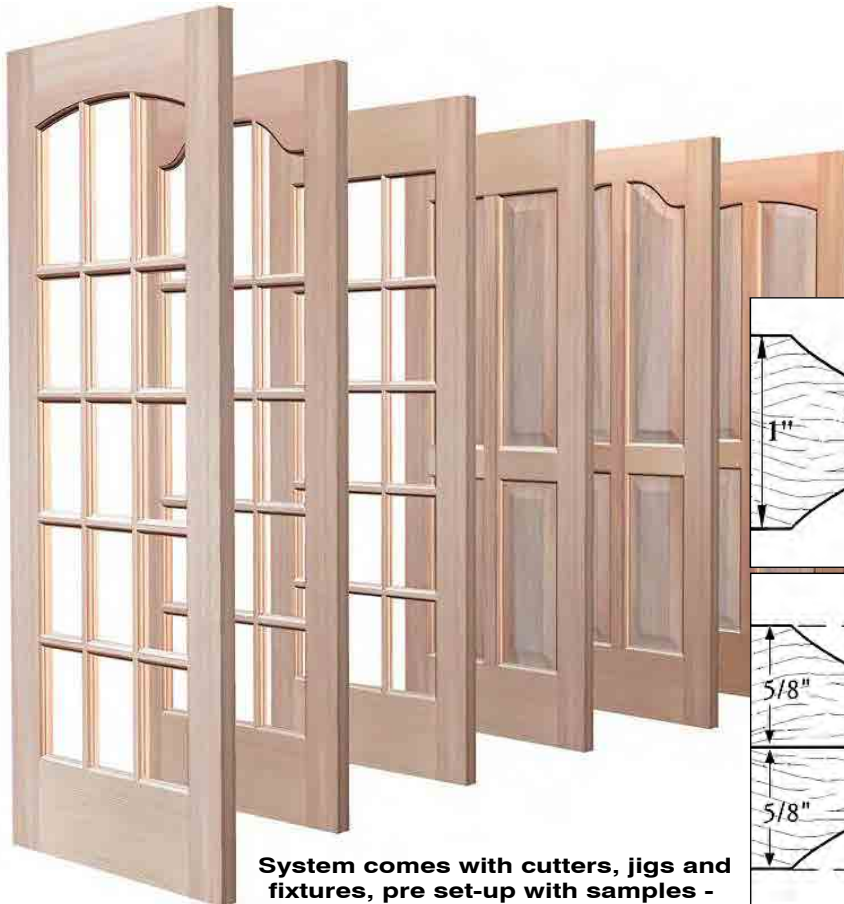
Straight Sticking

Straight Sticking Shaper
1 Ph. \$13,881, 3 Ph. \$13,481

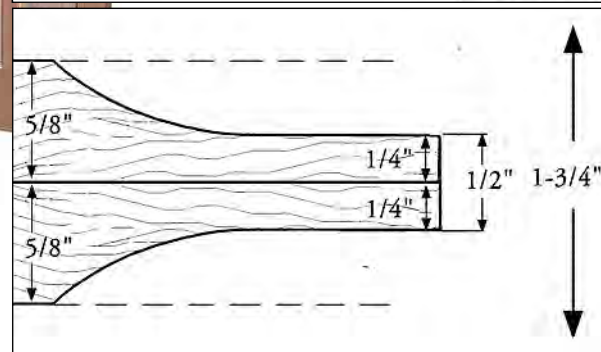
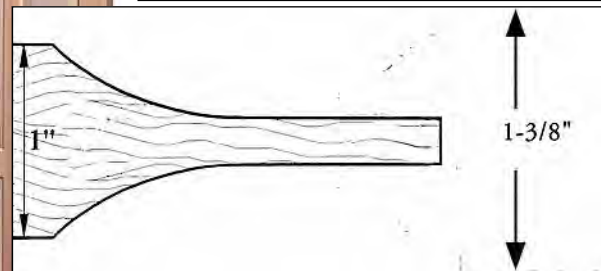
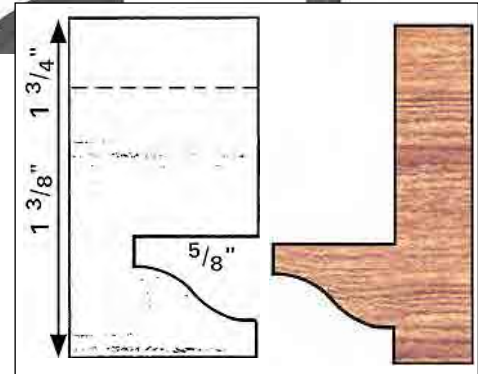
Straight Tenon Shaper
1 Ph. \$12,261, 3 Ph. \$11,861

Straight Tenon

**4 Shaper Crown Panel & Crown
Glass Mullion Doors System1**
Ph \$59,272 - 3 Ph \$57,718



**System comes with cutters, jigs and
fixtures, pre set-up with samples -
ready to work.**



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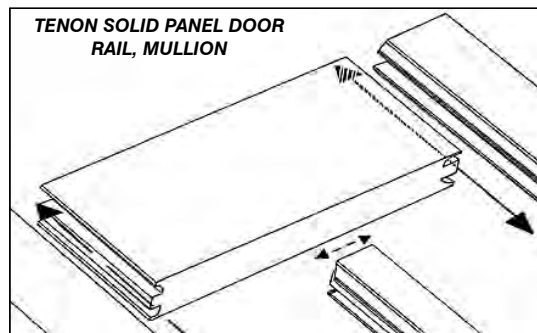
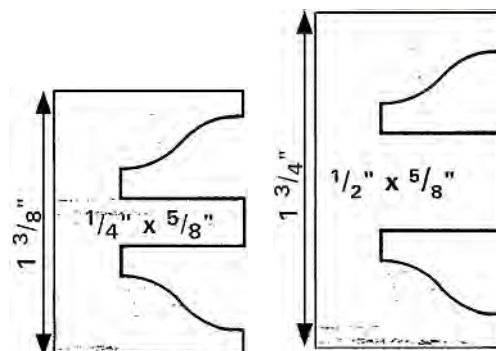
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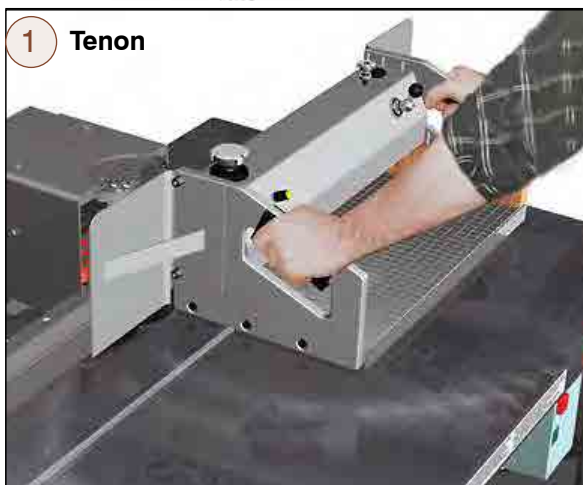
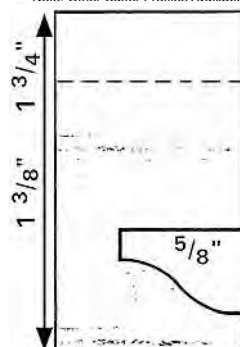
- 43 -

Note: In some of our pictures and illustrations the warning discs, dust shields, and some accessories have been removed for better illustration of the cutter and work.

Shaper 5HP
(1-1/4" Spindle, 28"x40" top
with Table Top Groove)



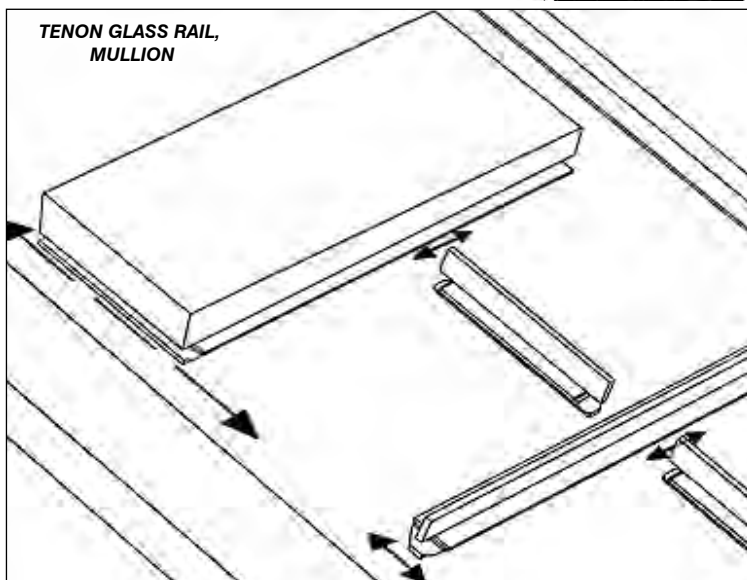
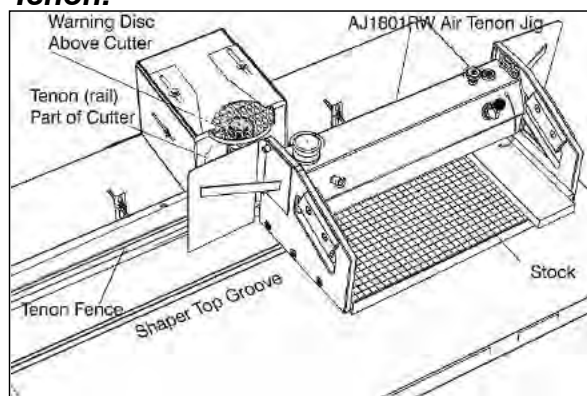
Note: Other Cutter Profiles Available



1 Tenon

The Air Tenon Jig secures the rail with pneumatic clamp and glides on a thin cushion of air making the operation effortless.

Tenon:



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WEAVER

Straight Tenon Shaper

**House Door
Shaper Systems**
Entry - Passage - Interior - Exterior

A Shaper 5HP
(1-1/4" Spindle, 28"x40"top)
with Shaper Top Groove.

**STRAIGHT TENON SHAPER**

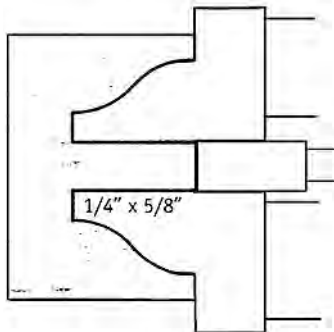
Item#	Description	Price
SH2536	Shaper Large 5 HP 3PH 1-1/4" Spindle 28" x 40" Top	6,995
SH2X39	Shaper Top Groove 3/8" x 3/4" x 40"	500
AJ1801RW	Jig Air Tenon 18" Right with Wings	1,750
AJXHDM	Blow Out Block House Door Mullion (2)	225
AJXTGM	Blow Out Block House Door True Glass Mullion	225
FE5640	40" Split Fence	299
PC11-021C-1-3/8	Cutter Set House Door 1-3/8" - Tenon	541
PC11-021C-1-3/4	Cutter Set House Door 1-3/4" - Tenon	541
PC11-021-C-GD-1-3/4	Cutter Set Glass House Door 1-3/8" - 1-3/4" - Tenon	440
SPA600625	Spacer 1-1/4" Bore x 1/16" Thick (2)	48
WD4246	Warning Disc 4-3/4" OD x 1-1/4" ID	n/c
DS440	Dust Shield 4" for Air Tenon Jig	199
WR6180	Wrench - Bottom all Spindles	49
WR620	Wrench - Top 1-1/4" Spindle	49

Straight Tenon Shaper Total:

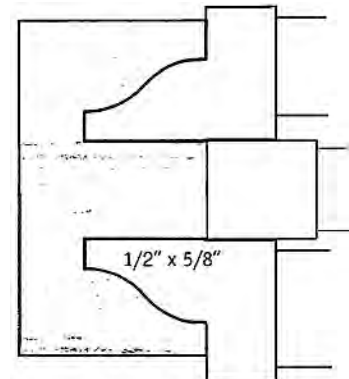
\$12,261 \$11,861
(1 Phase) - (3 Phase)

*Note: Other Cutter Profiles Available***B**

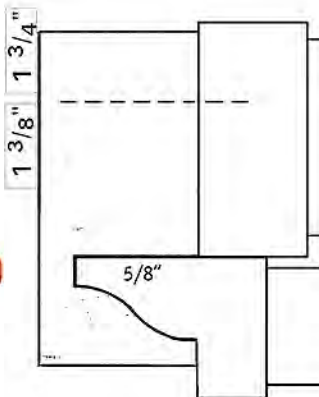
Note: Rail Half for this
shaper/operation

**C**

Note: Rail Half for this
shaper/operation

**D**

Note: Rail Half for this
shaper/operation

**E****F**

Spindle Spacers

G**H**

Tenon Fence

I

Dust Shield

J

Shaper Wrenches

K

Warning Disc

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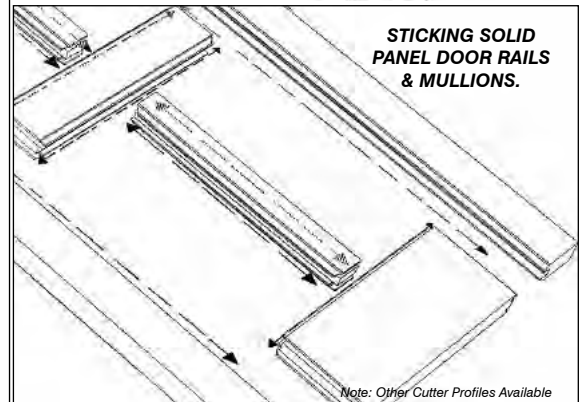
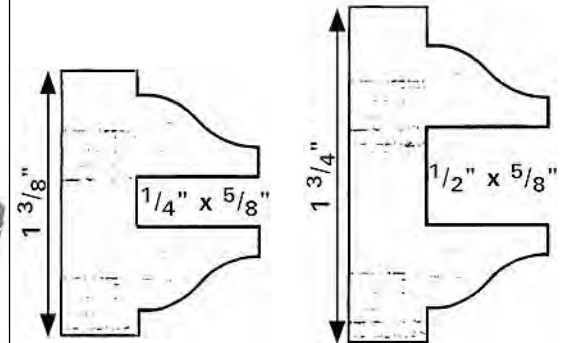
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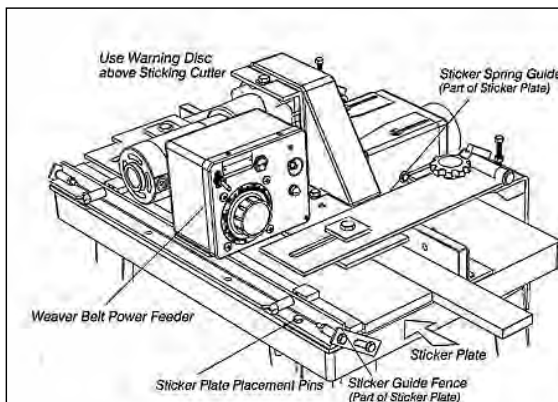
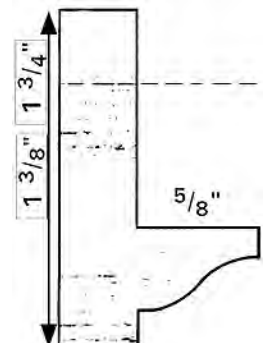
Note: In some of our pictures and illustrations the warning discs, dust shields, and some accessories have been removed for better illustration of the cutter and work.



2 STILE AND RAIL STICKING

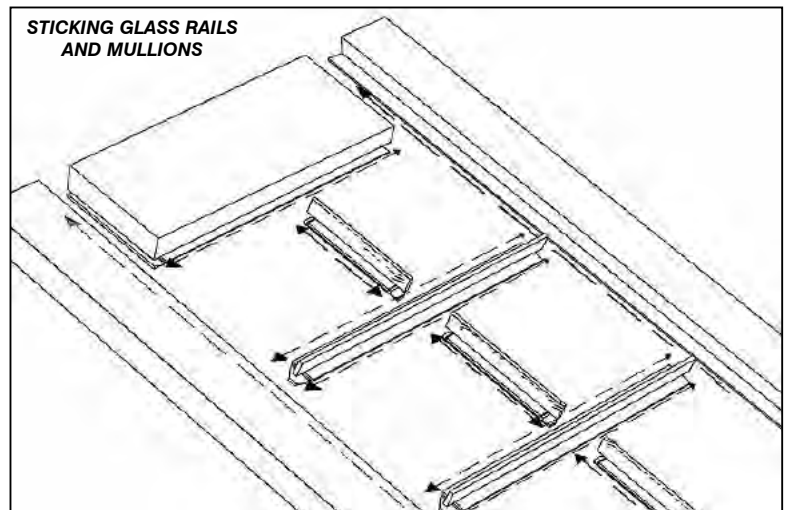


This Sticking set up sizes material at the same time it is being shaped. It cuts consistently and easily.



Straight Sticking

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Straight Sticking Shaper

**House Door
Shaper Systems**
Entry - Passage - Interior - Exterior

A Shaper 5HP
(1-1/4" Spindle, 28"x40"top)

**STRAIGHT STILE & RAIL SHAPER**

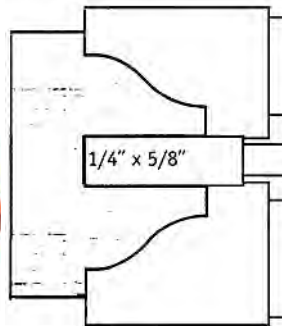
Item#	Description	Price
SH2536	Shaper - Large 5hp 3ph 1-1/4" Spindle - 28" x 40" Top	6,995
PF721W	2 Belt 1 Bond Power Feeder Weaver Mount Variable Speed	2,995
FE361H	Large Steel Sticker Setup w/Hold Down	1,169
FEXSFTG	Outfeed Fence Block - Glass	239
FEXSSTGMB1P	Sticker Spacer Board - True Glass Mullion - 1st Pass	79
FEXSSTGMB1P	Sticker Spacer Board - True Glass Mullion - 2nd Pass	239
PC11-021-P-1-3/8	Cutter Set House Door 1-3/8" - Sticking	541
PC11-021-P-1-3/4	Cutter Set House Door 1-3/4" - Sticking	541
PC11-021-P-GD-1-3/4	Cutter Set Glass House Door 1-3/8" - 1-3/4" - Sticking	440
SPA600625	Spacer 1-1/4" Bore x 1/16" Thick	44
WD4086	Warning Disc 4-1/4" OD x 1-1/4" ID	NC
DS450	Dust Shield 4" for Stiles	199

Straight Sticking Shaper Total:

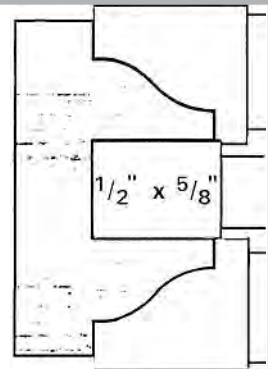
\$13,881 \$13,481
(1 Phase) - (3 Phase)

*Note: Other Cutter Profiles Available***B**

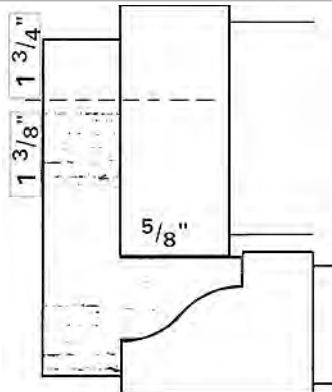
Note: Stile Half for this
shaper/operation

**C**

Note: Stile Half for this
shaper/operation

**D**

Note: Stile Half for this
shaper/operation

**E**

Spindle Spacers

F

Sticker Plate Outfeed Fence - Glass.

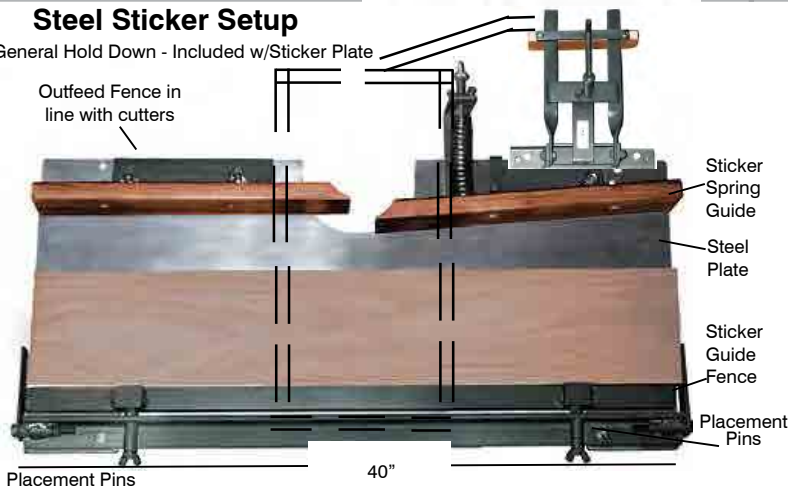
G

Sticking Spacer Boards for 1st and 2nd Pass Glass.

H Steel Sticker Setup

General Hold Down - Included w/Sticker Plate

Outfeed Fence in
line with cutters

**I**

Weaver Variable Speed Belt Power Feeder

J

Dust Shield

K

Warning Disc

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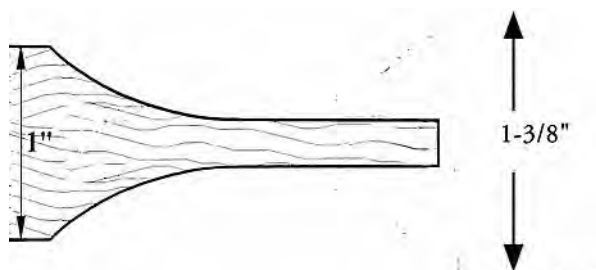
Fax 1-913-831-2974

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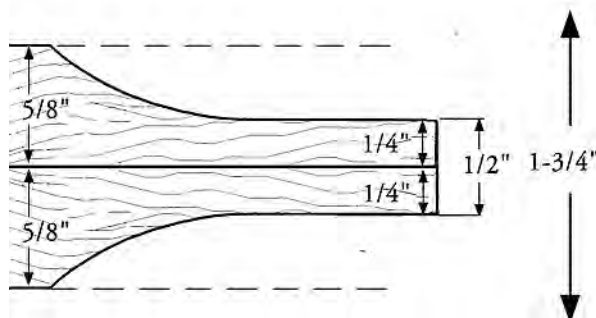
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- 47 -

Note: In some of our pictures and illustrations the warning discs, dust shields, and some accessories have been removed for better illustration of the cutter and work.

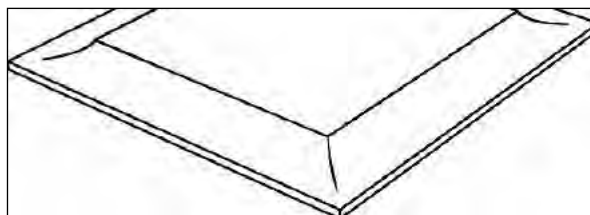


Double Raised Panels 1" Stock



Back to Back Raised Panels 5/8" Stock

Note: Other Cutter Profiles Available

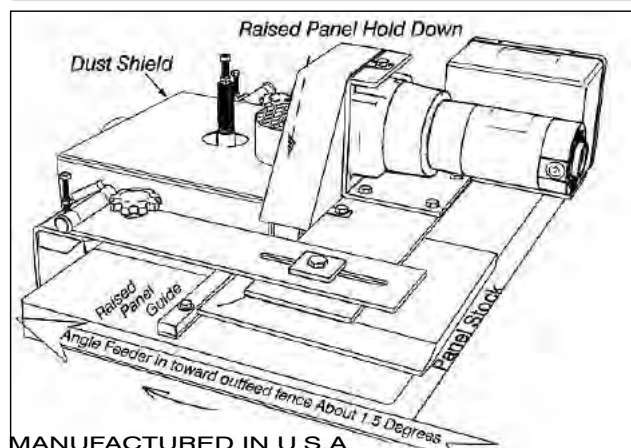
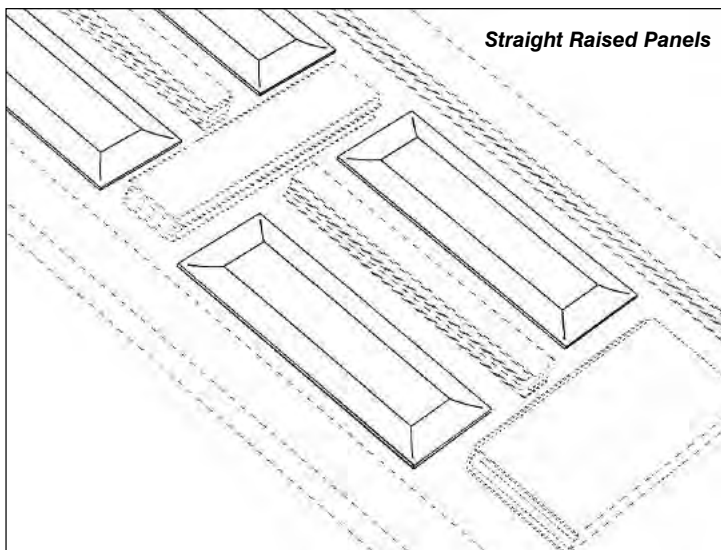


The Power Feeder and Guides ensure the work is accurate.

3 STRAIGHT PANEL RAISING



Straight Raised Panels



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WEAVER

Straight Panel Raising Shaper

**House Door
Shaper Systems**
Entry - Passage - Interior - Exterior

A Shaper 7-1/2 HP
(1-1/4" Spindle, 28"x40"top)

**STRAIGHT PANEL RAISING SHAPER**

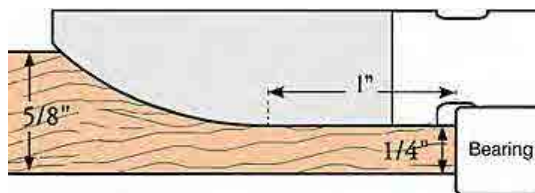
Item#	Description	Price
SH2736	Shaper - Large 7-1/2 HP 3PH 1-1/4" Spindle - 28" x 40" Top	7,295
SHXPL02	Steel Plate Panel Raising - 1/4" for Large Top	375
PGD2.25X40X1	Panel Guides Panels Double 2-1/4" X 40" X 1" Thick Panels	239
PGS2.25X40	Panel Guides Single 1-1/4" X 40"	239
LRHX-305-SA	Raised Panel Cutter - Single Raise	565
LRHX-305-SB-BB	Double 1" Panel Raiser 1-1/4" Bore	1,295
BB2086	Ball Bearing Rub Collar 2-1/4" OD x 1-1/4" ID (2)	78
SPA125	Adjustable Spacer 1-1/4" Bore	119
HD3103	Raised Panel Hold Down w/Rim Weaver Mount	349
WD6166	Warning Disc - 6-1/2" OD x 1-1/4" ID	n/c
PF721W	2 Belt 1 Bond Power Feeder Weaver Mount Variable Speed	2,995
DS460	Dust Shield 4" Panel Straight Using a Hold Down	299

Straight Panel Raising Shaper Total:

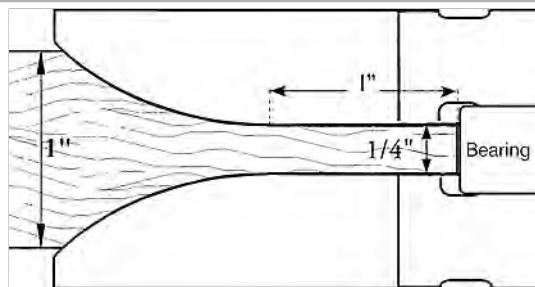
\$14,235
(5HP 1 PH)

\$13,848
(7-1/2HP 3 PH)

Note: Other Cutter Profiles Available

B

305-SA Raised Panel Cutter - Single Raise

C

305-SB Raised Double Raised Panel Cutters

D

Raised Panel Guides - Double Raise 1" Stock w/Bearing

G

Raised Panel Guides - Single Raise w/Bearing

IWeaver Belt
Power Feeder**E**

Raised Panel Hold Down

F

Panel Raiser Plate

H

Adjustable Spacer

J

Raised Panel Dust Shield

K

Warning Disc



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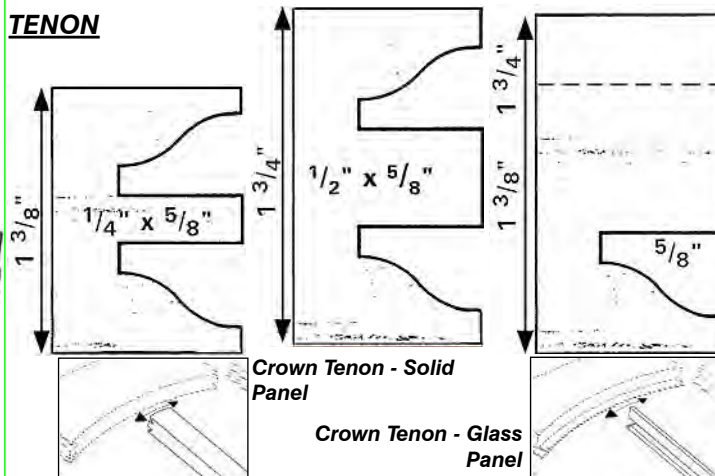
- 49 -

Note: In some of our pictures and illustrations the warning discs, dust shields, and some accessories have been removed for better illustration of the cutter and work.

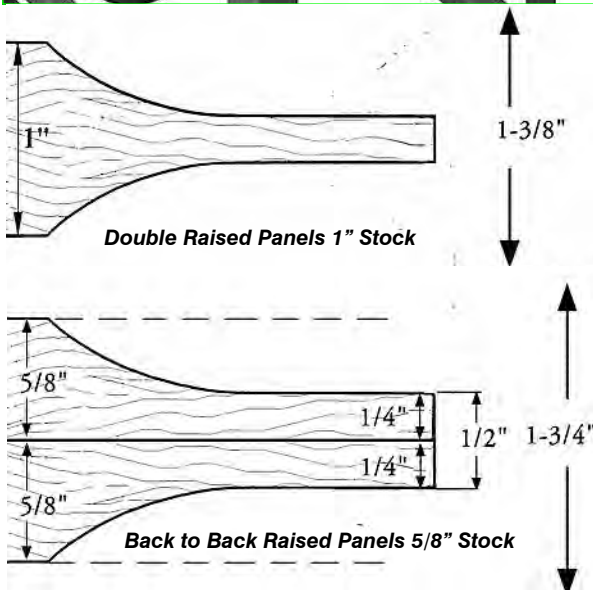
CROWN STICKING, PANEL RAISING & CURVED END MULLION SHAPER SETUP



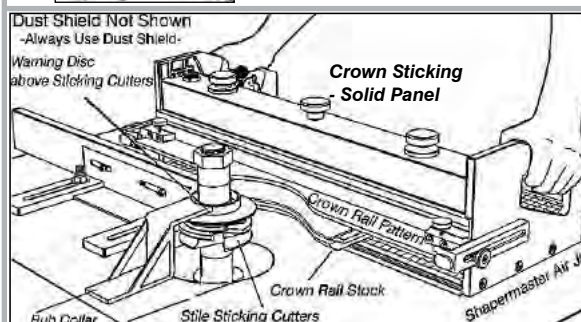
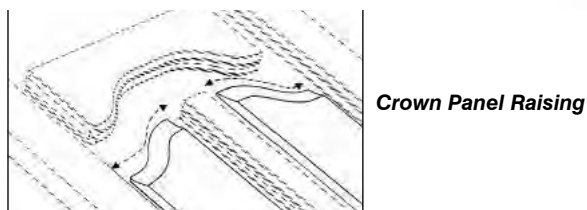
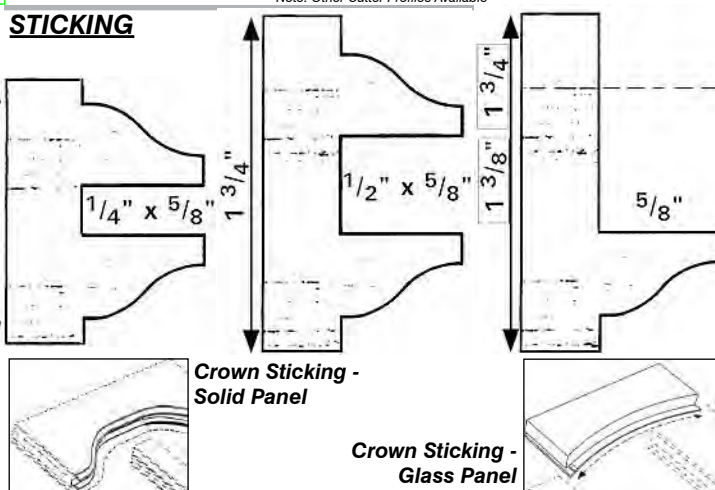
TENON



Note: Other Cutter Profiles Available

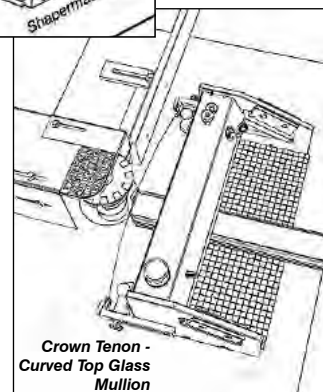
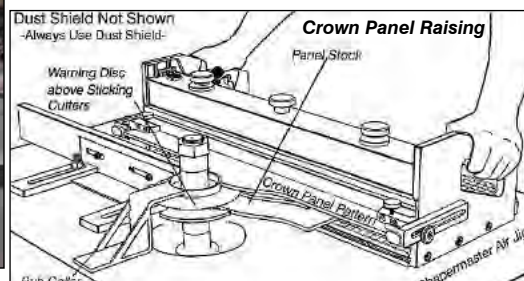


STICKING



4 CROWN SHAPING WITH THE SHAPERMASTER™

This setup will shape the crown rail, crown panel or curved mullion (Tenon) as the pattern follows the rub collar. The operation is made easier by the Jig gliding on a thin cushion of air.



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WEAVER

Crown Shaper

**House Door
Shaper Systems**
Entry - Passage - Interior - Exterior

A Shaper 7-1/2 HP
(1-1/4" Spindle, 28"x40"top)

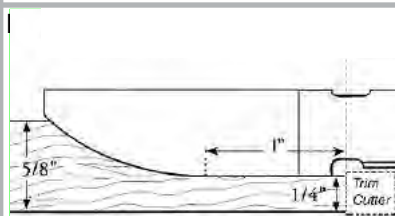
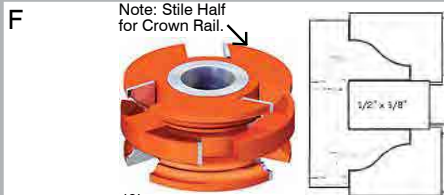
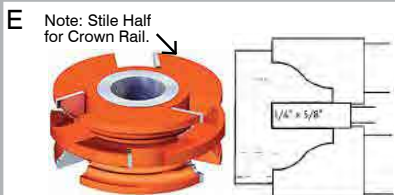
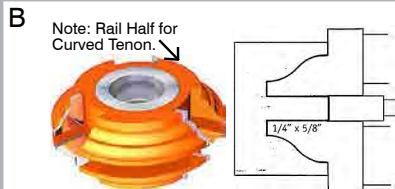
**CROWN SHAPING SETUP**

Item#	Description	Price
SH2736	Shaper - Large 7-1/2 HP 3 PH 1-1/4" Spindle - 28" x 40" Top	7,295
PC111-021	Cutter Set House Door 1-3/8"	1,082
PC111-021	Cutter Set House Door 1-3/4"	1,082
PC111-021GP	Cutter Set Glass House Door 1-3/8" - 1-3/4"	880
LRHX-305-SA	Raised Panel Cutter - Single Raise	565
LRHC-CUTTER	Panel Trim Cutter 2-1/4" OD x 1-1/4" Bore	199
LRHX-305-SB-BB	Double 1" Panel Recessed for a Ball Bearing Rub Collar 1-1/4" Bore	1,295
DC20822	Dead Collar 2-1/4" OD x 2-3/4" Tall	129
DC22430	Dead Collar 2-3/4" OD x 3-3/4" Tall	129
FE77	Right Half Of Split Fence w/Depth Bolt	129
AJ3212	Jig-32" X 12" Shapermaster	75
AJXTGM	Blow Out Block - True Glass Mullion	2,695
PA3245	House Door Crown Rail & Panel Plexiglass 32" Patterns	225
PA3246	House Door Oval Rail & Panel Plexiglass 32" Patterns	895
SPA600625	Spacer 1-1/4" Bore x 1/16" Thick (6)	895
SPA125	Adjustable Spacer 1-1/4" Bore (3)	144
WD4246	Warning Disc - 4-1/4" x 1-1/4" ID (6)	357
WD6166	Warning Disc - 6-1/2" OD x 1-1/4" ID (2)	n/c
DS457	Dust Shield 4" Crown Rails w/Shapermaster	n/c
DS467	Dust Shield 4" Crown Panels w/Shapermaster	233
		299

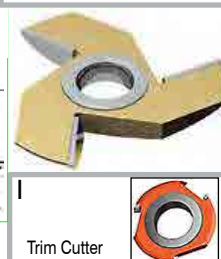
Crown Shaper Total:

\$18,915 **\$18,528**
(5HP 1 PH) (7-1/2HP 3 PH)

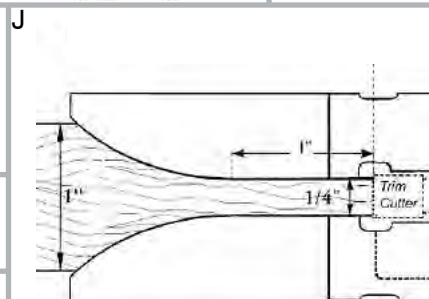
Note: Other Cutter Profiles Available



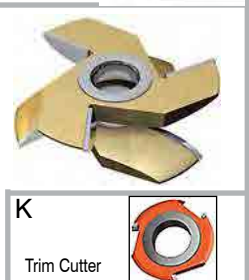
305-SA Single Raised Panel Cutter



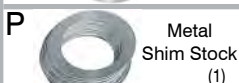
Trim Cutter



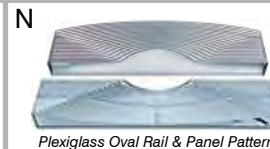
305-SB Double Raised Panel Cutters



Trim Cutter



Shapermaster™ Air Crown Rail & Panel Jlg 32" Width



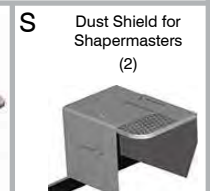
Plexiglass Oval Rail & Panel Patterns



Plexiglass Crown Rail & Panel Patterns



Right Half of Split Fence



Dust Shield for Shapermasters



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54 Manual Coping Jig -Continuous Fence - Trim Table
55 Air Tenon Jig - Continuous Fence - Trim Table
56 Coping Hold Down - Split Fence
57 Air Tenon Jig - Split Fence - Trim Table
58	Tenon Coping Hold Down - Continuous Fence
59 Air Tenon Jig - Continuous Fence
60 Coping Hold Down - Split Fence
61 Air Tenon Jig - Split Fence
62	Stile & Rail Sticking Sticker Plate with Hold Down
63 Sticker Plate & Power Feeder
64 Crown Rail Sticking - Manual Setup
66 Sticker Guide & Fence with Hold Down
67 Sticker Guide & Fence with Power Feeder
68	Panel Raising..... Single Raise with Hold Down
69 Single Raise with Hold Down & Power Feeder
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72	Crown Rail &Panel Trimming Shapermaster™ Air Jig - Dead Collar
73 Shapermaster™ Air Jig - Bearing
74	Crown Panel Raising..... Shapermaster™ Air Jig - Dead Collar
75 Shapermaster™ Air Jig - Bearing
76	Crown Rail Sticking Shapermaster™ Air Jig - Dead Collar
77 Shapermaster™ Air Jig - Bearing
78	Door Edge Continuous Fence
79 Split Fence

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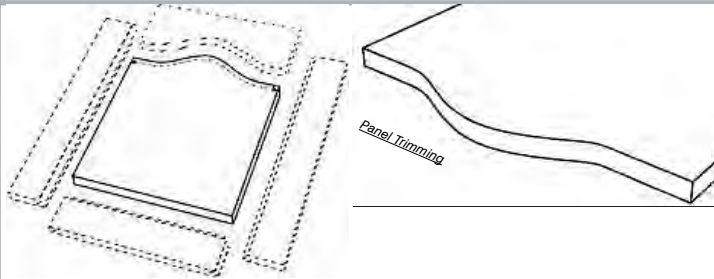
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Crown Panel Trimming

Manual Jig

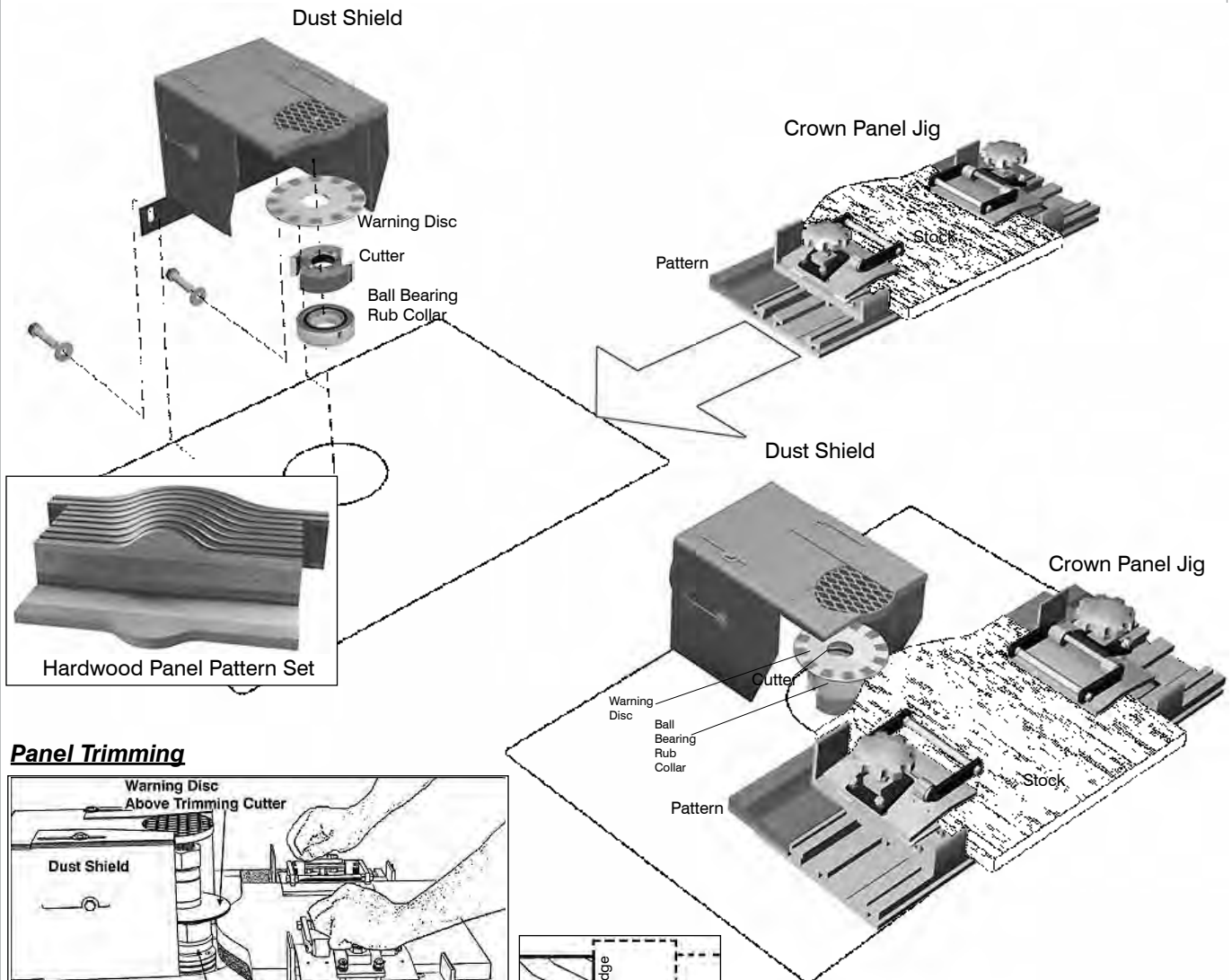
Shaper Essentials™
FOR WEAVER SHAPERS



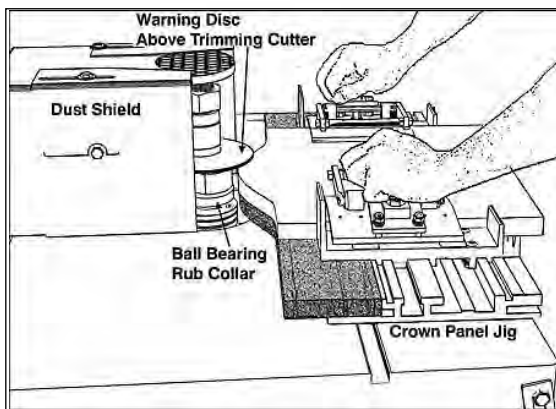
Panel Trimming Setup - Manual Jig - For Weaver Shaper

Item#	Description	Price
JM310	Manual Crown Panel Jig	495
PA427	Hardwood Patterns - 1-1/2" Crown Panel	265
FRE8389	Panel Trimming Cutter 2W Carbide Square Edge	249
BB	Ball Bearing Rub Collar	89
DS472	Dust Shield for Panel Trimming	199
WD	Warning Disc	35

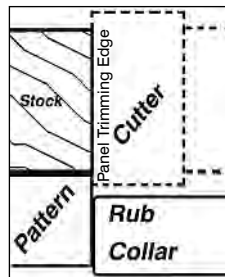
		\$1,332



Panel Trimming



Panel Stock June need to be rough band sawed (approx. 1/8" larger than finished panel) before crown panel trimming.



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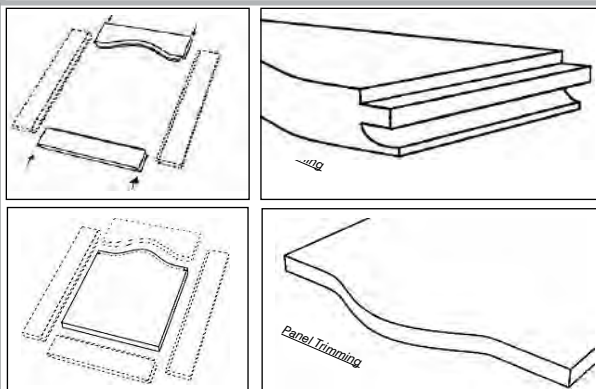
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Crown Panel Trimming

Manual Coping Jig - Continuous Fence - Trimming Table

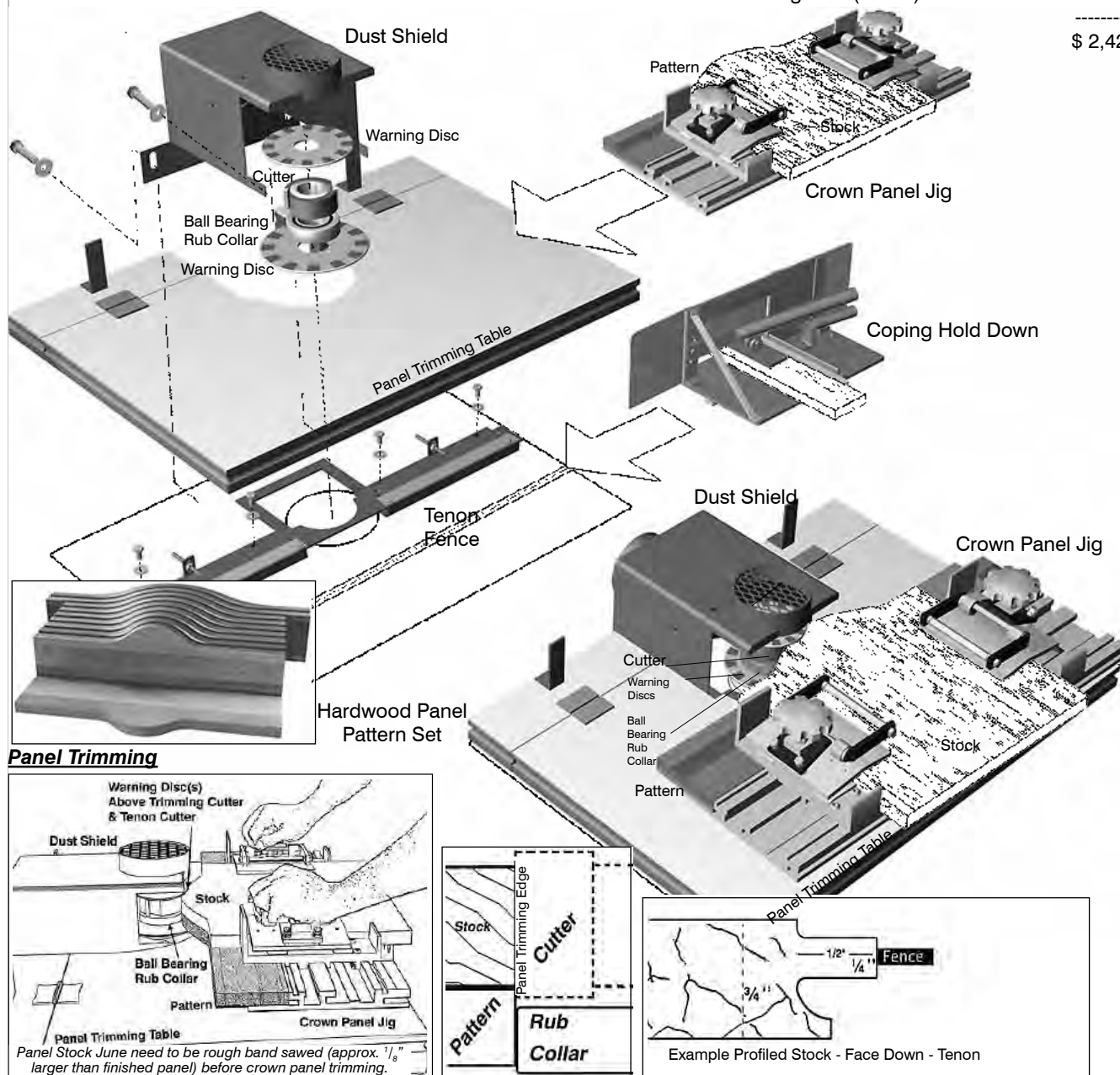
WEAVER



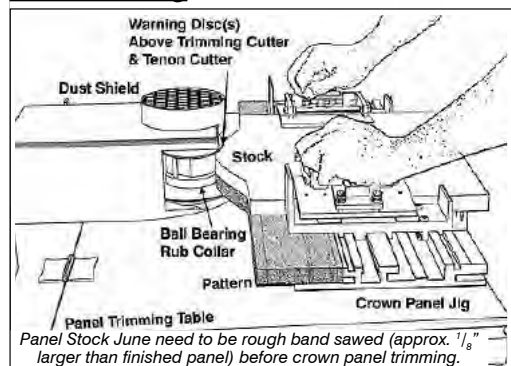
Panel Trimming Setup - Continuous Fence Manual Jig - Trimming Table - For Weaver Shaper

Item#	Description	Price
FE365	Panel Trimming Table	349
FE25	Tenon Fence	269
HD225W	Coping Hold Down	439
JM310	Manual Crown Panel Jig	495
PA427	Hardwood Patterns - 1-1/2" Crown Panel	265
FRE8389	Panel Trimming Cutter 2W Carbide	
	Square Edge	249
	BB Ball Bearing Rub Collar	89
	DS Dust Shield for Panel Trimming	199
	WD Warning Disc (Trimming)	35
	WD Warning Disc (Tenon)	35

\$ 2,424



Panel Trimming



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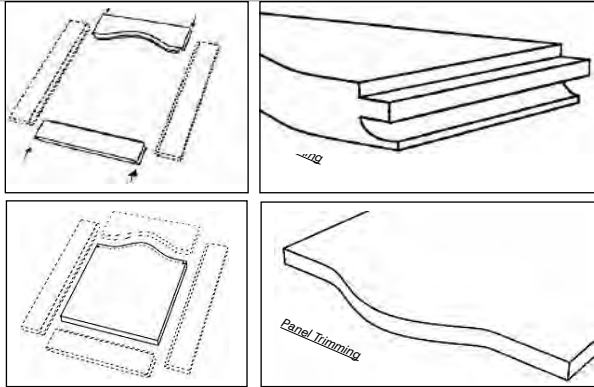
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Crown Panel Trimming

Air Tenon Jig - Continuous Fence - Trimming Table

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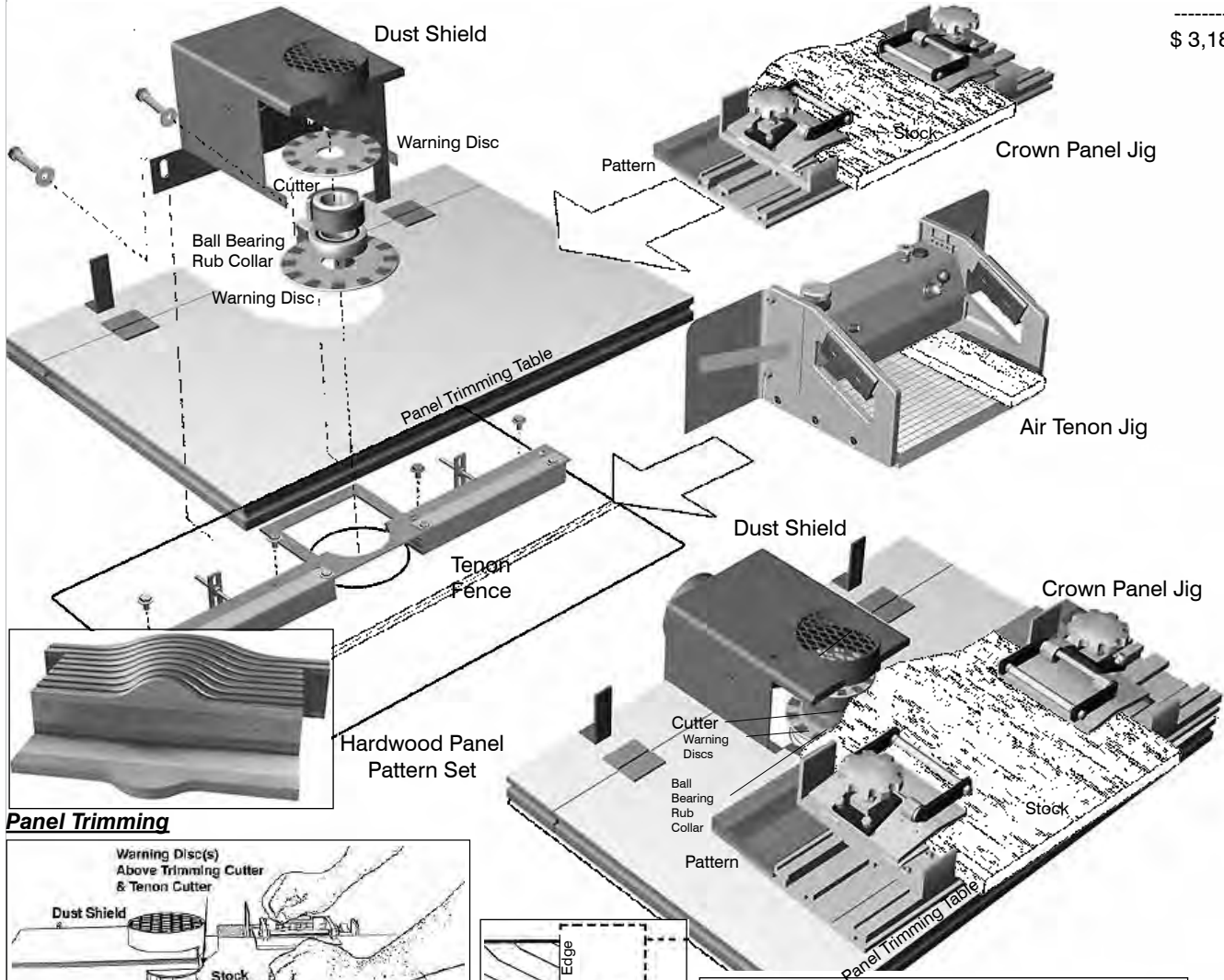


Panel Trimming Setup - Continuous Fence

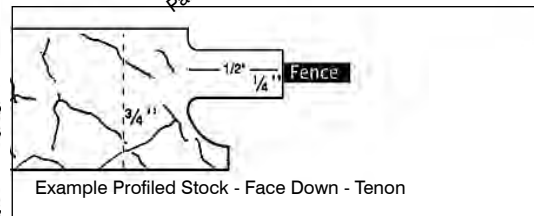
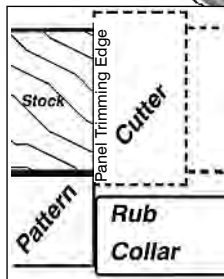
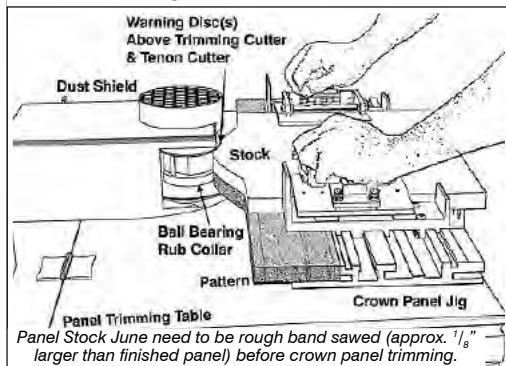
Air Tenon Jig - Trimming Table - For Weaver Shaper

Item#	Description	Price
FE365	Panel Trimming Table	349
FE27	Tenon Fence	269
AJ1201RW	Air Tenon Jig	1,195
JM310	Manual Crown Panel Jig	495
PA427	Hardwood Patterns - 1-1/2" Crown Panel	265
FRE8389	Panel Trimming Cutter 2W Carbide	
	Square Edge	249
	BB Ball Bearing Rub Collar	89
	DS Dust Shield for Tenon & Panel Trimming	199
	WD Warning Disc (Trimming)	35
	WD Warning Disc (Tenon)	35

\$ 3,180



Panel Trimming



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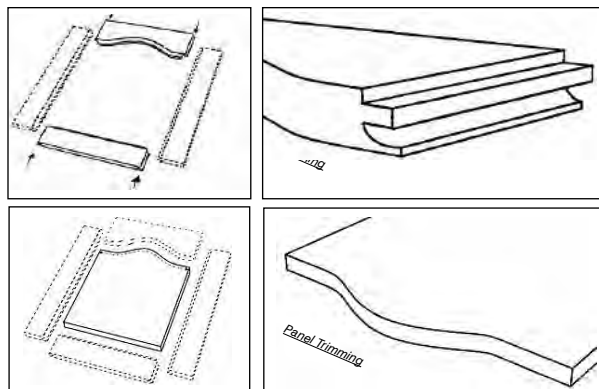
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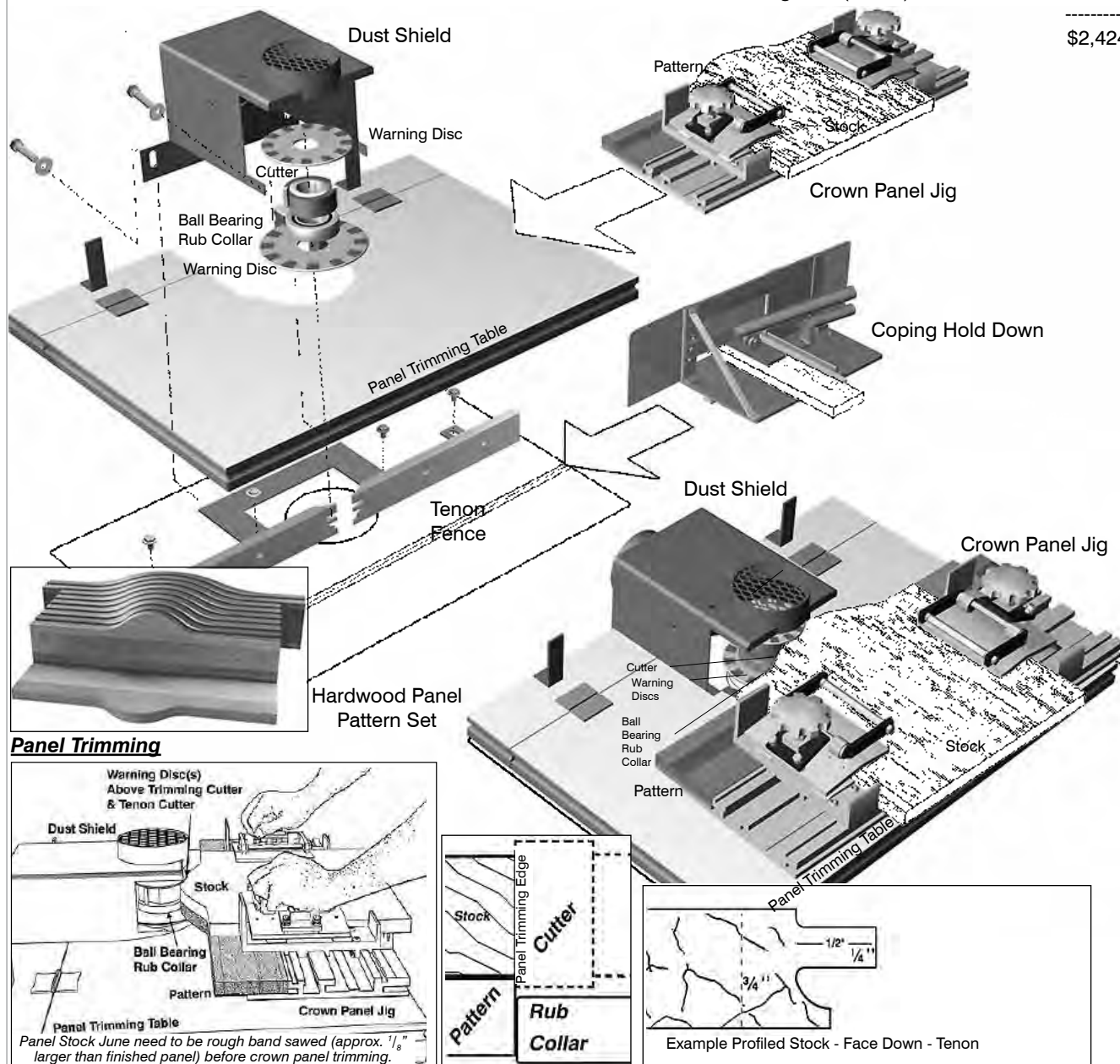


Panel Trimming Setup - Split Fence

Manual Jig - Trimming Table - For Weaver Shaper

Item#	Description	Price
FE365	Panel Trimming Table	349
FE53	Tenon Fence	269
HD225W	Coping Hold Down	439
JM310	Manual Crown Panel Jig	495
PA427	Hardwood Patterns - 1-1/2" Crown Panel	265
FRE8389	Panel Trimming Cutter 2W Carbide	
	Square Edge	249
BB	Ball Bearing Rub Collar	89
DS	Dust Shield for Panel Trimming	199
WD	Warning Disc (Trimming)	35
WD	Warning Disc (Tenon)	35

\$2,424



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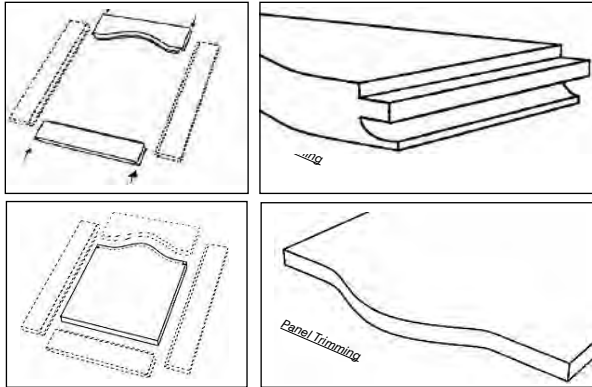
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Crown Panel Trimming

Air Tenon Jig - Split Fence - Trimming Table

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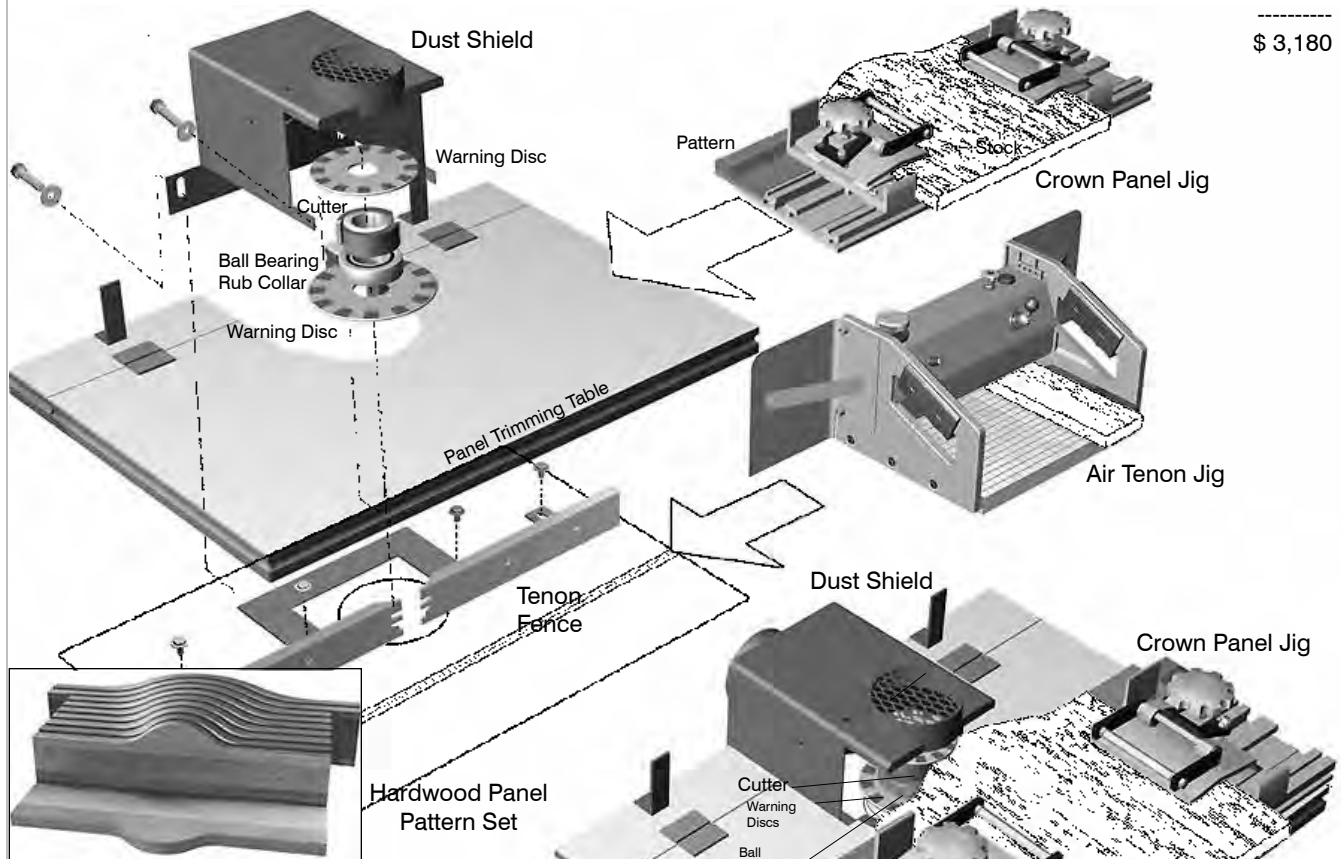


Panel Trimming Setup - Split Fence

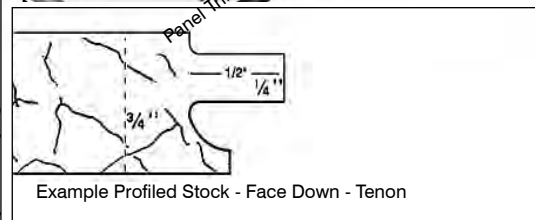
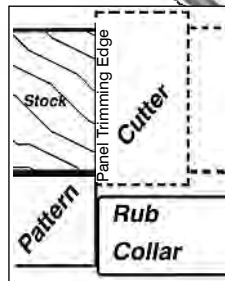
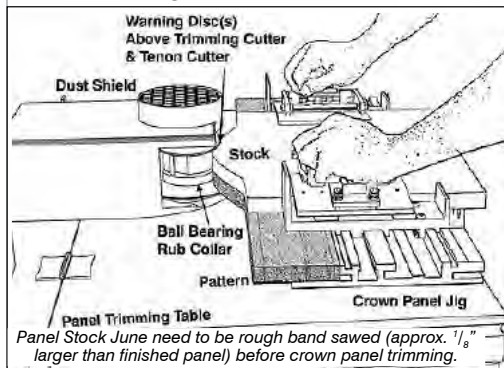
Air Tenon Jig - Trimming Table - For Weaver Shaper

Item#	Description	Price
FE365	Panel Trimming Table	349
FE53	Tenon Fence	269
AJ1201RW	Air Tenon Jig	1,195
JM310	Manual Crown Panel Jig	495
PA427	Hardwood Patterns - 1-1/2" Crown Panel	265
FRE8389	Panel Trimming Cutter 2W Carbide	
	Square Edge	249
BB	Ball Bearing Rub Collar	89
DS	Dust Shield for Panel Trimming	199
WD	Warning Disc (Trimming)	35
WD	Warning Disc (Tenon)	35

\$ 3,180



Panel Trimming



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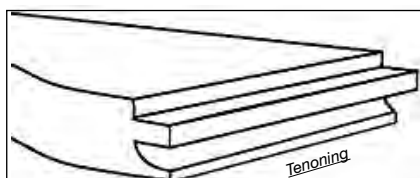
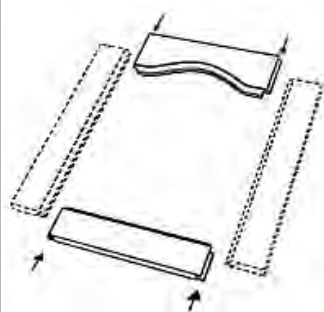
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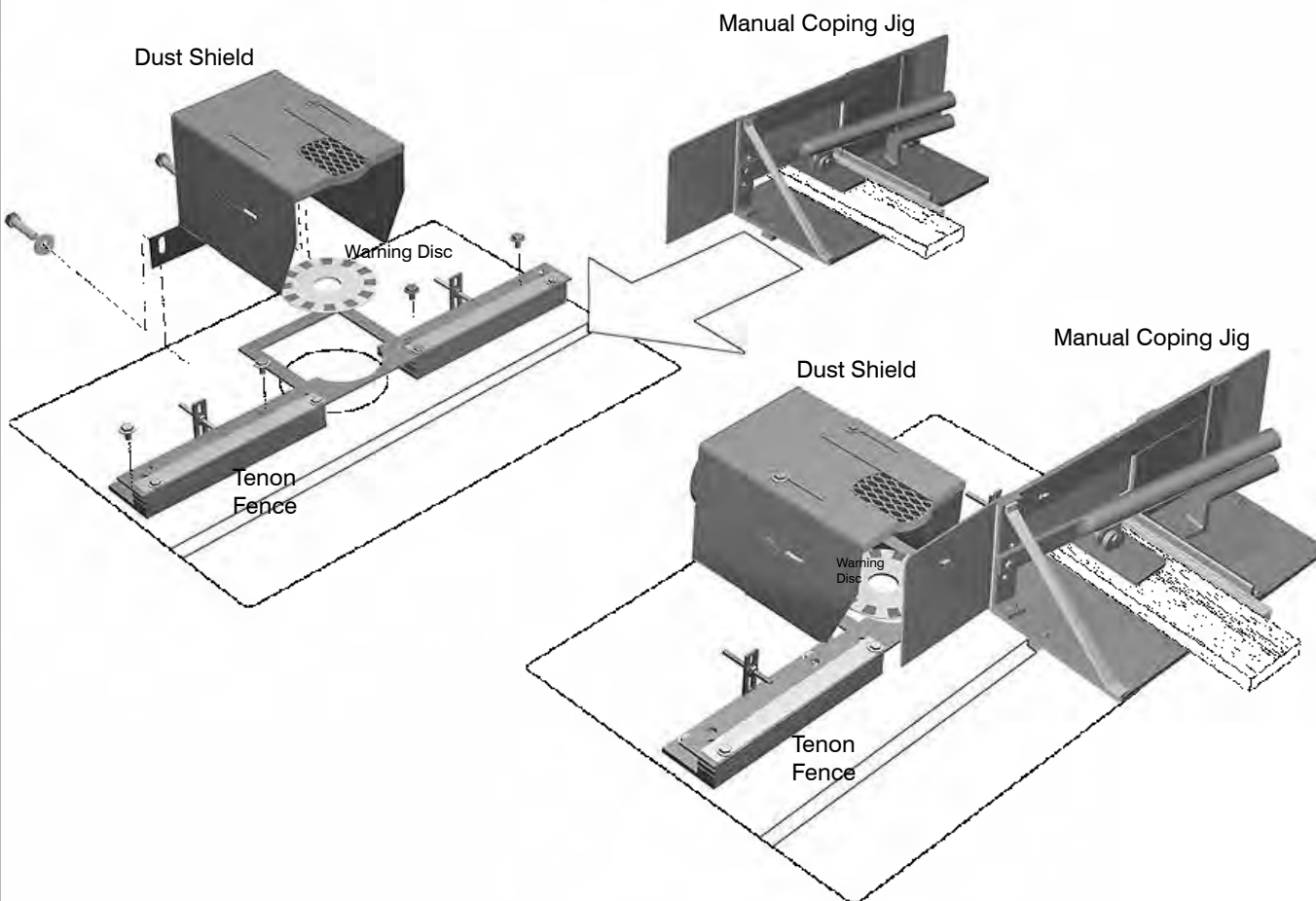
Coping Hold Down - Continuous Fence



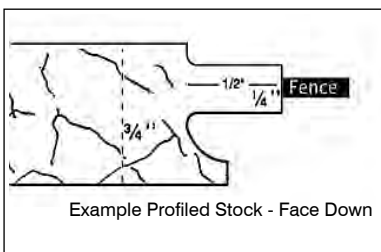
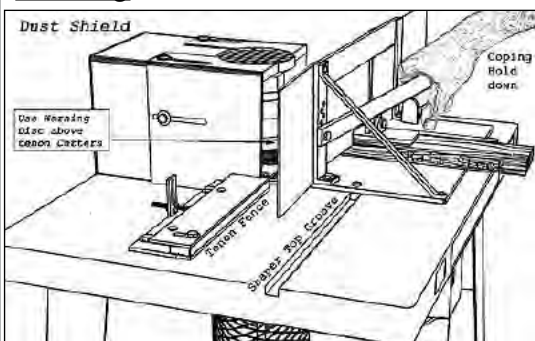
Tenon Setup - Continuous Fence Coping Hold Down - For Weaver Shaper

Item#	Description	Price
HD225W	Coping Hold Down	439
FE25	Tenon Fence	269
WD	Warning Disc	35
DS441	Dust Shield	199

		\$ 942



Tenoning



Example Profiled Stock - Face Down

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Tenon

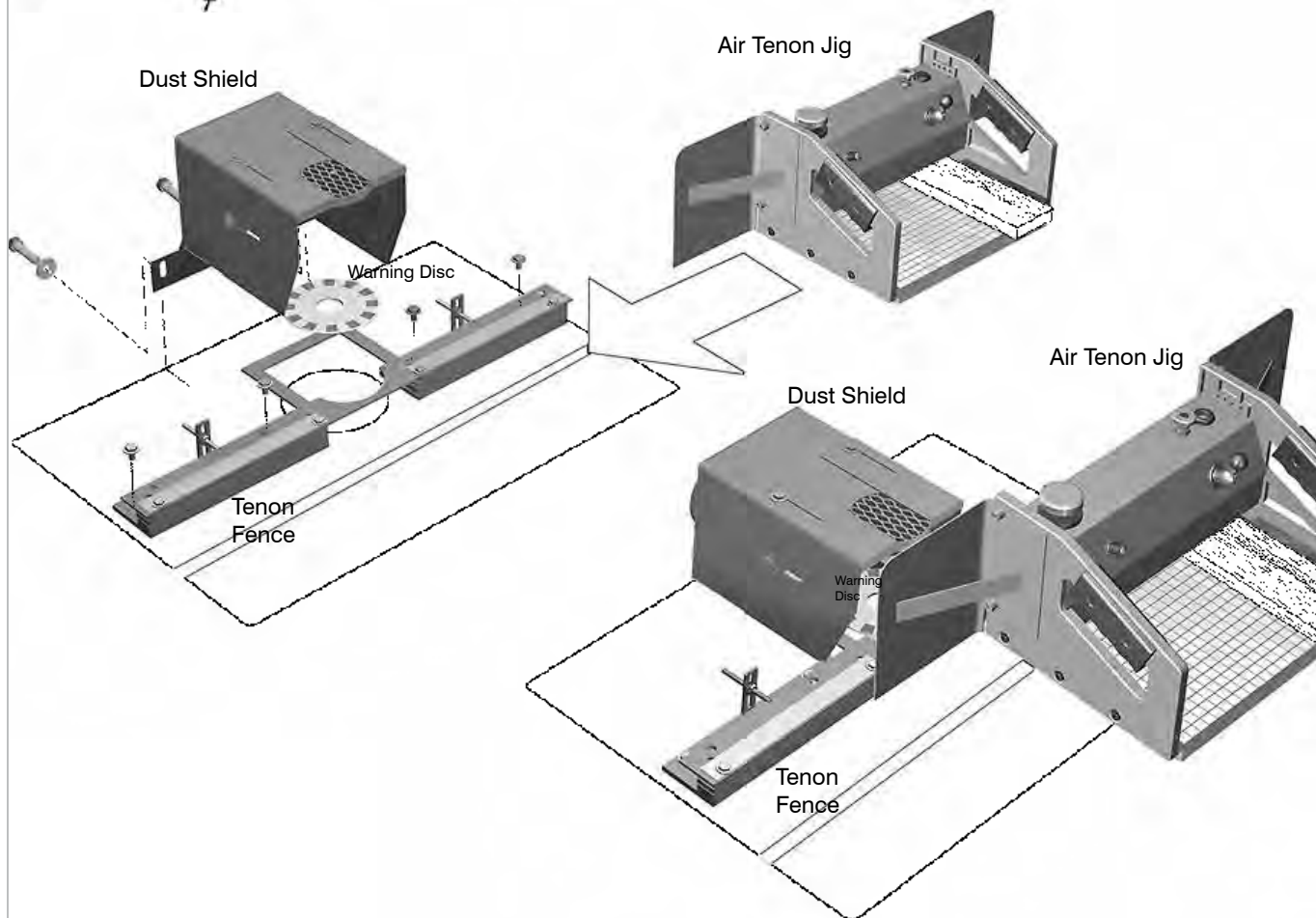
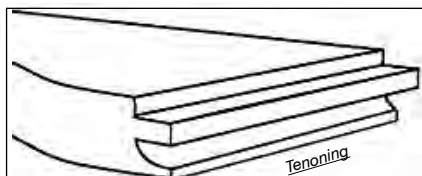
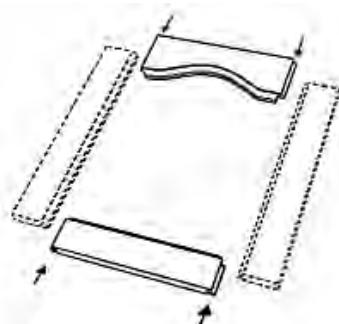
Air Tenon Jig - Continuous Fence

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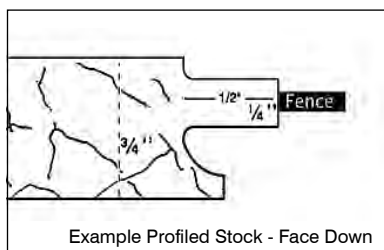
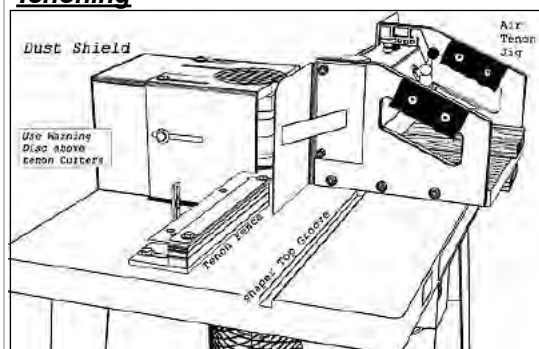
Tenon Setup - Continuous Fence - Air Tenon Jig - For Weaver Shaper

Item#	Description	Price
AJ1201RW	Air Tenon Jig	1,195
FE27	Tenon Fence	269
WD	Warning Disc	35
DS441	Dust Shield	199

		\$1,698



Tenoning



Example Profiled Stock - Face Down

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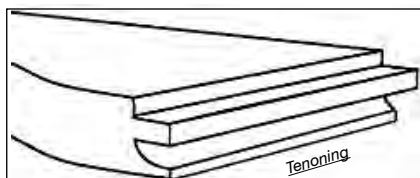
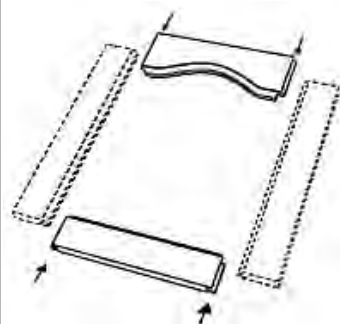
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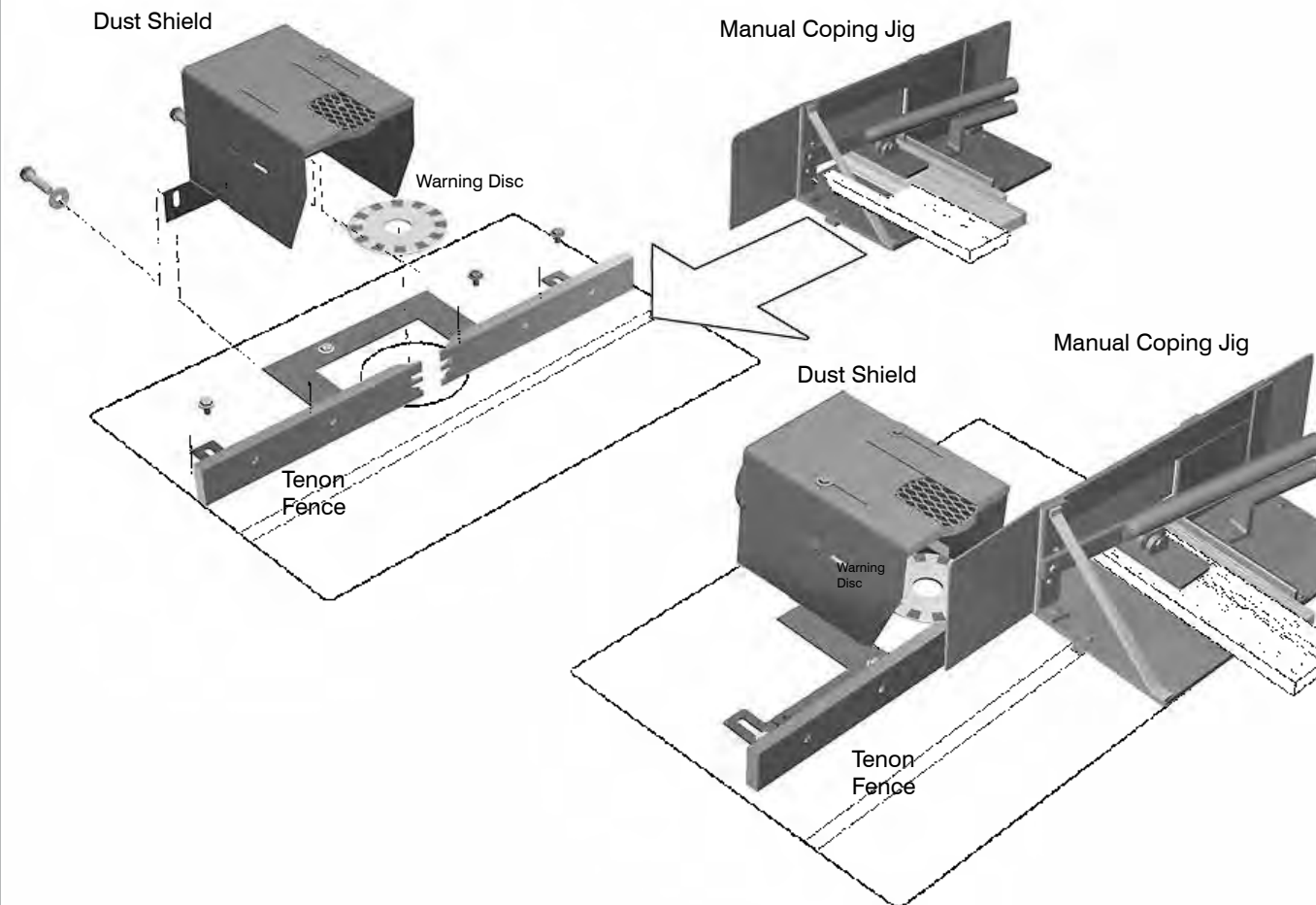
May 2018 - 59

Coping Hold Down - Split Fence

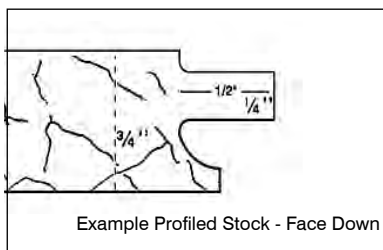
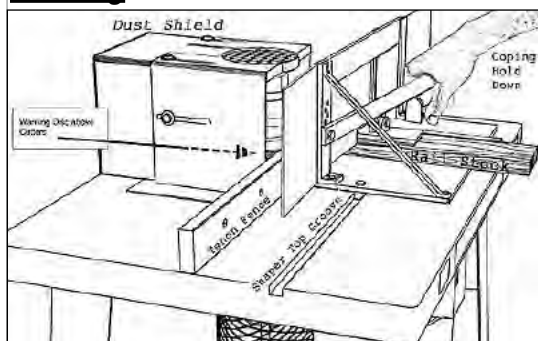


Tenon Setup - Split Fence - Coping Hold Down - For Weaver Shaper

Item#	Description	Price
HD225W	Coping Hold Down	439
FE5628	Tenon Fence	269
WD	Warning Disc	35
DS441	Dust Shield	199
		<hr/>
		\$ 942



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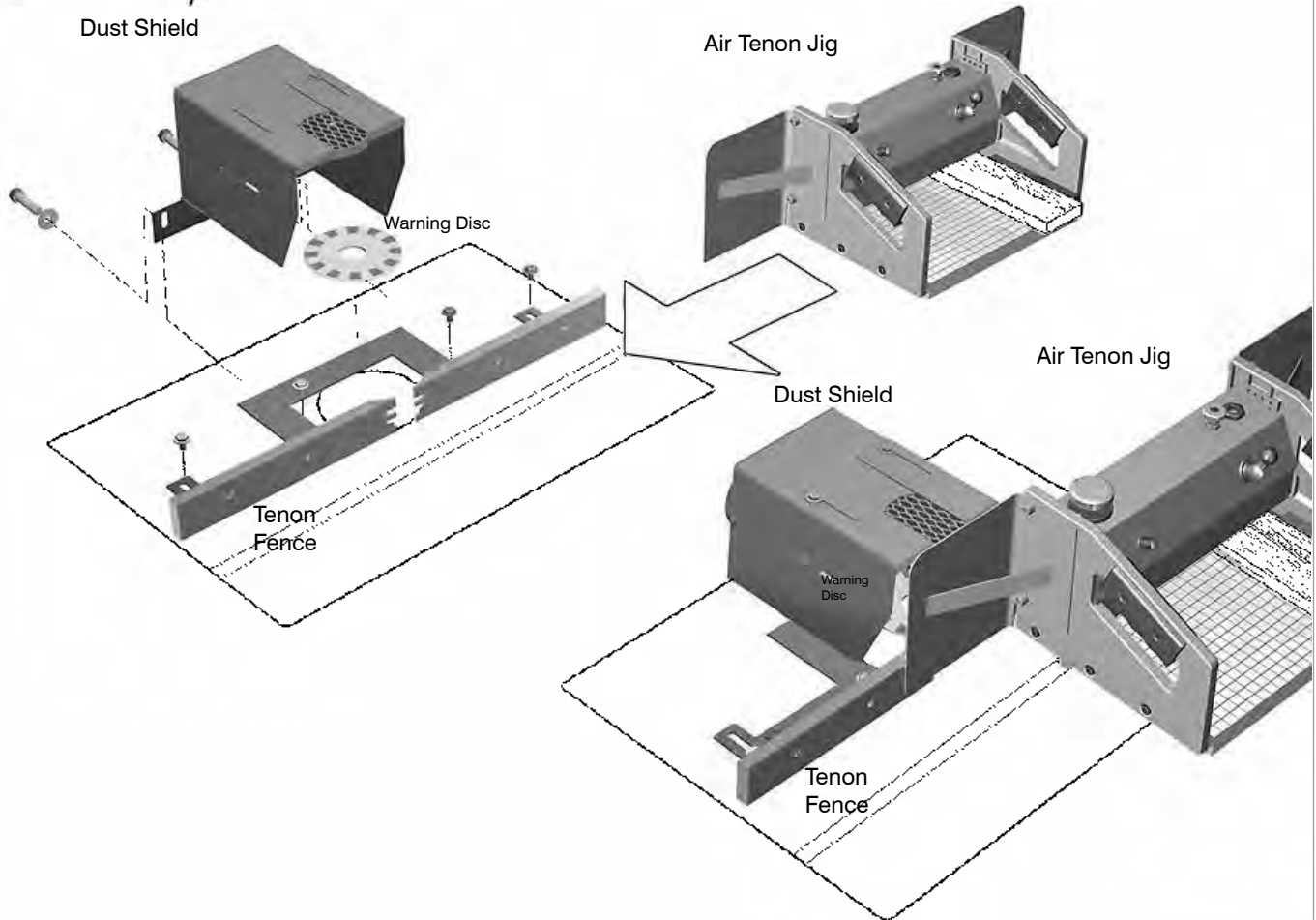
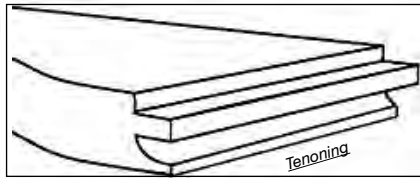
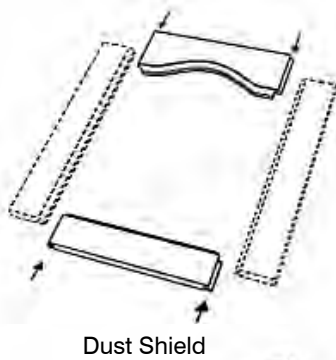
Tenon Air Tenon Jig - Split Fence

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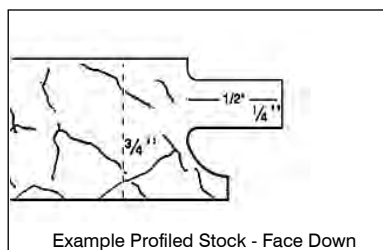
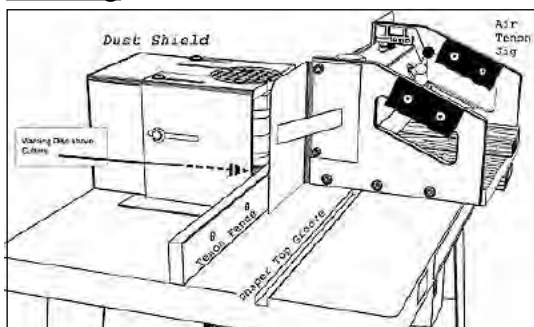
Tenon Setup - Split Fence - Air Tenon Jig - For Weaver Shaper

Item#	Description	Price
AJ1201RW	Air Tenon Jig	1,195
FE5628	Tenon Fence	269
WD	Warning Disc	35
DS441	Dust Shield	199

		\$1,698



Tenoning



Example Profiled Stock - Face Down

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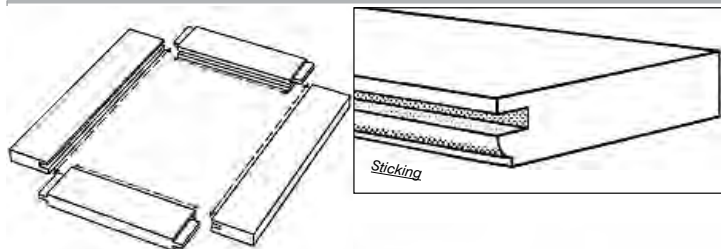
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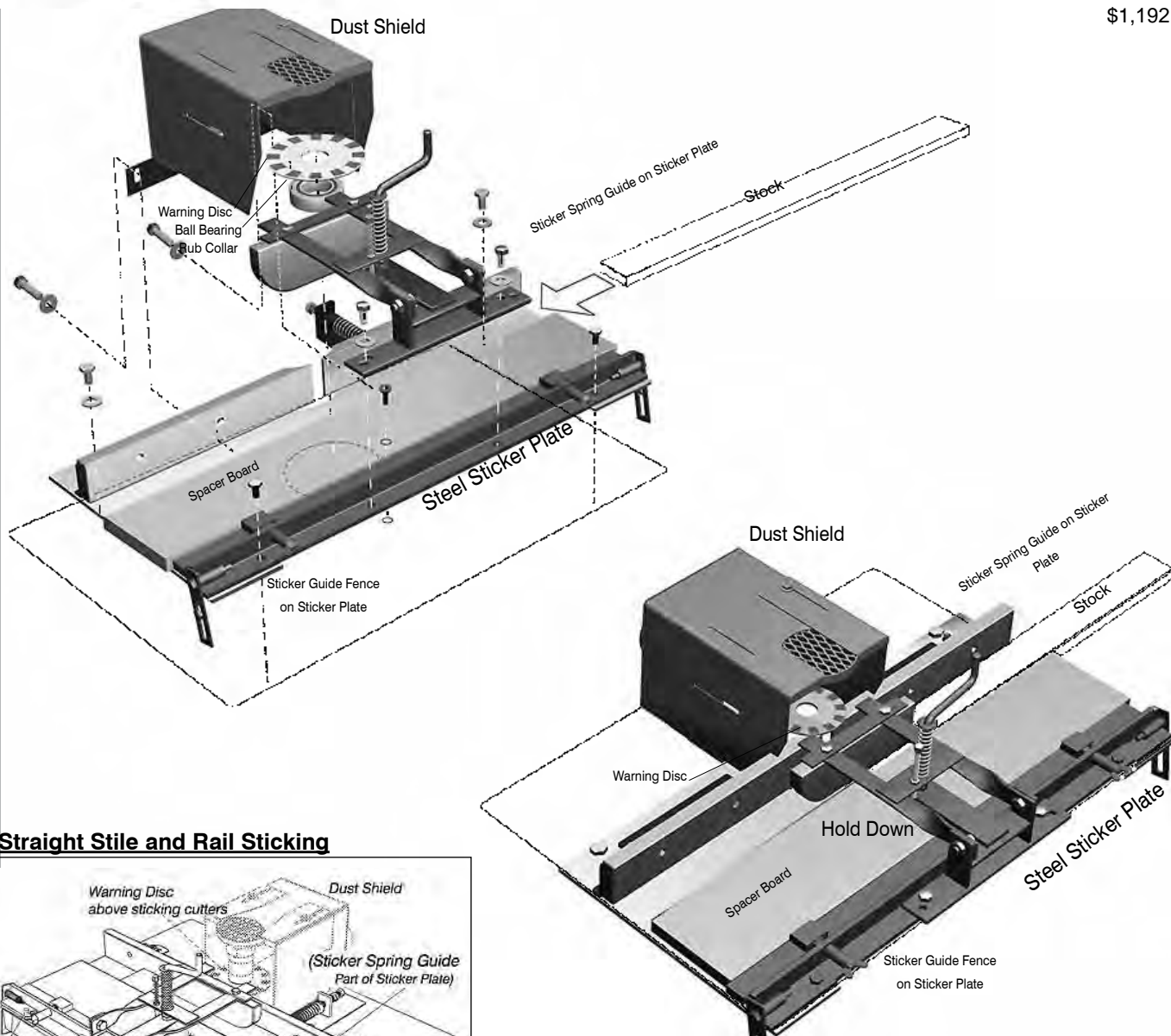
- 61 -



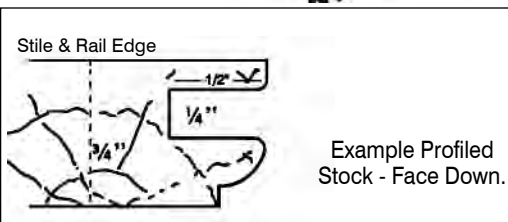
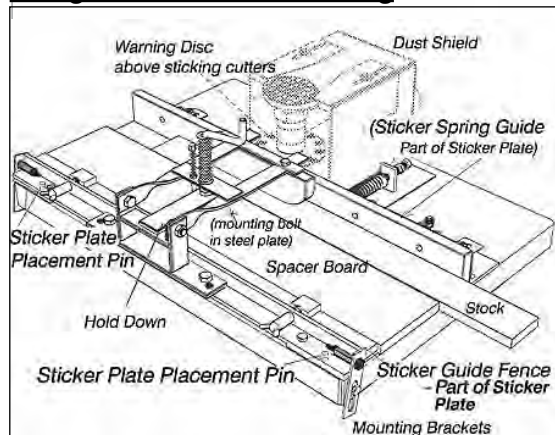
Straight Sticking Setup - For Weaver Shaper - Sticker Plate

Item#	Description	Price
FE360H	Sticker Plate Setup w/Hold Down	869
BBRC	Ball Bearing Rub Collar	89
DS455	Dust Shield	199
WD	Warning Disc	35

\$1,192



Straight Stile and Rail Sticking



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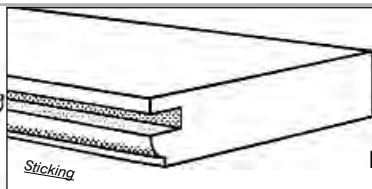
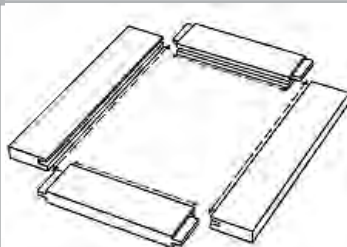
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Straight Stile & Rail Sticking

Sticker Plate & Power Feeder

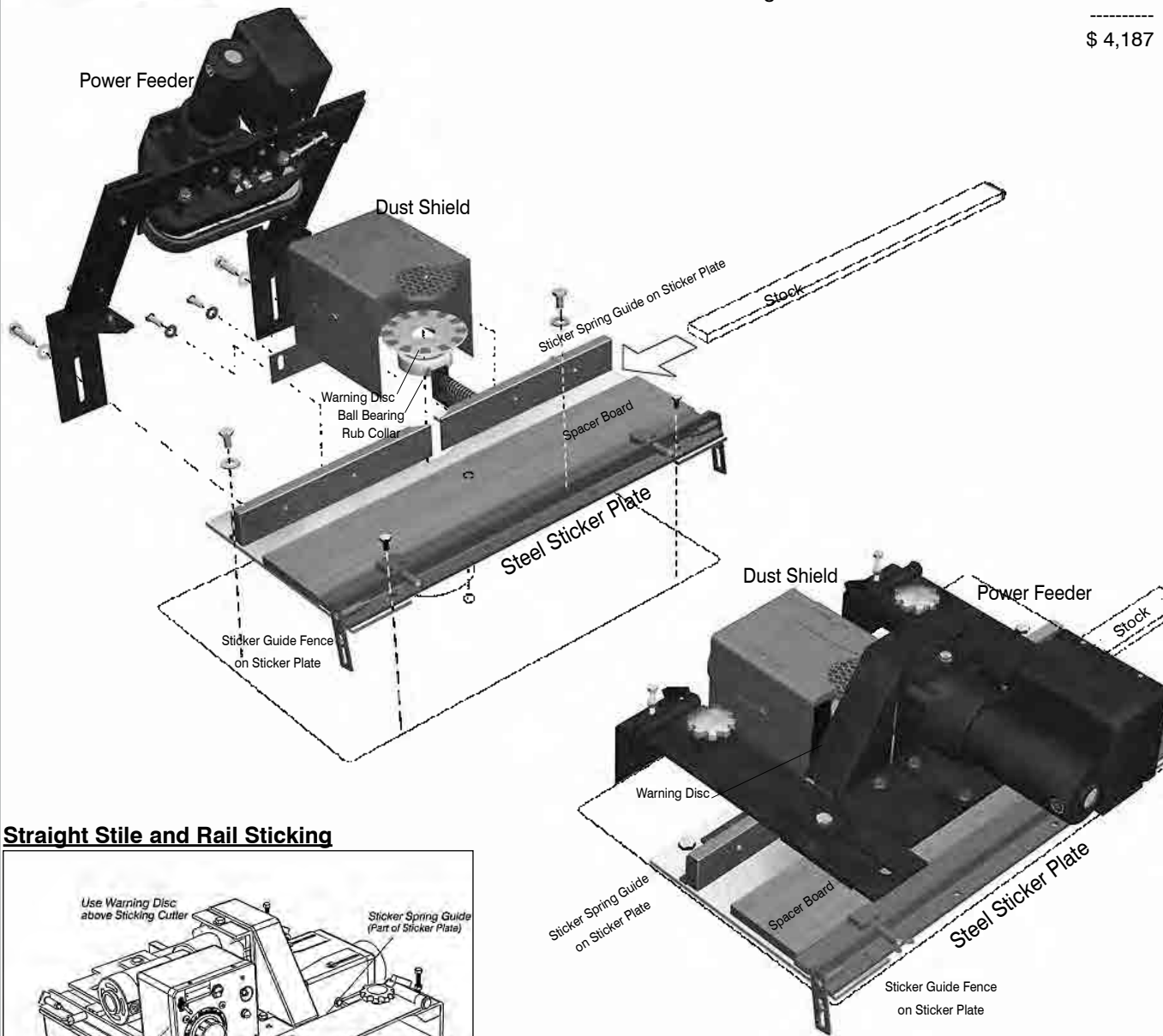
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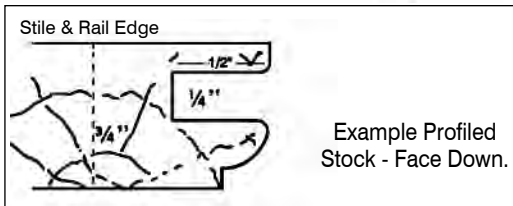
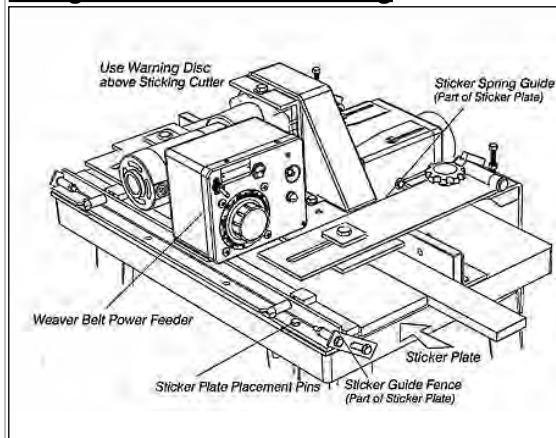
Straight Sticking Setup - For Weaver Shaper - Sticker Plate

Item#	Description	Price
FE360H	Sticker Plate Setup w/Hold Down	869
PF721W	Weaver Variable Speed Power Feeder	2,995
BBRC	Ball Bearing Rub Collar	89
DS455	Dust Shield	199
WD	Warning Disc	35

		\$ 4,187



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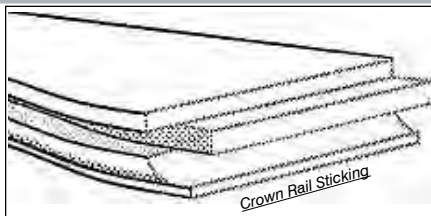
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Crown Rail Sticking

Manual Setup

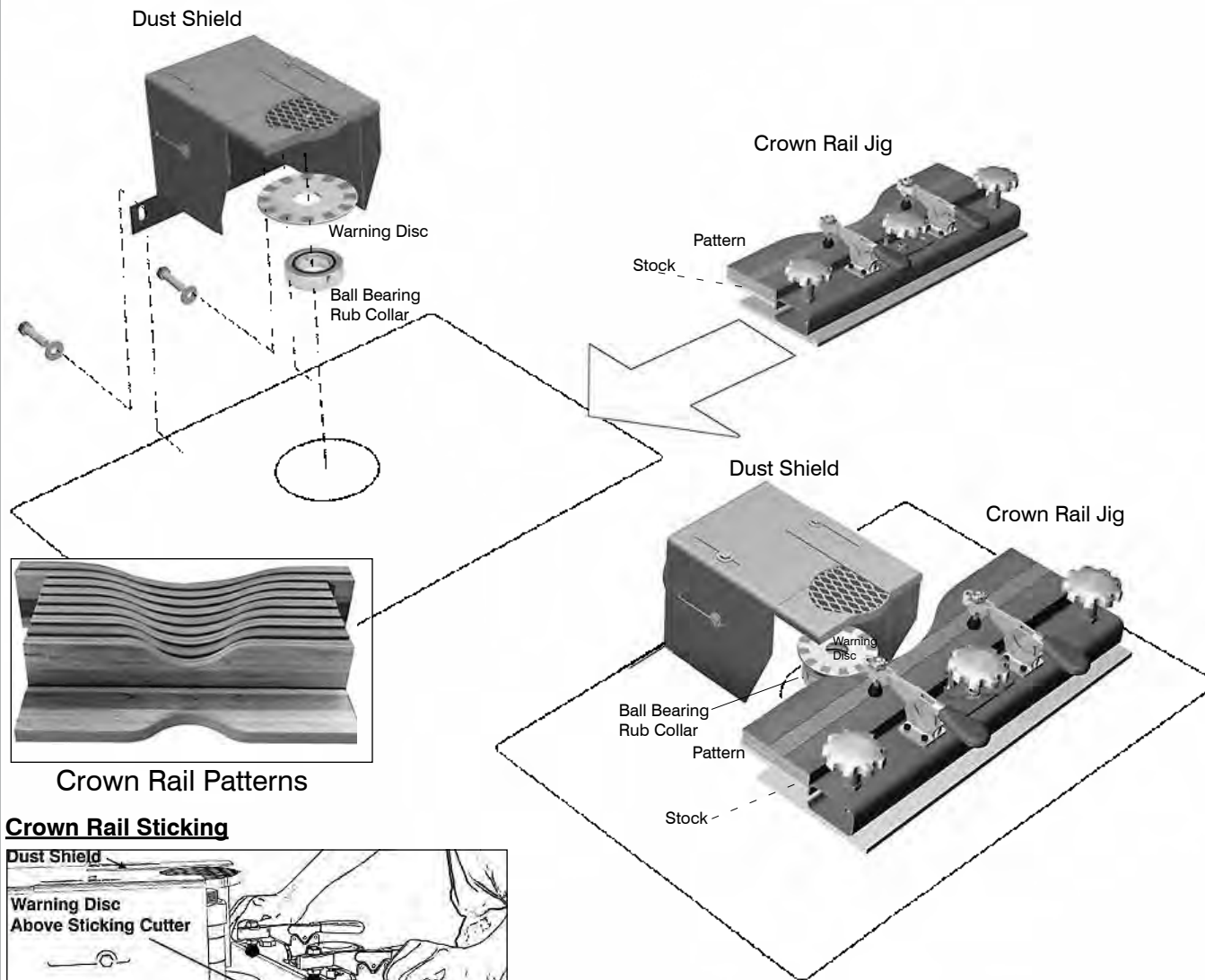
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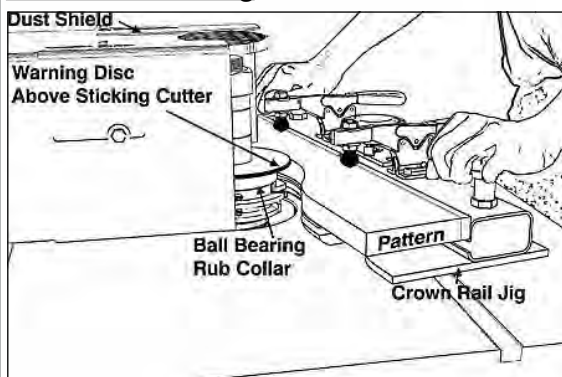
Crown Rail Sticking Setup - Manual Jig - For Weaver Shapers

Item#	Description	Price
BBRC	Ball Bearing Rub Collar	89
PA427	Hardwood Patterns 1-1/2" Crown Rail	265
JM330	Crown Rail Jig	465
DS455	Dust Shield for Curved & Straight Rail	199
WD	Warning Disc	35

\$1,053

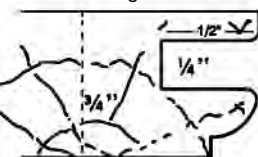


Crown Rail Sticking



Top Rail needs to be rough band sawed (approx. 1/8" larger than finished rail) before crown rail sticking.

Stile & Rail Edge



Stile & Rail Set (Stile Half) with eased edge groove.

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Straight Stile & Rail Sticking

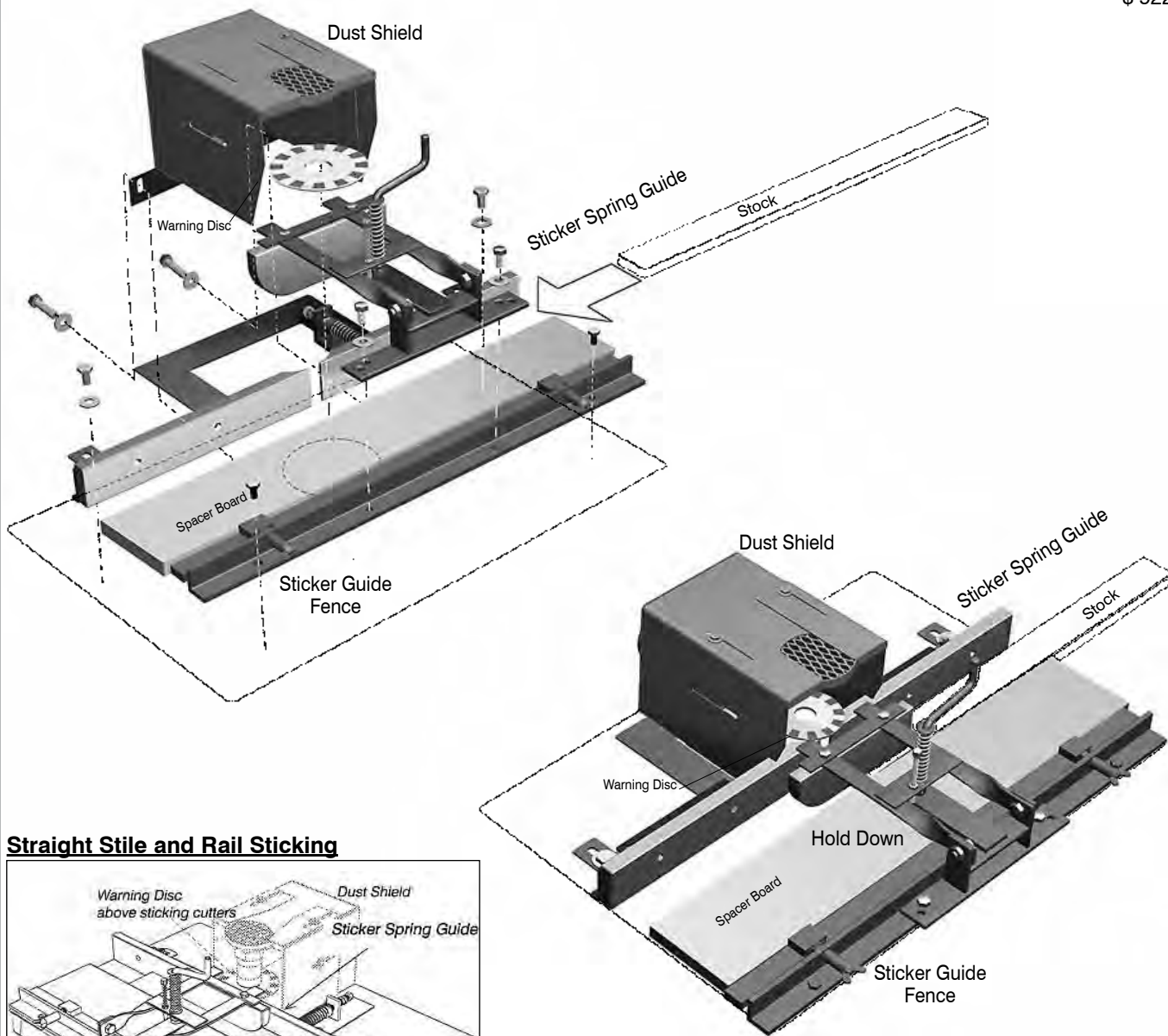
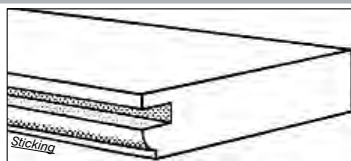
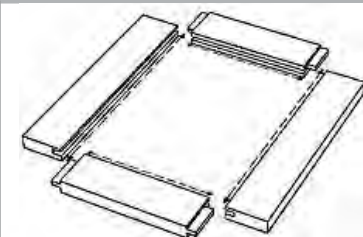
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Sticker Guide & Fence with Hold Down

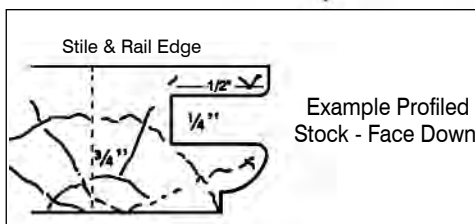
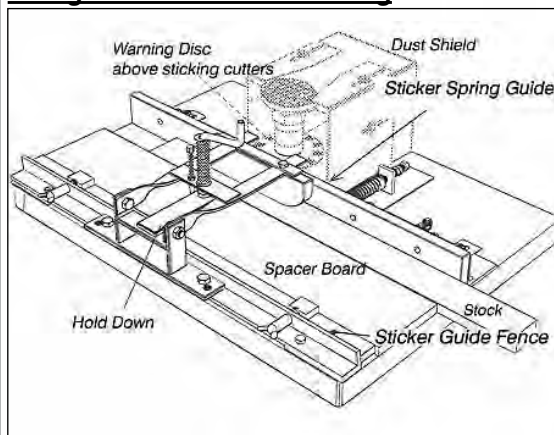
Straight Sticking Setup - For Weaver Shaper - Guide & Fence

Item#	Description	Price
FE211	Sticker Spring Guide	329
FE213H	Sticker Guide Fence with Hold Down	359
DS455	Dust Shield	199
WD	Warning Disc	35

		\$ 922



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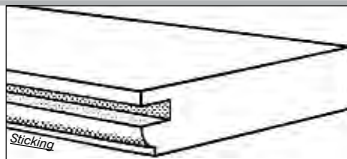
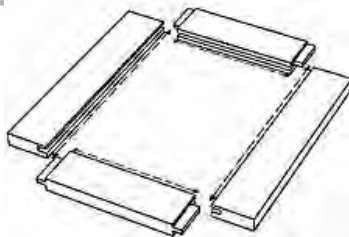
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Straight Stile & Rail Sticking

Sticker Guide & Fence with Power Feeder

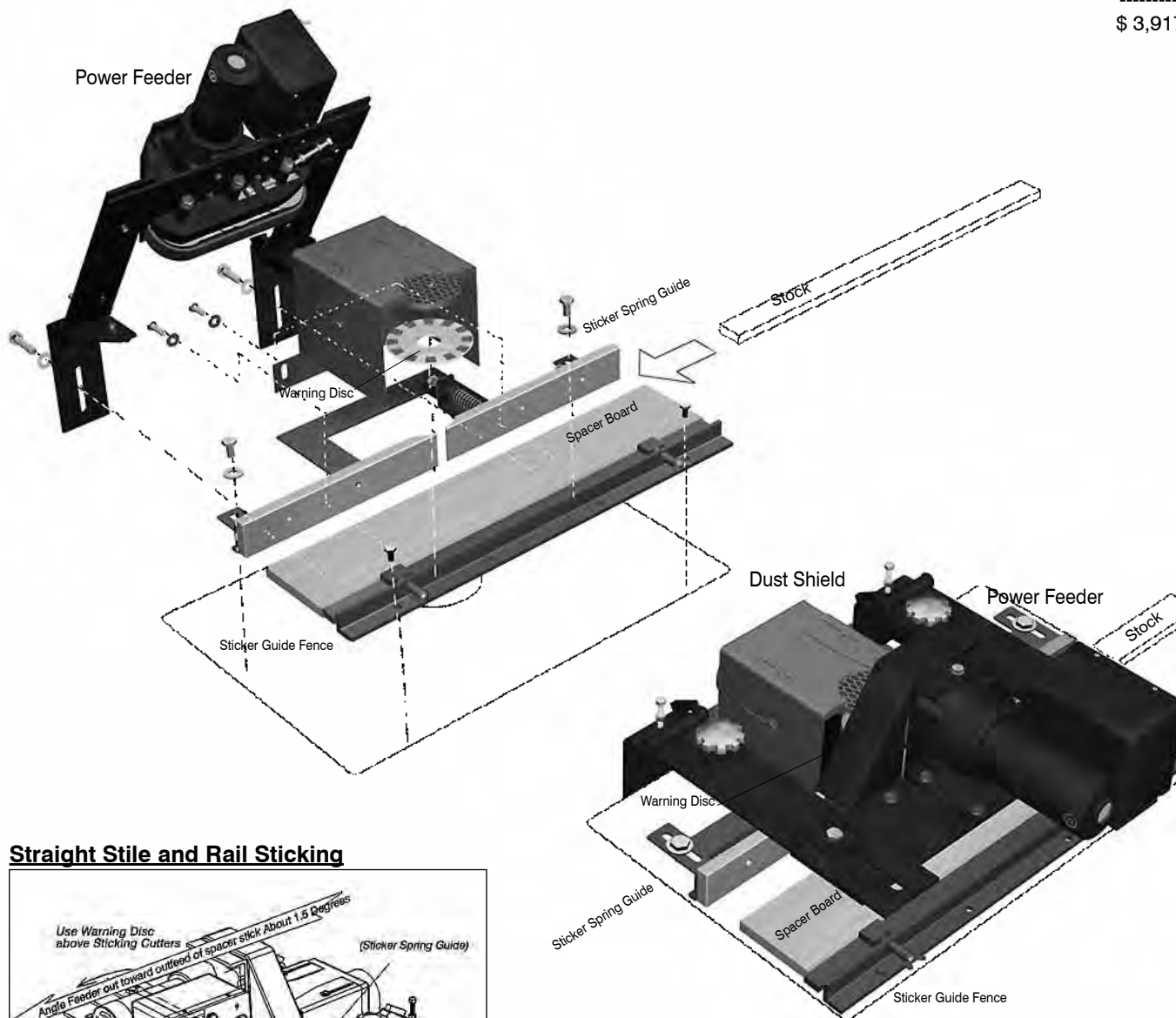
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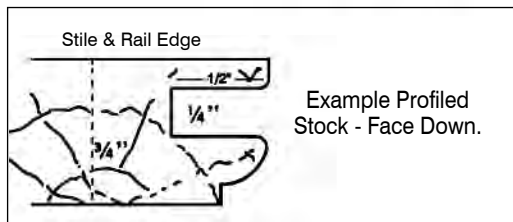
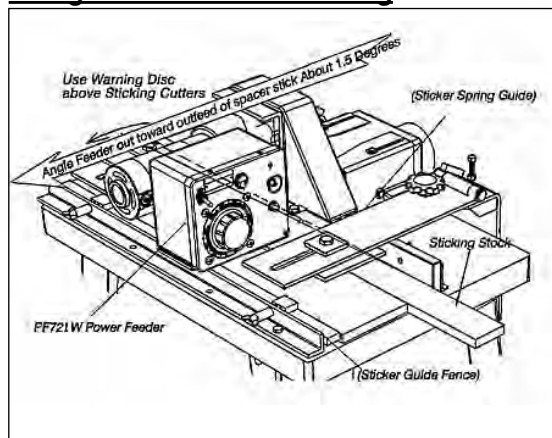
Straight Sticking Setup - For Weaver Shaper - Guide & Fence

Item#	Description	Price
FE211	Sticker Spring Guide	329
FE213H	Sticker Guide Fence with Hold Down	359
PF721W	Weaver Variable Speed Power Feeder	2,995
DS450	Dust Shield	199
WD	Warning Disc	35

\$ 3,917



Straight Stile and Rail Sticking



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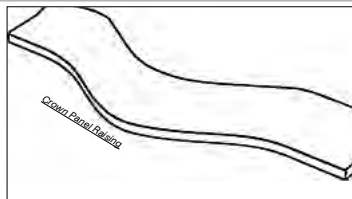
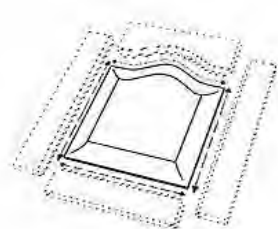
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May 2018 - 67

Panel Raising

Single Raise with Hold Down

WEAVER



Panel Raising Setup - Single Raise with Hold Down - For Weaver Shaper

Item#	Description	Price
FE20	Raised Panel Guides	209
HD3100	Raised Panel Hold Down	349
DS465	Dust Shield for Raised Panel	299
BBRC	Ball Bearing Rub Collar	89
WD	Warning Disc	39

		\$ 985

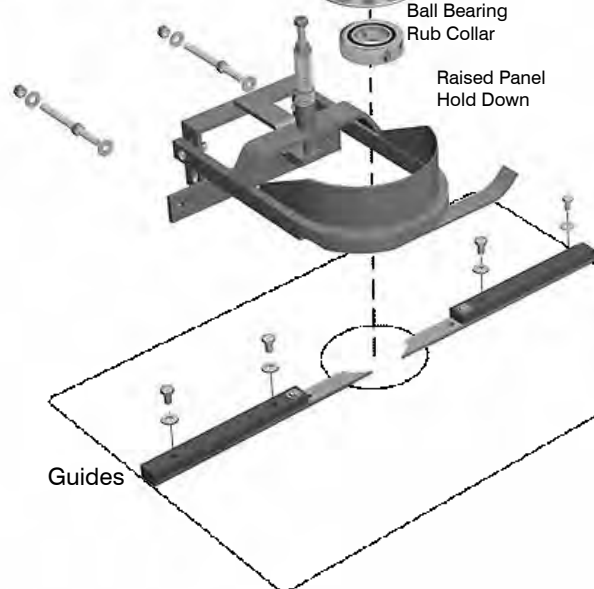
Dust Shield



Warning Disc

Ball Bearing Rub Collar

Raised Panel Hold Down

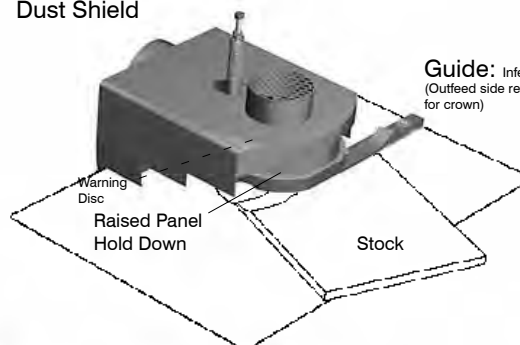


Guides

Crown Panel Raising:

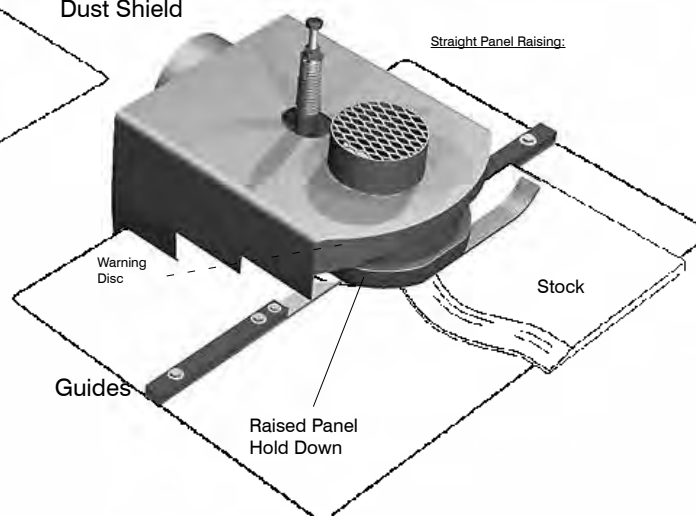
Dust Shield

Guide: Infeed Side
(Outfeed side removed for crown)



Dust Shield

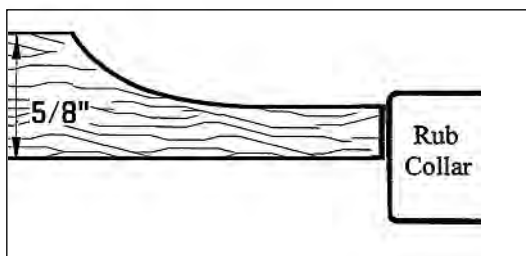
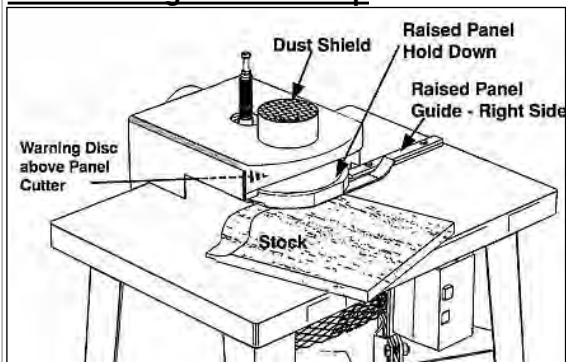
Straight Panel Raising:



Guides

Raised Panel Hold Down

Panel Raising - Crown Setup



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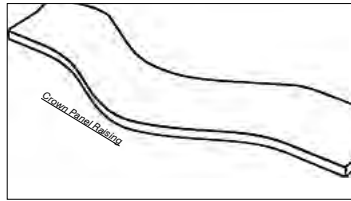
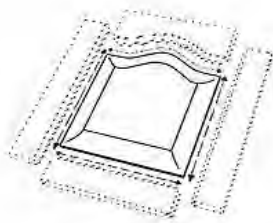
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Panel Raising

Single Raise with Hold Down & Power Feeder

Shaper Essentials™
FOR WEAVER SHAPERS

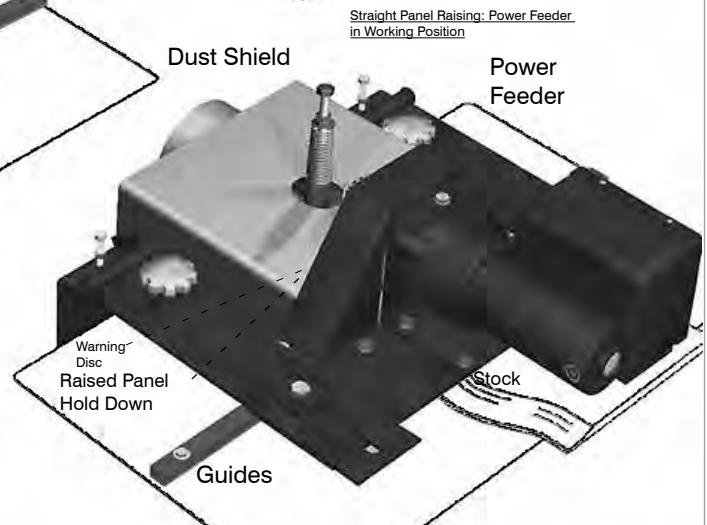
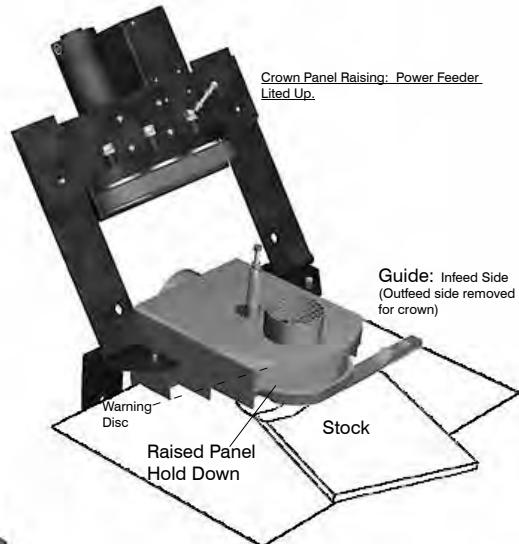
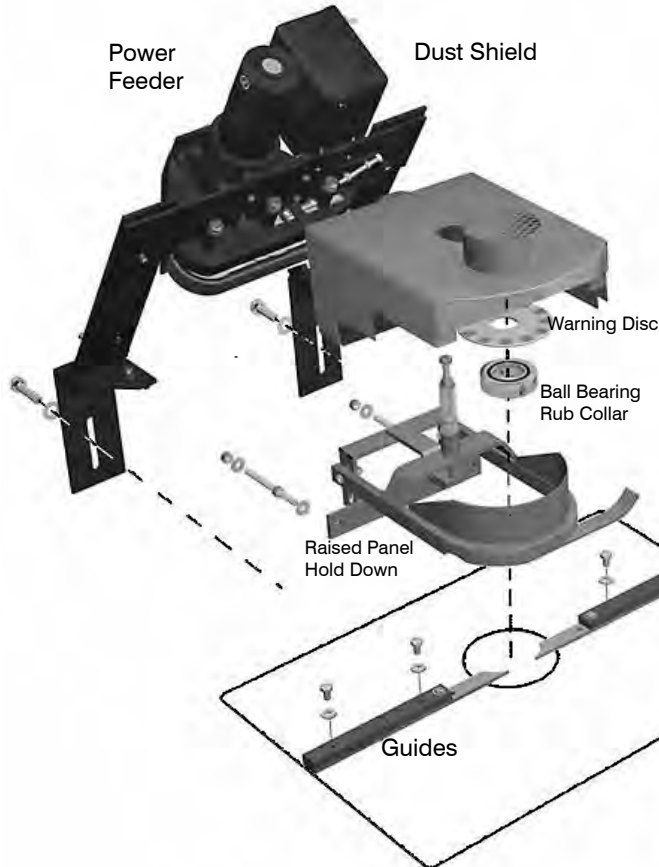


Panel Raising Setup - Single Raise with Hold Down - For Weaver Shaper

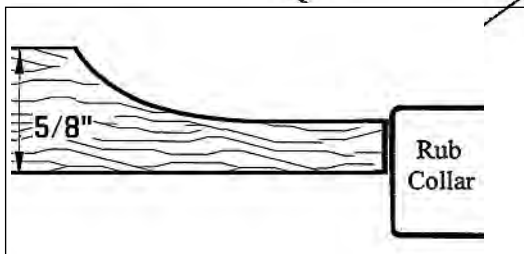
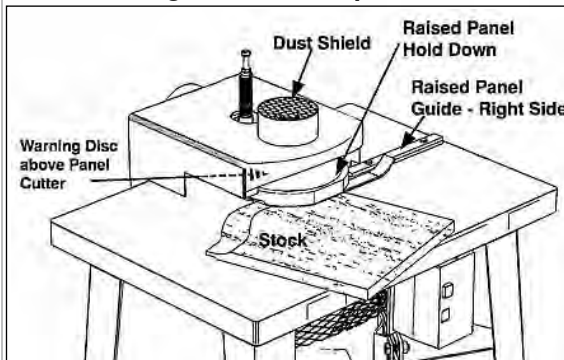
Item#	Description	Price
PF721W	Weaver Variable Speed Power Feeder	2,995
FE20	Raised Panel Guides	209
HD3100	Raised Panel Hold Down	349
DS465	Dust Shield for Raised Panel	299
BBRC	Ball Bearing Rub Collar	89
WD	Warning Disc	39

\$3,980

Power Feeder



Panel Raising - Crown Setup



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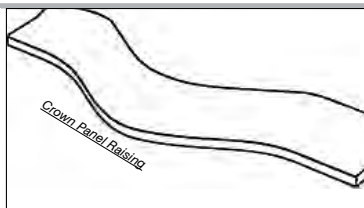
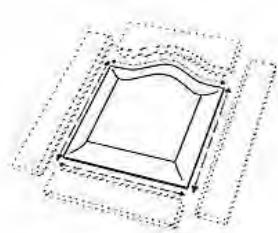
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Panel Raising

Partial Offset with Hold Down

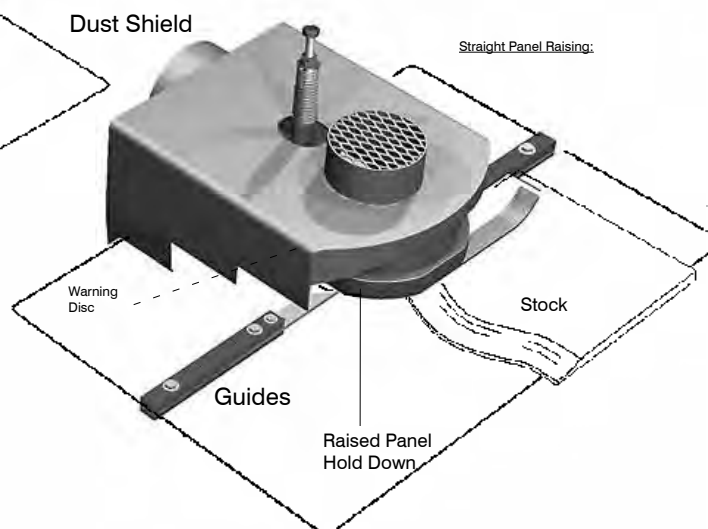
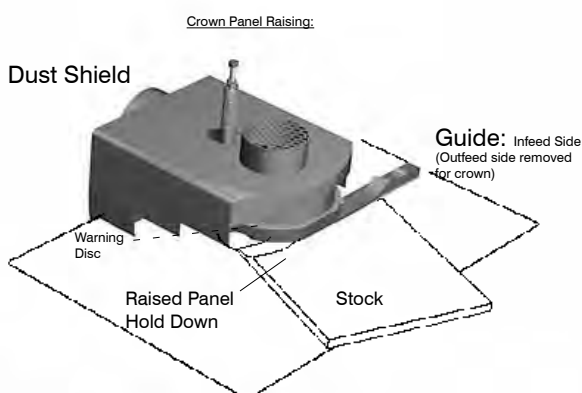
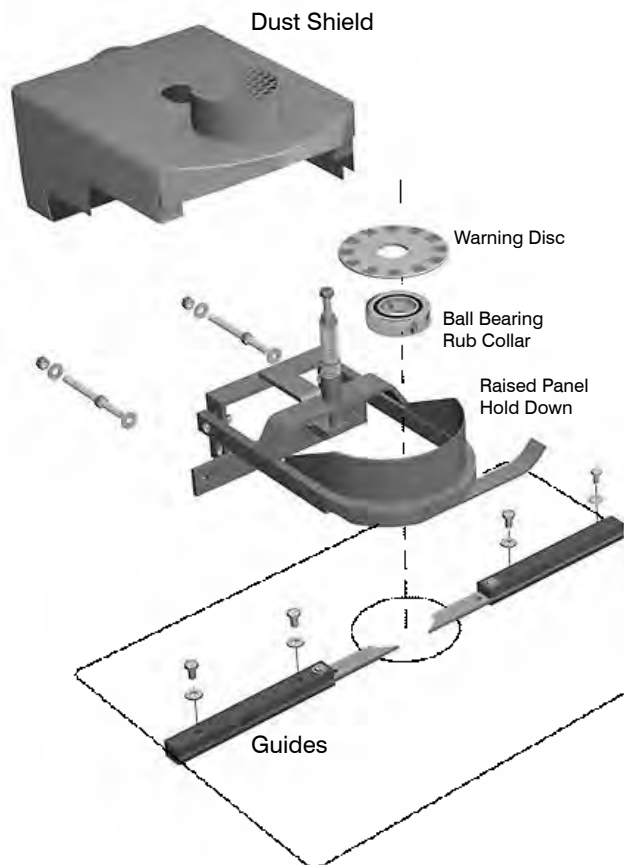
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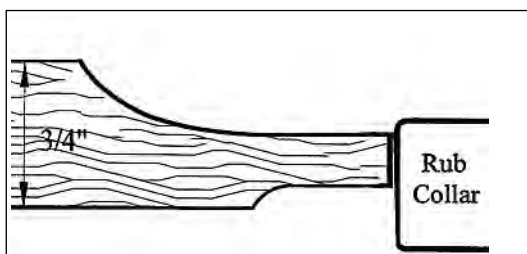
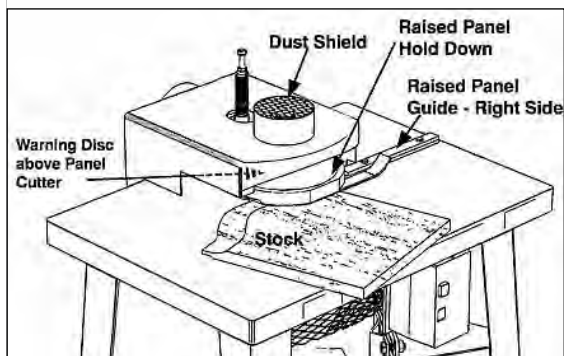
Panel Raising Setup - Partial Offset with Hold Down - For Weaver Shaper

Item#	Description	Price
FE200	Offset Raised Panel Guides	249
HD3100	Raised Panel Hold Down	349
DS465	Dust Shield for Raised Panel	299
BBRC	Ball Bearing Rub Collar	89
WD	Warning Disc	39

\$1,025



Panel Raising - Crown Setup



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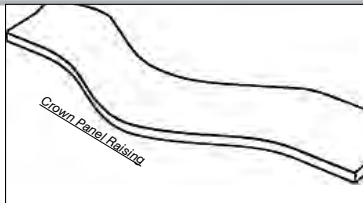
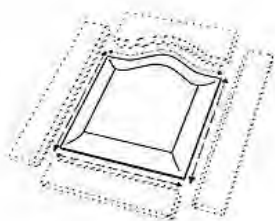
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Panel Raising

Partial Offset with Hold Down & Power Feeder

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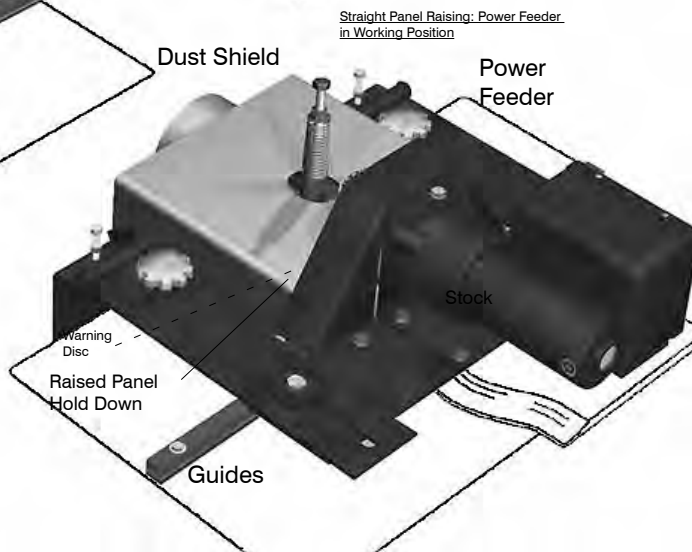
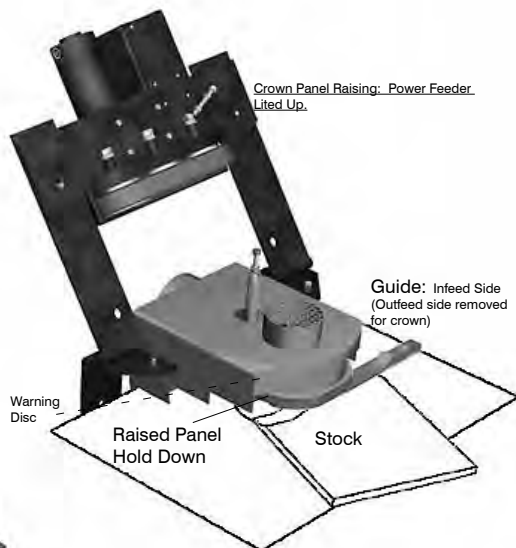
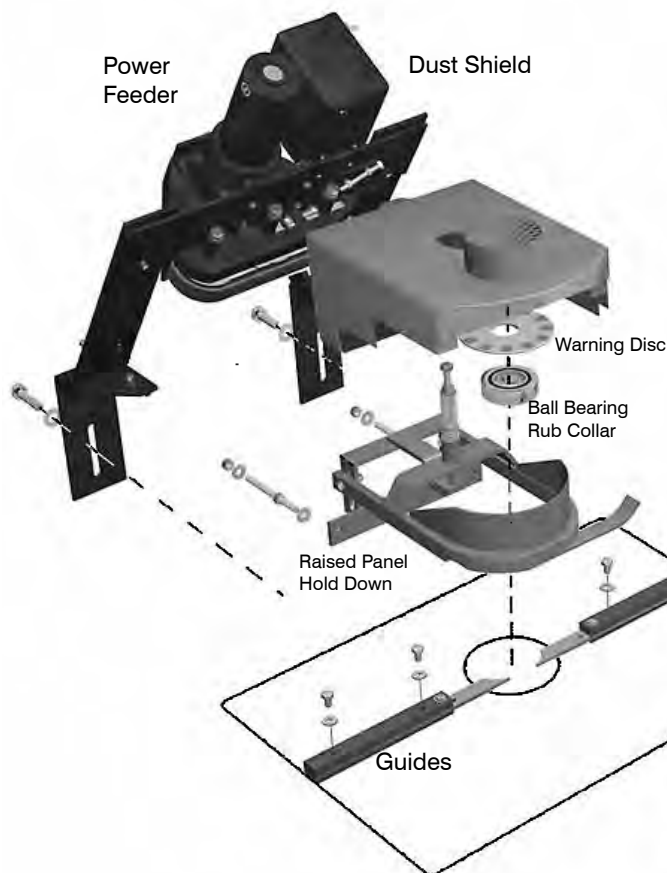


Panel Raising Setup - Partial Offset with Hold Down - For Weaver Shaper

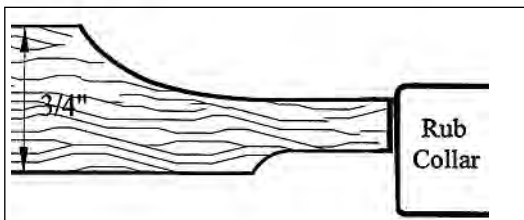
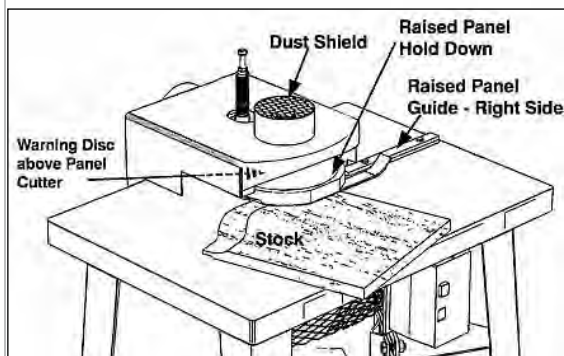
Item#	Description	Price
PF721W	Weaver Variable Speed Power Feeder	2,995
FE200	Offset Raised Panel Guides	249
HD3100	Raised Panel Hold Down	329
DS465	Dust Shield for Raised Panel	299
BBRC	Ball Bearing Rub Collar	89
WD	Warning Disc	39

Power Feeder

\$ 4,020



Panel Raising - Crown Setup



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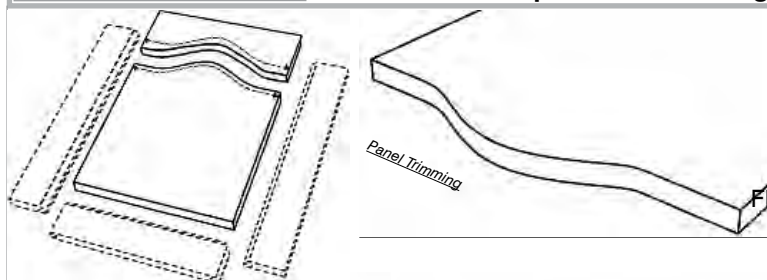
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Rail & Panel Trimming Setup - Air Jig - For Weaver Shaper

Item#	Description	Price
AJ2402	Shapermaster 24" x 12"	1,995
PA2417	Plexiglass Patterns - 1-1/2" Crown Rail & Panel	379
FRE9936V	Trimming Cutter (stacked square edge)	365
DC	Double OD Trimming Dead Collar	149
FE77	Right Half of Split Fence with Depth Bolt	119
DS470	Dust Shield for Rail & Panel Trimming with Shapermasters	199
WD4086	Warning Disc 4-1/4"ODx1-1/4"ID	35

\$ 3,241



Dust Shield

Fence Right Half of Split Fence
with Depth Bolt

Shapermaster Air Jig

Dead Collar

Warning Disc
Cutter

Pattern

Stock

Shapermaster Air Jig

Fence Right Half of Split Fence
with Depth Bolt

Dust Shield

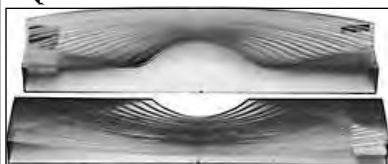
Dead Collar

Warning Disc

Cutter

Pattern

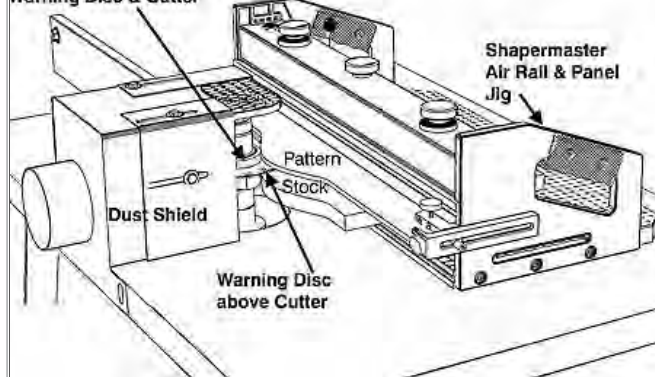
Stock



Plexiglass Rail & Panel Pattern Set

Rail & Panel Trimming

Rub Collar above
Warning Disc & Cutter



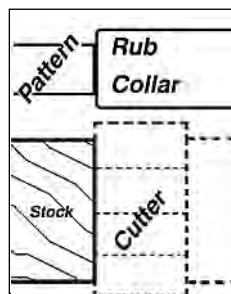
Shapermaster
Air Rail & Panel
Jig

Pattern

Stock

Dust Shield

Warning Disc
above Cutter



Pattern

Rub
Collar

Stock

Cutter

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Crown Rail & Panel Trimming

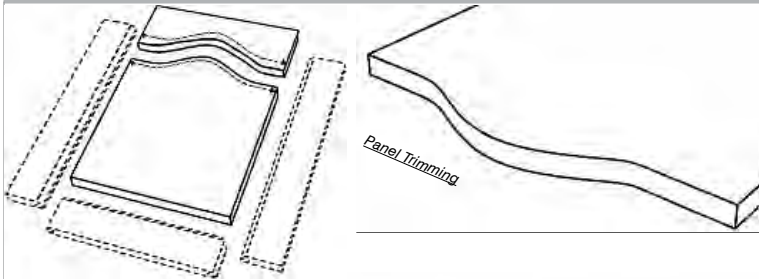
Shapermaster™ Air Jig - Bearing

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FOR WEAVER SHAPERS

Rail & Panel Trimming Setup - Air Jig - For Weaver Shaper

Item#	Description	Price
AJ2402	Shapermaster 24" x 12"	1,995
PA2417	Plexiglass Patterns - 1-1/2" Crown Rail & Panel	379
C9936V	Trimming Cutter (stacked square edge)	365
BB3146	Ball Bearing Rub Collar 3-7/16" x 1-1/4" Rail	89
BB3126	Ball Bearing Rub Collar 3-3/8" x 1-1/4" Panel	89
FE77	Right Half of Split Fence with Depth Bolt	119
DS470	Dust Shield for Rail & Panel Trimming with Shapermasters	199
WD4086	Warning Disc 4-1/4" OD x 1-1/4" ID	35

	Shapermaster Air Jig	\$3,270



Dust Shield

Fence Right Half of Split Fence
with Depth Bolt

Shapermaster Air Jig

Stock

Pattern

Shapermaster Air Jig

Fence Right Half of Split Fence
with Depth Bolt

Dust Shield

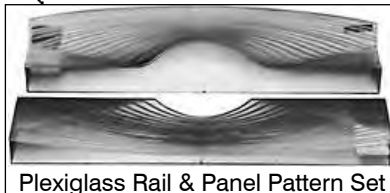
Ball
Bearing
Rub
Collar

Warning
Disc

Cutter

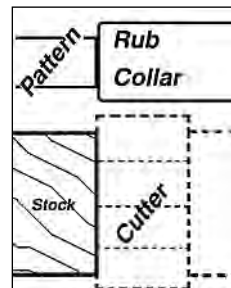
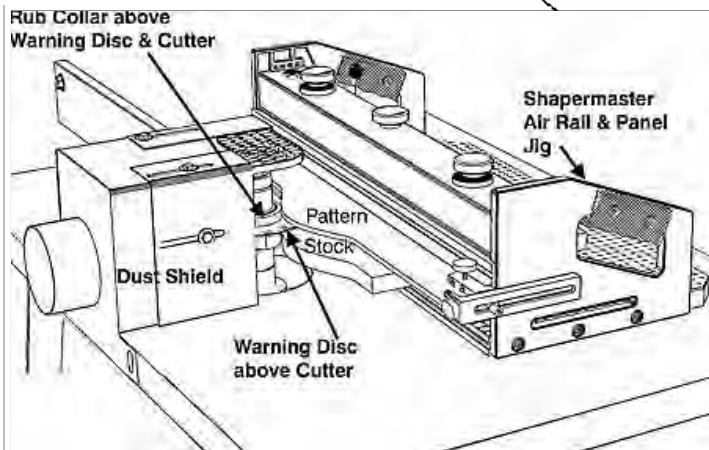
Pattern

Stock



Plexiglass Rail & Panel Pattern Set

Rail & Panel Trimming



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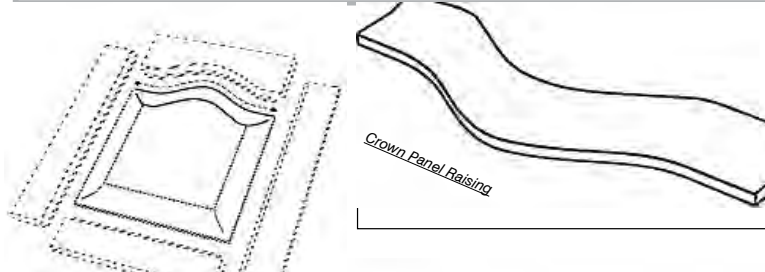
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Crown Panel Raising

Shapermaster™ Air Jig - Dead Collar

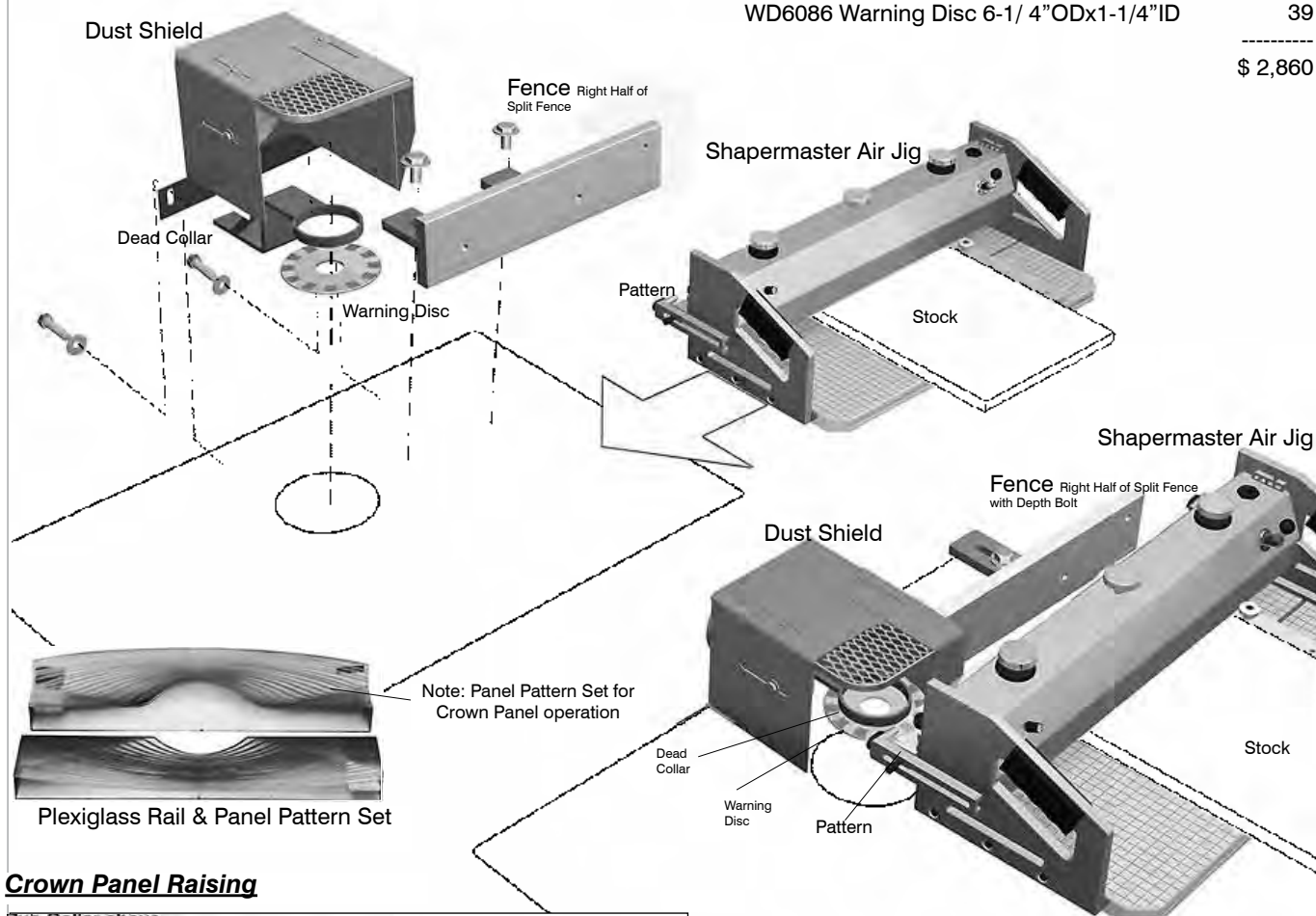
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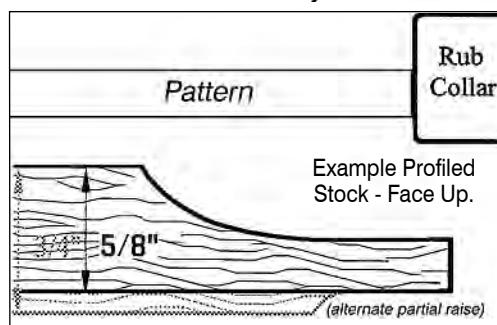
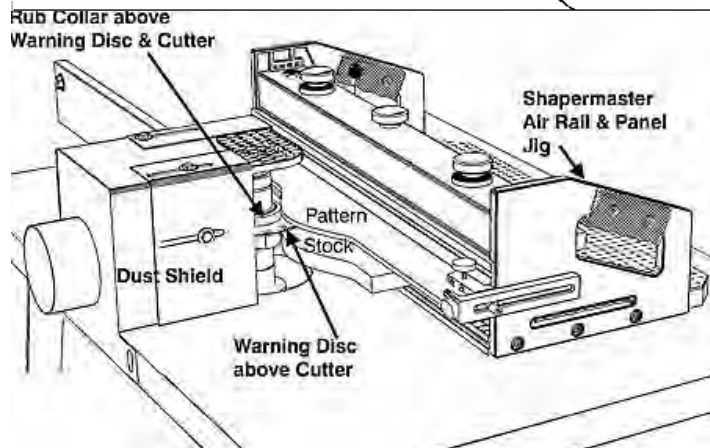
Crown Panel Raising Setup - Air Jig - For Weaver Shaper

Item#	Description	Price
AJ2402	Shapermaster 24" x 12"	1,995
PA2417	Plexiglass Patterns - 1-1/2" Crown Rail & Panel	379
DC	Dead Collar	129
FE78	Right Half of Split Fence	119
DS470	Dust Shield for Rail & Panel with Shapermasters	199
WD6086	Warning Disc 6-1/4"ODx1-1/4"ID	39

		\$ 2,860



Crown Panel Raising



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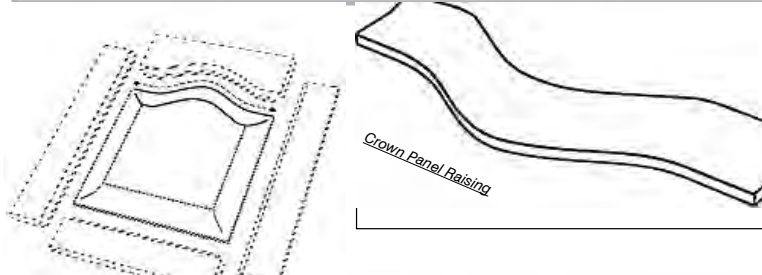
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Crown Panel Raising Shapermaster™ Air Jig - Bearing

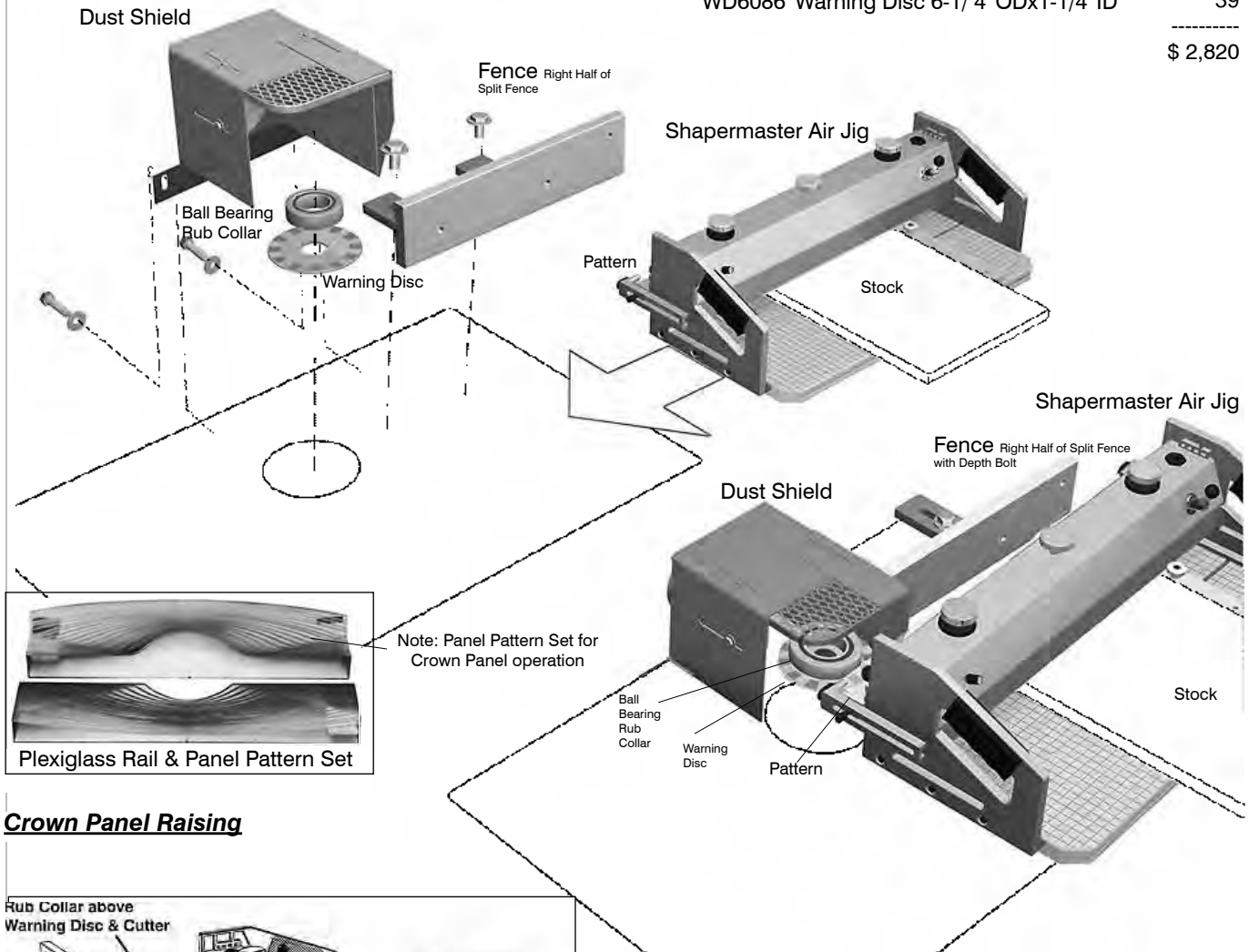
Shaper Essentials™
FOR WEAVER SHAPERS



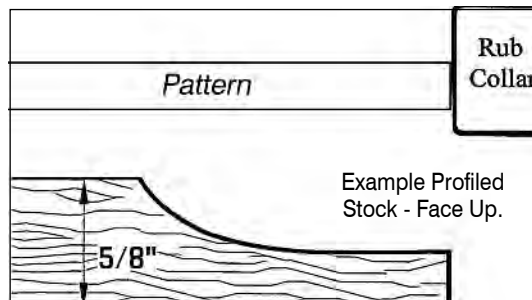
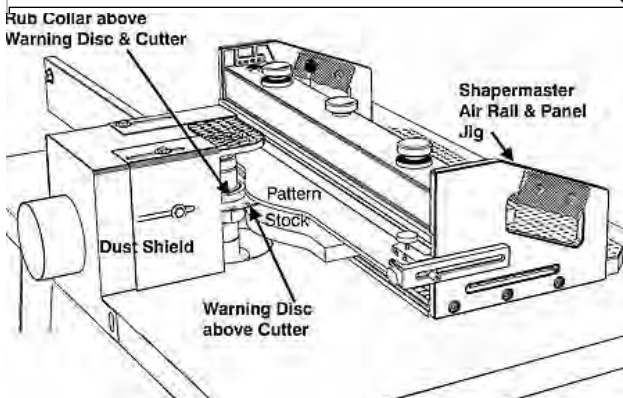
Crown Panel Raising Setup - Air Jig - For Weaver Shaper

Item#	Description	Price
AJ2402	Shapermaster 24" x 12"	1,995
PA2417	Plexiglass Patterns - 1-1/2" Crown Rail & Panel	379
BBRC	Ball Bearing Rub Collar	89
FE78	Right Half of Split Fence	119
DS470	Dust Shield for Rail & Panel with Shapermasters	199
WD6086	Warning Disc 6-1/4"ODx1-1/4"ID	39

\$ 2,820



Crown Panel Raising



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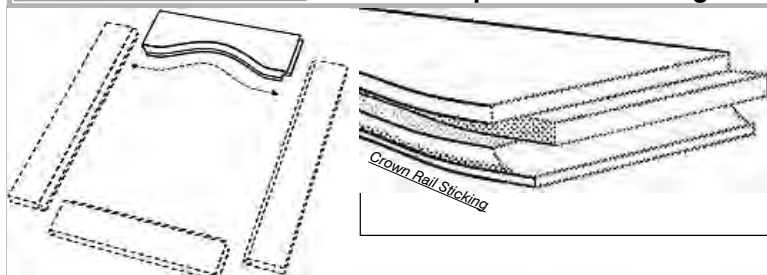
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May 2018 - 75

Crown Rail Sticking

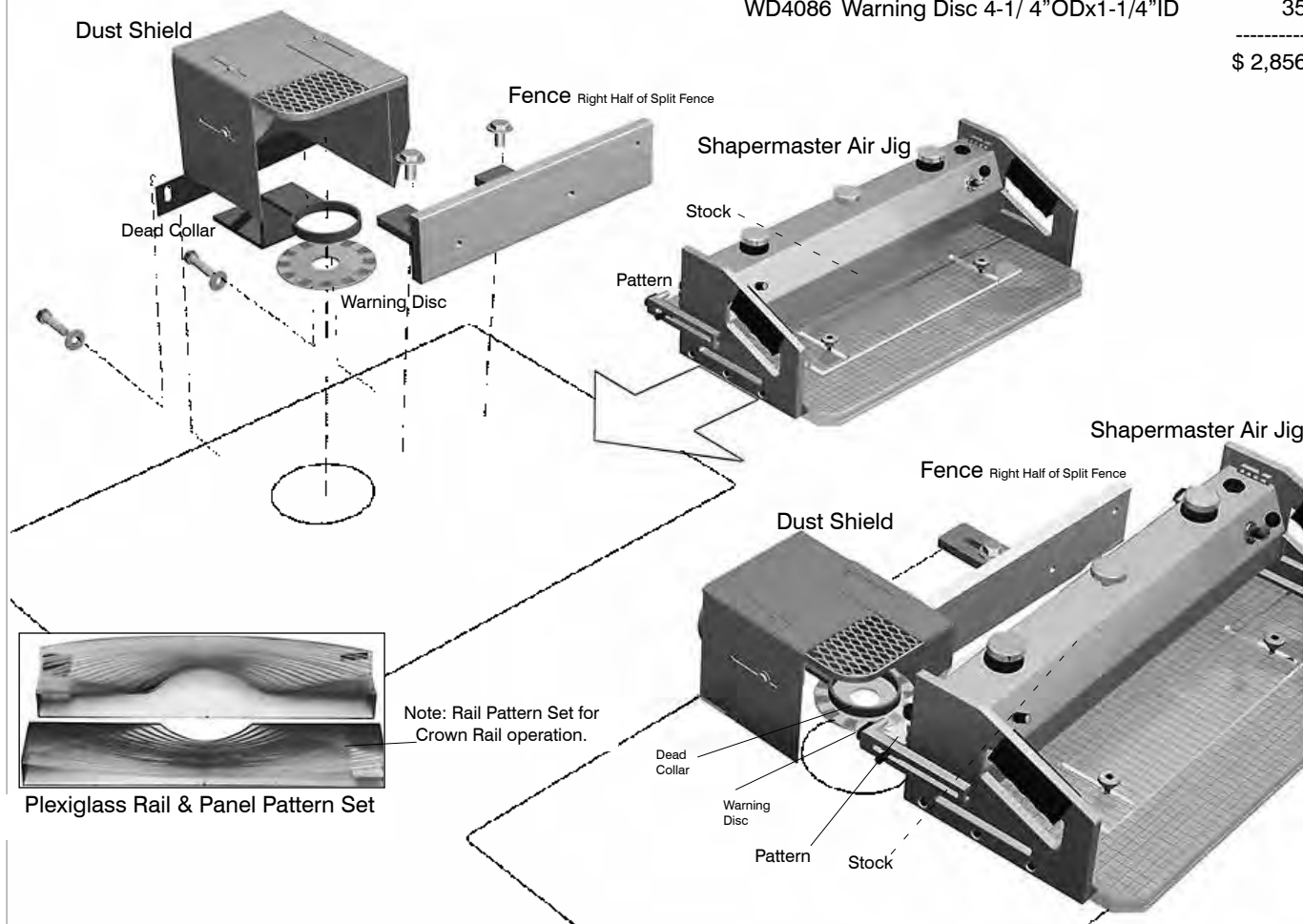
Shapermaster™ Air Jig - Dead Collar

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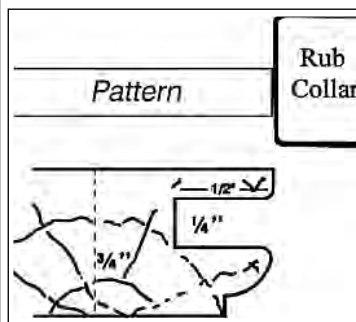
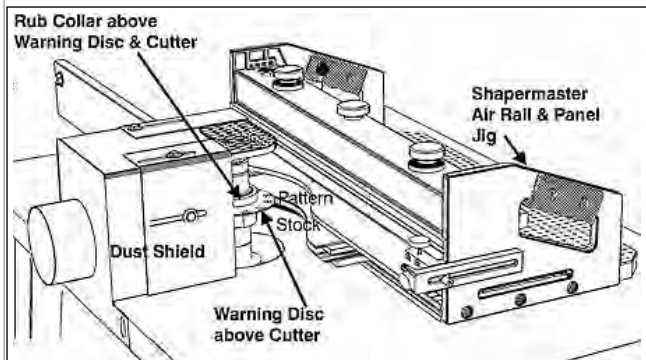


Crown Rail Sticking Setup - Air Jig - For Weaver Shaper

Item#	Description	Price
AJ2402	Shapermaster 24" x 12"	1,995
PA2417	Plexiglass Patterns - 1-1/2" Crown Rail & Panel	379
DC	Dead Collar	129
FE78	Right Half of Split Fence	119
DS470	Dust Shield for Rail & Panel with Shapermasters	199
WD4086	Warning Disc 4-1/4"ODx1-1/4"ID	35
		<hr/>
		\$ 2,856



Crown Rail Sticking



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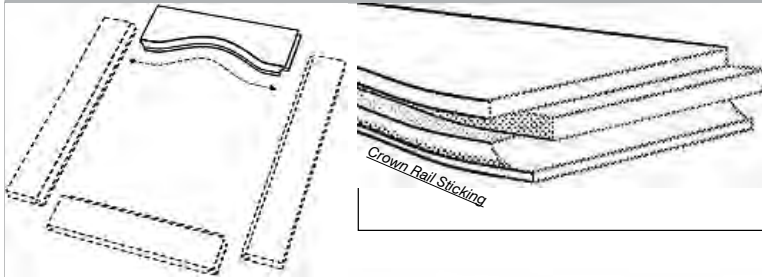
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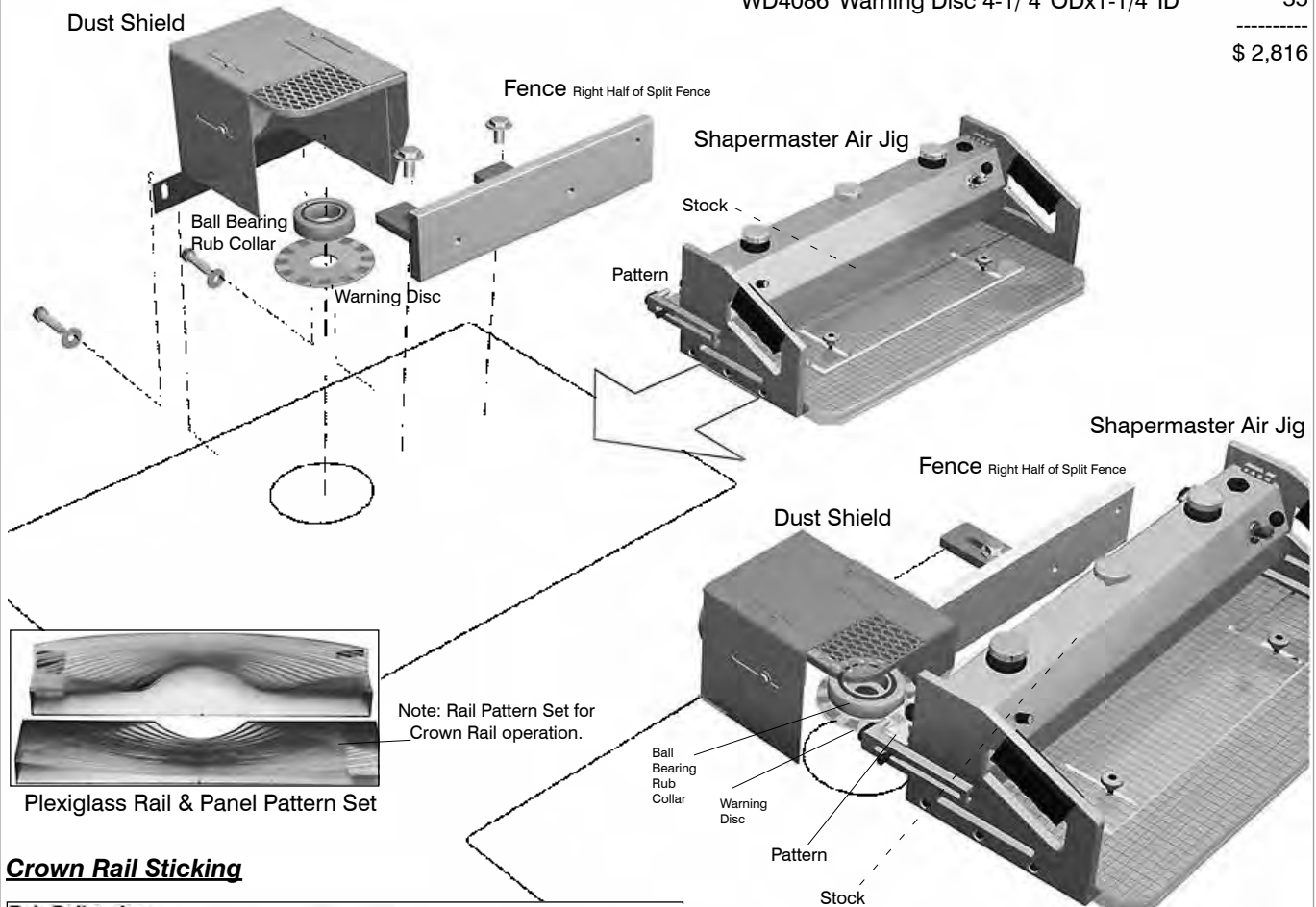
Crown Rail Sticking Shapermaster™ Air Jig - Bearing

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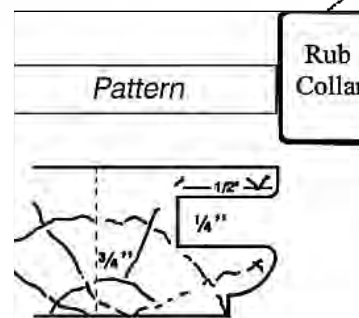
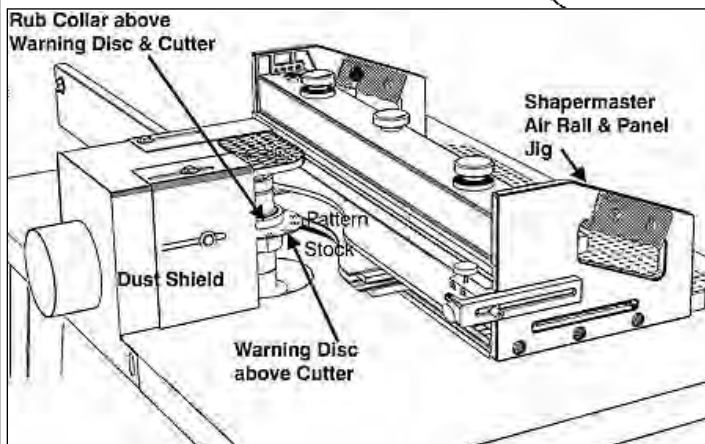


Crown Rail Sticking Setup - Air Jig - For Weaver Shaper

Item#	Description	Price
AJ2402	Shapermaster 24" x 12"	1,995
PA2417	Plexiglass Patterns - 1-1/2" Crown Rail & Panel	379
BBRC	Ball Bearing Rub Collar	89
FE78	Right Half of Split Fence	119
DS470	Dust Shield for Rail & Panel with Shapermasters	199
WD4086	Warning Disc 4-1/4"ODx1-1/4"ID	35
		\$ 2,816



Crown Rail Sticking



Example Profiled Stock - Face Down.

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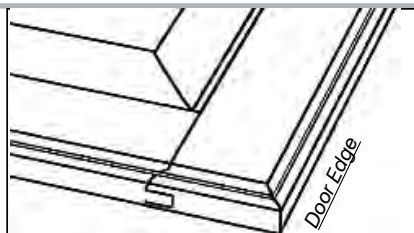
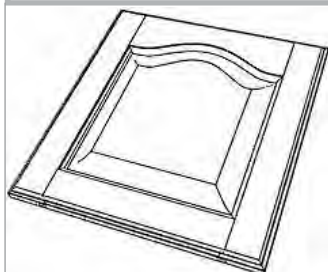
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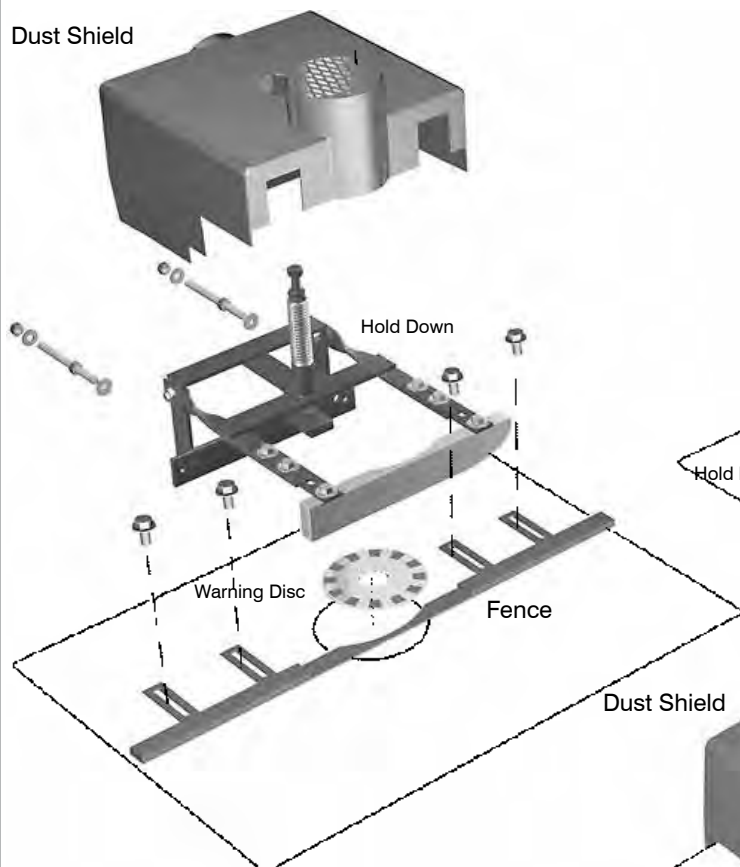


**Door Edge Setup - Continuous Fence -
For Weaver Shapers - (face up)**

Item#	Description	Price
FEDE	Continuous Door Edge Fence 40"	299
HD3150	General Hold Down	299
HD222	Drawer Ends Hold Down	299
DS480	Dust Shield for Door Edge	299
WD	Warning Disc	35

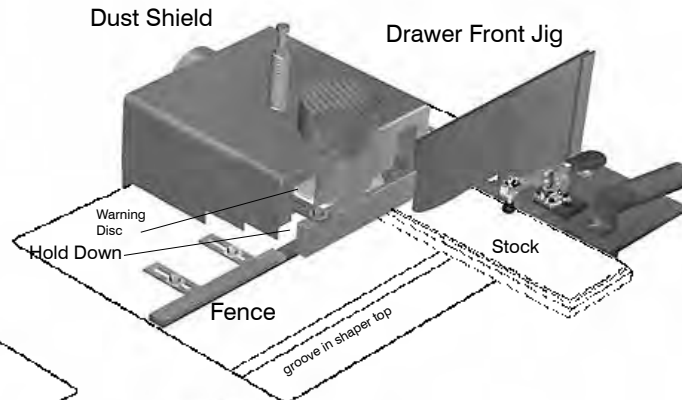
\$1,231

Dust Shield

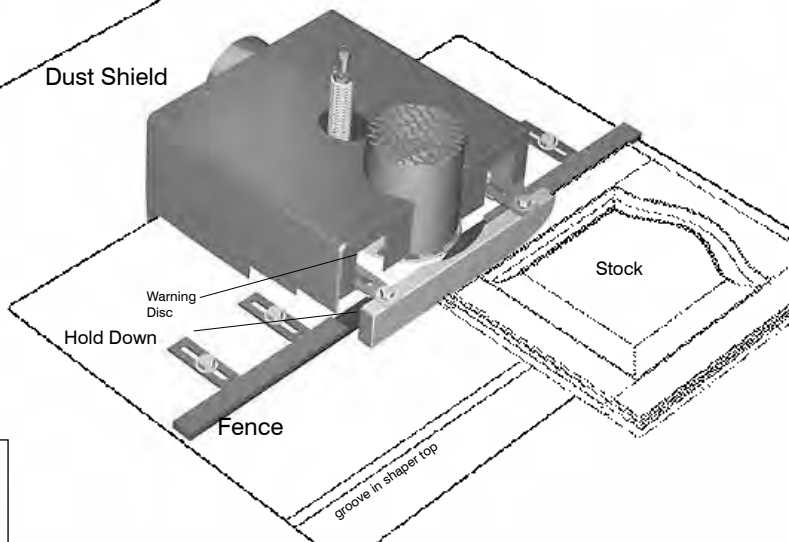


Dust Shield

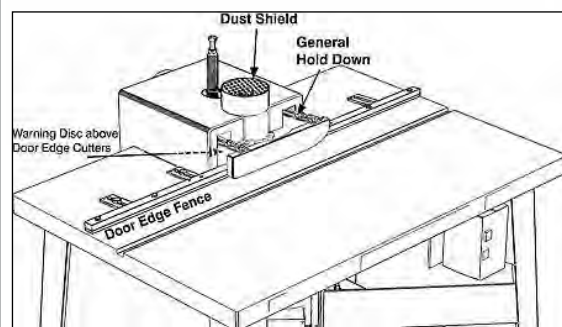
Drawer Front Jig



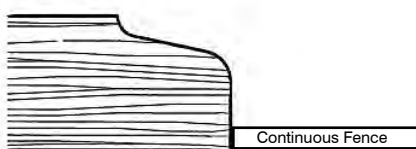
Dust Shield



Door Edge - Continuous Fence



3/4" material



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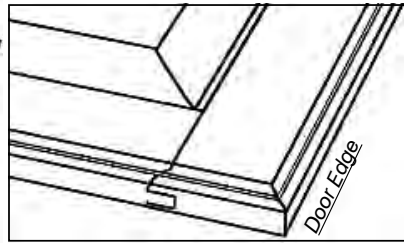
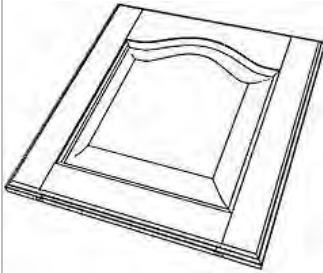
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WEAVER

Door Edge Split Fence

Shaper Essentials™
FOR WEAVER SHAPERS

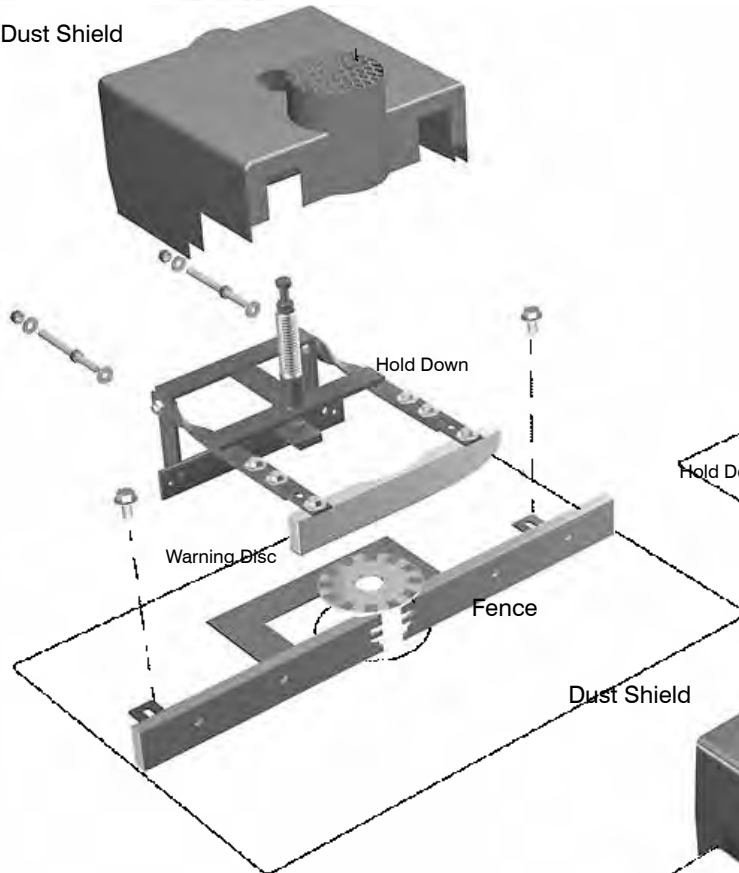


Door Edge Setup - Split Fence - For Weaver Shapers - (for full edge)

Item#	Description	Price
FE5640	Split Door Edge Fence w/Dual Adj.	299
HD3150	General Hold Down	299
HD222	Drawer Ends Hold Down	299
DS482	Dust Shield for Door Edge	299
WD	Warning Disc	35

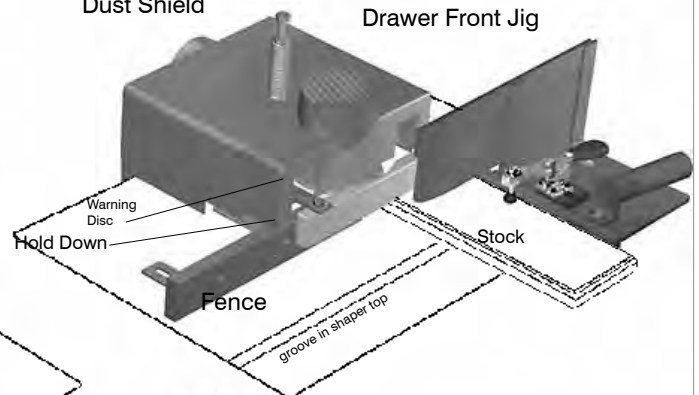
\$1,231

Dust Shield

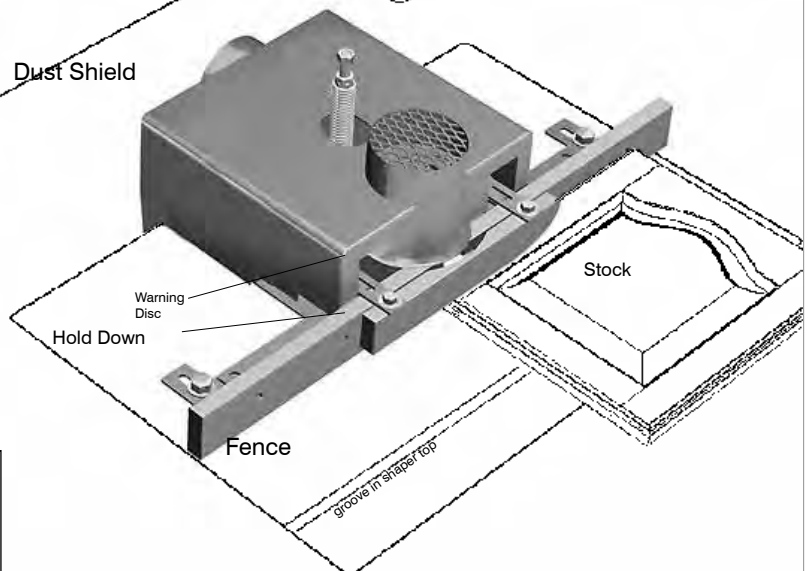


Dust Shield

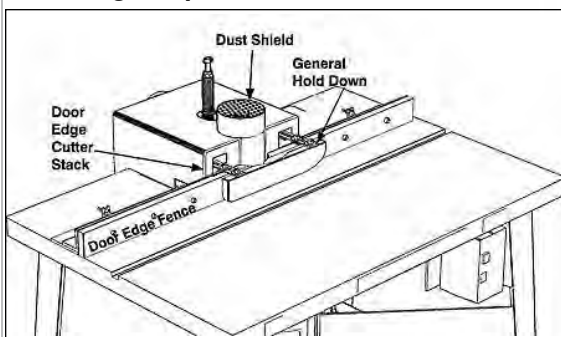
Drawer Front Jig



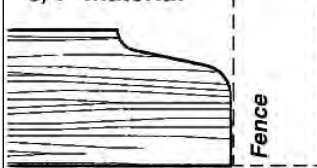
Dust Shield



Door Edge - Split Fence



3/4" material



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SHAPER CUTTERS

WEAVER

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Raised Panel Cutters

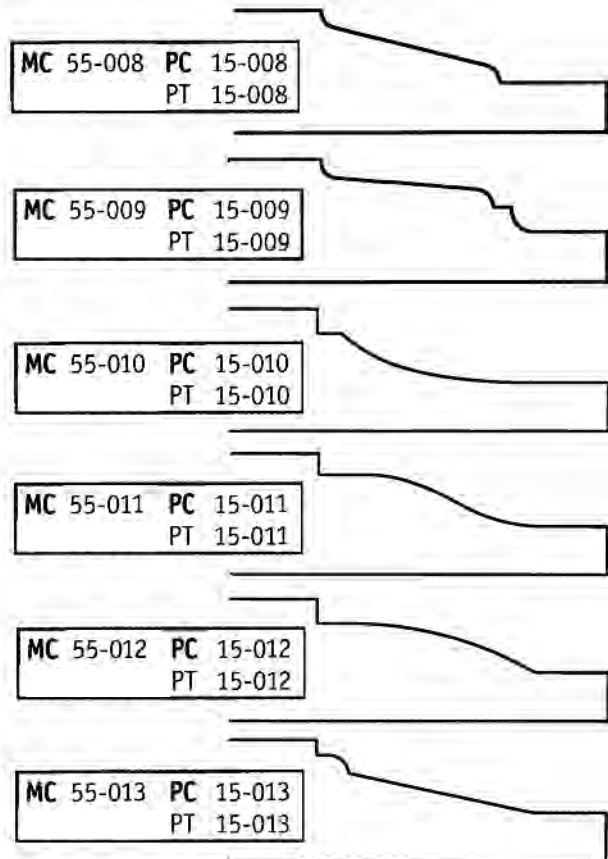
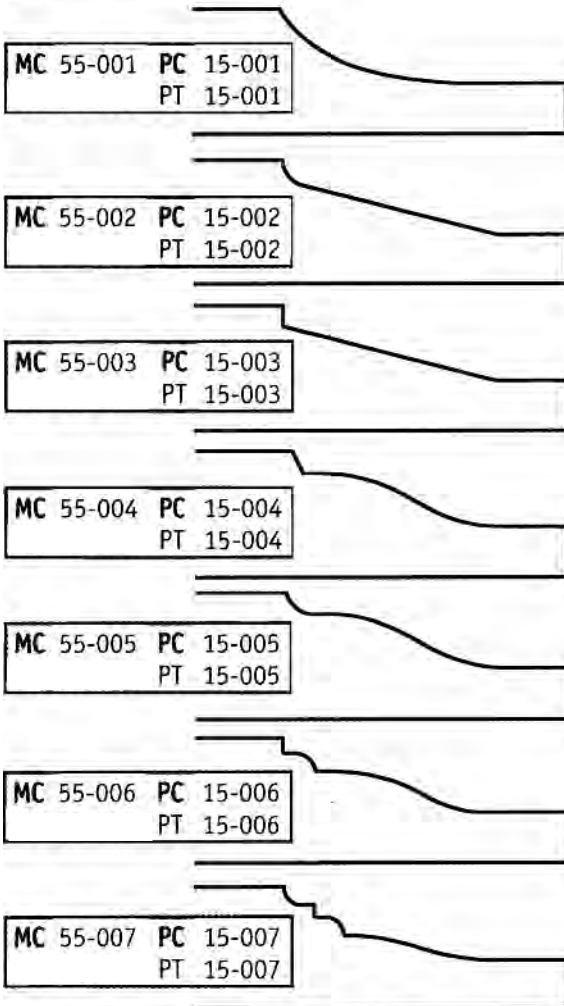
WEAVER
FREEBORN

Raised Panel Shaper Cutters (5/8" Material)

MINI-PRO cutters
3 wing 4-1/2" diameter
3/4" bore Runs with a 1-5/8"
diam. rub bearing (BB1203)

PRO-LINE cutters
3 wing 6" diameter
1-1/4" bore Runs with a 3"
diam. rub bearing (BB3006)

PC means 1 1/4" bore, Carbide
PT means 1 1/4" bore T-Alloy
MC means 3/4" bore carbide

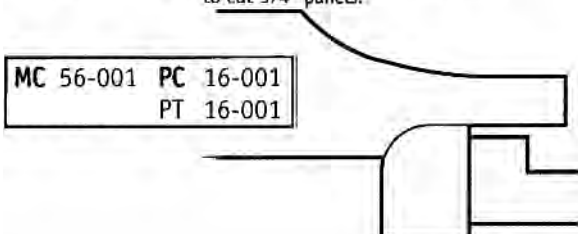


Bore		Price Each
3/4"	Carbide	\$259
1 1/4"	Carbide	\$304
1 1/4"	T-Alloy	\$335

MINI-PRO cutters
3 wing 3-3/8" diameter
3/4" bore

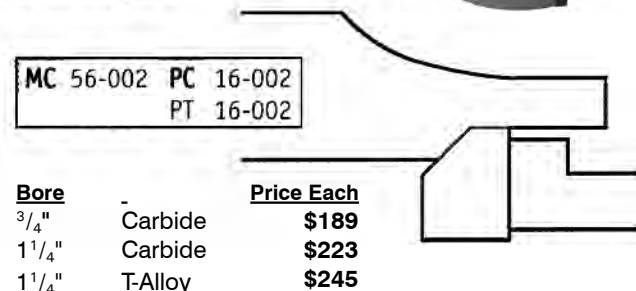
Does not include Raised Panel Cutter
Runs with any M-55 or P-15 series raised panel cutter
to cut 3/4" panels.

PRO-LINE cutters
3 wing 4-3/4" diameter
1-1/4" bore



Back Cutters - Raised

Manufactured with 15° SHEAR to
produce optimum cuts both with
and across the grain.



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IPAGES-CU-RP-BT-FIPAGES-CU-RP-BT-F

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Raised Panel Cutters

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FREEBORN

Raised Panel Shaper Cutters (3/4" Material)

MINI-PRO cutters

3 wing 4-1/2" diameter
3/4" bore Runs with a 1-5/8"
diam. rub bearing (BB1203)

PRO-LINE cutters

3 wing 6" diameter
1-1/4" bore Runs with
diam. rub bearing (BB3006)

PC means 1 1/4" bore, Carbide
PT means 1 1/4" bore T-Alloy
MC means 3/4" bore carbide



MC 54-001 PC 14-001
PT 14-001

MC 54-008 PC 14-008
PT 14-008

MC 54-002 PC 14-002
PT 14-002

MC 54-009 PC 14-009
PT 14-009

MC 54-003 PC 14-003
PT 14-003

MC 54-010 PC 14-010
PT 14-010

MC 54-004 PC 14-004
PT 14-004

MC 54-011 PC 14-011
PT 14-011

MC 54-005 PC 14-005
PT 14-005

MC 54-012 PC 14-012
PT 14-012

MC 54-006 PC 14-006
PT 14-006

MC 54-013 PC 14-013
PT 14-013

MC 54-007 PC 14-007
PT 14-007

Bore		Price Each
3/4"	Carbide	\$259
1 1/4"	Carbide	\$304
1 1/4"	T-Alloy	\$335

Raised Panel Shaper Cutters (1/2" Material)

Pro Line: 1 1/4" bore 3" Bearing
P-Pro Line, C-Carbide, T-Talloy

PRO-LINE cutters

3 wing 1-1/4" bore
Designed to run with a 3" diameter rub bearing BB3006
Available in Pro-Line only

PC 15-101
PT 15-101 6 1/2" OD

PC 15-102
PT 15-102 6 5/8" OD

Bore		Price Each
1 1/4"	Carbide	\$304
1 1/4"	T-Alloy	\$335

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Raised Panel Cutters

Insert Heads & Tips

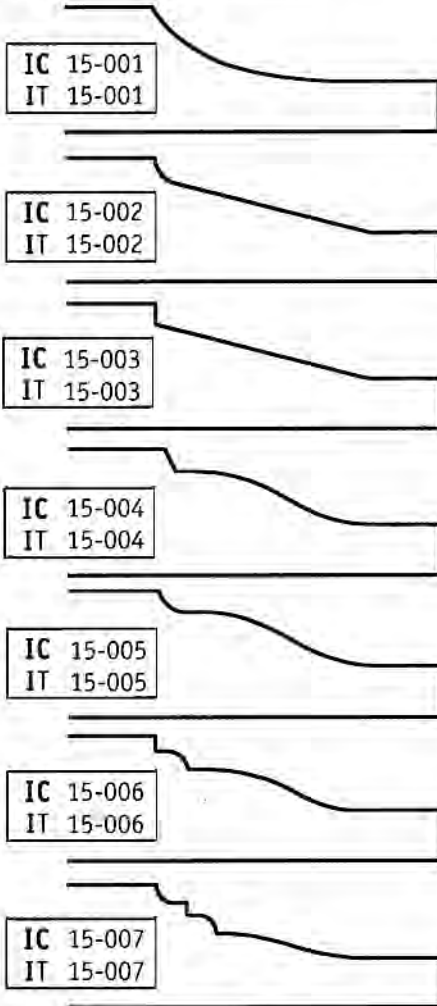
WEAVER
FREEBORN

Raised Panel Shaper Cutters (5/8" Material)

PRO-LINE cutters

3 wing ϕ 6" diameter
1-1/4" bore Runs with a 3"
diam. rub bearing (BB3006)

IC means 1 1/4" bore, Carbide
IT means 1 1/4" bore T-Alloy



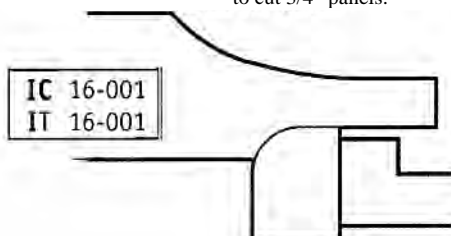
Bore		Price Each
1 1/4"	- Carbide	\$325
1 1/4"	T-Alloy	\$350

PRO-LINE cutters

3 wing ϕ 4-3/4" diameter
 ϕ 1-1/4" bore

Does not include Raised Panel Cutter

Runs with any 15 series raised panel cutters
to cut 3/4" panels.



Back Cutters - Raised

Manufactured with 15° SHEAR to
produce optimum cuts both with
and across the grain.



Bore		Price Each
1 1/4"	- Carbide	\$255
1 1/4"	T-Alloy	\$270

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IPAGES-CU-RP-BT-FIPAGES-CU-RP-BT-F

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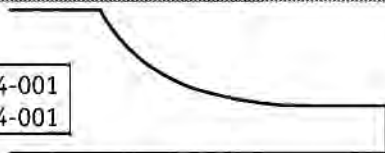
Raised Panel Cutters

Insert Heads & Tips

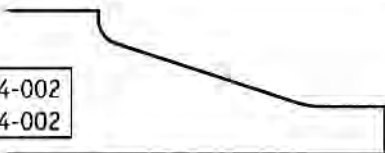
WEAVER
FREEBORN

Raised Panel Shaper Cutters (3/4" Material)

IC 14-001
IT 14-001



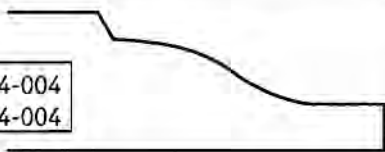
IC 14-002
IT 14-002



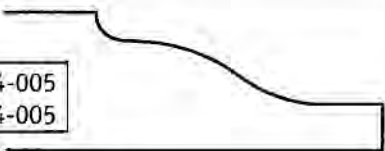
IC 14-003
IT 14-003



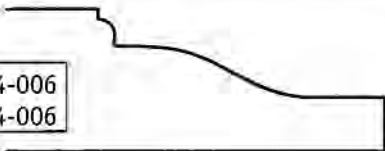
IC 14-004
IT 14-004



IC 14-005
IT 14-005



IC 14-006
IT 14-006



IC 14-007
IT 14-007



IC means 1 1/4" bore, Carbide
IT means 1 1/4" bore T-Alloy

PRO-LINE cutters

3 wing 6" diameter
1-1/4" bore Runs with a 3"
diam. rub bearing (BB3006)



<u>Bore</u>		<u>Price Each</u>
1 1/4"	- Carbide	\$325
1 1/4"	T-Alloy	\$350

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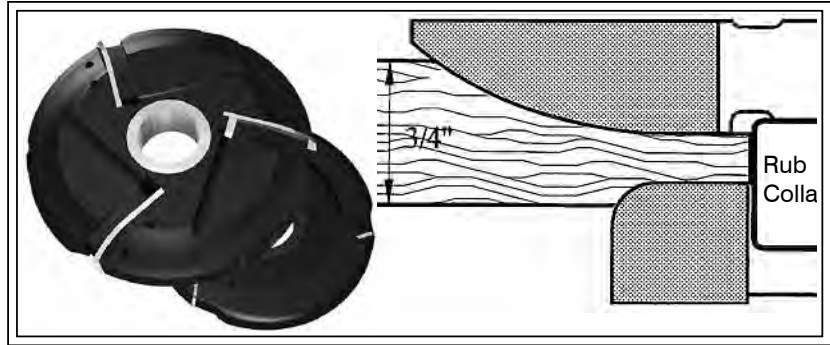
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RAISED PANEL INSERT HEADS & TIPS

WEAVER
Byrd



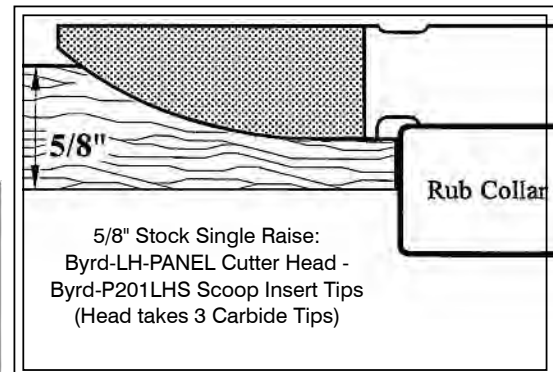
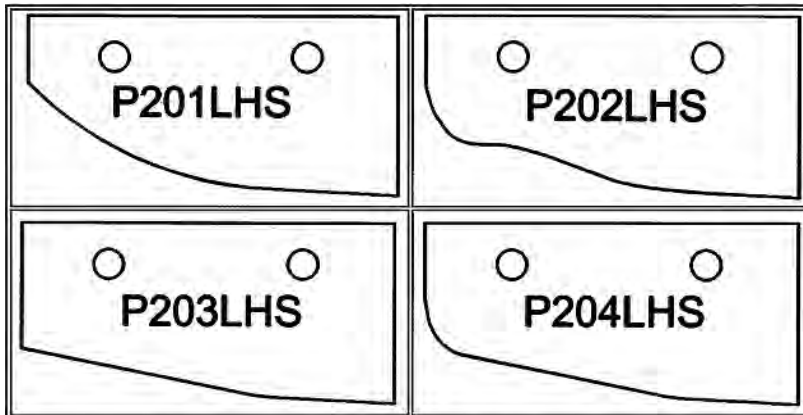
3/4" Stock with Partial Under Raiser: Byrd-LH-PANEL Cutter Head with Byrd-P201LHS Scoop Insert Tips (3) & Byrd LHPART Partial Raiser with Byrd-PRBLH Insert Tips (3)

Raised Panel Insert Cutter Heads

Counterclockwise Face Up - 1 1/4" Bore - 6" Outside Diameter - 2 3/4" Minor Diameter

Item#	Description	Price
BYRD-LHPANEL	Raised Panel Insert Cutter w/tips	\$335
BYRD-LHPART	Raised Panel Partial Insert Cutter w/tips	\$184

Raised Panel Carbide Insert Tips



5/8" Stock Single Raise:
Byrd-LH-PANEL Cutter Head -
Byrd-P201LHS Scoop Insert Tips
(Head takes 3 Carbide Tips)

Counterclockwise Face Up - Carbide

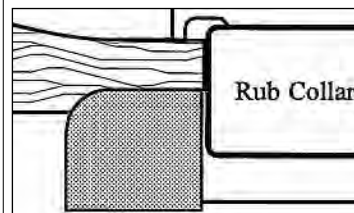
Item#	Description	Set of 3	Price
BYRD-P201LHS	Scoop Insert Tips		\$93
BYRD-P202LHS	Ogee Insert Tips		\$93
BYRD-P203LHS	Bevel Insert Tips		\$93
BYRD-P204LHS	Bevel Round Insert Tips		\$93
BYRD-P205LH	Scoop Insert Tips		\$93
BYRD-PRBLH	Partial Under Raiser Insert Tips		\$33

**Tip and Gib must be held securely
against the seat & Stop Screw when
tightening the Gib Screw**



**Also, when putting in new or sharpened
knives, ensure no wood chips or dust is in
between the Tip & Gib!**

For the Partial Back Raise:



Raised Panel Partial Insert Cutter Head

<u>Item#</u>	<u>Description</u>	<u>Price</u>	
BYRD-LHPART	Partial Back Insert Cutter with Tips	\$184	
Partial Under Raiser Carbide Insert Tips			
Counterclockwise Face Up - Carbide			
<u>Item#</u>	<u>Description</u>	<u>Set of 3</u>	<u>Price</u>
BYRD-PRBLH	Partial Under Raiser Insert Tips		\$33

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Raised Panel Cutters

WEAVER

5/8" Raised Panel Cutters for Single Raise



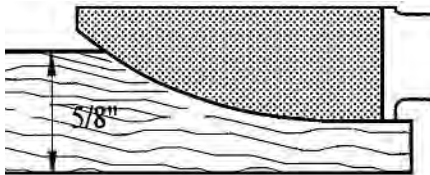
Solid Body Carbide Tipped Shaper Cutters

For 5/8" stock, face up. Use 2-1/4" O.D. Ball Bearing Rub Collar - If you need a ball bearing rub collar, order #BB2086 - Price \$39 (not included in cutter price)

(These Raised Panel Cutters are 5 1/2" Outside Diameter)

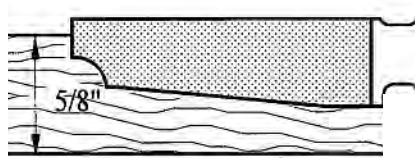


Scoop



Item#	Wings	Type	Price
FRE7046D3	3	Carbide	\$499

Quarter Round Bead



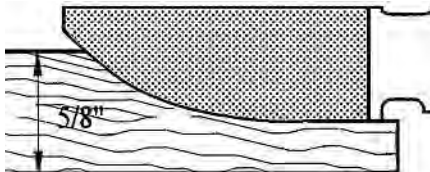
Item#	Wings	Type	Price
FRE1045	3	Carbide	\$499

Ogee



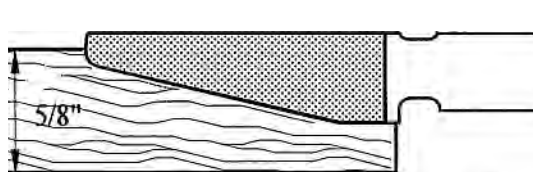
Item#	Wings	Type	Price
FRE1049	3	Carbide	\$499

Scoop

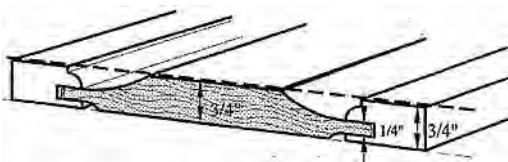


Item#	Wings	Type	Price
FRE1036	3	Carbide	\$499

Bevel



Item#	Wings	Type	Price
FRE1041	3	Carbide	\$499

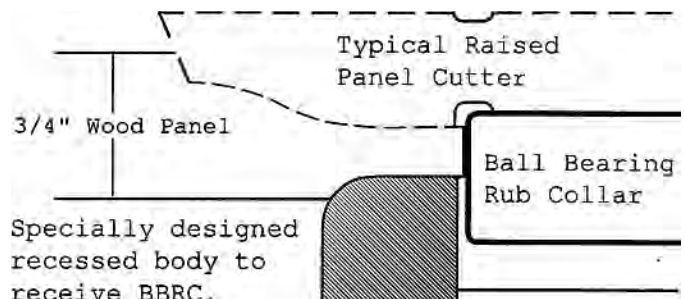


Partial Back Under Raised Panel . . is typically used with 5 1/2" Raised Panel Cutters. This cutter is recessed to accept a Ball Bearing Rub Collar (BB2086 - 2 1/4" O.D.) and make a 1/4" tongue for your panel. If you need a ball bearing rub collar, order item BB2086 - Price \$39 (not included in cutter price)



Item#	Wings	Type	Price
FRE1090A-114-BB-NB	3	Carbide	\$499

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Shaker Cabinet Door Cutters

WEAVER
FREEBORN

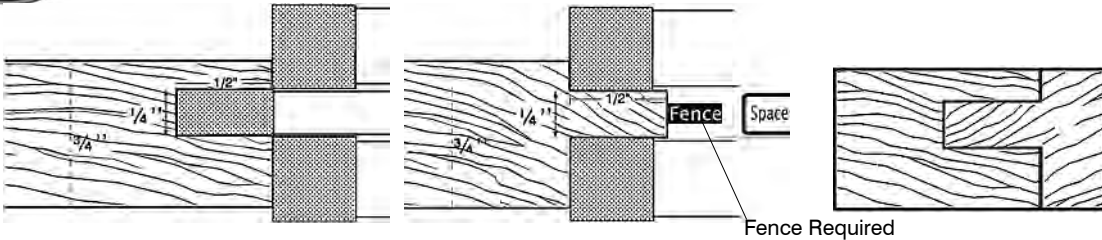
Stile & Rail Cutter Sets - 3 Wing Carbide

PC means 1 1/4" bore, Carbide
MC means 3/4" bore carbide

Cope & Pattern 3/4" to 1 1/8" Material

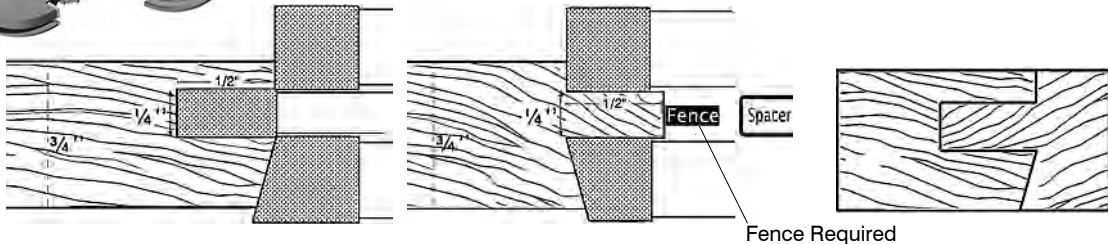


Mini Pro: 3/4" bore, 2 3/16" bearing, 2 15/16" tenon OD, 3 3/16" stile OD
Pro Line: 1 1/4" bore, 3 1/4" bearing, 4" tenon OD, 4 1/4" stile OD
M-Mini Pro, P-Pro Line, C-Carbide



Item	Description	Price
PC10-500-501-801	Shaker Door Set 1-1/4" Bore	\$489
MC50-500-501-801	Shaker Door Set 3/4" Bore	\$415

(Price includes both tenon and stile cutters)



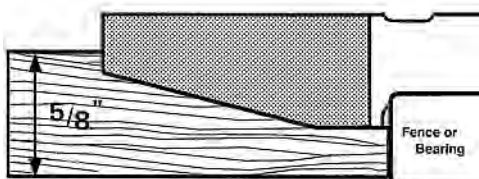
Item	Description	Price
PC10-060-501-801	Shaker Door Set 1-1/4" Bore	\$596
MC50-060-501-801	Shaker Door Set 3/4" Bore	\$506

(Price includes both tenon and stile cutters)

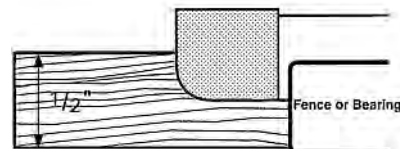
Raised Panel Cutters - Counterclockwise Rotation - 3 Wing Carbide



For 5/8" Panel



Item	Description	Price
PC15-003	Bevel - 1-1/4" Bore	\$304
MC55-003	Bevel - 3/4" Bore	\$359



Item	Description	Price
PC16-001R	Shaker Partial Raiser - 1-1/4" Bore	\$449
MC56-001R	Shaker Partial Raiser - 3/4" Bore	\$399

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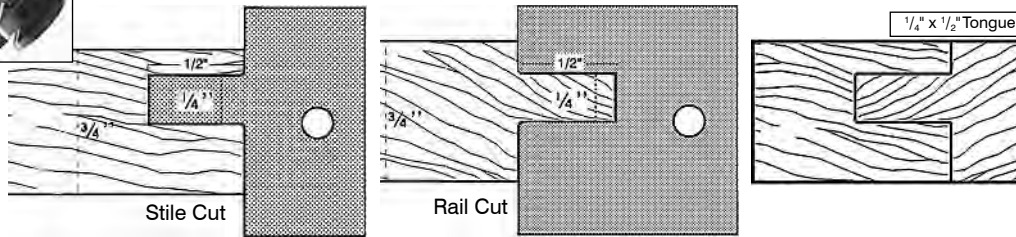
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Shaker Cabinet Door Cutters

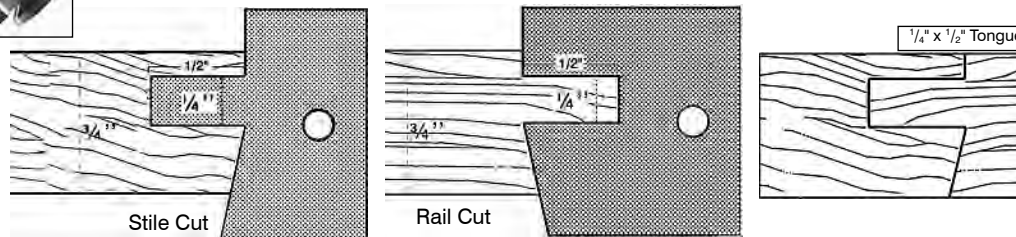
WEAVER
Byrd

Stile & Rail Cutter Sets - Counterclockwise Rotation - 3 Wing Carbide - Insert Tips



Item	Description	Price
7L	Shaker Stile & Rail Heads and 7L Tips (Price includes both tenon and stile cutters)	\$618

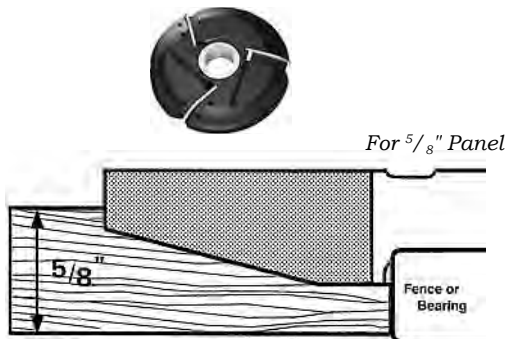
Available in 1-1/4" or 3/4" Bore



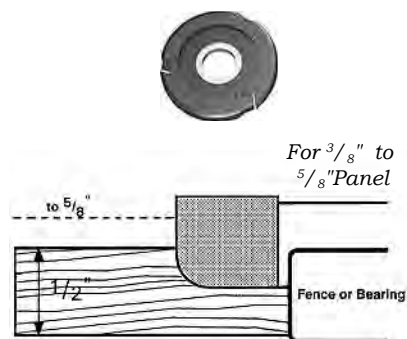
Item	Description	Price
6L	Bevel Shaker Stile & Rail Heads and 6L Tips (Price includes both tenon and stile cutters)	\$618

Available in 1-1/4" or 3/4" Bore

Raised Panel Cutters - Counterclockwise Rotation - 3 Wing Carbide Insert Tips - 1-1/4" Bore



Item	Description	Price
BYP203LHS	Insert Head with Tips (3)	\$335



Item	Description	Price
BYRH/R-BACK	Insert Head with tips (3)	\$184

Use 5/8" panel for deeper raise.

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STILE & RAIL INSERT HEADS & TIPS

WEAVER
Byrd

The Easement Cabinet Door Cutters are used to solve stain and finish problems.



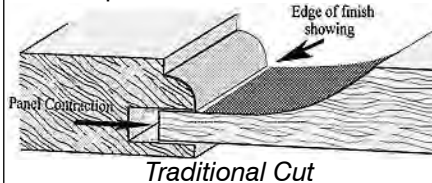
With the cutter profile having a slight radius where the panel meets the stile, the stain or finish can work its way under the stile. Thus, movement from panel contraction will not expose the unfinished part of the panel as readily as traditional cabinet door cutting.

the solution

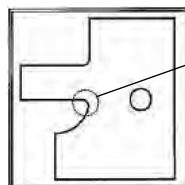
Edge of finish not exposed since it is also under the easement lip.

the problem

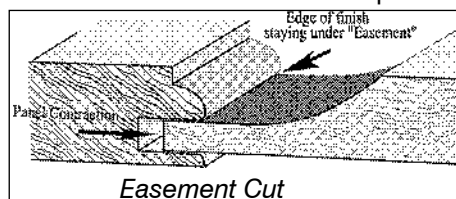
Edge of finish showing due to panel contraction



Traditional Cut



"Easement" tips have a small radius where required for stain relief (or designated as eased edges.)

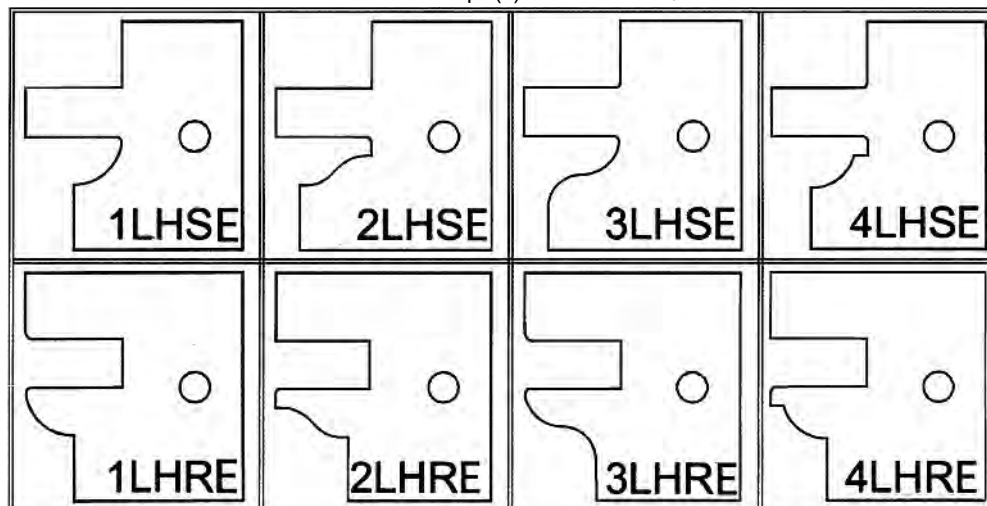


Easement Cut

Cabinet Door Profile Cutter Heads

1 1/4" Bore - Counterclockwise Face Down - 4 1/2" O.D. 3 1/2" M.D.

Item#	Description	Wings	Price
BYRD-LHS	Stile Insert Cutter Head and Tips(3)	3	\$309
BYRD-LHR	Rail Insert Cutter Head and Tips(3)	3	\$309



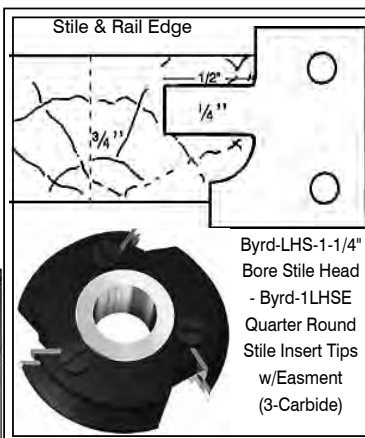
"LH" Profiles shown - Counterclockwise Rotation - Stock Face Down

Cabinet Door Profile Carbide Insert Tips

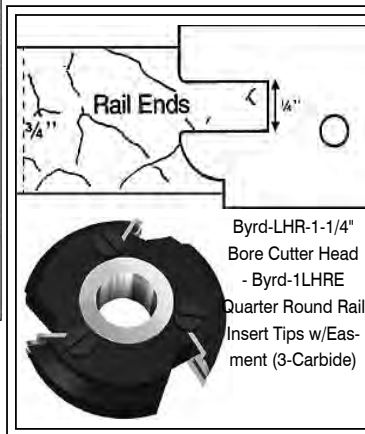
Item#	Description	Set of 3	Price
BYRD-1LHSE	Quarter Round - Easement		\$81
BYRD-1LHRE	Quarter Round - Easement		\$81
BYRD-2LHSE	Ogee - Easement		\$81
BYRD-2LHRE	Ogee - Easement		\$81
BYRD-3LHSE	Curve Profile - Easement		\$81
BYRD-3LHRE	Curve Profile - Easement		\$81
BYRD-4LHSE	Bead - Easement		\$81
BYRD-4LHRE	Bead - Easement		\$81

Note: 3 tips required in the insert heads.

Also, when putting in new or sharpened knives, ensure no wood chips or dust is in between the Tip & Gib!



Byrd-LHS-1-1/4"
Bore Stile Head
- Byrd-1LHSE
Quarter Round
Stile Insert Tips
w/Easement
(3-Carbide)



Byrd-LHR-1-1/4"
Bore Cutter Head
- Byrd-1LHRE
Quarter Round Rail
Insert Tips w/Easement
(3-Carbide)

Tip and Gib must be held securely against the seat & Stop Screw when tightening the Gib Screw

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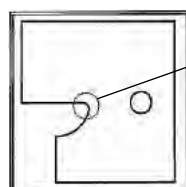
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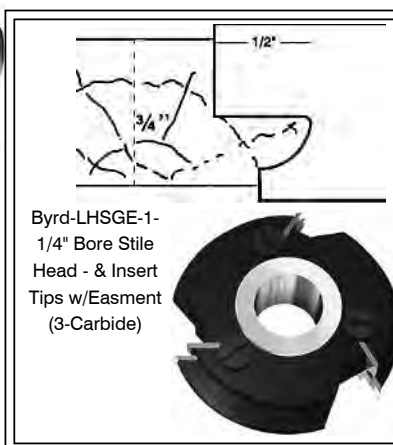
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STILE & RAIL INSERT HEADS & TIPS - GLASS

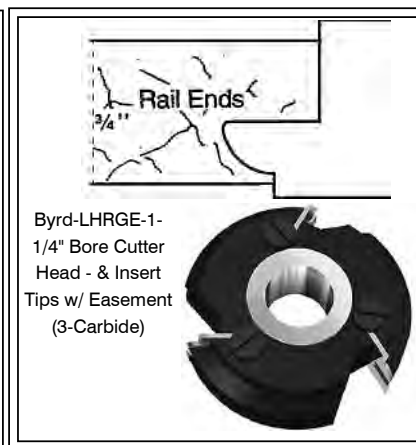
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Byrd



"Easement" tips
have a small radius
designated as "eased
edges".)



Byrd-LHSGE-1-
1/4" Bore Stile
Head - & Insert
Tips w/Easement
(3-Carbid)

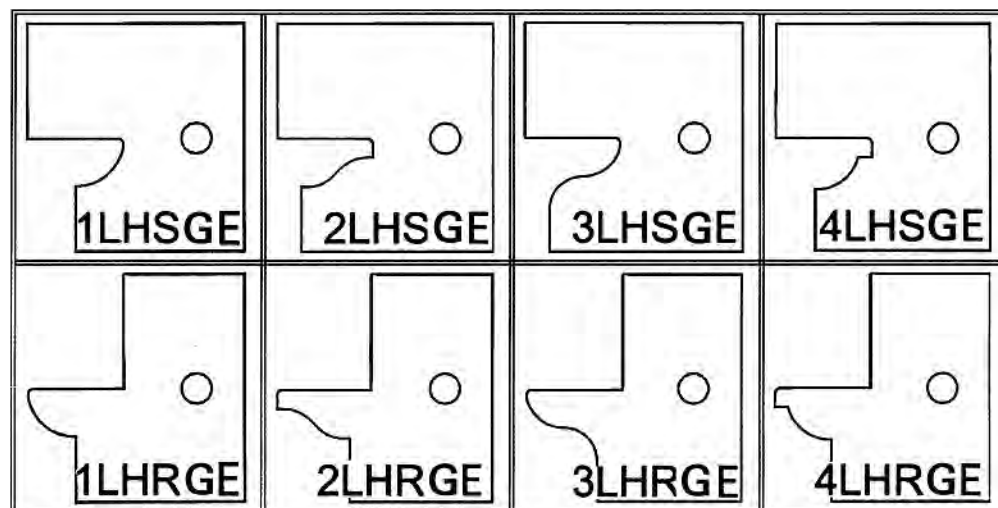


Byrd-LHRGE-1-
1/4" Bore Cutter
Head - & Insert
Tips w/ Easement
(3-Carbid)

Note: 3 tips required in the insert heads.

Cabinet Door Profile Cutter Heads 1 1/4" Bore - Counterclockwise Face Down.

Item#	Description	Set of 3	Price
BYRD-LHSG	Stile Insert Cutter Head - Glass w/Tips		\$309
BYRD-LHRG	Rail Insert Cutter Head - Glass w/Tips		\$309



"LH" Profiles shown
- Counterclockwise
Rotation -
Stock Face Down

Cabinet Door Profile Carbide Insert Tips

Item#	Description	Set of 3	Price
BYRD-1LHSGE	Quarter Round - Easement		\$81
BYRD-1LHRGE	Quarter Round - Easement		\$81
BYRD-2LHSGE	Ogee - Easement		\$81
BYRD-2LHRGE	Ogee - Easement		\$81
BYRD-3LHSGE	Curve Profile - Easement		\$81
BYRD-3LHRGE	Curve Profile - Easement		\$81
BYRD-4LHSGE	Bead - Easement		\$81
BYRD-4LHRGE	Bead - Easement		\$81

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**Tip and Gib must be held
securely against the seat &
Stop Screw when tightening
the Gib Screw**

**Also, when putting in new or
sharpened knives, ensure no
wood chips or dust is in between
the Tip & Gib!**

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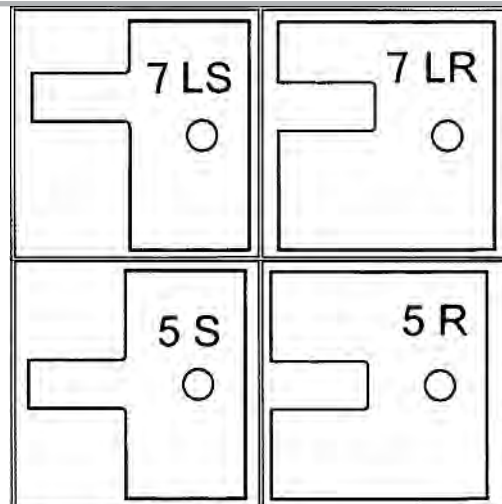
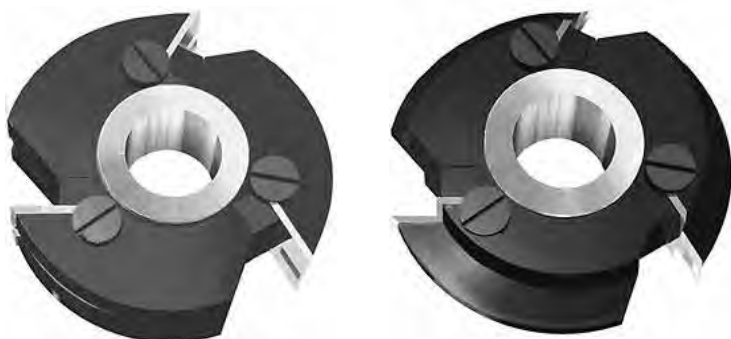
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SHAKER INSERT HEADS & TIPS

WEAVER
Byrd



SHAKER CUTTER HEADS

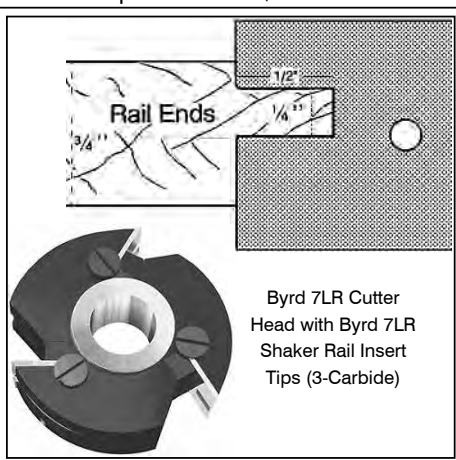
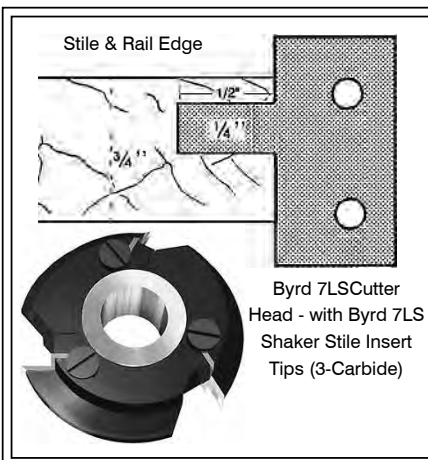
Counterclockwise Face Down - 1 1/4" Bore - 4 1/2" O.D. 3 1/2" M.D.

tem#	Description	Price
7LS-1 1/4"	Shaker Stile Head and 7LS Tips	\$309
7LR-1 1/4"	Shaker Rail Head and 7LR Tips	\$309
5S-1 1/4"	Shaker Stile Head and 5S Tips	\$309
5R-1 1/4"	Shaker Rail Head and 5R Tips	\$309

SHAKER INSERT TIPS

tem#	Description	Set of 3	Price
BYRD-7LS	Shaker Stile Profile Carbide Insert Tips		\$81
BYRD-7LR	Shaker Rail Profile Carbide Insert Tips		\$81
BYRD-5S	Shaker Stile Profile Carbide Insert Tips		\$81
BYRD-5R	Shaker Rail Profile Carbide Insert Tips		\$81

*NOTE: For centered tongue
BYRD-5SH & 5RH Heads
Required, and
for the offset tongue
BYRD-7LR & 7LS Heads
Required.*



**Tip and Gib must be held
securely against the seat &
Stop Screw when tightening
the Gib Screw**

**Also, when putting in new or
sharpened knives, ensure no
wood chips or dust is in between
the Tip & Gib!**

Shaker tips require Shaker cutter heads.

SHAKER/MISSION PARTIAL BACK RAISE CUTTER HEADS

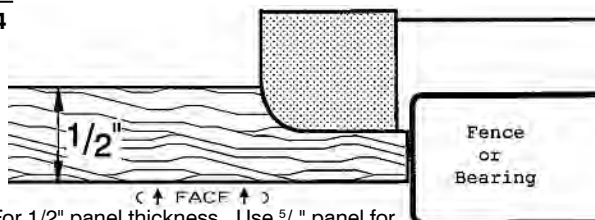
1-1/4" Bore - Counterclockwise Face Down
(back of the panel is face up) - 4 1/2" O.D.

tem#	Description	Price
BYRD-PRBRH	Shaker Panel Partial Insert Cutter Head w/Tips(3)	\$184

Shaker/Mission Partial Back Raise Carbide Insert Tips

Counterclockwise Face Down - Carbide

tem#	Description	Set of 3	Price
BYRD-RHPARTIAL	Partial Raiser Insert Tips		\$33



For 1/2" panel thickness. Use 5/8" panel for deeper raise.

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Cabinet Door Cutter Sets

Easement Sets

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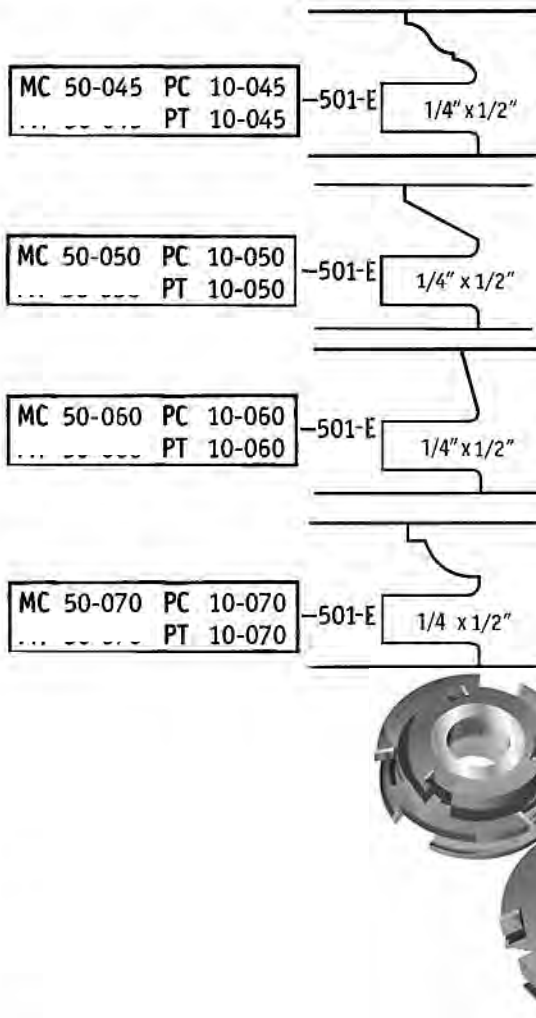
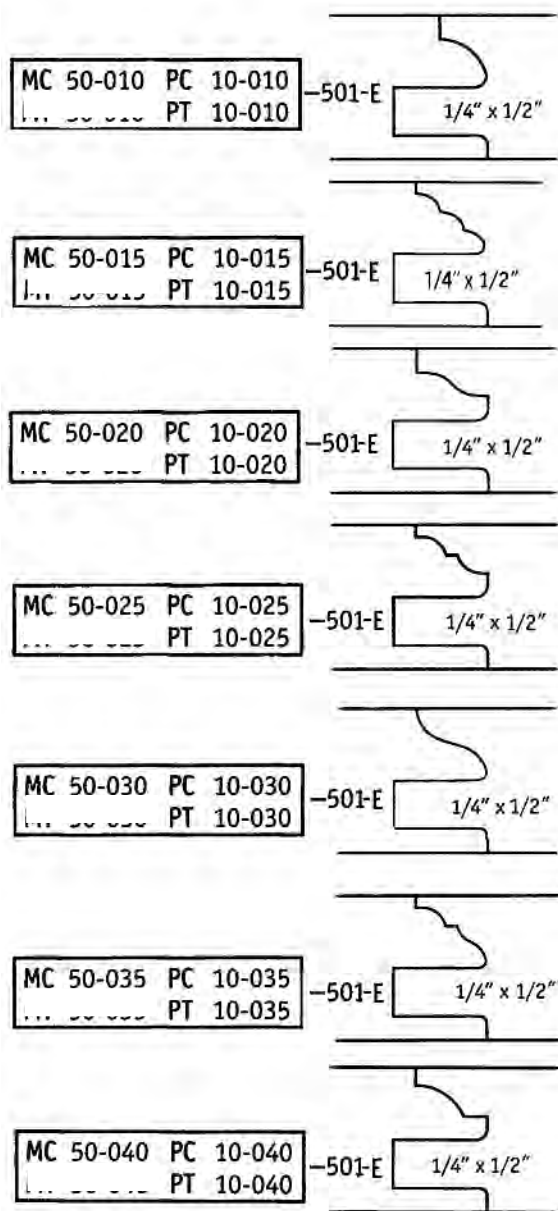
Cope & Pattern $\frac{3}{4}$ " to $1\frac{1}{8}$ " Material

Mini Pro: $\frac{3}{4}$ " bore, $2\frac{3}{16}$ " bearing, $2\frac{15}{16}$ " tenon OD, $3\frac{3}{16}$ " stile OD

Pro Line: $1\frac{1}{4}$ " bore, $3\frac{1}{4}$ " bearing, 4" tenon OD, $4\frac{1}{4}$ " stile OD

M-Mini Pro, P-Pro Line, C-Carbide, T-Talloy

PC means $1\frac{1}{4}$ " bore, Carbide
PT means $1\frac{1}{4}$ " bore T-Alloy
MC means $\frac{3}{4}$ " bore Carbide

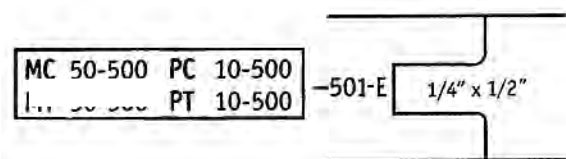


Profiled Cabinet Door Sets

Bore		Price
$\frac{3}{4}$ "	Carbide	\$607
$1\frac{1}{4}$ "	Carbide	\$715
$1\frac{1}{4}$ "	T-Alloy	\$786

(Price includes both tenon and stile cutters)

$\frac{3}{4}$ " to $1\frac{1}{8}$ " material



Shaker Cabinet Door Sets

Bore		Price
$\frac{3}{4}$ "	Carbide	\$498
$1\frac{1}{4}$ "	Carbide	\$586
$1\frac{1}{4}$ "	T-Alloy	\$645

(Price includes both tenon and stile cutters)

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Cabinet Door Cutter Sets

Non-Easement Sets

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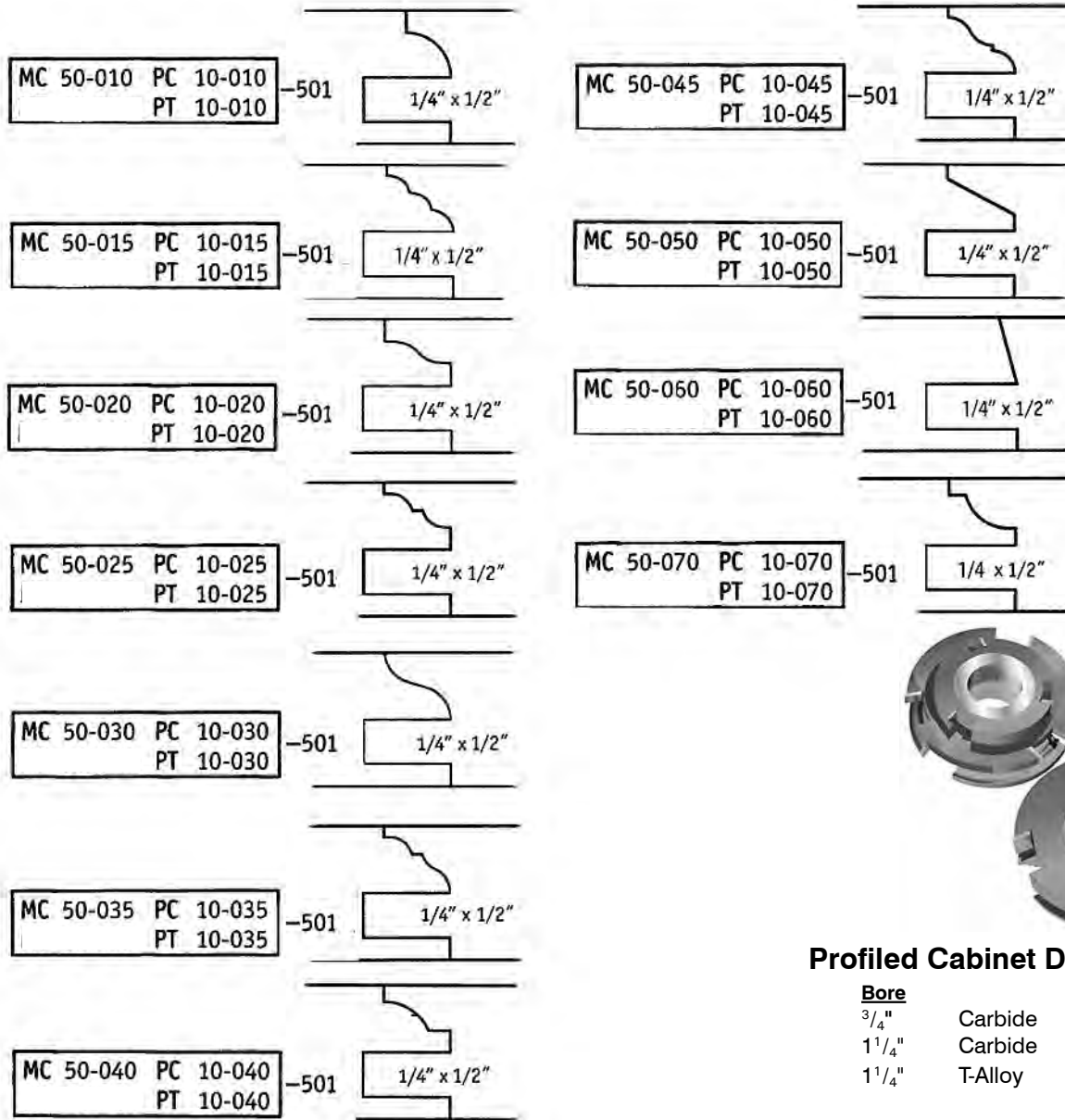
Cope & Pattern $\frac{3}{4}$ " to $1\frac{1}{8}$ " Material

Mini Pro: $\frac{3}{4}$ " bore, $2\frac{3}{16}$ " bearing, $2\frac{15}{16}$ " tenon OD, $3\frac{3}{16}$ " stile OD

Pro Line: $1\frac{1}{4}$ " bore, $3\frac{1}{4}$ " bearing, 4" tenon OD, $4\frac{1}{4}$ " stile OD

M-Mini Pro, P-Pro Line, C-Carbide, T-T-alloy

PC means $1\frac{1}{4}$ " bore, Carbide
PT means $1\frac{1}{4}$ " bore T-Alloy
MC means $\frac{3}{4}$ " bore Carbide

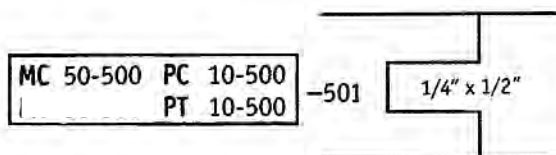


Profiled Cabinet Door Sets

Bore		Price
$\frac{3}{4}$ "	Carbide	\$506
$1\frac{1}{4}$ "	Carbide	\$596
$1\frac{1}{4}$ "	T-Alloy	\$655

(Price includes both tenon and stile cutters)

$\frac{3}{4}$ " to $1\frac{1}{8}$ " material



Shaker Cabinet Door Sets

Bore		Price
$\frac{3}{4}$ "	Carbide	\$415
$1\frac{1}{4}$ "	Carbide	\$489
$1\frac{1}{4}$ "	T-Alloy	\$538

(Price includes both tenon and stile cutters)

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Cabinet Door Cutter Sets

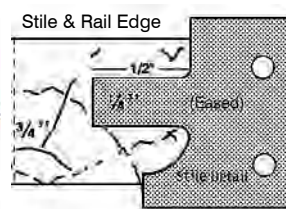
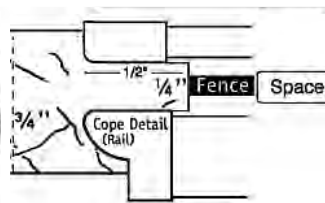
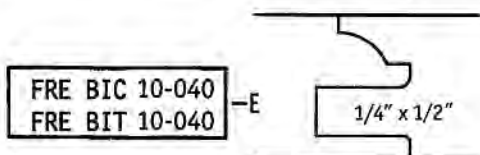
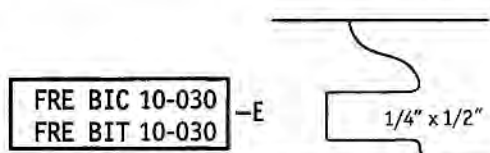
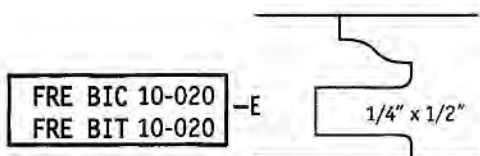
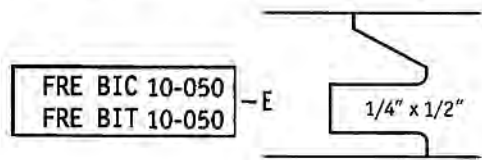
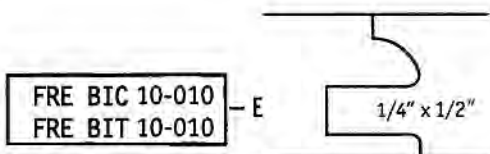
Easement Sets - *Brazed Tenon-Insert Stile*

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FREEBORN

Cope & Pattern $\frac{3}{4}$ " to $1\frac{1}{8}$ " Material

Pro Line: $1\frac{1}{4}$ " bore, $3\frac{1}{2}$ " bearing, 4" tenon OD, $4\frac{1}{2}$ " stile OD
P-Pro Line, C-Carbide, T-T-Alloy

BIC means $1\frac{1}{4}$ " bore, Carbide Set
brazed tip rail, insert stile.
BIT means $1\frac{1}{4}$ " bore T-Alloy Set
brazed tip rail, insert stile.

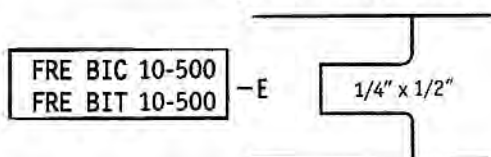


Profiled Cabinet Door Sets

Bore		Each
$1\frac{1}{4}$ "	Carbide	\$699
$1\frac{1}{4}$ "	T-Alloy	\$749

(Price includes both tenon and stile cutters)

$\frac{3}{4}$ " to $1\frac{1}{8}$ " material



Shaker Cabinet Door Sets

Bore		Each
$1\frac{1}{4}$ "	Carbide	\$649
$1\frac{1}{4}$ "	T-Alloy	\$699

(Price includes both tenon and stile cutters)

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Cabinet Door Cutter Sets

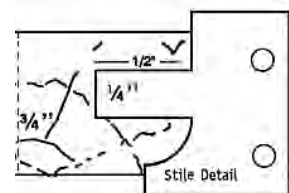
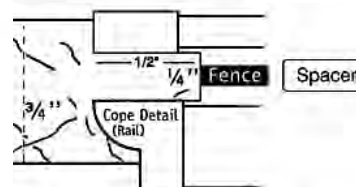
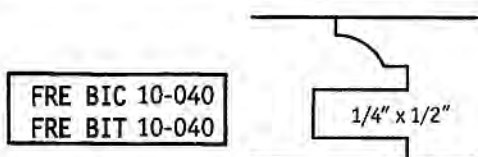
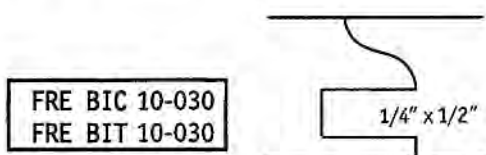
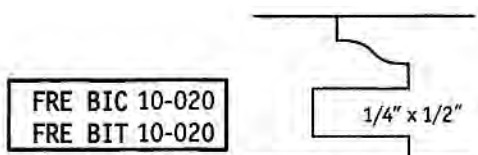
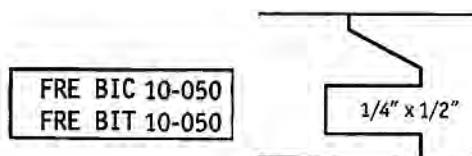
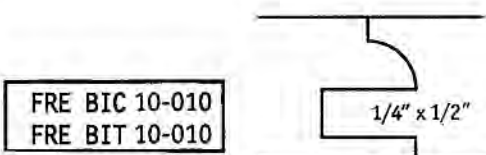
Non- Easement Sets - *Brazed Tenon-Insert Stile*

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Cope & Pattern $\frac{3}{4}$ " to $1\frac{1}{8}$ " Material

Pro Line: $1\frac{1}{4}$ " bore, $3\frac{1}{2}$ " bearing, 4" tenon OD, $4\frac{1}{2}$ " stile OD
P-Pro Line, C-Carbide, T-T-Alloy

BIC means $1\frac{1}{4}$ " bore, Carbide Set
brazed tip rail, insert stile.
BIT means $1\frac{1}{4}$ " bore T-Alloy Set
brazed tip rail, insert stile.

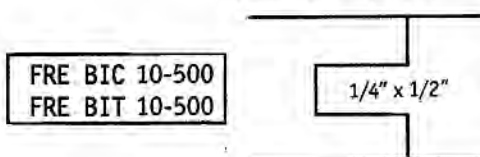


Profiled Cabinet Door Sets

Bore		Each
$1\frac{1}{4}$ "	Carbide	\$699
$1\frac{1}{4}$ "	T-Alloy	\$749

(Price includes both tenon and stile cutters)

$\frac{3}{4}$ " to $1\frac{1}{8}$ " material



Shaker Cabinet Door Sets

Bore		Each
$1\frac{1}{4}$ "	Carbide	\$649
$1\frac{1}{4}$ "	T-Alloy	\$699

(Price includes both tenon and stile cutters)

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Insert Cutters Sets - Easement Tips

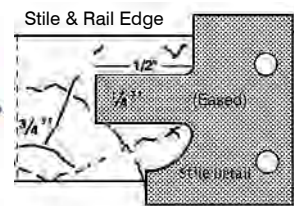
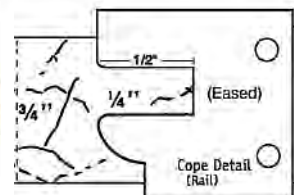
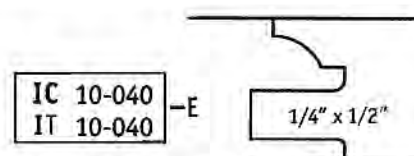
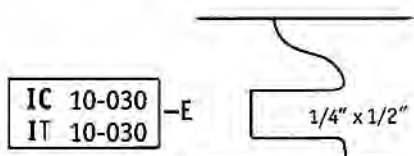
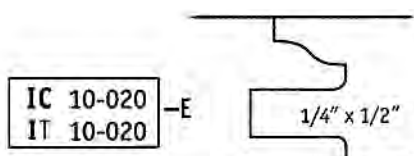
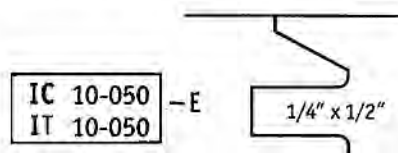
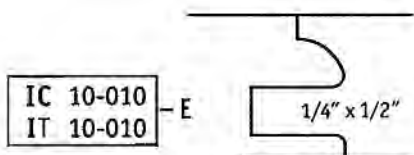
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Cope & Pattern $\frac{3}{4}$ " to $1\frac{1}{8}$ " Material

$1\frac{1}{4}$ " bore, $3\frac{1}{2}$ " bearing, $4\frac{1}{2}$ " OD Stile & Tenon
C-Carbide, T-T-Alloy

IC means $1\frac{1}{4}$ " bore, Carbide Set

IT means $1\frac{1}{4}$ " bore T-Alloy Set

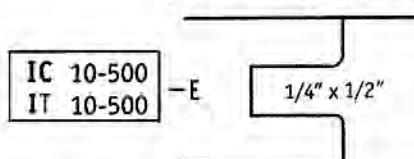


Profiled Cabinet Door Sets

Bore		Each
$1\frac{1}{4}$ "	Carbide	\$699
$1\frac{1}{4}$ "	T-Alloy	\$699

(Price includes both tenon and stile cutters)

$\frac{3}{4}$ " to $1\frac{1}{8}$ " material



Shaker Cabinet Door Sets

Bore		Each
$1\frac{1}{4}$ "	Carbide	\$699
$1\frac{1}{4}$ "	T-Alloy	\$699

(Price includes both tenon and stile cutters)

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WEAVER COMPANY - 1108 SOUTH 37TH STREET - KANSAS CITY, KS 66106 USA

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Manufactured
In U.S.A.

Cabinet Door Cutter Sets

Insert Cutters Sets - Non-Easement Tips

WEAVER
FREEBORN

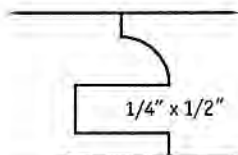
Cope & Pattern $\frac{3}{4}$ " to $1\frac{1}{8}$ " Material

$1\frac{1}{4}$ " bore, $3\frac{1}{2}$ " bearing, $4\frac{1}{2}$ " OD Stile & Tenon
C-Carbide, T-T-alloy

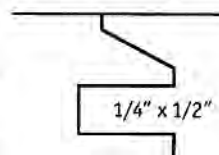
IC means $1\frac{1}{4}$ " bore, Carbide Set

IT means $1\frac{1}{4}$ " bore T-Alloy Set

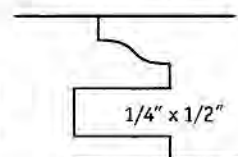
IC 10-010
IT 10-010



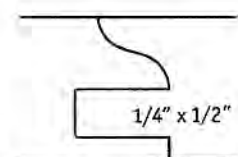
IC 10-050
IT 10-050



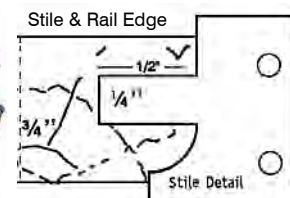
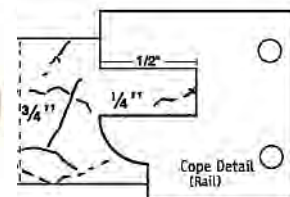
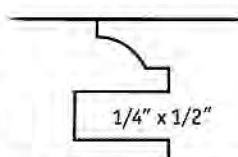
IC 10-020
IT 10-020



IC 10-030
IT 10-030



IC 10-040
IT 10-040



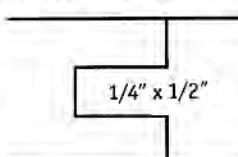
Profiled Cabinet Door Sets

Bore		Each
$1\frac{1}{4}$ "	Carbide	\$699
$1\frac{1}{4}$ "	T-Alloy	\$699

(Price includes both tenon and stile cutters)

$\frac{3}{4}$ " to $1\frac{1}{8}$ " material

IC 10-500
IT 10-500



Shaker Cabinet Door Sets

Bore		Each
$1\frac{1}{4}$ "	Carbide	\$699
$1\frac{1}{4}$ "	T-Alloy	\$699

(Price includes both tenon and stile cutters)

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Cabinet Door Cutter Sets

WEAVER

Insert Cutters Sets - Multiple Profile Insert Cope & Pattern Heads

FREEBORN



Multiple Profile Insert Cope & Pattern Heads

<u>Bore</u>		<u>Each</u>
1 1/4"	Carbide	\$699
1 1/4"	T-Alloy	\$699

(Price includes both tenon and stile cutters with choice of first set of profiles installed.)

Multiple Profile Insert Cope & Pattern Heads

Accepts the following "in-Stock" Profiles:

	1/4" x 1/2"	1/4" x 1/2"	1/4" x 1/2"	1/4" x 1/2"
Carbide, Non-Eased:	FRE-U-IC-10-020	FRE-U-IC-10-030	FRE-U-IC-10-040	FRE-U-IC-10-050
T-Alloy, Non-Eased:	FRE-U-IT-10-020	FRE-U-IT-10-030	FRE-U-IT-10-040	FRE-U-IT-10-050
	1/4" x 1/2"	1/4" x 1/2"	1/4" x 1/2"	1/4" x 3/8"
Carbide, Eased:	FRE-U-IC-10-020-E	FRE-U-IC-10-030-E	FRE-U-IC-10-040-E	FRE-U-IC-10-050-E
T-Alloy, Eased:	FRE-U-IT-10-020-E	FRE-U-IT-10-030-E	FRE-U-IT-10-040-E	FRE-U-IT-10-050-E

Eased edges available.

1-1/4" Bore.,

4-1/2" Outside Diameter.

Carbide & T-Alloy tips.

\$699 per set with your first set of tips
intalled.

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CABINET DOOR CUTTER SETS

Easement Cabinet Door Stile & Rail

WEAVER

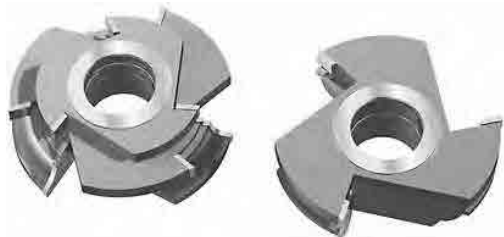
Solid Body Carbide Tipped Shaper Cutters

CABINET DOOR SETS

(1 1/4" Bore - 4" Outer Diameter - 3" Minor Diameter)

(FOR 3/4" to 7/8" STOCK)

(counter clockwise face down)

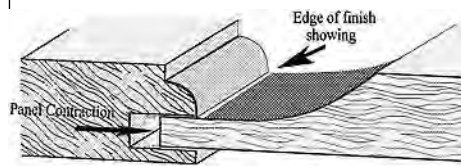


The Easement Cabinet Door Cutters are used to solve stain and finish problems.

With the cutter profile having a slight radius where the panel meets the stile, the stain or finish can work its way under the stile. Thus, movement from panel contraction will not expose the unfinished part of the panel as readily as traditional cabinet door cutting.

the problem

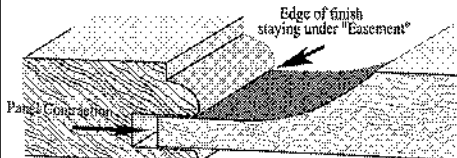
Edge of finish showing due to panel contraction



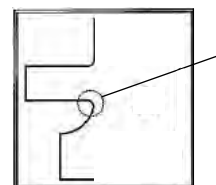
Traditional Cut

the solution

Edge of finish not exposed since it is also under the easement lip.

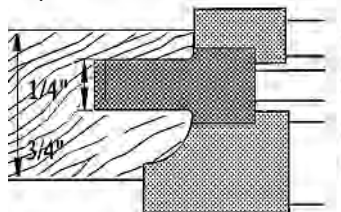


Easement Cut



"Easement" tips have a small radius where required for stain relief (or designated as eased edges.)

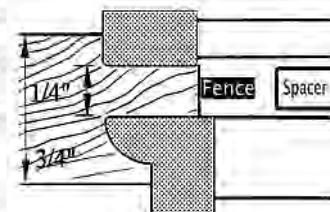
Quarter Round



(Price includes both tenon and stile cutters)

Item#

FRE9016EF1



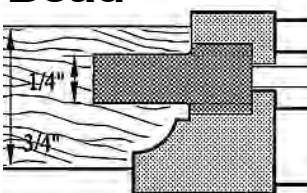
Wings

3

Price

\$899

Bead



(Price includes both tenon and stile cutters)

Item#

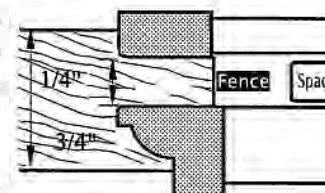
FRE9026EF1

Wings

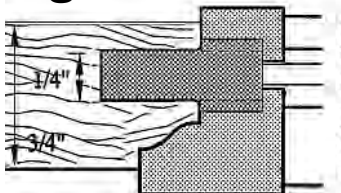
3

Price

\$899



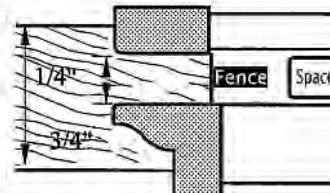
Ogee



(Price includes both tenon and stile cutters)

Item#

FRE9036EF1



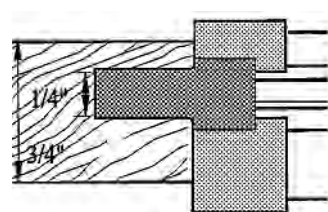
Wings

3

Price

\$899

Shaker



Square Edge 3/4" to 7/8" Shaker Cabinet Door Sets
(Price includes both tenon and stile cutters)

Item#

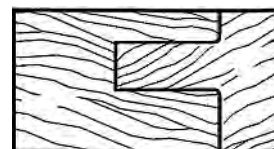
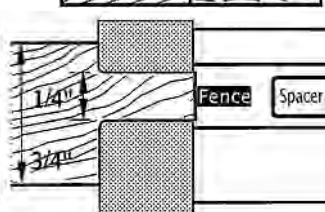
FRE9206EF1

Wings

3

Price

\$899



C9206EF1

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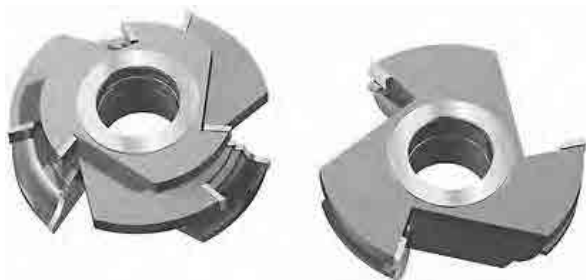


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CABINET DOOR CUTTER SETS

WEAVER

Solid Body Carbide Tipped Shaper Cutters



Price includes both tenon and stile cutters

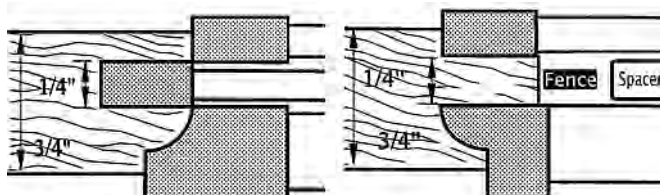
CABINET DOOR SETS

(1 1/4" Bore - 4" Outer Diameter - 3" Minor Diameter)

(FOR 3/4" to 7/8" STOCK)

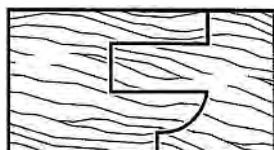
(counter clockwise face down)

Quarter Round

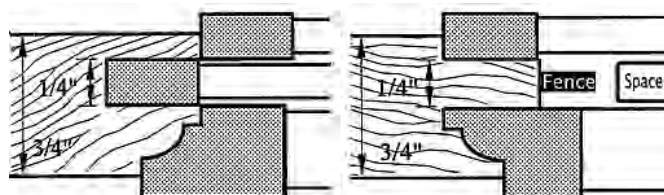


(Price includes both tenon and stile cutters)

Item#	Wings	Price
FRE9016F1	3	\$899



Bead

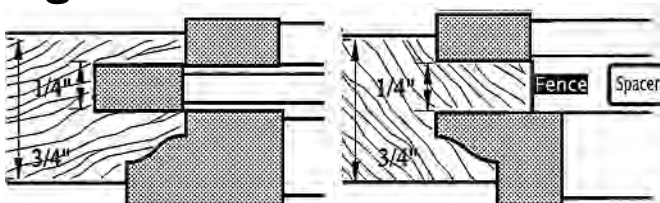


(Price includes both tenon and stile cutters)

Item#	Wings	Price
FRE9026F1	3	\$899



Ogee

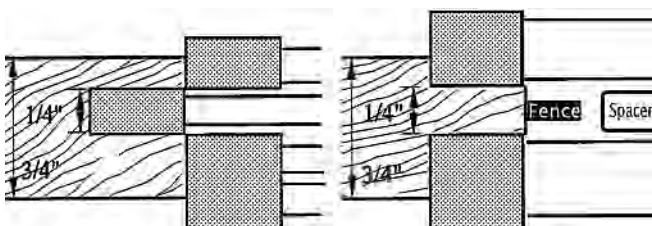


(Price includes both tenon and stile cutters)

Item#	Wings	Price
FRE9036F1	3	\$899

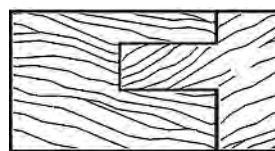


Shaker



Square Edge 3/4" to 7/8" Shaker Cabinet Door Sets
(Price includes both tenon & stile cutters.)

Item#	Wings	Price
FRE9207F1	3 & 2	\$899



C9207F1

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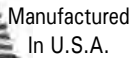
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Cope & Pattern

45	\$626
45	\$689

1/4" x 3/8"

Counterclockwise rotation
with wood fed face down.

\$465	M C 67-020	P C 27-020	\$582
		P T 27-020	\$640



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DOOR EDGE INSERT HEADS & TIPS

WEAVER
Byrd

Door Edge Profile Cutter Heads & Tips

1 1/4" Bore - Counterclockwise Face Up - 3 1/2" M.D.

Insert Head
(Includes 3 tips)

\$309

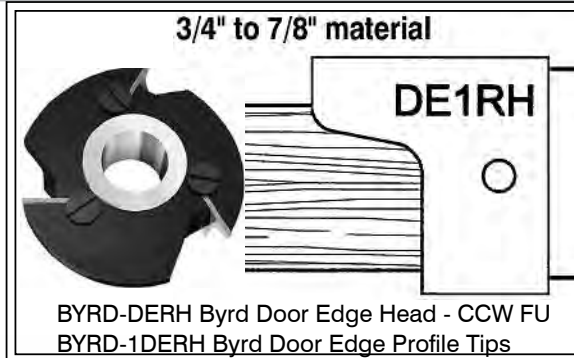
Extra Tips

Set of 3

\$81

Note: 3 tips required in the insert heads.

RH IS CCW-MFU	LH IS CCW-MFD
DE1RH	DE1LH
DE2RH	DE2LH
DE3RH	DE3LH
DE4RH	DE4LH
DE5RH	DE5LH



**Tip and Gib must be held
securely against the seat &
Stop Screw when tightening
the Gib Screw**

**Also, when putting in new or
sharpened knives, ensure no
wood chips or dust is in between
the Tip & Gib!**

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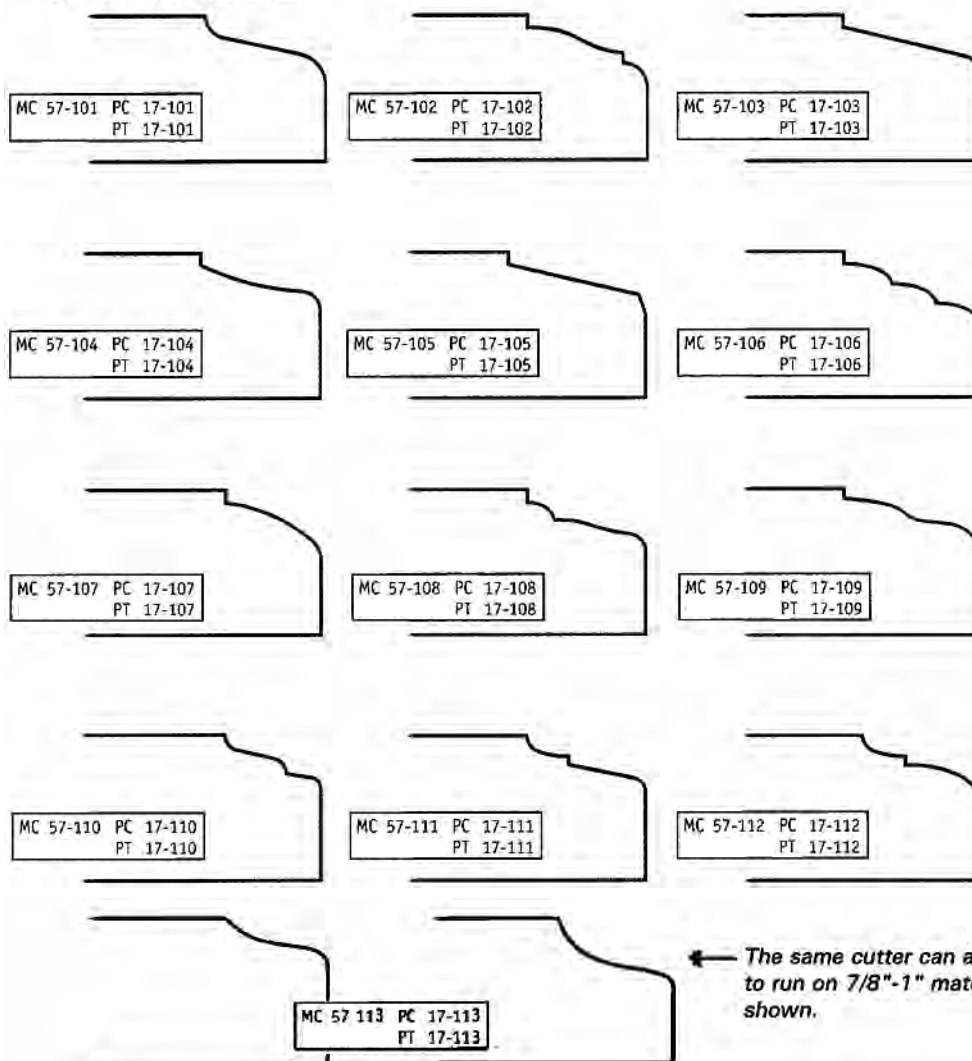
SHAPER CUTTERS

DOOR EDGE PROFILES

WEAVER
FREEBORN

Top Cutter Profile

3/4" to 7/8" material

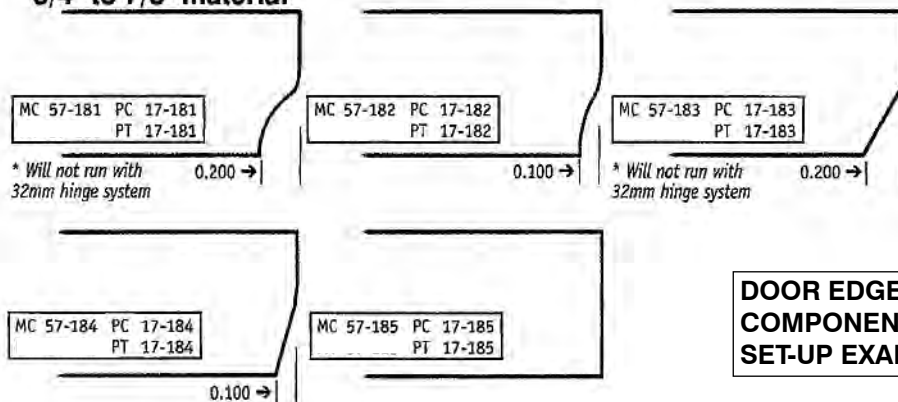


Bore		Price Each
3/4"	Carbide	\$204
1 1/4"	Carbide	\$240
1 1/4"	T-Alloy	\$264

← The same cutter can also be set-up to run on 7/8"-1" material as shown.

Bottom Cutter Profiles

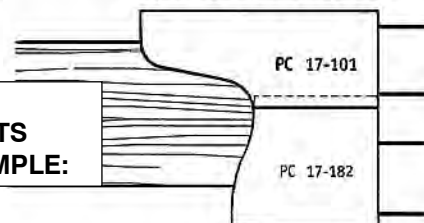
3/4" to 7/8" material



Bore		Price Each
3/4"	Carbide	\$164
1 1/4"	Carbide	\$190
1 1/4"	T-Alloy	\$209

3/4" to 7/8" material

**DOOR EDGE
COMPONENTS
SET-UP EXAMPLE:**



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SHAPER CUTTERS

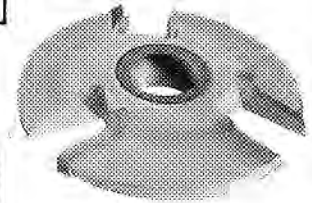
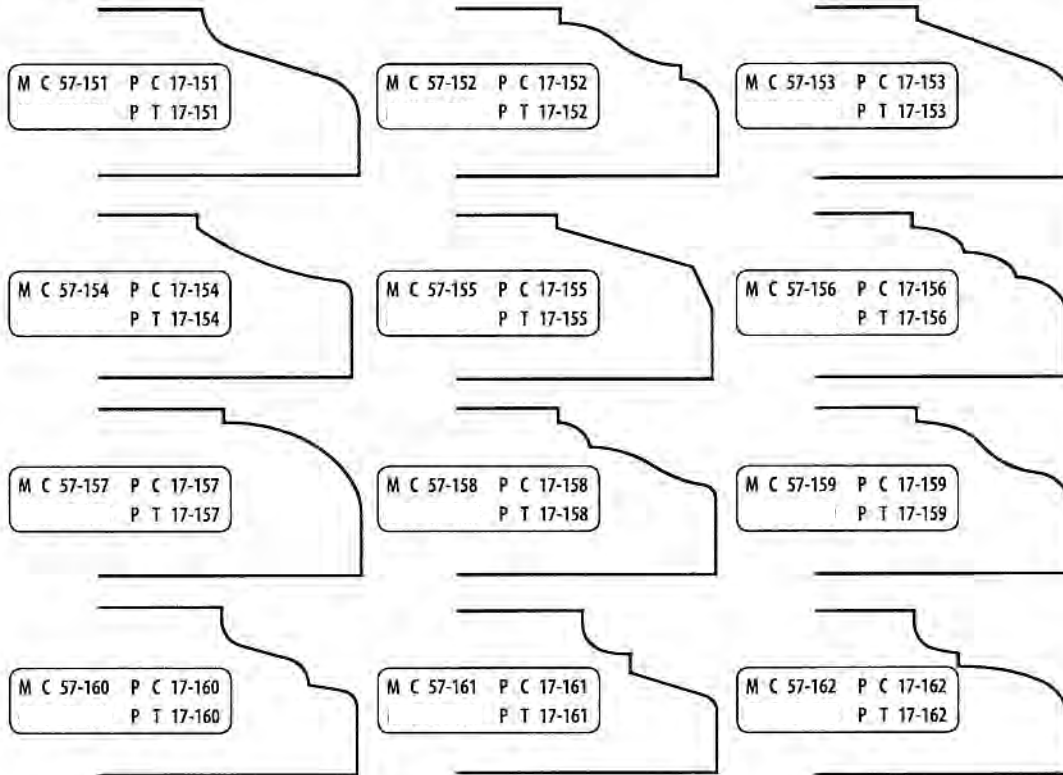
DOOR EDGE PROFILES

WEAVER
FREEBORN

TOP DOOR EDGE COMPONENTS 7/8" TO 1" MATERIAL

Top Cutter Profiles 7/8" to 1" material

Part number is for top
cutter only.



Bore		Price Each
3/4"	Carbide	\$204
1 1/4"	Carbide	\$240
1 1/4"	T-Alloy	\$264

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SHAPER CUTTERS

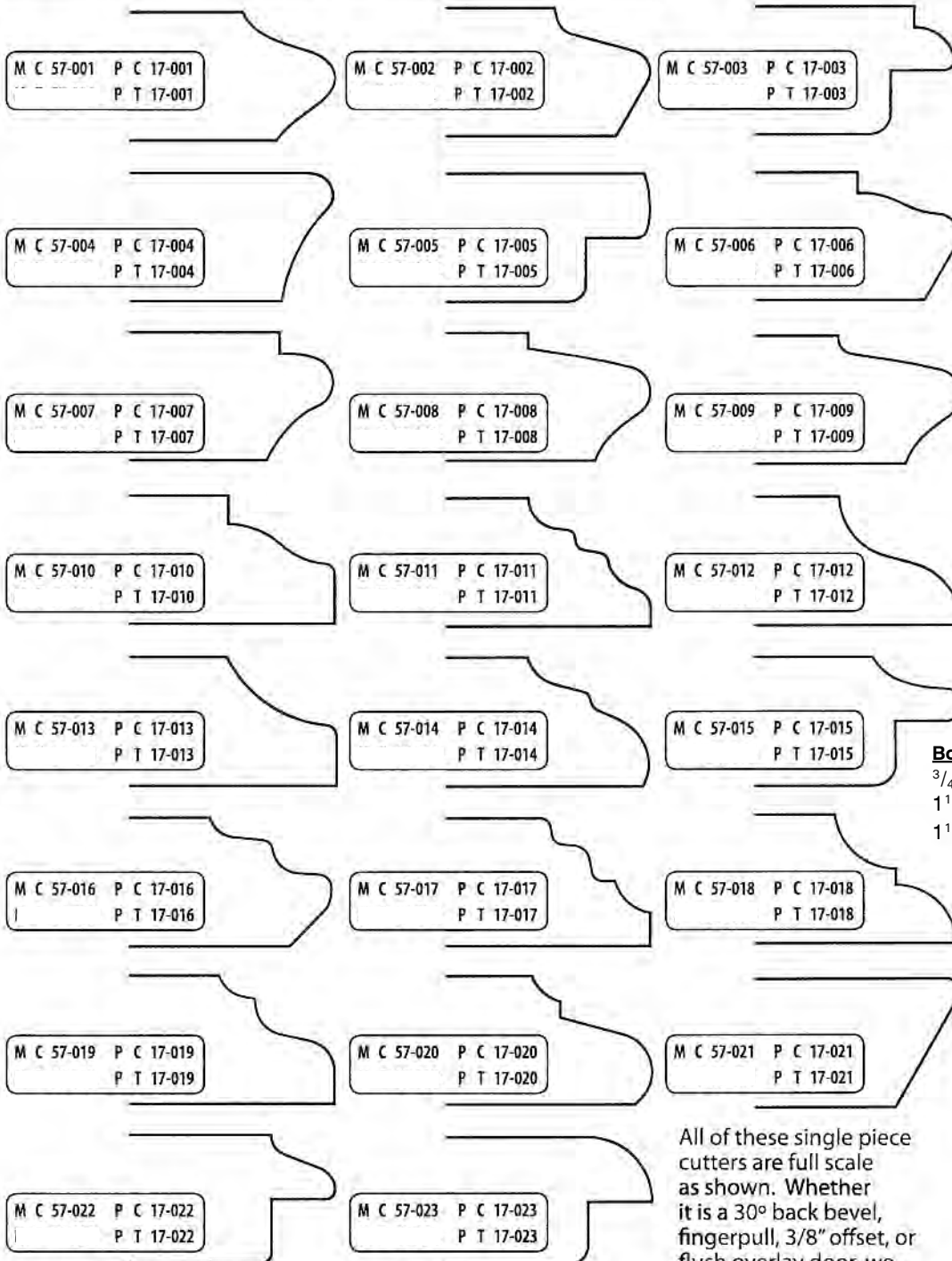
DOOR EDGE PROFILES

WEAVER

FREEBORN

Door Edge Detail Shaper Cutters

Mini Pro: $\frac{3}{4}$ " bore $1\frac{11}{16}$ " Bearing $2\frac{15}{16}$ " OD
Pro Line: $1\frac{1}{4}$ " bore $2\frac{3}{4}$ " Bearing 4" OD
M-Mini Pro, P-Pro Line, C-Carbide, T-T-alloy



Bore		Price Each
$\frac{3}{4}$ "	- Carbide	\$204
$1\frac{1}{4}$ "	Carbide	\$240
$1\frac{1}{4}$ "	T-Alloy	\$264

All of these single piece cutters are full scale as shown. Whether it is a 30° back bevel, fingerpull, 3/8" offset, or flush overlay door, we offer a wide selection to choose from.

Counterclockwise rotation with wood fed face up.

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SHAPER CUTTERS

DOOR EDGE PROFILES

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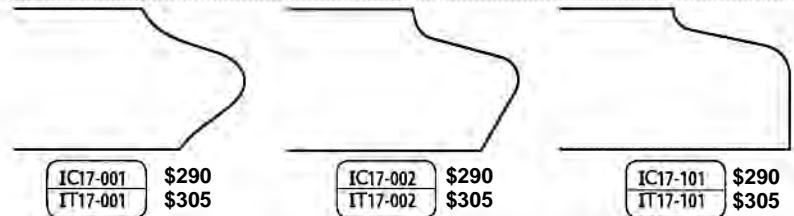
FREEBORN

PRO-LINE cutters

3 wing 4" diameter
1-1/4" bore 1" wide tips

Counterclockwise rotation with wood fed face up.

Door Edge Detail Insert Cutters



Reversible Pattern Detail

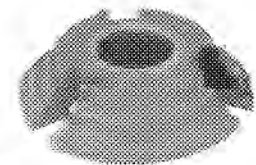
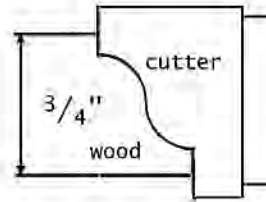
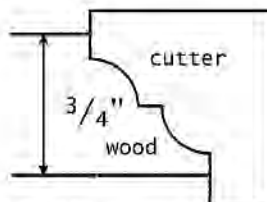
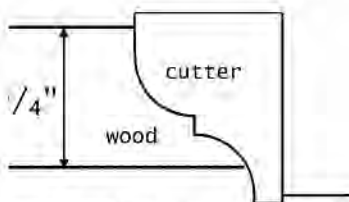
After machining two pieces of wood, one piece may be inverted and plugged into its mate, forming a matched joint.

MC61-001	PC21-001
	PT21-001

MC61-002	PC21-002
	PT21-002

MC61-003	PC21-003
	PT21-003

MC \$150	PC \$177
	PT \$194



MINI-PRO cutters

3 wing
3/4" bore 1" wide tips

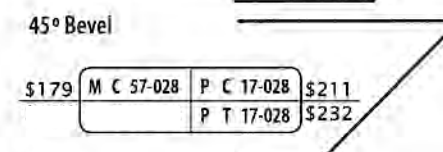
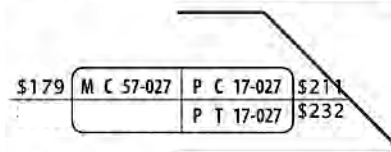
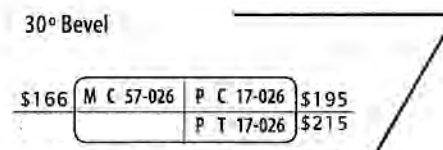
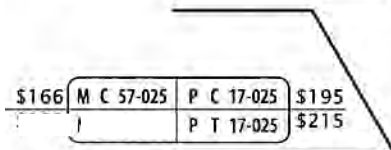
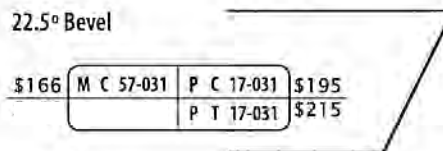
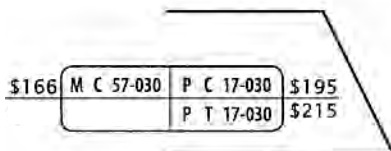
PRO-LINE cutters

3 wing
1-1/4" bore 1" wide tips

Door Edge Detail Bevel Cutters

For a different angle or a wider bevel cutter than those shown, ask our custom cutter department for a quote

All bevel cutters are open body style.



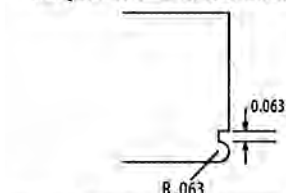
MINI-PRO cutters

3 wing 3/4" bore 2-15/16" diameter

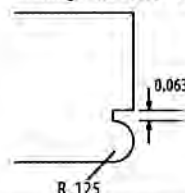
PRO-LINE cutters

3 wing 1-1/4" bore 4" diameter

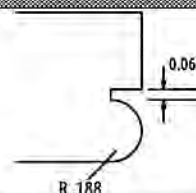
Cutters



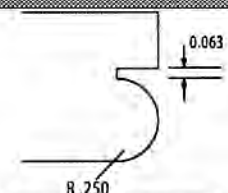
\$141	M C 57-040	P C 17-040	\$166
		P T 17-040	\$183



\$141	M C 57-041	P C 17-041	\$166
		P T 17-041	\$183



\$151	M C 57-042	P C 17-042	\$178
		P T 17-042	\$196



\$167	M C 57-043	P C 17-043	\$196
		P T 17-043	\$216

cpf-07ed-21etc-cat2013mar-113

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Manufactured
In U.S.A.

SHAPER CUTTERS ROUNDS & GROOVERS

WEAVER
FREEBORN

MINI-PRO cutters

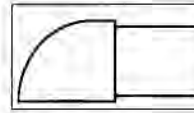
3 wing 2-15/16" diameter 3/4" bore

PRO-LINE cutters

3 wing 4" diameter 1-1/4" bore

Number				Radius
M C 60-002 \$ 71		P C 20-002 \$ 83	P T 20-002 \$ 91	1/8"
M C 60-004 \$ 86		P C 20-004 \$ 101	P T 20-004 \$ 111	1/4"
M C 60-006 \$ 102		P C 20-006 \$ 119	P T 20-006 \$ 131	3/8"
M C 60-008 \$ 113		P C 20-008 \$ 133	P T 20-008 \$ 146	1/2"
M C 60-012 \$ 140		P C 20-012 \$ 165	P T 20-012 \$ 183	3/4"

Quarter Cove Convex Cutters



Counterclockwise
rotation with wood fed
face down.

MINI-PRO cutters

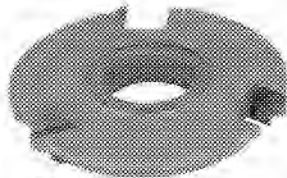
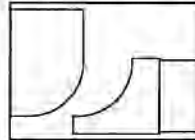
3 wing 2-15/16" diameter
3/4" bore

PRO-LINE cutters

3 wing 4" diameter (unless specified)
1-1/4" bore

Corner Rounding Shaper Cutters

Counterclockwise
rotation with wood fed
face down.



MINI-PRO cutters

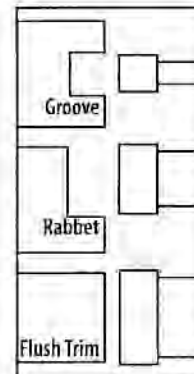
3 wing 2-15/16" diameter
3/4" bore Designed for use
with 2-15/16" diam. rub bearing
for flush trim application

PRO-LINE cutters

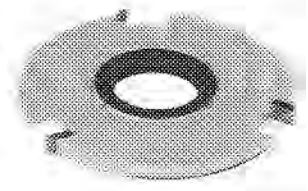
3 wing 4" diameter
1-1/4" bore Designed for use
with 4" diam. rub bearing
for flush trim application

Number	(R = Opposite Rotation)			Radius	Diameter
M C 65-002 \$ 72		P C 25-002 \$ 85	P T 25-002 \$ 93	1/8"	4"
M C 65-002R \$ 72		P C 25-002R \$ 85	P T 25-002R \$ 93	1/8"	4"
M C 65-003 \$ 81		P C 25-003 \$ 95	P T 25-003 \$ 105	3/16"	4"
M C 65-004 \$ 86		P C 25-004 \$ 101	P T 25-004 \$ 112	1/4"	4"
M C 65-004R \$ 86		P C 25-004R \$ 101	P T 25-004R \$ 112	1/4"	4"
M C 65-005 \$ 92		P C 25-005 \$ 108	P T 25-005 \$ 119	5/16"	4"
M C 65-006 \$ 106		P C 25-006 \$ 125	P T 25-006 \$ 138	3/8"	4"
M C 65-006R \$ 106		P C 25-006R \$ 125	P T 25-006R \$ 138	3/8"	4"
M C 65-008 \$ 132		P C 25-008 \$ 155	P T 25-008 \$ 171	1/2"	4"
M C 65-010 \$ 149		P C 25-010 \$ 165	P T 25-010 \$ 178	5/8"	4"
M C 65-012 \$ 170		P C 25-012 \$ 172	P T 25-012 \$ 193	3/4"	4"

Straight Top Groovers



Straight Top Groovers are
ideal for cutting grooves
rabbets, and for flush
trimming.



Number				Width
M C 62-002 \$ 58		P C 22-002 \$ 68	P T 22-002 \$ 75	1/8"
M C 62-004 \$ 58		P C 22-004 \$ 68	P T 22-004 \$ 75	1/4"
M C 62-005 \$ 58		P C 22-005 \$ 68	P T 22-005 \$ 75	5/16"
M C 62-006 \$ 58		P C 22-006 \$ 68	P T 22-006 \$ 75	3/8"
M C 62-007 \$ 61		P C 22-007 \$ 71	P T 22-007 \$ 78	7/16"
M C 62-008 \$ 63		P C 22-008 \$ 75	P T 22-008 \$ 82	1/2"
M C 62-010 \$ 67		P C 22-010 \$ 78	P T 22-010 \$ 86	5/8"
M C 62-012 \$ 69		P C 22-012 \$ 81	P T 22-012 \$ 89	3/4"
M C 62-014 \$ 72		P C 22-014 \$ 85	P T 22-014 \$ 93	7/8"
M C 62-016 \$ 75		P C 22-016 \$ 88	P T 22-016 \$ 97	1"
M C 62-020 \$ 81		P C 22-020 \$ 95	P T 22-020 \$ 103	1-1/8"
M C 62-024 \$ 89		P C 22-024 \$ 105	P T 22-024 \$ 116	1-1/2"
M C 62-026 \$ 101		P C 22-026 \$ 118	P T 22-026 \$ 130	1-3/4"
M C 62-032 \$ 109		P C 22-032 \$ 128	P T 22-032 \$ 141	2"

MINI-PRO cutters

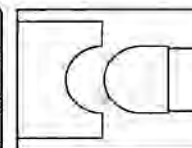
3 wing 2-15/16" diameter
3/4" bore

PRO-LINE cutters

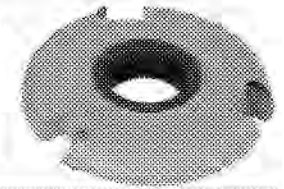
3 wing 4" diameter
1-1/4" bore

Half Round Convex Shaper Cutters

Number				Width	Radius
M C 63-002 \$ 63		P C 23-002 \$ 75	P T 23-002 \$ 82	1/4"	3/8"
M C 63-003 \$ 69		P C 23-003 \$ 81	P T 23-003 \$ 89	3/8"	3/16"
M C 63-004 \$ 78		P C 23-004 \$ 91	P T 23-004 \$ 101	1/2"	1/4"
M C 63-006 \$ 86		P C 23-006 \$ 101	P T 23-006 \$ 112	3/4"	3/8"
M C 63-008 \$ 109		P C 23-008 \$ 128	P T 23-008 \$ 141	1"	1/2"



Flute



MINI-PRO cutters

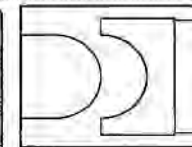
3 wing 2-15/16" diameter 3/4" bore

PRO-LINE cutters

3 wing 4" diameter 1-1/4" bore

Half Round Concave Shaper Cutters

Number				Opening Width	Radius
M C 64-002 \$ 78		P C 24-002 \$ 91	P T 24-002 \$ 100	1/4"	1/8"
M C 64-003 \$ 83		P C 24-003 \$ 98	P T 24-003 \$ 110	3/8"	3/16"
M C 64-004 \$ 92		P C 24-004 \$ 105	P T 24-004 \$ 115	1/2"	1/4"
M C 64-006 \$ 128		P C 24-006 \$ 195	P T 24-006 \$ 215	3/4"	3/8"
M C 64-008 \$ 152		P C 24-008 \$ 245	P T 24-008 \$ 270	1"	1/2"
M C 64-009 \$ 158		P C 24-009 \$ 255	P T 24-009 \$ 280	1-1/8"	9/16"
M C 64-010 \$ 180		P C 24-010 \$ 275	P T 24-010 \$ 305	1-1/4"	5/8"
		P C 24-012 \$ 312	P T 24-012 \$ 360	1-1/2"	3/4"



Bullnose



All Concave Cutters
.030" flare for easy bull
nosing.

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SHAPER CUTTERS EASING SETS

WEAVER
FREEBORN

MINI-PRO cutters

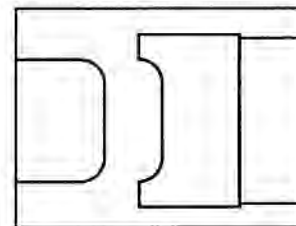
3 wing 2-15/16" diameter 3/4" bore

PRO-LINE cutters

3 wing 4" diameter 1-1/4" bore

1-Piece Double Easing Cutters

Number				Width	Radius
M C 71-006 \$ 78		P C 31-006 \$ 91	P T 31-006 \$ 101	3/8"	1/8"
M C 71-008 \$ 84		P C 31-008 \$ 98	P T 31-008 \$ 108	1/2"	1/8"
M C 71-012 \$101		P C 31-012 \$118	P T 31-012 \$ 130	3/4"	1/8"
M C 71-016 \$106		P C 31-016 \$125	P T 31-016 \$ 138	1"	1/8"
M C 71-020 \$120		P C 31-020 \$142	P T 31-020 \$ 156	1-1/4"	1/8"
M C 71-024 \$129		P C 31-024 \$154	P T 31-024 \$ 167	1-1/2"	1/8"



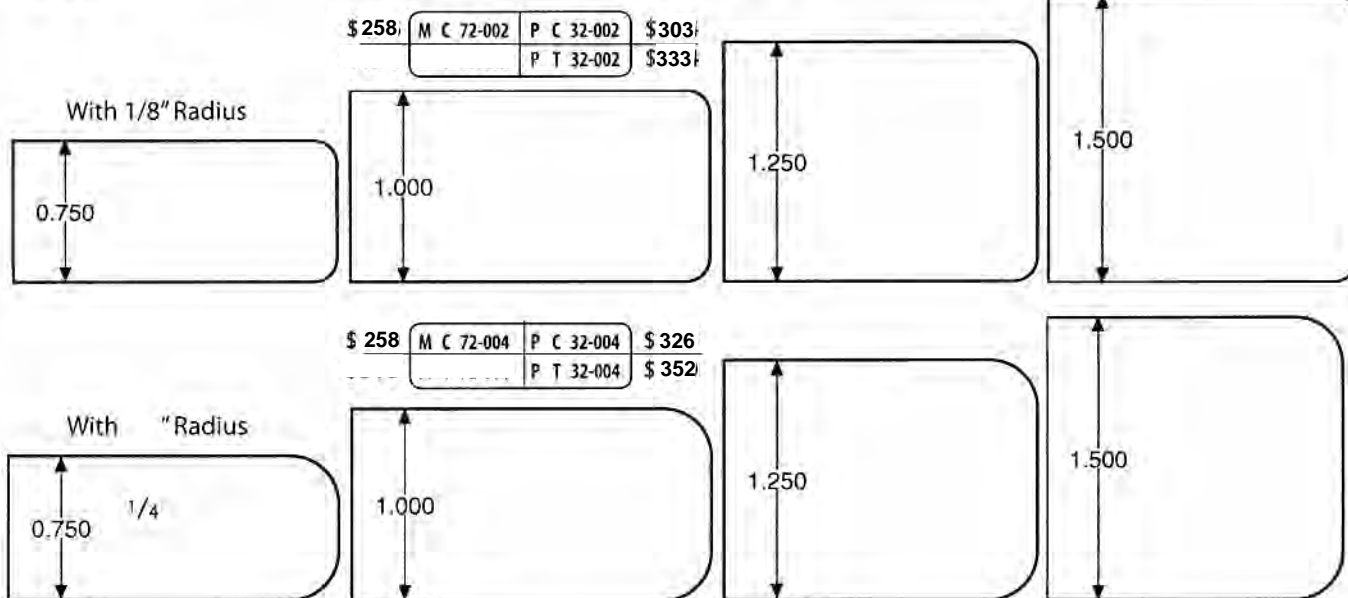
MINI-PRO cutters

3 wing 2-3/16" minor
3/4" bore

PRO-LINE cutters

3 wing 3" minor
1-1/4" bore

4-Piece Expandable Double Easing Set



Each set includes 2 cutters and 2 spacers to cut 3/4", 1", 1-1/4" and 1-1/2" material.

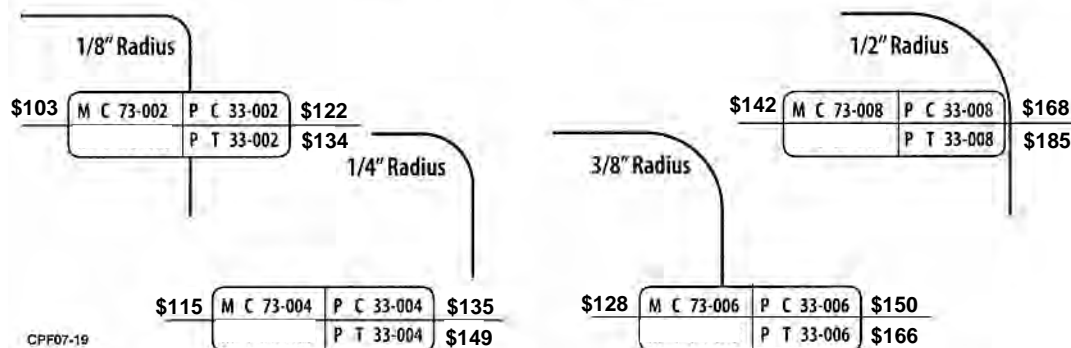
MINI-PRO cutters

3 wing 2-15/16" diameter
3/4" bore

PRO-LINE cutters

3 wing 4" diameter
1-1/4" bore

Extended Corner Rounds



Counterclockwise
rotation with face down.
For up to 1-1/4" material.

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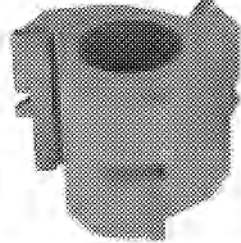
SHAPER CUTTERS

GLUE JOINT, FLOORING SET

WEAVER
FREEBORN

Reversible Glue Joint

Creates an incredibly strong joint by interlocking the glue surfaces.



MINI-PRO cutters

3 wing 2-15/16" diameter
3/4" bore 1" wide tips
Cuts from 1/2" to 7/8" material

\$215 M C 58-001



PRO-LINE cutters

3 wing 2-15/16" diameter
1-1/4" bore 2" wide tips
Cuts from 1/2" to 1-7/8" material

\$275 P C 18-001
\$305 P T 18-001



5-PC. Flooring Set with Nail Slot

MINI-PRO cutters

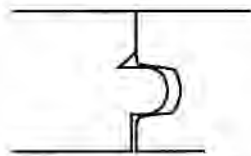
3 wing 2-15/16" diameter
3/4" bore

PRO-LINE cutters

3 wing 4" diameter
1-1/4" bore

This set includes 5 cutters to perform the cut as shown.

Counterclockwise rotation with wood fed face down. Up to 1" material

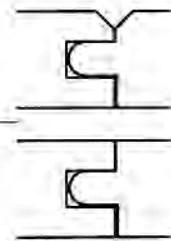


\$535 M C 59-030 P C 19-030 \$630
P T 19-030 \$693

8-PC. Flooring / V-Panel Set

1/2" material

\$535 M C 59-040 P C 19-040 \$630
P T 19-040 \$693



FC07-16P

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House Door Cutters

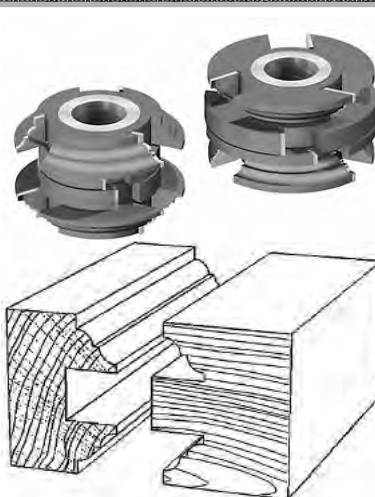
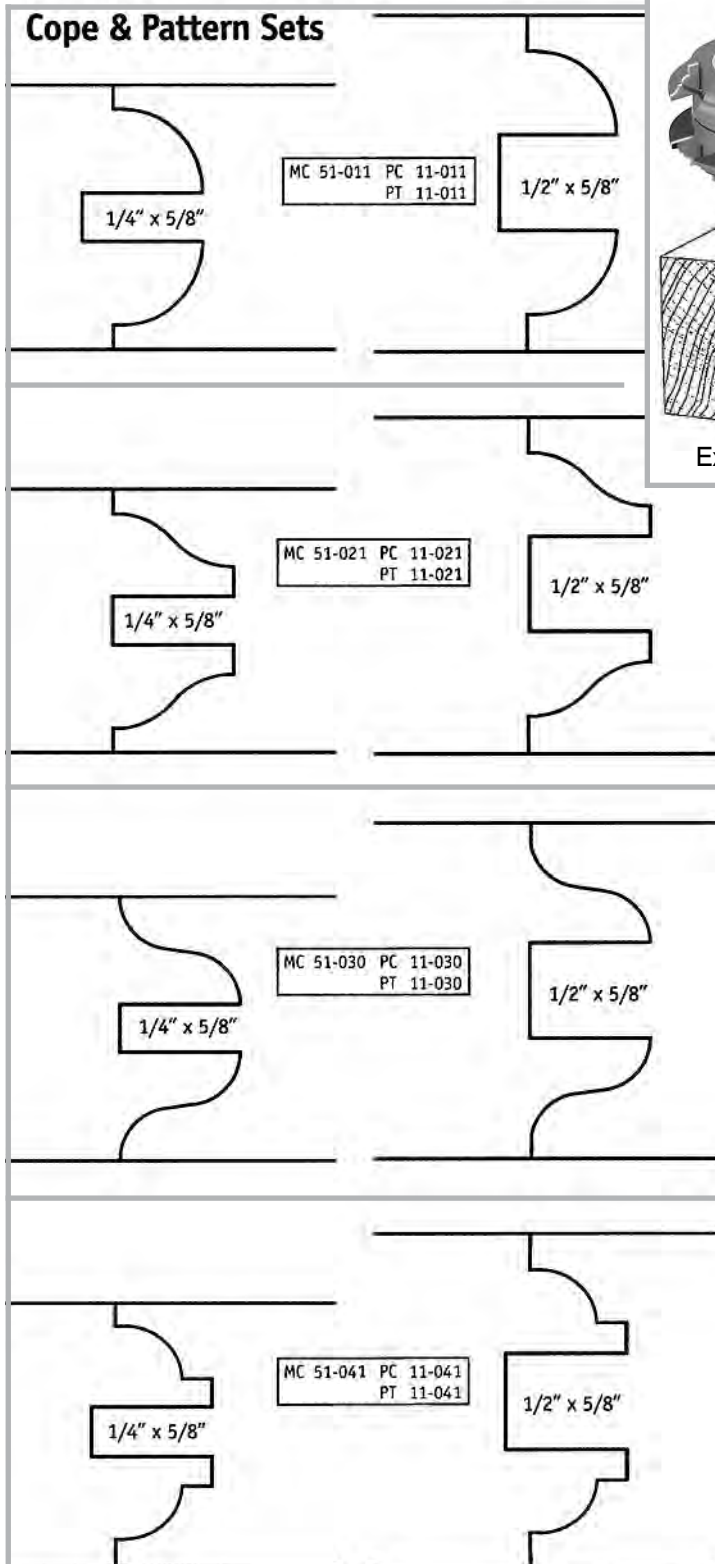
1-3/8"-1-3/4" Stock (Sharp Option)

WEAVER
FREEBORN

Mini Pro: 3/4" bore 1 11/16" Bearing 2 15/16" OD
Pro Line: 1 1/4" bore 2 3/4" Bearing 4" OD
M-Mini Pro, P-Pro Line, C-Carbide, T-T-alloy

Double Sided Cope & Pattern (8 Cutter Sets)

Cope & Pattern Sets



Example Cut

These 8 piece cutter sets are built to cut both 1 3/8" passage doors and 1 3/4" entry doors simply by changing the center cutters.

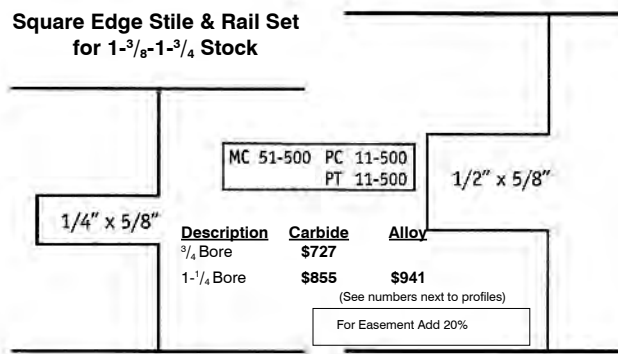
Detail Stile & Rail Set for 1-3/8"-1-3/4" Stock

Description	Carbide	Alloy
3/4" Bore	\$ 920	
1-1/4" Bore	\$1,082	\$1,190

(See numbers next to profiles)

For Easement Add 20%

Square Edge Stile & Rail Set for 1-3/8"-1-3/4" Stock



Description	Carbide	Alloy
3/4" Bore	\$727	
1-1/4" Bore	\$855	\$941

(See numbers next to profiles)

For Easement Add 20%

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House Door Cutters

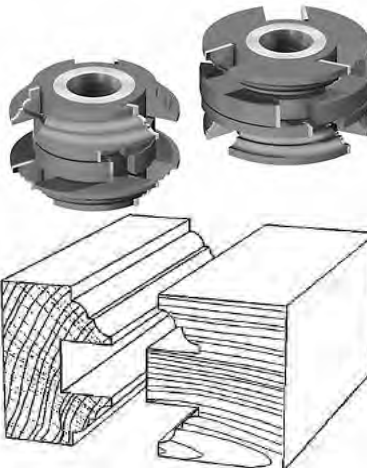
1-3/8-1-3/4 Stock

WEAVER
FREEBORN

Mini Pro: 3/4" bore 1 11/16" Bearing 2 15/16" OD
Pro Line: 1 1/4" bore 2 3/4" Bearing 4" OD
M-Mini Pro, P-Pro Line, C-Carbide, T-Talloy

Double Sided Cope & Pattern (8 Cutter Sets)

These 8 piece cutter sets are built to cut both 1 3/8" passage doors and 1-3/4" entry doors simply by changing the center cutters.



Example Cut

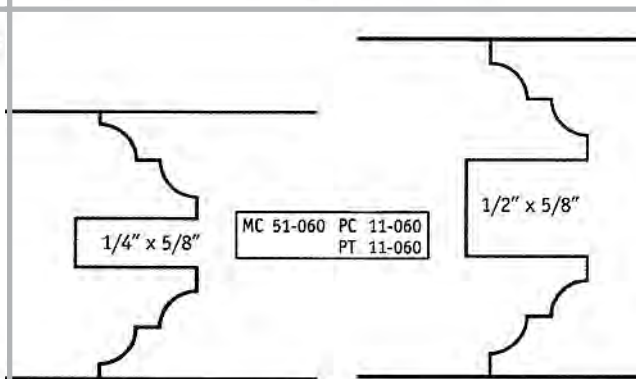
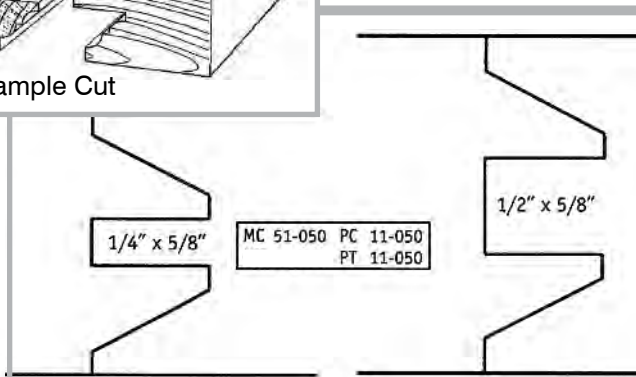
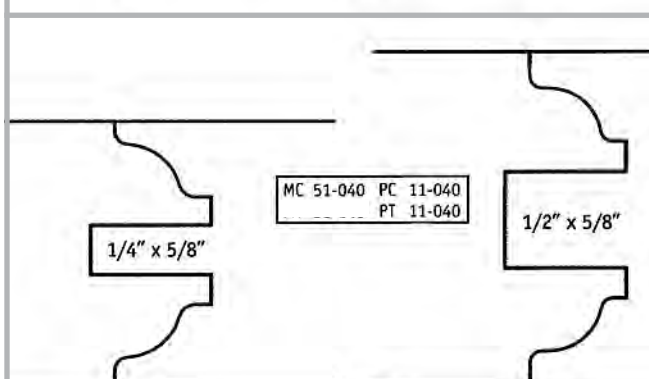
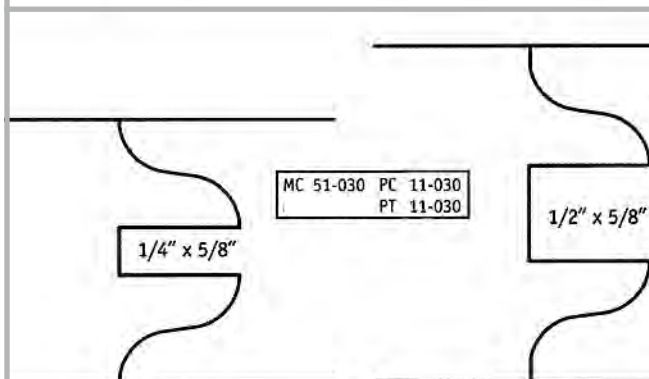
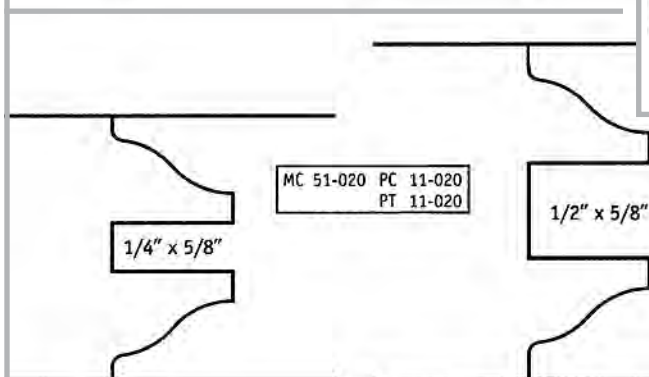
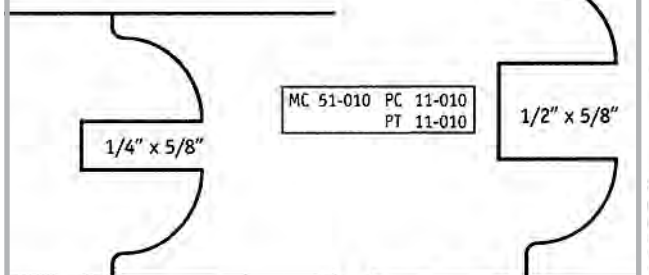
Detail Stile & Rail Set for 1-3/8-1-3/4 Stock

Description	Carbide	Alloy
3/4 Bore	\$ 920	
1-1/4 Bore	\$1,082	\$1,190

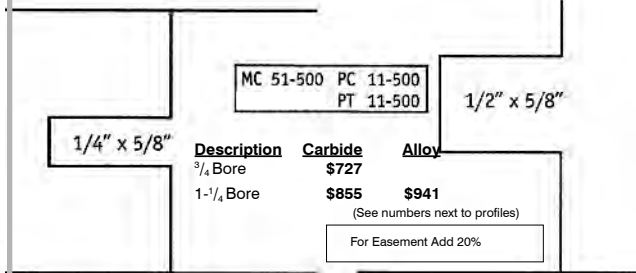
(See numbers next to profiles)

For Easement Add 20%

Cope & Pattern Sets



Square Edge Stile & Rail Set for 1-3/8-1-3/4 Stock



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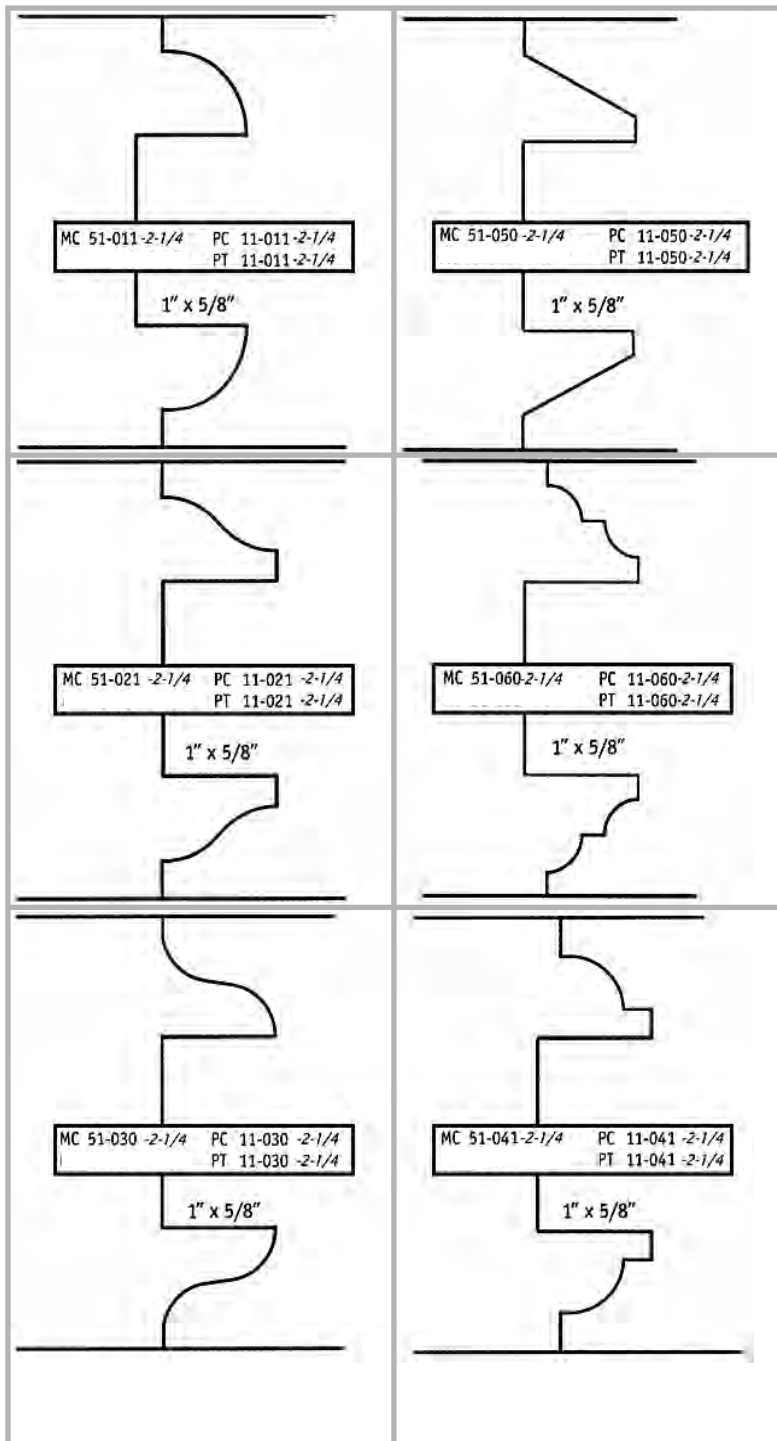
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House Door Cutters

2-1/4" Stock (Sharp Option)

WEAVER
FREEBORN

Double Sided Cope & Pattern (10 Cutter Set for 2-1/4" Stock)



Mini Pro: 3/4" bore 1 11/16" Bearing 2 15/16" OD
Pro Line: 1 1/4" bore 2 3/4" Bearing 4" OD
M-Mini Pro, P-Pro Line, C-Carbide, T-Talloy

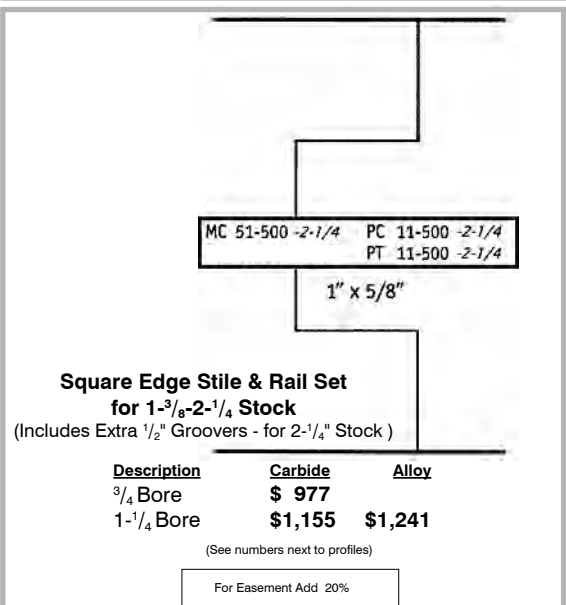
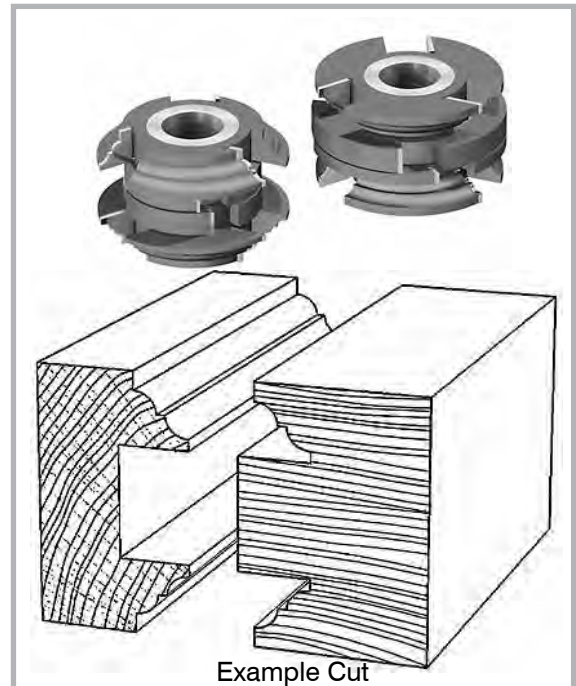
Stile & Rail Set for 1-3/8"-2-1/4" Stock

(Includes Extra 1/2" Groovers - for 2-1/4" Stock)

Description	Carbide	Alloy
3/4 Bore	\$1,170	
1-1/4 Bore	\$1,382	\$1,490

(See numbers next to profiles)

For Easement Add 20%



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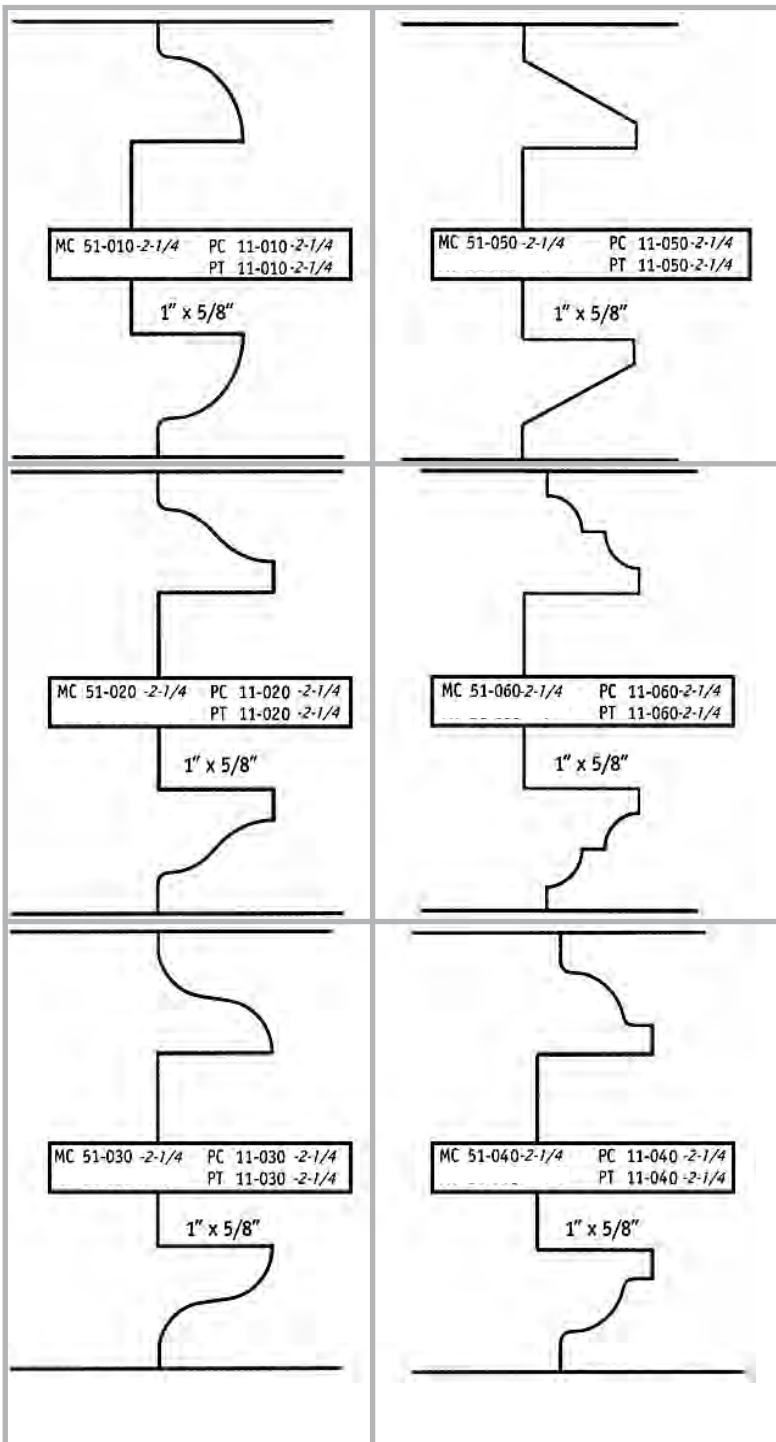


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House Door Cutters

2-1/4" Stock

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FREEBORN



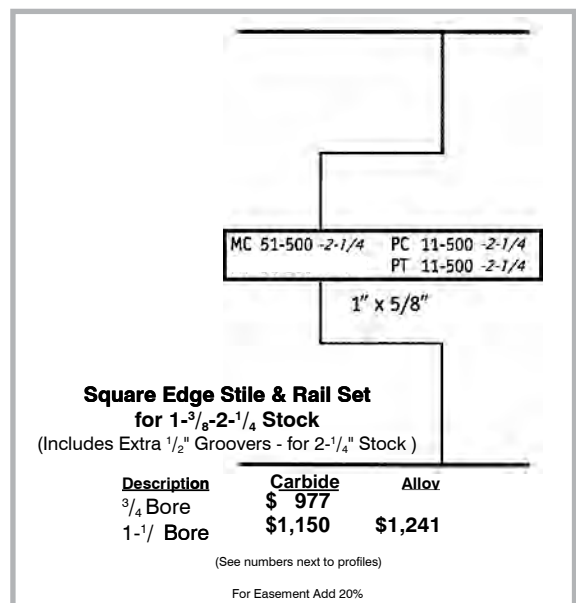
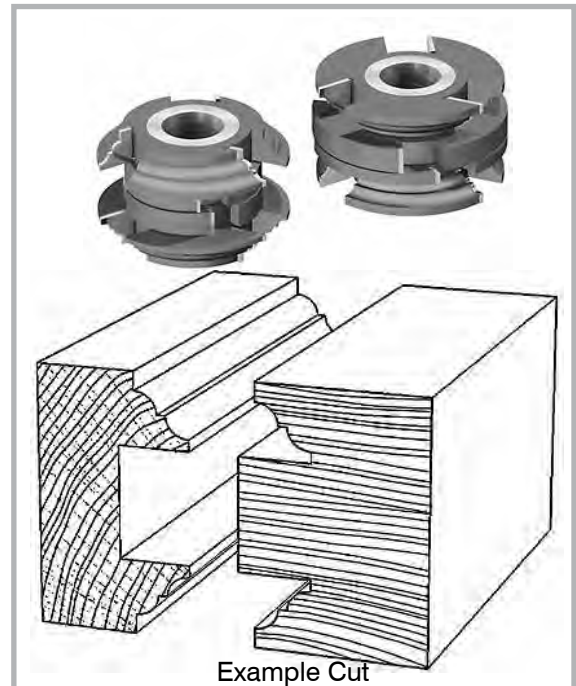
Mini Pro: 3/4" bore 1 11/16" Bearing 2 15/16" OD
Pro Line: 1 1/4" bore 2 3/4" Bearing 4" OD
M-Mini Pro, P-Pro Line, C-Carbide, T-T-alloy

Stile & Rail Set for 1-3/8"-2-1/4" Stock
 (Includes Extra 1/2" Groovers - for 2-1/4" Stock)

Description	Carbide	Alloy
3/4" Bore	\$1,170	
1- Bore	\$1,382	\$1,490

(See numbers next to profiles)

For Easement Add 20%



Square Edge Stile & Rail Set
for 1-3/8"-2-1/4" Stock
 (Includes Extra 1/2" Groovers - for 2-1/4" Stock)

Description	Carbide	Alloy
3/4" Bore	\$ 977	
1-1/ Bore	\$1,150	\$1,241

(See numbers next to profiles)

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Manufactured
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House Door Cutters

Glass 1-³/₈-1-³/₄ Stock (Sharp Option)

WEAVER

FREEBORN

Glass Panel Cope & Pattern - 4 Cutter Set (includes the detail cutters & groovers for glass panel)

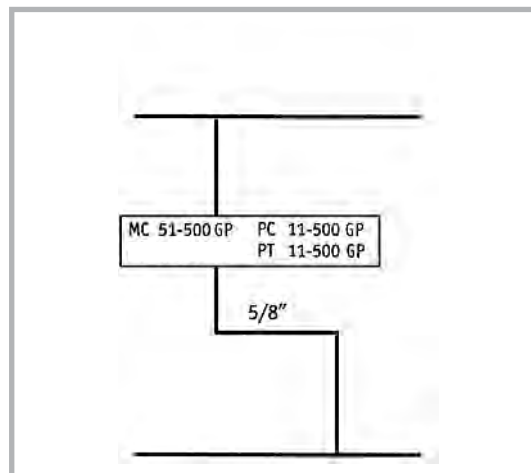
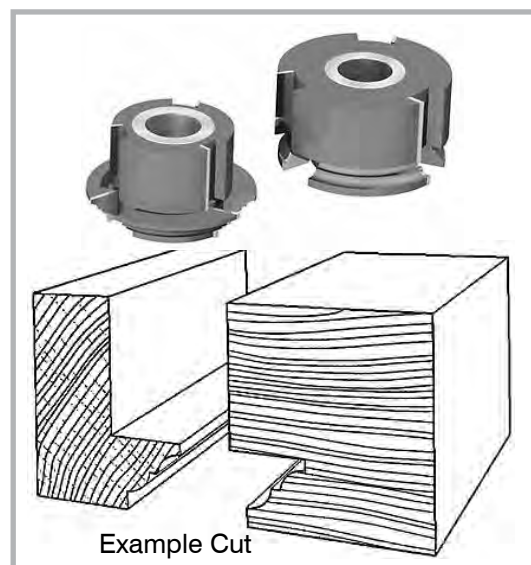
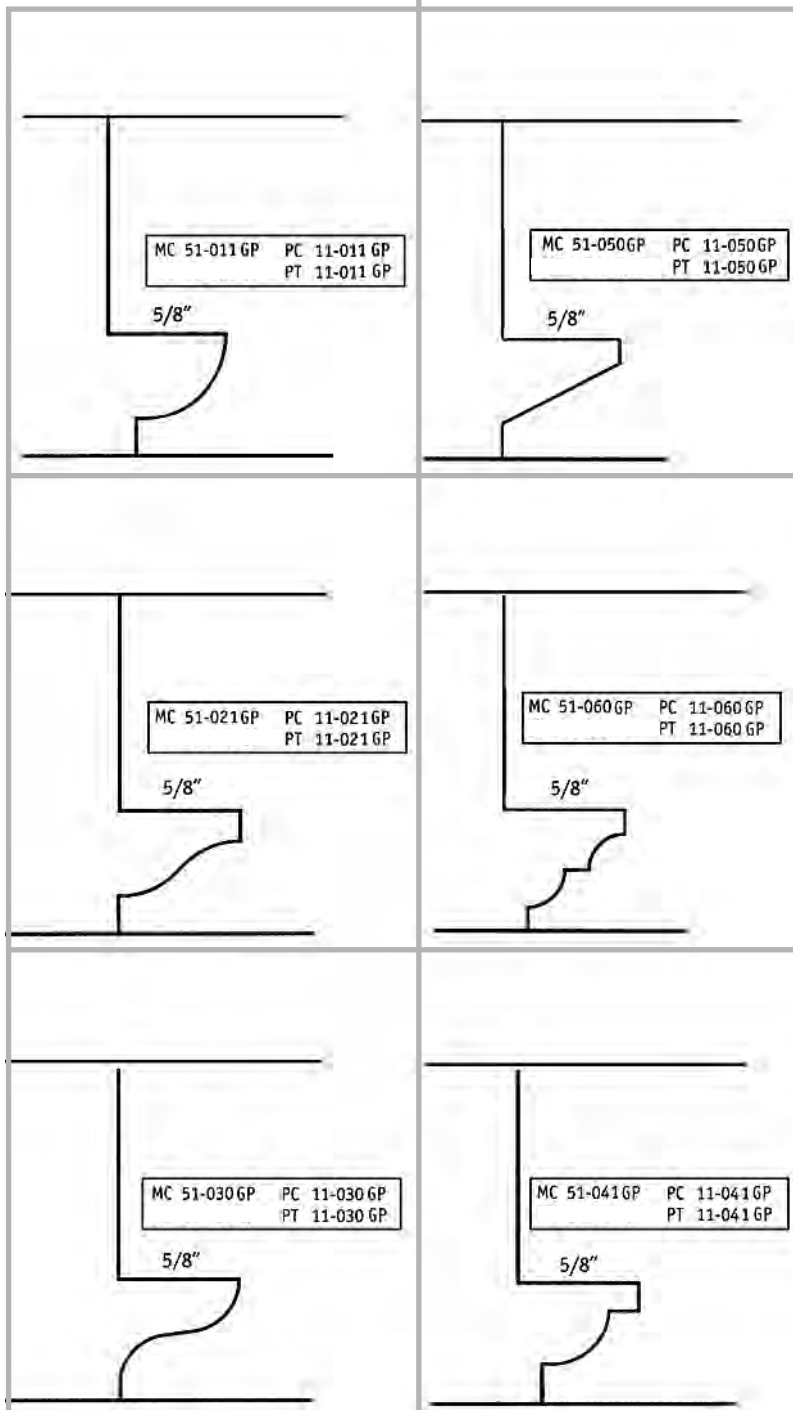
Mini Pro: ³/₄" bore 1¹/₁₆" Bearing 2¹⁵/₁₆" OD
Pro Line: 1¹/₄" bore 2³/₄" Bearing 4" OD
M-Mini Pro, P-Pro Line, C-Carbide, T-T-alloy

Glass Panel Detail Stile & Rail Set for 1-³/₈-1-³/₄ Stock

Description	Carbide	Alloy
³ / ₄ " Bore	\$1,415	
1- ¹ / ₄ " Bore	\$1,307	\$1,440

(See numbers next to profiles)

For Easement Add 20%



Glass Panel Square Edge Stile & Rail Set for 1-³/₈-1-³/₄ Stock

Description	Carbide	Alloy
³ / ₄ " Bore	\$ 922	
1- ¹ / ₄ " Bore	\$1,080	\$1,200

(See numbers next to profiles)

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Manufactured
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House Door Cutters

Glass 1-³/₈-1-³/₄ Stock

WEAVER
FREEBORN

Glass Panel Cope & Pattern - 4 Cutter Set (includes the detail cutters & groovers for glass panel)

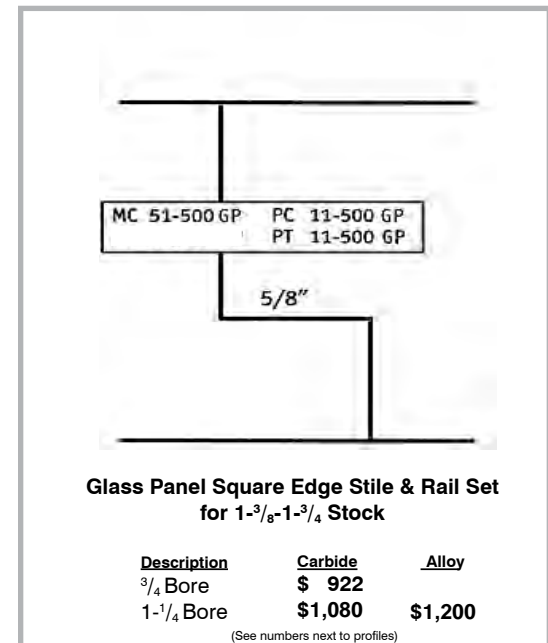
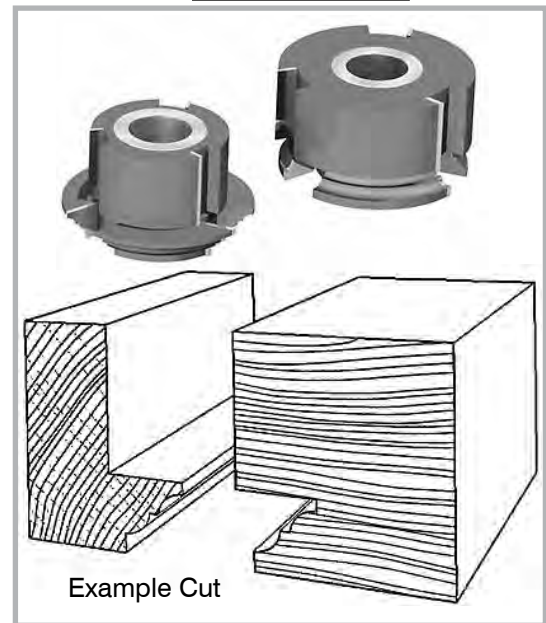
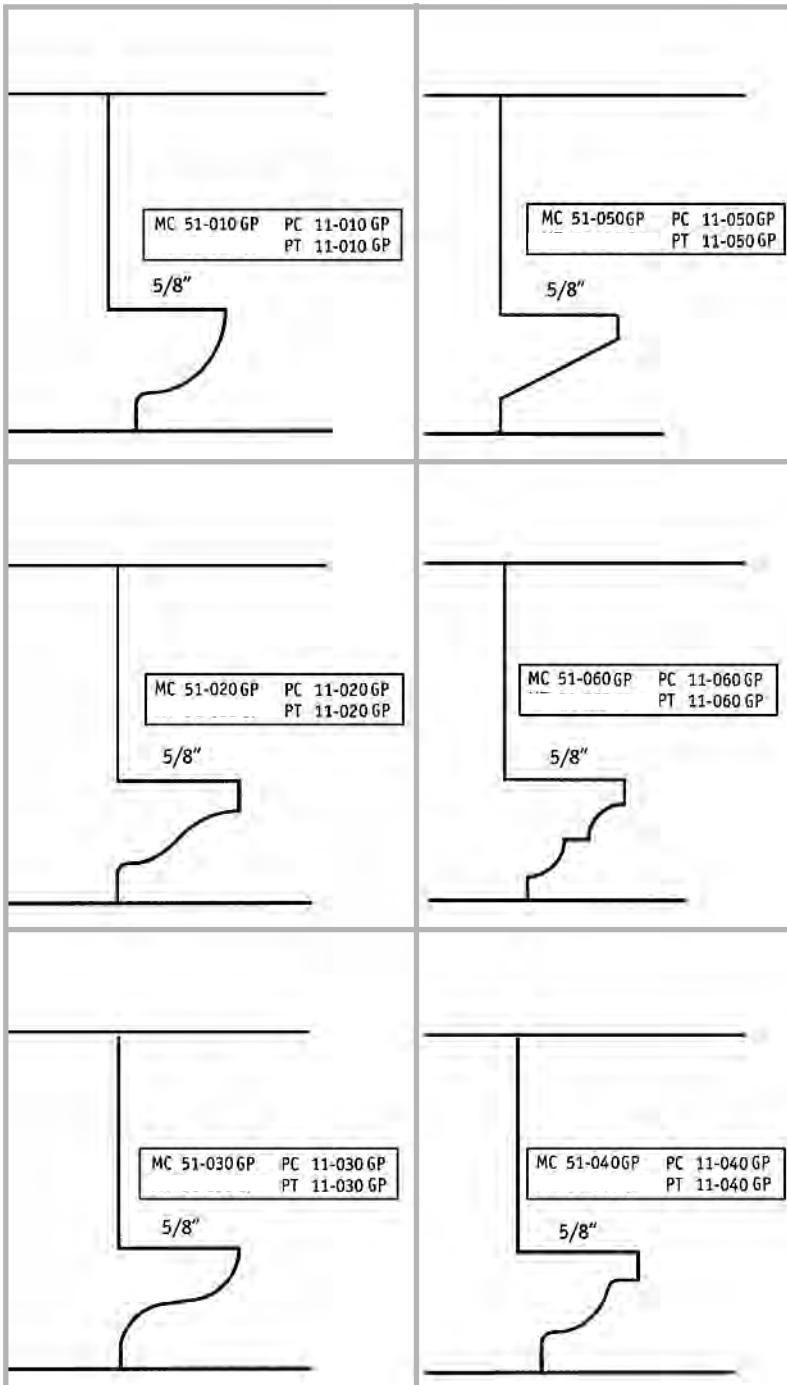
Mini Pro: ³/₄" bore 1¹¹/₁₆" Bearing 2¹⁵/₁₆" OD
Pro Line: 1¹/₄" bore 2³/₄" Bearing 4" OD
M-Mini Pro, P-Pro Line, C-Carbide, T-T-alloy

Glass Panel Detail Stile & Rail Set for 1-³/₈-1-³/₄ Stock

Description	Carbide	Alloy
³ / ₄ Bore	\$1,115	
1- ¹ / ₄ Bore	\$1,307	\$1,440

(See numbers next to profiles)

For Easement Add 20%



Glass Panel Square Edge Stile & Rail Set for 1-³/₈-1-³/₄ Stock

Description	Carbide	Alloy
³ / ₄ Bore	\$ 922	
1- ¹ / ₄ Bore	\$1,080	\$1,200

(See numbers next to profiles)

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May 2018 - 117



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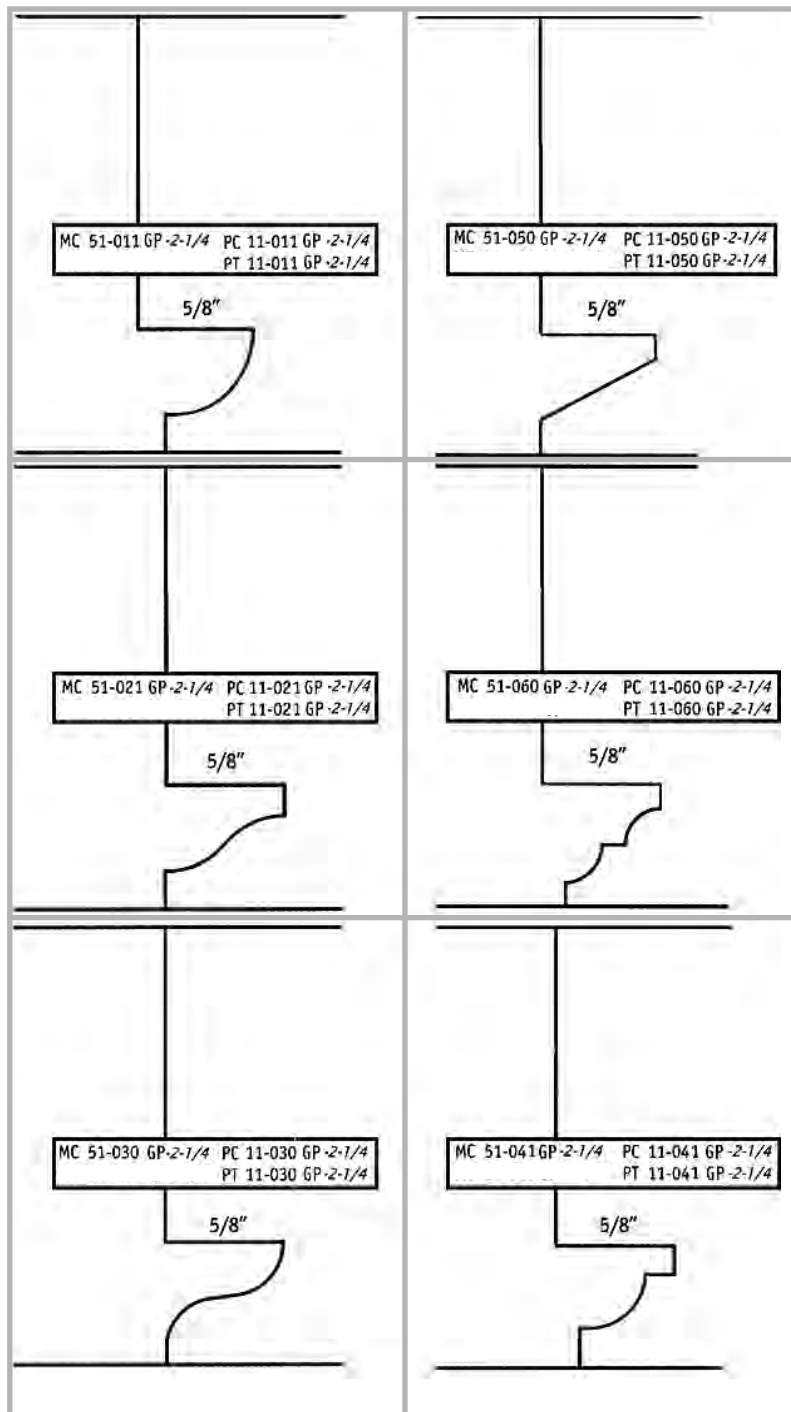
House Door Cutters

Glass 2¹/₄" Stock (Sharp Option)

WEAVER

FREEBORN

Glass Panel Cope & Pattern - 6 Cutter Set (includes the detail cutters & groovers for glass panel)



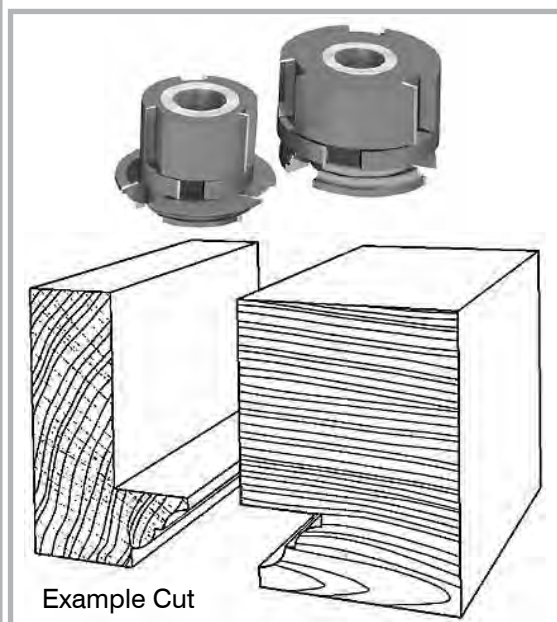
Mini Pro: 3/4" bore 1¹¹/₁₆" Bearing 2¹⁵/₁₆" OD
Pro Line: 1¹/₄" bore 2³/₄" Bearing 4" OD
M-Mini Pro, P-Pro Line, C-Carbide, T-T-alloy

Glass Panel Detail Stile & Rail Set for 1-3/8"-2-1/4" Stock

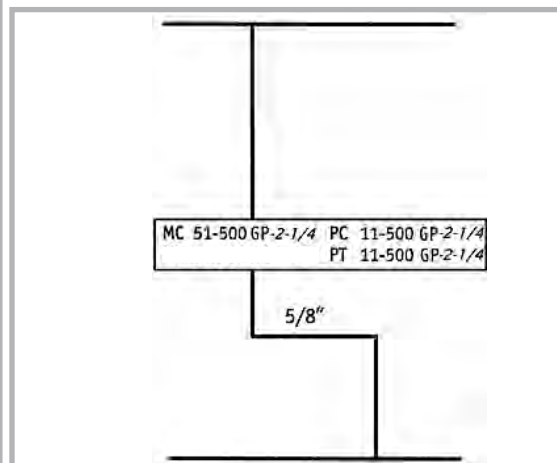
Description	Carbide	Alloy
3/4" Bore	\$1,310	
1-1/4" Bore	\$1,532	\$1,690

(See numbers next to profiles)

For Easement Add 20%



Example Cut



Glass Panel Square Edge Stile & Rail Set for 1-3/8"-2-1/4" Stock

Description	Carbide	Alloy
3/4" Bore	\$1,117	
1-1/4" Bore	\$1,305	\$1,441

(See numbers next to profiles)

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House Door Cutters

Glass 2¹/₄ Stock Glass

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FREEBORN

Glass Panel Cope & Pattern - 6 Cutter Set (includes the detail cutters & groovers for glass panel)

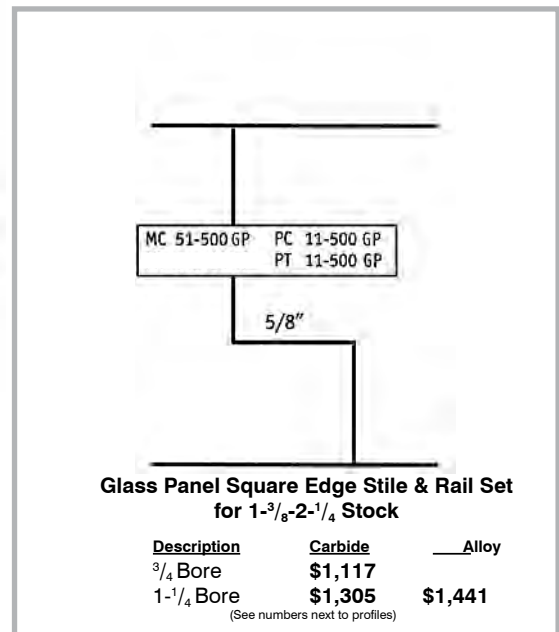
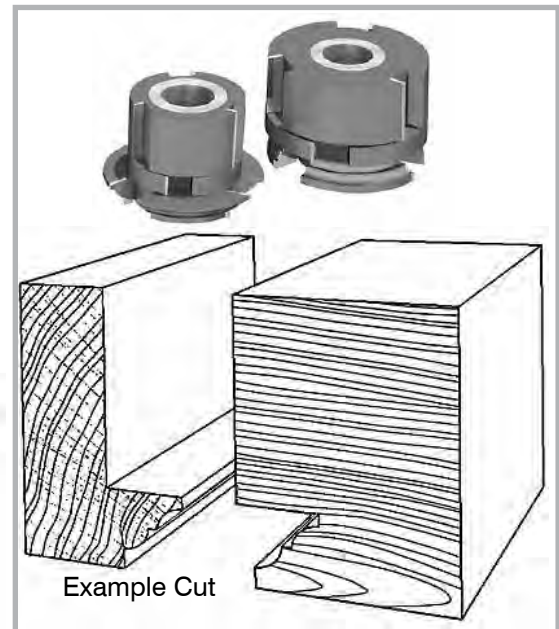
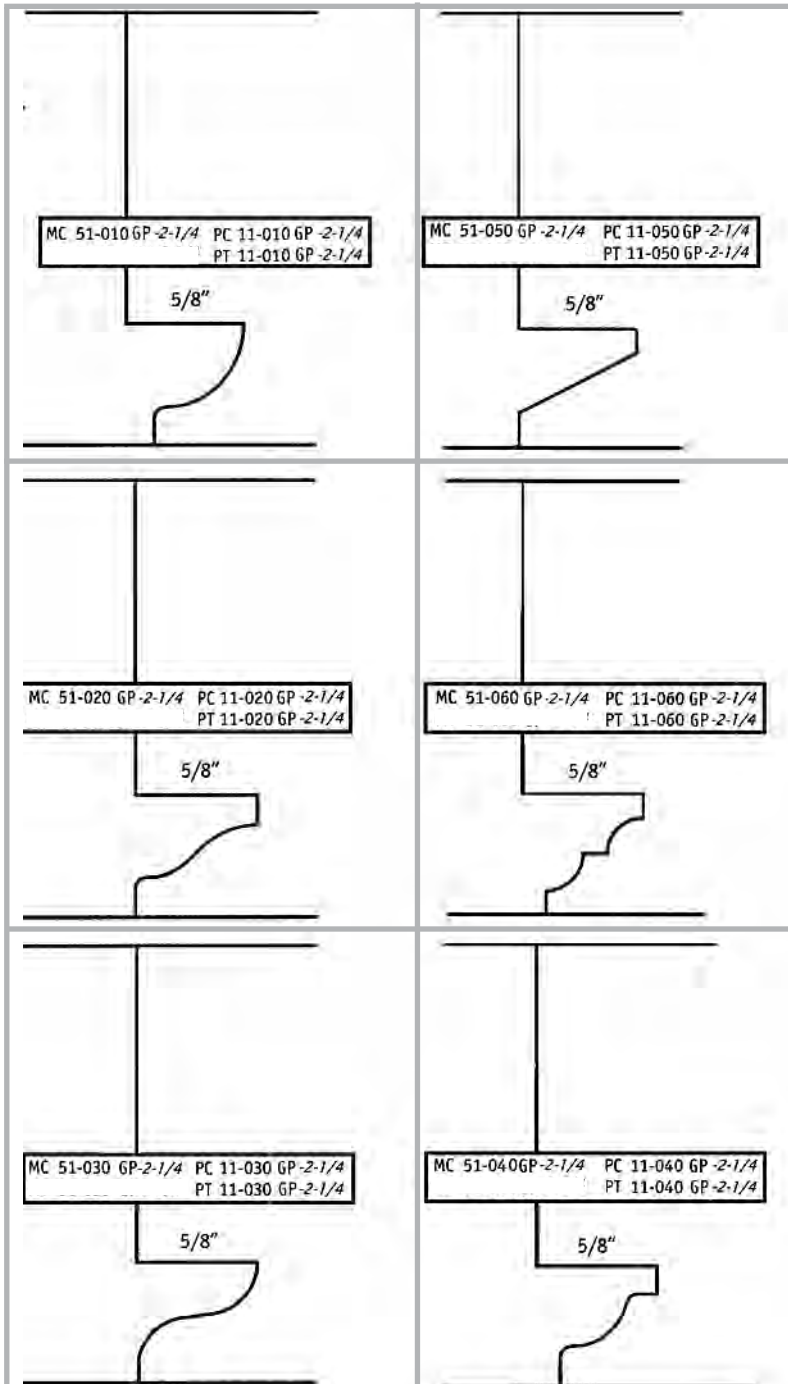
Mini Pro: 3/4" bore 1¹¹/₁₆" Bearing 2¹⁵/₁₆" OD
Pro Line: 1¹/₄" bore 2³/₄" Bearing 4" OD
M-Mini Pro, P-Pro Line, C-Carbide, T-T-alloy

Glass Panel Detail Stile & Rail Set for 1-3/8-2-1/4 Stock

Description	Carbide	Alloy
3/4 Bore	\$1,310	
1-1/4 Bore	\$1,532	\$1,690

(See numbers next to profiles)

For Easement Add 20%



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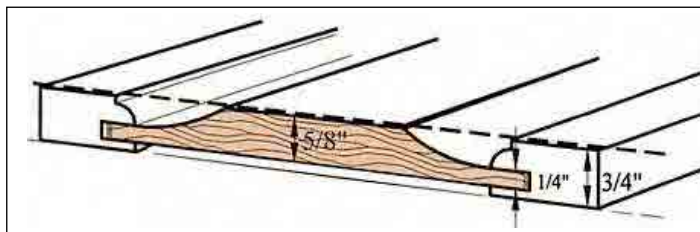
May 2018 - 119

Shaper Cutters
While Supplies Last!

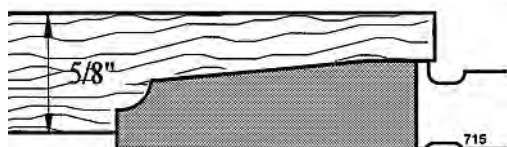
CABINET DOOR RAISED PANEL CUTTERS

WEAVER
Stehle

5/8" Raised Panel Cutters for Single Raise . . . for 5/8" stock. Use 2-1/4" O.D. Ball Bearing RubCollar - If you need a ball bearing rub collar, order item #BB2086 - Price \$39 (not included in cutter price)

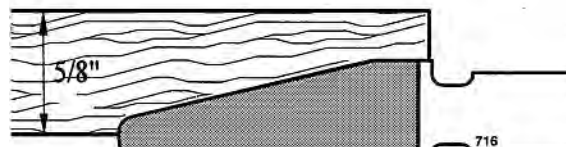


5/8" Raised Panel Cutters for Single Raise - Stock Face Down



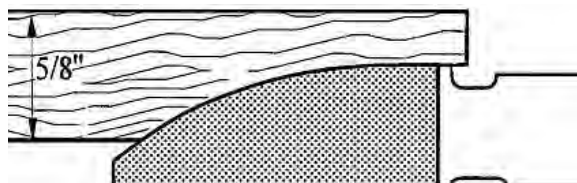
Item#	Wings	Type	Price
C7158D1	2	HSS	\$129
C7159D1	2	Carbide	\$186

"Not Recessed for Bearing"



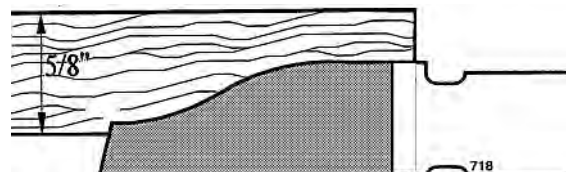
Item#	Wings	Type	Price
C7169	2	Carbide	\$186

"Recessed for Bearing"



Item#	Wings	Type	Price
C7148D1	2	HSS	\$129

"Not Recessed for Bearing"



Item#	Wings	Type	Price
C7188D1	2	HSS	\$129

"Not Recessed for Bearing"

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(These Raised Panel Cutters are 5 1/2" Diameter, 1 1/4" Bore)

Phone 1-913-831-1800

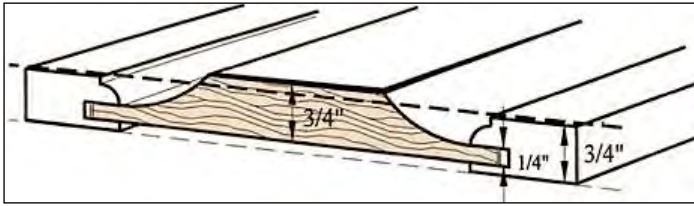
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For 3/4" stock, face up. Use 2 1/4" O.D. Ball Bearing Rub Collar - If you need a ball bearing rub collar, order item #BB2086 - Price \$39 (not included in cutter price)



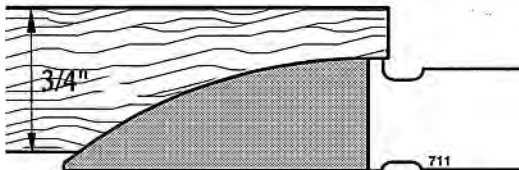
Item#	Wings	Type	Price
C7038F3	2	High Speed Steel	\$139
C7039F3	2	Carbide	\$199



Item#	Wings	Type	Price
C7078F3HD	2	High Speed Steel	\$139

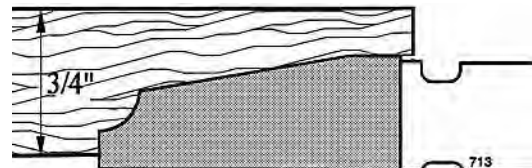
(These Raised Panel Cutters are 5 1/2" Diameter, 1 1/4" Bore)

3/4" Raised Panel Cutters for Single Raise - Stock Face Down



Item#	Wings	Type	Price
C7119F1	2	Carbide	\$199

"Not Recessed for Bearing"



Item#	Wings	Type	Price
C7138F1	2	HSS	\$139
C7139F1	2	Carbide	\$199

"No Shear"

"Not Recessed for Bearing"

(These Raised Panel Cutters are 5 1/2" Diameter, 1 1/4" Bore)

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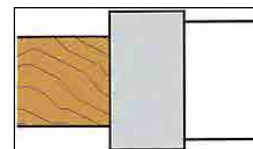
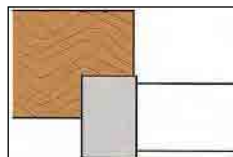
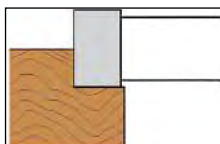
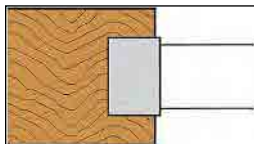
Shaper Cutters
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SQUARE EDGE CUTTERS

1 1/4 Bore

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ALL SQUARE EDGE CUTTERS WILL GROOVE AND RABBET



7/32" Wide Carbide Cutters

Item#	Wings	O.D.	Width	Price
C90X9-A3-7/32	2	4"	7/32"	\$69

7/32" Wide High Speed Steel Cutters

Item#	Wings	O.D.	Width	Price
C90X8-A3-7/32	2	4"	7/32"	\$55

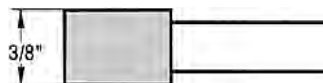


1/4" Wide Carbide Cutters

Item#	Wings	O.D.	Width	Price
C9019-B2	2	4"	1/4"	\$69

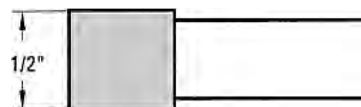
1/4" Wide High Speed Steel Cutters

Item#	Wings	O.D.	Width	Price
C8308V	2	3 1/2"	1/4"	\$55
STE.250x3.937-8	2	3 15/16"	1/4"	\$55



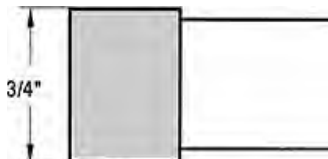
3/8" Wide High Speed Steel Cutters

Item#	Wings	O.D.	Width	Price
C8318V	2	3 1/2"	3/8"	\$60



1/2" Wide High Speed Steel Cutters

Item#	Wings	O.D.	Width	Price
C9268V	2	4"	1/2"	\$69

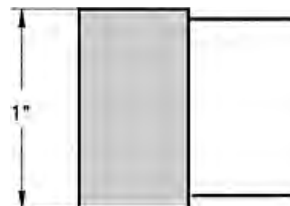


3/4" Wide Carbide Cutters

Item#	Wings	O.D.	Width	Price
C9249V	2	3 1/8"	3/4"	\$99
C9259V	2	3 7/8"	3/4"	\$99

3/4" Wide High Speed Steel Cutters

Item#	Wings	O.D.	Width	Price
C9238V	2	4"	3/4"	\$79



1" Wide High Speed Steel Cutters

Item#	Wings	O.D.	Width	Price
C8348V	2	3 1/2"	1"	\$89

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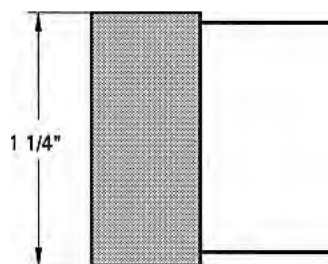
CALL TOLL FREE 1-800-255-6214

Fax 1-913-831-2974

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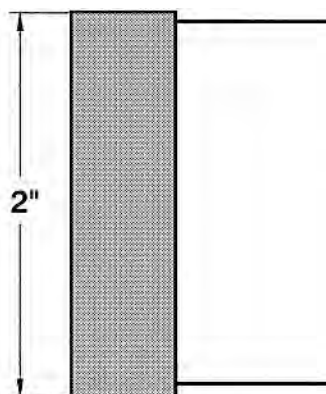
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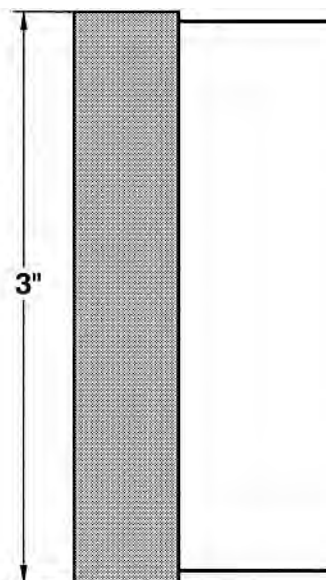
1-1/4" Wide High Speed Steel Cutters

Item#	Wings	O.D.	Width	Price
C8358V	2	3-1/2"	1-1/4"	\$99



2" Wide Carbide Cutters

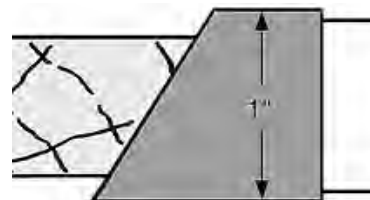
Item#	Wings	O.D.	Width	Price
C8366V	3	3-1/2"	2"	\$179



3" Wide Carbide Cutters

Item#	Wings	O.D.	Width	Price
C8379V	2	3-1/2"	3"	\$229

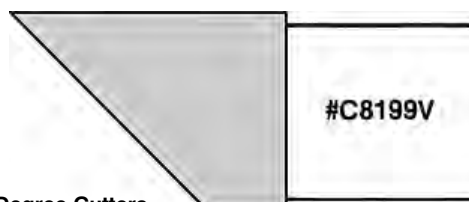
30° Cutters:



30 Degree Cutters

Item#	Wings	Type	O.D.	Price
C8226V	3	Carbide	3 ²⁹ / ₃₂	\$109
C8228V	2	HighSpeed Steel	3 ²⁹ / ₃₂	\$79

45° Cutters:



45 Degree Cutters

Item#	Wings	Type	O.D.	Price
C8196V	3	Carbide	4 ³ / ₄	\$109
C8199V	2	Carbide	4 ³ / ₄	\$99

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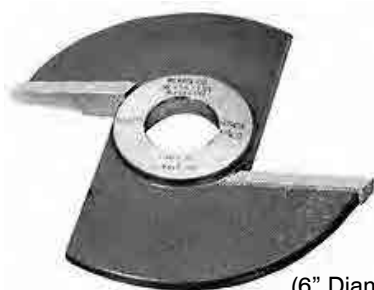
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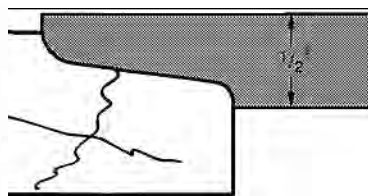
DRAWER FRONT RAISERS

Drawer Front Raisers

This cutter will work on any thickness of material. The design of the cutter will match beautifully with many door styles. As a special feature, this cutter bevels the outside edge of the drawer front, eliminating a step on the edge sander.



(6" Diameter)

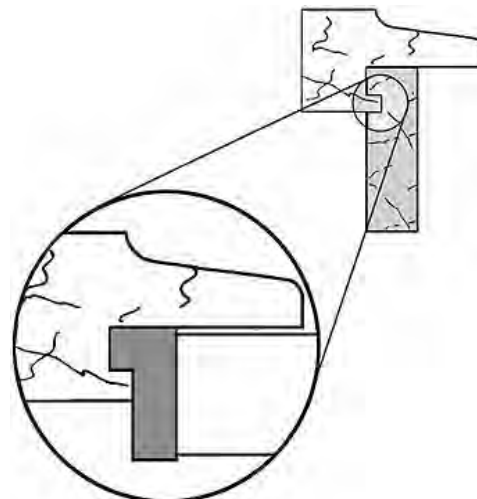


Stock Face Up

Drawer Raising Cutters - $\frac{3}{4}$ " Bore

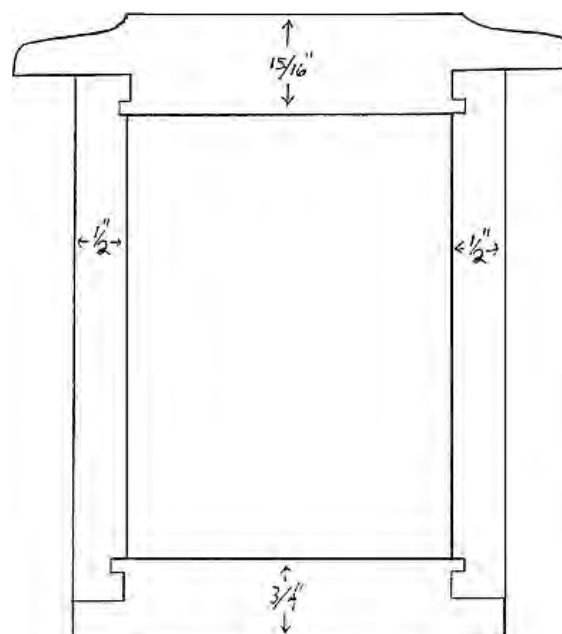
Item#	Wings	O.D.	Type	Price
C8087V3	2	6"	High Speed Steel	\$149

DRAWER LOCK CUTTERS



Drawer Lock Cutter

Item No.	O.D.	I.D.	Wings	Height	Type	Price
C8136V	5-1/4"	1 1/4"	3	3/4"	Carbide	\$175



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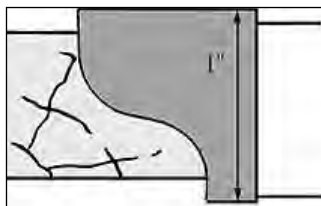
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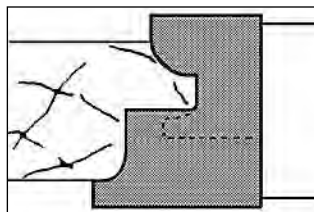
DETAIL EDGE CUTTERS



Detail Edge Cutters

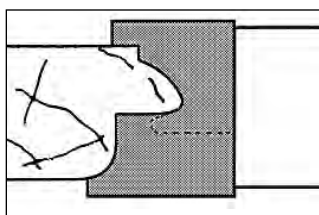
Item#	Wings	O.D.	Type	Price
C8266V	3	4"	Carbide	\$219

DOOR LIP CUTTERS



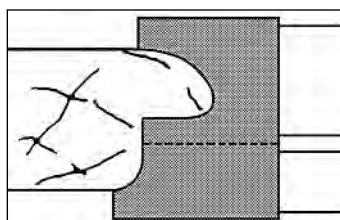
Door Lip Cutters

Item#	Wings	O.D.	Type	Price
C8928V	3	3 61/64"	HSS	\$119



Door Lip Cutters

Item#	Wings	O.D.	Type	Price
C8908V	2	3 61/64"	HSS	\$119



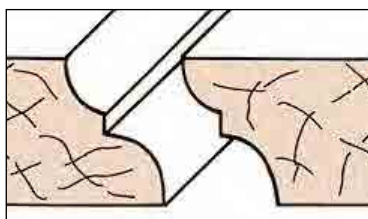
Door Lip Cutters

Item#	Wings	O.D.	Type	Price
C8938V	3	3 61/64"	HSS	\$119
C8936V	3	3 61/64"	Carbide	\$199

REVERSING CUTTERS

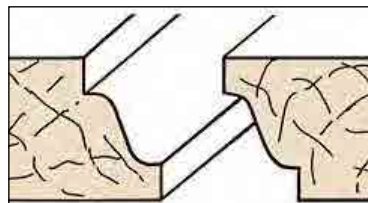
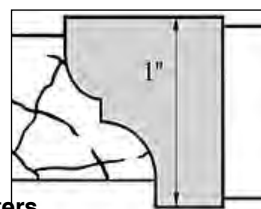


Reversing Cutters shape both the ends and the edge of the material being used. To use, shape both ends of the rail and then turn the board over and run the shape on the edge. These cutters are excellent for making English library paneling over 3/4" plywood on wall or flat panel cabinet doors.



Reversing Profile Edge Cutters

Item#	Wings	O.D.	Type	Price
C8016V	3	3 3/4"	Carbide	\$249



Reversing Profile Edge Cutters

Item#	Wings	O.D.	Type	Price
C8026V	3	3-3/4"	Carbide	\$249



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Shaper Cutters
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V-PANELING CUTTERS

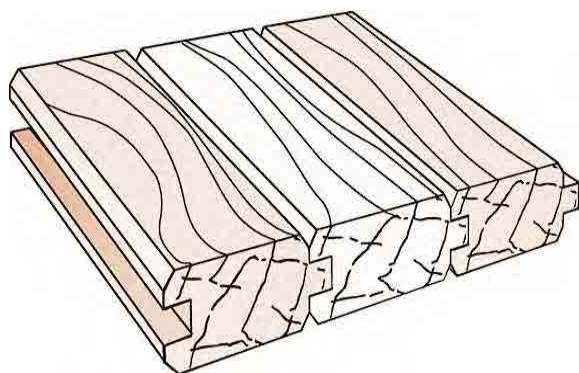
1 1/4 Bore

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Both sides "V"



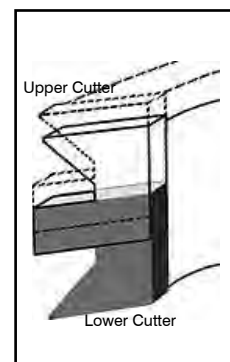
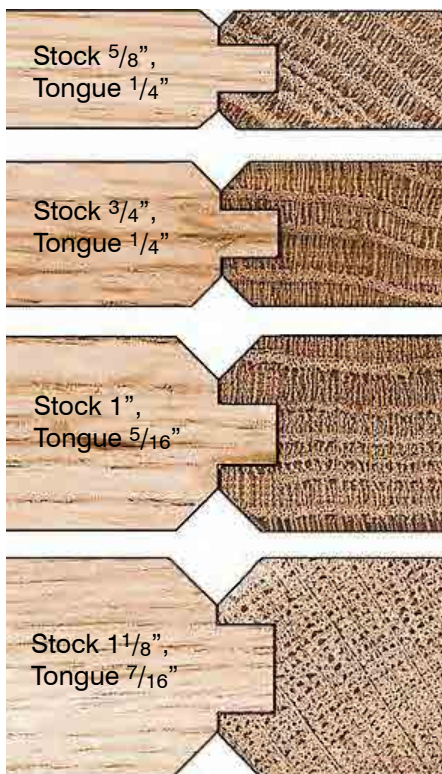
Item No.	Description	Price
C-8169-V	2 Wing Carbide	\$529
C-8166-V	3 Wing Carbide	\$629



V-Paneling Cutters: These cutters are designed for high production use. Each cutter is split and can be shimmed for perfect fit. (4 1/8" Diameter)

- Panels from 5/8" to 1 1/8" thick
- Designed for production
- Cutters are split for shimming to perfect fit after sharpening
- Cutters are split for various stock, 'V' and tongue widths

**This cutter set will make all sizes below -
Example Wood Profiles:**



The overlapping cutter enables variation of stock, tongue and "V".

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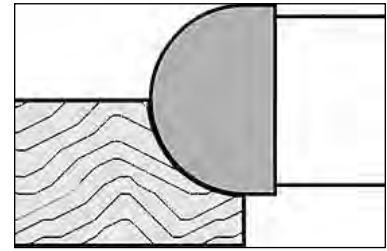
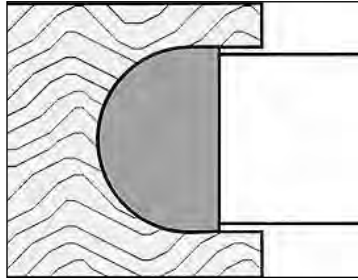
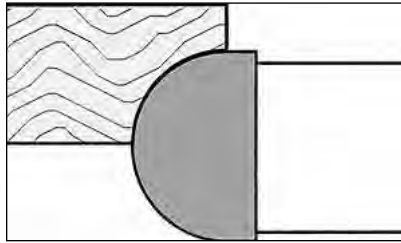
Fax 1-913-831-2974

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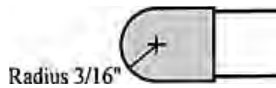
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CONVEX HALF ROUND CUTTERS

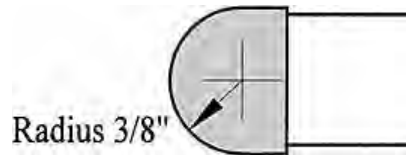


CONVEX HALF ROUND CUTTER EXAMPLES



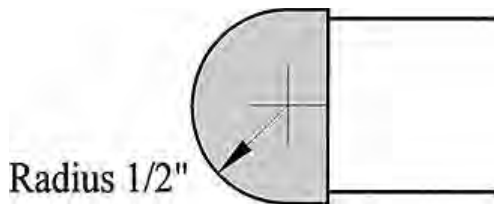
3/16" Radius Convex Half Round Edge Cutters

Item#	Wings	O.D.	Type	Price
C8416V	3	3 1/8"	Carbide	\$109
C8418V	2	3 1/8"	High Speed Steel	\$69



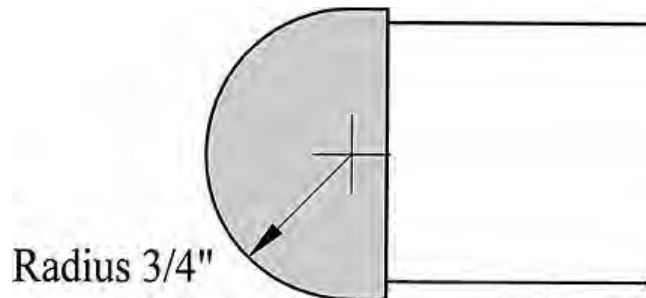
3/8" Radius Convex Half Round Edge Cutters

Item#	Wings	O.D.	Type	Price
C8436V	3	3 1/2"	Carbide	\$159



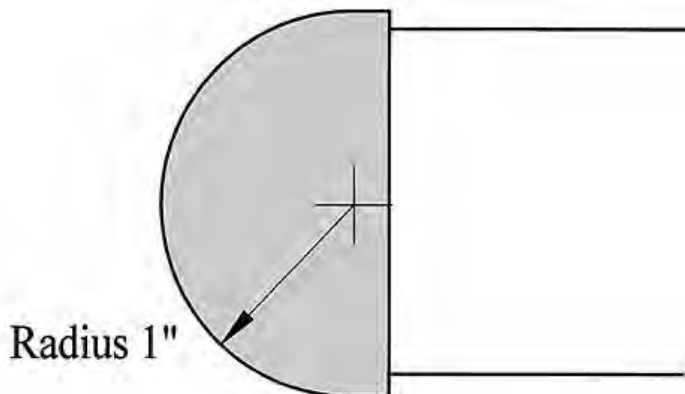
1/2" Radius Convex Half Round Edge Cutters

Item#	Wings	O.D.	Type	Price
C8446V	3	3 3/4"	Carbide	\$199
C8448V	2	3 3/4"	High Speed Steel	\$129



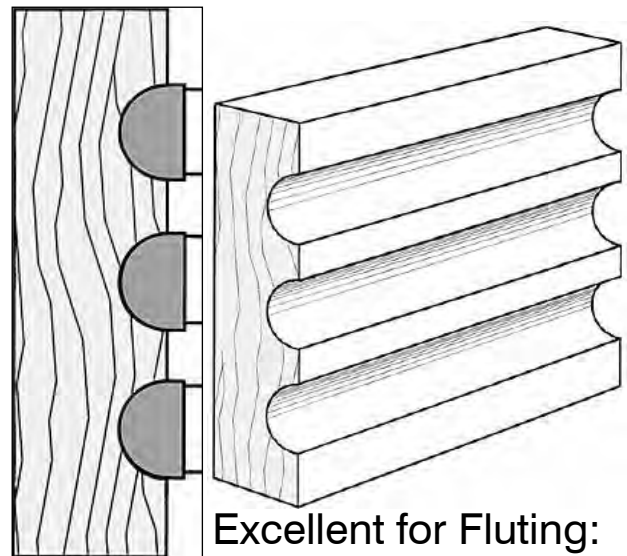
3/4" Radius Convex Half Round Edge Cutters

Item#	Wings	O.D.	Type	Price
C8456V	3	4 1/4"	Carbide	\$289
C8458V	2	4 1/4"	High Speed Steel	\$179



1" Radius Convex Half Round Edge Cutters

Item#	Wings	O.D.	Type	Price
C8468V	2	4 3/4"	High Speed Steel	\$189



Excellent for Fluting:

MADE IN GERMANY

www.weaver-company.com

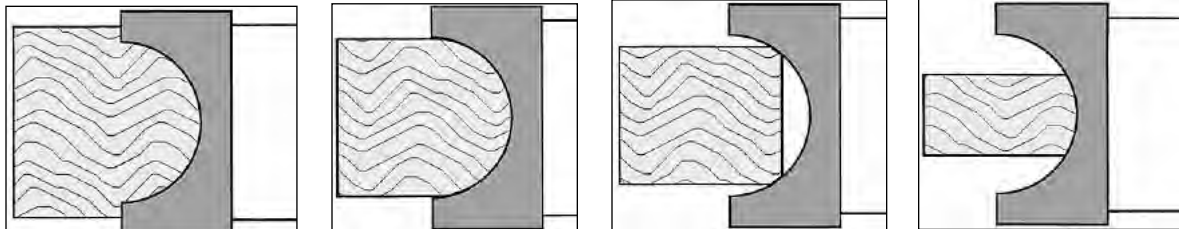
Shaper Cutters
While Supplies Last!

CONCAVE EDGE SHAPER CUTTERS

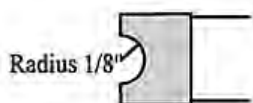
1 1/4 Bore

WEAVER
Stehle

CONCAVE HALF ROUND CUTTERS

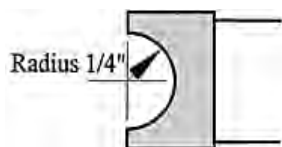


CONCAVE HALF ROUND CUTTER EXAMPLES



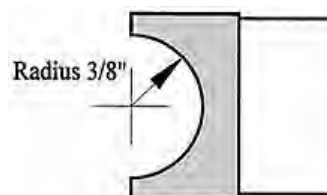
1/8" Radius Concave Half Round Edge Cutters

Item#	Wings	O.D.	Type	Price
C8508V	2	3"	High Speed Steel	\$ 89
C8506V	3	3"	Carbide	\$119



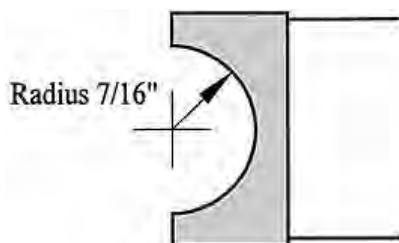
1/4" Radius Concave Half Round Edge Cutters

Item#	Wings	O.D.	Type	Price
C8528V	2	3-3/4"	High Speed Steel	\$129



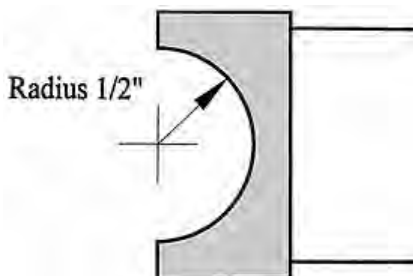
3/8" Radius Concave Half Round Edge Cutters

Item#	Wings	O.D.	Type	Price
C8539V	2	3-1/2"	Carbide	\$179



7/16" Radius Concave Half Round Edge Cutters

Item#	Wings	O.D.	Type	Price
C8548V	2	3-5/8"	High Speed Steel	\$149



1/2" Radius Concave Half Round Edge Cutters

Item#	Wings	O.D.	Type	Price
C8559V	2	3-3/4"	Carbide	\$219

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Phone 1-913-831-1800

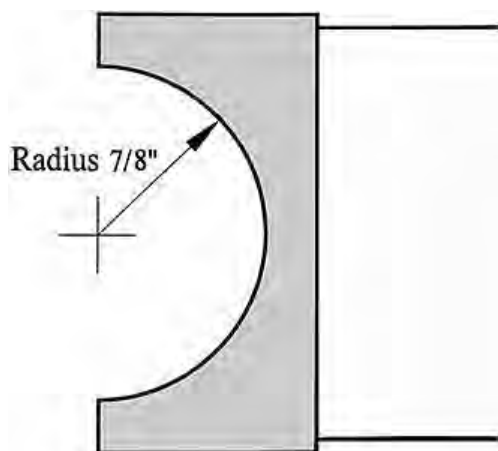
CALL TOLL FREE 1-800-255-6214

www.weaver-company.com
Fax 1-913-831-2974

CAT-SUP-CU-WSL - 128 -

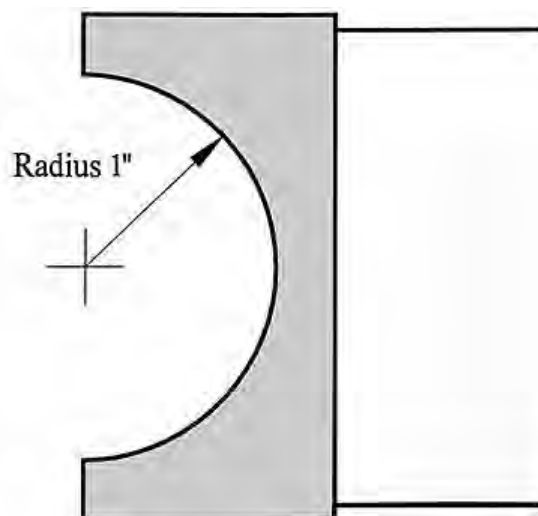
WEAVER COMPANY - 1108 SOUTH 37TH STREET - KANSAS CITY, KS 66106 USA

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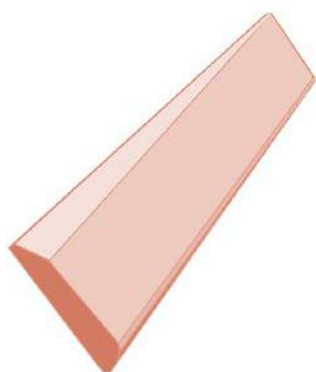
7/8" Radius Concave Half Round Edge Cutters

Item#	Wings	O.D.	Type	Price
C8576V	3	4-1/2"	Carbide	\$249
C8578V	3	4-1/2"	High Speed Steel	\$169



1" Radius Concave Half Round Edge Cutters

Item#	Wings	O.D.	Type	Price
C8596V	3	4-3/4"	Carbide	\$289
C8598V	3	4-3/4"	High Speed Steel	\$189



Multiform Deluxe Slip Stone

Specially shaped stone for sharpening gouges, carving tools, garden shears, and other tools with curved cutting edges.

Multiform Deluxe Slip Stone

Item#	Price
WS1000 110x50x10mm, 1000 Grit	\$10ea

Made in Japan.

Soak the stone in water for two minutes before using. Sprinkle water on stone as needed to keep it sufficiently wet; water acts as a lubricant.

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Phone 1-913-831-1800

CALL TOLL FREE 1-800-255-6214

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CAT-SUP-CU-WSL - 129 -

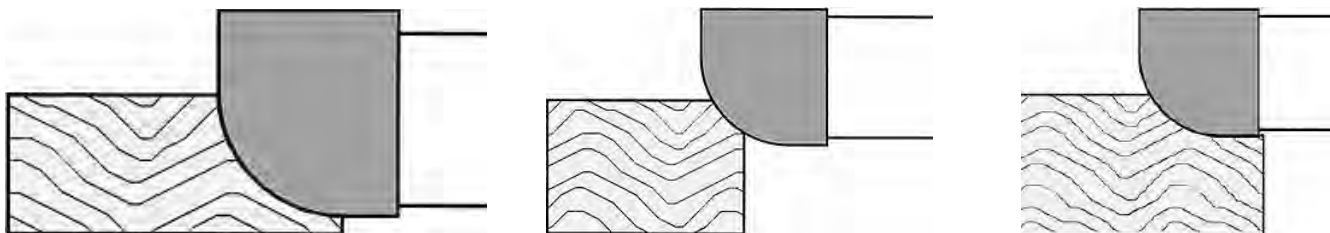
Shaper Cutters
While Supplies Last!

CONVEX EDGE SHAPER CUTTERS

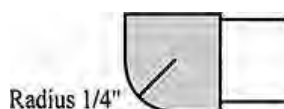
1 1/4 Bore

WEAVER
Stehle

CONVEX QUARTER ROUND CUTTERS



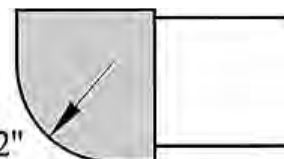
CONVEX QUARTER ROUND CUTTER EXAMPLES



Radius 1/4"

1/4" Radius Convex Quarter Round Edge Cutters

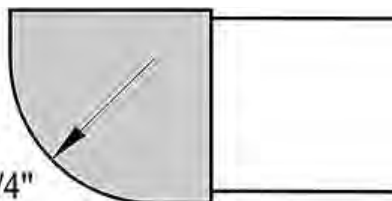
Item#	Wings	O.D.	Type	Price
C8608V	2	3-1/4"	High Speed Steel	\$69



Radius 1/2"

1/2" Radius Convex Quarter Round Edge Cutters

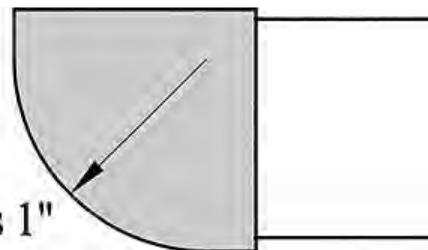
Item#	Wings	O.D.	Type	Price
C8618V	2	3-3/4"	High Speed Steel	\$119
C8619V	2	3-3/4"	Carbide	\$159



Radius 3/4"

3/4" Radius Convex Quarter Round Cutters

Item#	Wings	O.D.	Type	Price
C8629V	2	4-1/4"	Carbide	\$199



Radius 1"

1" Radius Convex Quarter Round Edge Cutters

Item#	Wings	O.D.	Type	Price
C8638V	2	4-3/4"	High Speed Steel	\$159

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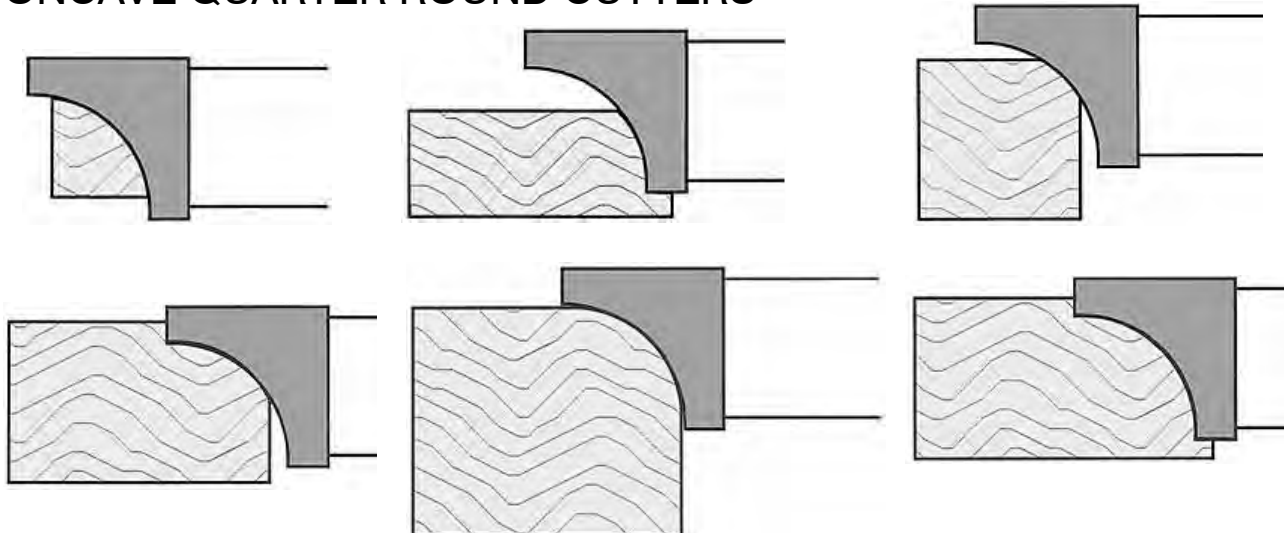
Fax 1-913-831-2974

CAT-SUP-CU-WSL - 130 -

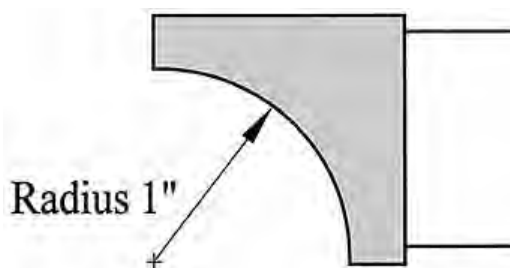
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CONCAVE QUARTER ROUND CUTTERS



CONCAVE QUARTER ROUND CUTTER EXAMPLES



1" Radius Concave Quarter Round Cutters

Item#	Wings	O.D.	Type	Price
C8676V	3	4-3/4"	Carbide	\$249

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Phone 1-913-831-1800

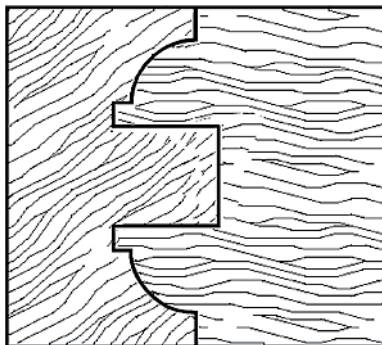
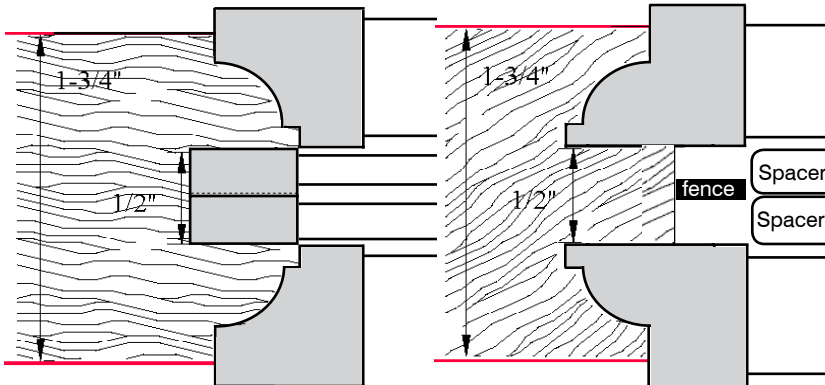
CALL TOLL FREE 1-800-255-6214

Fax 1-913-831-2974

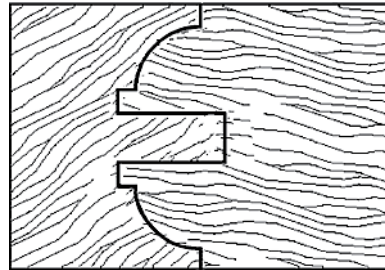
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CAT-SUP-CU-WSL - 131 -

House Door Set ($\frac{9}{16}$ " Tongue Length)

$1\frac{3}{4}$ " Exterior Profile
using 2 spacers & the $\frac{9}{32}$ " &
 $\frac{1}{4}$ " groovers.

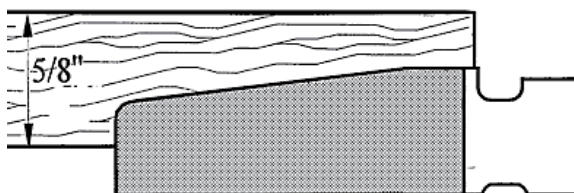


$1\frac{3}{8}$ " Interior Profile, using one less
spacer & the $\frac{1}{4}$ " groover.

 $1\frac{3}{8}$ ", $1\frac{3}{4}$ " House Door Set

Item#	Wings	Bore	O.D.	Type	Price
C9215R2	2	$\frac{3}{4}$ "	$3\frac{1}{8}$ "	Carbide	\$369

(Price includes both tenon & stile cutters)



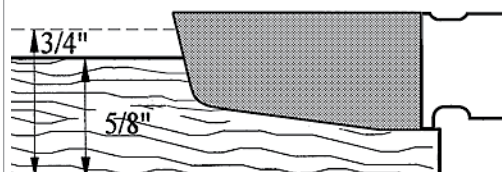
Item#	Wings	Type	Price
C7097D1	2	HSS	\$129

"Not Recessed for Bearing"

(This Raised Panel Cutter is 6" Diameter, $\frac{3}{4}$ " Bore)

Raised Panel Cutters

Item#	Wings	Bore	O.D.	Reveal	Type	Price
C7085D3	2	$\frac{3}{4}$ "	$4\frac{3}{4}$ "	$1\frac{1}{2}$ "	Carbide	\$108



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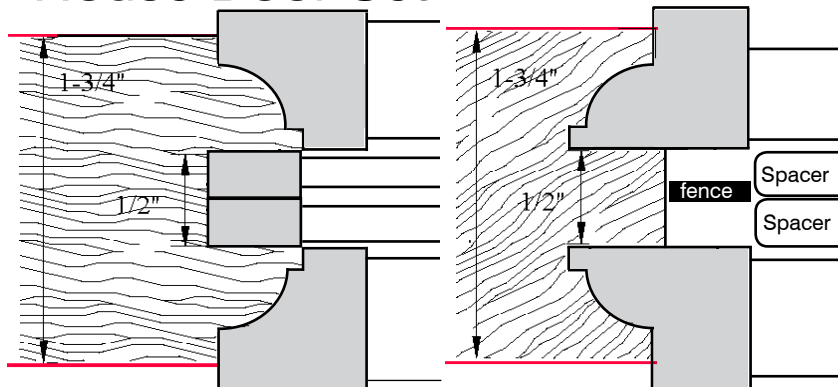
Fax 1-913-831-2974

- 132 -

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House Door Set (1/2" Tongue Length)



1³/₈", 1³/₄" House Door Set

Item#	Wings	Bore	O.D.	Type	Price
-------	-------	------	------	------	-------

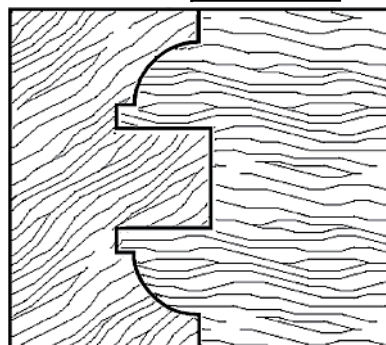
C9218R2	2	1 ¹ / ₄ "	4"	HSS	\$489
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(Price includes both tenon & stile cutters)

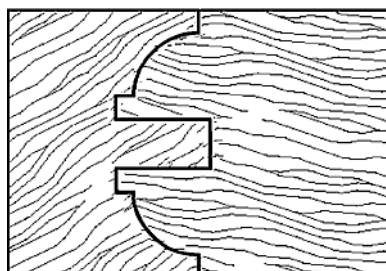
Optional Cutter for Glass Doors

Item#	Wings	Height	Bore	O.D.	Type	Price
-------	-------	--------	------	------	------	-------

C9238V	2	3/4"	1 1/4"	4"	HSS	\$79
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1³/₄" Exterior Profile
 using 2 spacers & the 9/32" &
 1/4" groovers.



1³/₈" Interior Profile, using one
 spacer & the 1/4" groover.



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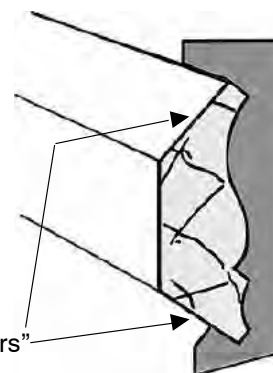
CAT-SUP-CU-WSL - 133 -

Crown Molding Cutters:



Item No.	Wings	Height	O.D.	Type	Price
C9758V	2	2 1/8"	3 5/32"	High Speed Steel	\$299

Item No.	Wings	Height	O.D.	Type	Price
C9768V	2	3"	3 1/2"	High Speed Steel	\$369



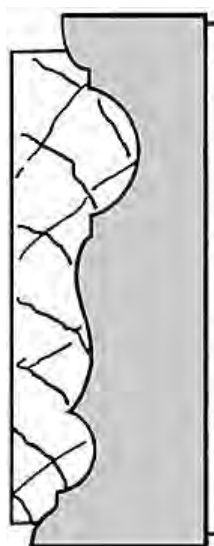
Use "45° Cutters"

USA STOCKED FOR FAST DELIVERY

Room Chair Rail Molding Cutters

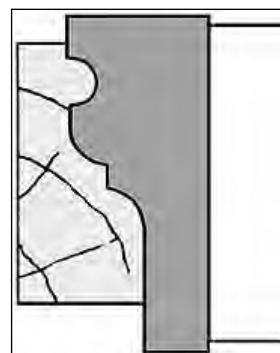
This cutter from Weaver's produces excellent wall molding for chair railings

Item#	Wings	O.D.	Height	Type	Price
C9788V	2	3 3/4"	2 3/4"	High Speed Steel	\$399



HEAD MOLDING CUTTERS

This cutter produces excellent head mold for the joint between upper cabinets and soffits as ceiling trim.



Cabinet Head Molding Cutters

Item#	Wings	O.D.	Type	Price
C9736V	3	3 1/2"	Carbide	\$359
C9738V	2	3 1/2"	HSS	\$239
C9739V	2	3 1/2"	Carbide	\$329

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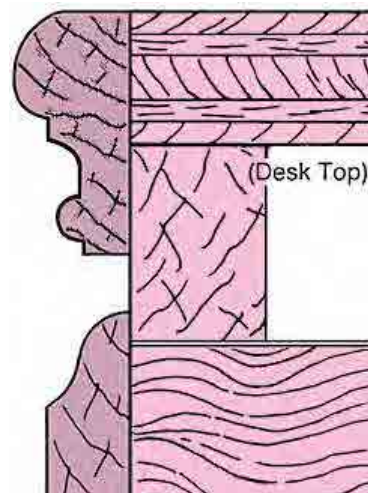
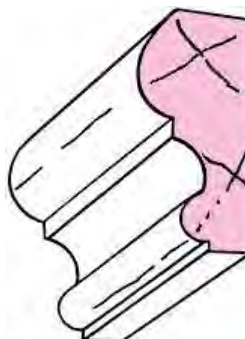
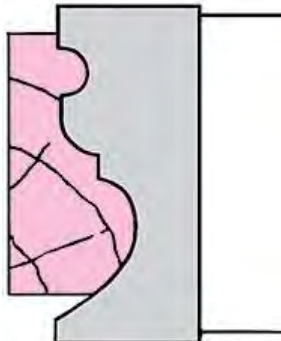
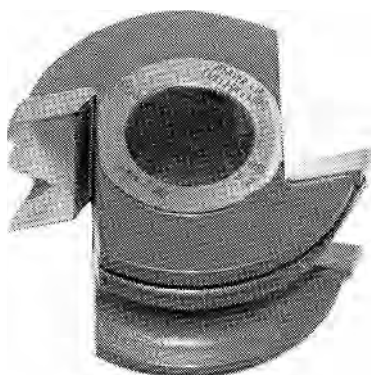
Fax 1-913-831-2974

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MOLDING CUTTERS



This cutter produces excellent moldings for desk tops, wall moldings, slab cabinet doors and oven cabinet caps.

Oven and Desk Molding Cutters

Item#	Wings	O.D.	Type	Price
C9748V	2	3-5/8"	High Speed Steel	\$239
C9749V	2	3-5/8"	Carbide	\$329

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CAT-SUP-CU-WSL - 135 -



Ball Bearing Rub Collars

WEAVER

The Ball Bearing Rub Collar is one part of a machine setup. Always use the proper guide devices (such as fences, guides, patterns etc.), holding devices (such as jigs, hold downs, power feeders, etc.), Warning Disc and a Dust Shield in conjunction with the Ball Bearing Rub Collar.



2 washers come with each Ball Bearing Rub Collar.

3/4" Bore

Item	O.D.	Price
BB1203	1-5/8	\$ 29
BB1223	1-11/16	\$ 69
BB1243	1-3/4	\$ 69
BB1263	1-13/16	\$ 69
BB1283	1-7/8	\$ 69
BB1303	1-15/16	\$ 69
BB2003	2	\$ 69
BB2023	2-1/16	\$ 69
BB2043	2-1/8	\$ 69
BB2063	2-3/16	\$ 69
BB2083	2-1/4	\$ 69
BB2103	2-5/16	\$ 69
BB2123	2-3/8	\$ 69
BB2143	2-7/16	\$ 69
BB2163	2-1/2	\$ 69
BB2183	2-9/16	\$ 69
BB2203	2-5/8	\$ 69
BB2223	2-11/16	\$ 69
BB2243	2-3/4	\$ 69
BB2263	2-13/16	\$ 69
BB2283	2-7/8	\$ 69
BB2303	2-15/16	\$ 69
BB3003	3	\$ 69
BB3023	3-1/16	\$ 69
BB3043	3-1/8	\$ 69
BB3063	3-3/16	\$ 69
BB3083	3-1/4	\$ 69
BB3103	3-5/16	\$ 69
BB3123	3-3/8	\$ 69
BB3143	3-7/16	\$ 69
BB3163	3-1/2	\$ 69
BB3183	3-9/16	\$ 99
BB3203	3-5/8	\$ 99
BB3223	3-11/16	\$ 99
BB3243	3-3/4	\$ 99
BB3263	3-13/16	\$ 99
BB3283	3-7/8	\$ 99
BB3303	3-15/16	\$ 99

BB4003	4	\$ 99
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1" Bore

Item	O.D.	Price
BB2004	2	\$ 29
BB2024	2-1/16	\$ 89
BB2044	2-1/8	\$ 89
BB2064	2-3/16	\$ 89
BB2084	2-1/4	\$ 89
BB2104	2-5/16	\$ 89
BB2124	2-3/8	\$ 89
BB2144	2-7/16	\$ 89
BB2164	2-1/2	\$ 89
BB2184	2-9/16	\$ 89
BB2204	2-5/8	\$ 89
BB2224	2-11/16	\$ 89
BB2244	2-3/4	\$ 89
BB2264	2-13/16	\$ 89
BB2284	2-7/8	\$ 89
BB2304	2-15/16	\$ 89
BB3004	3	\$ 89
BB3024	3-1/16	\$ 89
BB3044	3-1/8	\$ 89
BB3064	3-3/16	\$ 89
BB3084	3-1/4	\$ 89
BB3104	3-5/16	\$ 89
BB3124	3-3/8	\$ 89
BB3144	3-7/16	\$ 89
BB3164	3-1/2	\$ 89
BB3184	3-9/16	\$ 119
BB3204	3-5/8	\$ 119
BB3224	3-11/16	\$ 119
BB3244	3-3/4	\$ 119
BB3264	3-13/16	\$ 119
BB3284	3-7/8	\$ 119
BB3304	3-15/16	\$ 119
BB4004	4	\$ 119
BB4024	4-1/16	\$ 149
BB4044	4-1/8	\$ 149
BB4064	4-3/16	\$ 149
BB4084	4-1/4	\$ 149

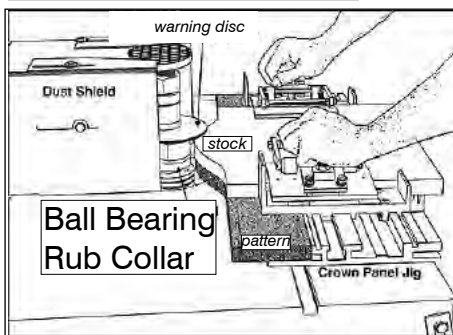
1-1/4" Bore

Item	O.D.	Price
BB2086	2-1/4	\$ 89
BB2106	2-5/16	\$ 89
BB2126	2-3/8	\$ 89
BB2146	2-7/16	\$ 89
BB2166	2-1/2	\$ 89
BB2186	2-9/16	\$ 89
BB2206	2-5/8	\$ 89
BB2226	2-11/16	\$ 89
BB2246	2-3/4	\$ 89
BB2266	2-13/16	\$ 89
BB2286	2-7/8	\$ 89
BB2306	2-15/16	\$ 89
BB3006	3	\$ 89
BB3026	3-1/16	\$ 89
BB3046	3-1/8	\$ 89
BB3066	3-3/16	\$ 89
BB3086	3-1/4	\$ 89
BB3106	3-5/16	\$ 89
BB3126	3-3/8	\$ 89
BB3146	3-7/16	\$ 89
BB3166	3-1/2	\$ 89
BB3186	3-9/16	\$ 119
BB3206	3-5/8	\$ 119
BB3226	3-11/16	\$ 119
BB3246	3-3/4	\$ 119
BB3266	3-13/16	\$ 119
BB3286	3-7/8	\$ 119
BB3306	3-15/16	\$ 119
BB4006	4	\$ 119
BB4026	4-1/16	\$ 149
BB4046	4-1/8	\$ 149
BB4066	4-3/16	\$ 149
BB4086	4-1/4	\$ 149
BB4106	4-5/16	\$ 149
BB4126	4-3/8	\$ 149
BB4146	4-7/16	\$ 149
BB4166	4-1/2	\$ 149
BB4186	4-9/16	\$ 149
BB4206	4-5/8	\$ 149
BB4226	4-11/16	\$ 149
BB4246	4-3/4	\$ 199
BB4266	4-13/16	\$ 199
BB4286	4-7/8	\$ 199
BB4306	4-15/16	\$ 199
BB5006	5	\$ 199

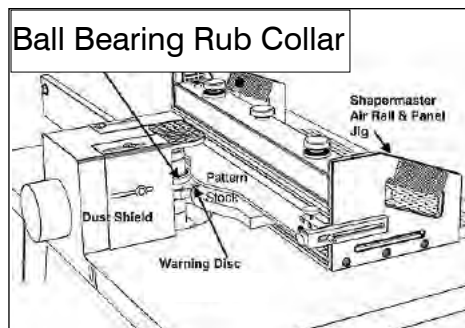
Millimeter O.D.

Item	O.D.	Bore	Price
BB8483	48mm	3/4"	\$ 69
BB8853	85mm	3/4"	\$ 69
BB8856	85mm	1-1/4"	\$ 89
BB8906	90mm	1-1/4"	\$ 119
BB81006	100mm	1-1/4"	\$ 149
BB81256	125mm	1-1/4"	\$ 199

Custom Ball Bearing Rub Collar
Specify Bore and O.D.



Panel Trimming using the crown panel jig, pattern, warning disc and BALL BEARING RUB COLLAR.



Panel Trimming using the Shapermaster, pattern, warning disc and BALL BEARING RUB COLLAR.

MANUFACTURED IN U.S.A.

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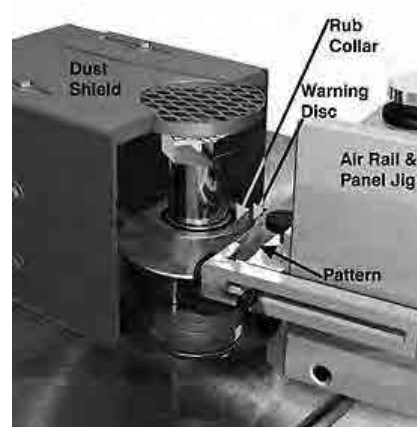
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The Warning Disc™ is colored with a pattern to increase awareness of spindle rotation. Use a Warning Disc™ with a larger diameter than the cutter diameter.

Using the Warning Disc™ above the cutter helps reduce cutter exposure from the top and also deflects chips.



The Warning Disc is one part of a machine setup. Always use the proper guide devices (such as fences, guides, ball bearing rub collar, etc.), holding devices (such as jigs, hold downs, power feeders, etc.) and a Dust Shield in conjunction with the Warning Disc.

3/4" Bore

Item	O.D.	Price
WD2243	2-3/4	\$ 35
WD2283	2-7/8	\$ 35

WD3003	3	\$ 35
WD3043	3-1/8	\$ 35
WD3083	3-1/4	\$ 35
WD3123	3-3/8	\$ 35
WD3163	3-1/2	\$ 35
WD3203	3-5/8	\$ 35
WD3243	3-3/4	\$ 35
WD3283	3-7/8	\$ 35

WD4003	4	\$ 35
WD4043	4-1/8	\$ 35
WD4083	4-1/4	\$ 35
WD4123	4-3/8	\$ 35
WD4163	4-1/2	\$ 35
WD4203	4-5/8	\$ 35
WD4243	4-3/4	\$ 35
WD4283	4-7/8	\$ 35

WD5003	5	\$ 39
WD5043	5-1/8	\$ 39
WD5083	5-1/4	\$ 39
WD5123	5-3/8	\$ 39
WD5163	5-1/2	\$ 39
WD5203	5-5/8	\$ 39
WD5243	5-3/4	\$ 39
WD5283	5-7/8	\$ 39

WD6003	6	\$ 39
WD6043	6-1/8	\$ 39
WD6083	6-1/4	\$ 39

1" Bore

Item	O.D.	Price
WD2244	2-3/4	\$ 35
WD2284	2-7/8	\$ 35

WD3004	3	\$ 35
WD3044	3-1/8	\$ 35
WD3084	3-1/4	\$ 35
WD3124	3-3/8	\$ 35
WD3164	3-1/2	\$ 35
WD3204	3-5/8	\$ 35
WD3244	3-3/4	\$ 35
WD3284	3-7/8	\$ 35

WD4004	4	\$ 35
WD4044	4-1/8	\$ 35
WD4084	4-1/4	\$ 35
WD4124	4-3/8	\$ 35
WD4164	4-1/2	\$ 35
WD4204	4-5/8	\$ 35
WD4244	4-3/4	\$ 35
WD4284	4-7/8	\$ 35

WD5004	5	\$ 39
WD5044	5-1/8	\$ 39
WD5084	5-1/4	\$ 39
WD5124	5-3/8	\$ 39
WD5164	5-1/2	\$ 39
WD5204	5-5/8	\$ 39
WD5244	5-3/4	\$ 39
WD5284	5-7/8	\$ 39

WD6004	6	\$ 39
WD6044	6-1/8	\$ 39
WD6084	6-1/4	\$ 39
WD6124	6-3/8	\$ 39
WD6164	6-1/2	\$ 39

1-1/4" Bore

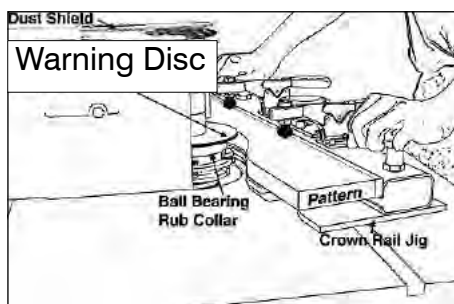
Item	O.D.	Price
WD2246	2-3/4	\$ 35
WD2286	2-7/8	\$ 35

WD3006	3	\$ 35
WD3046	3-1/8	\$ 35
WD3086	3-1/4	\$ 35
WD3126	3-3/8	\$ 35
WD3166	3-1/2	\$ 35
WD3206	3-5/8	\$ 35
WD3246	3-3/4	\$ 35
WD3286	3-7/8	\$ 35

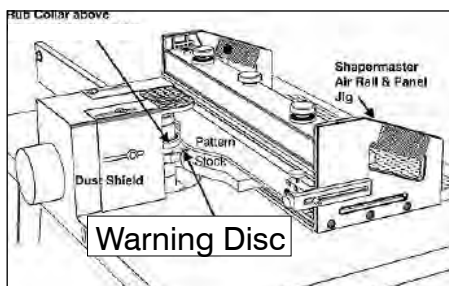
WD4006	4	\$ 35
WD4046	4-1/8	\$ 35
WD4086	4-1/4	\$ 35
WD4126	4-3/8	\$ 35
WD4166	4-1/2	\$ 35
WD4206	4-5/8	\$ 35
WD4246	4-3/4	\$ 35
WD4286	4-7/8	\$ 35

WD5006	5	\$ 39
WD5046	5-1/8	\$ 39
WD5086	5-1/4	\$ 39
WD5126	5-3/8	\$ 39
WD5166	5-1/2	\$ 39
WD5206	5-5/8	\$ 39
WD5246	5-3/4	\$ 39
WD5286	5-7/8	\$ 39

WD6006	6	\$ 39
WD6046	6-1/8	\$ 39
WD6086	6-1/4	\$ 39
WD6126	6-3/8	\$ 39
WD6166	6-1/2	\$ 39
WD6206	6-5/8	\$ 39
WD6246	6-3/4	\$ 39
WD6286	6-7/8	\$ 39



Crown rail sticking with the crown rail jig, pattern, ball bearing rub collar and WARNING DISC.



Panel Trimming using the Shapermaster, pattern, rub collar and WARNING DISC.

Custom Warning Disc

Specify Bore and O.D.

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SHAPER CUTTERS

T-BUSHINGS - SPACERS - SHIMS

WEAVER
FREEBORN

T-Bushings

Choose from

• **Long Style** - for 3 to 6 Cutter Sets. Consists of 1 long and 1 short T-Bushing.

• **Short Style** - for Single Cutters. Consists of 2 short T-Bushings.

• **Double Sided** - to run between Cutter and Bearing. * for use with double sided Cope and Pattern sets

Long Style \$20

Number	Bore	Width
AM 91-008	1/2"	3/4"
AX 91-012	3/4"	1"
AP 91-012	3/4"	1-1/4"
AP 91-016	1"	1-1/4"
AP 91-016 XL*	1"	1-1/4"
AP 91-017	30mm	1-1/4"
AP 91-018	1-1/8"	1-1/4"

Short Style \$13

Number	Bore	Width
AM 92-008	1/2"	3/4"
AX 92-012	3/4"	1"
AP 92-008	1/2"	1-1/4"
AP 92-012	3/4"	1-1/4"
AP 92-016	1"	1-1/4"
AP 92-017	30mm	1-1/4"
AP 92-018	1-1/8"	1-1/4"

Double Sided \$13

Number	Bore	Width
AM 93-008	1/2"	3/4"
AP 93-008	1/2"	1-1/4"
AP 93-012	3/4"	1-1/4"
AP 93-016	1"	1-1/4"
AP 93-018	1-1/8"	1-1/4"

Spacers and Shims

Spacers - Used in a wide range of woodworking applications.

Shims - Sets of 48 color-coded plastic shims for various spacing needs.

Spacers \$24

Number	Bore	Width
AM 94-002	3/4"	1/8"
AM 94-004	3/4"	1/4"
AM 94-006	3/4"	3/8"
AM 94-008	3/4"	1/2"
AM 94-010	3/4"	5/8"
AM 94-012	3/4"	3/4"
AM 94-016	3/4"	1"
AP 94-002	1-1/4"	1/8"
AP 94-004	1-1/4"	1/4"
AP 94-006	1-1/4"	3/8"
AP 94-008	1-1/4"	1/2"
AP 94-010	1-1/4"	5/8"
AP 94-012	1-1/4"	3/4"
AP 94-016	1-1/4"	1"

Metal Shims \$39

Number	Bore	Qty.	Thickness
AM 95-012 - M	3/4"	4	.003
AM 95-020 - M	1-1/4"	4	.005
		4	.010
		4	.015
		4	.020

W E A V E R

Plastic Shims \$39

Number	Bore	Qty	Color	Thickness
SS3	3/4"	6	Green	.003
		6	Blue	.005
		6	Clear	.0075
		6	Brown	.010
		6	Pink	.015

Metal Shims \$39

Number	Bore	Qty	Thickness
MS3	3/4"	5	.002"
(Pack of 5 in		5	.003"
5 Thicknesses)		5	.005"
		5	.010"
		5	.030"

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142 Coping Hold Down - Split Fence
143 Air Tenon Jig - Split Fence
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152 Partial Offset Hold Down
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161 Split Fence

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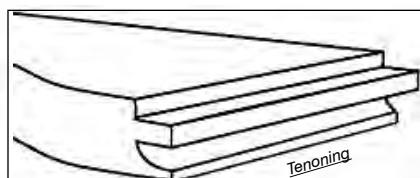
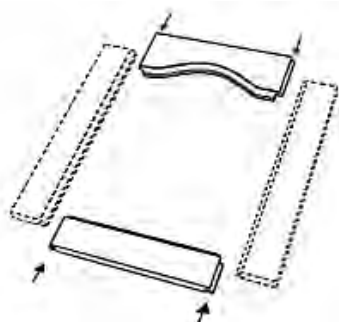
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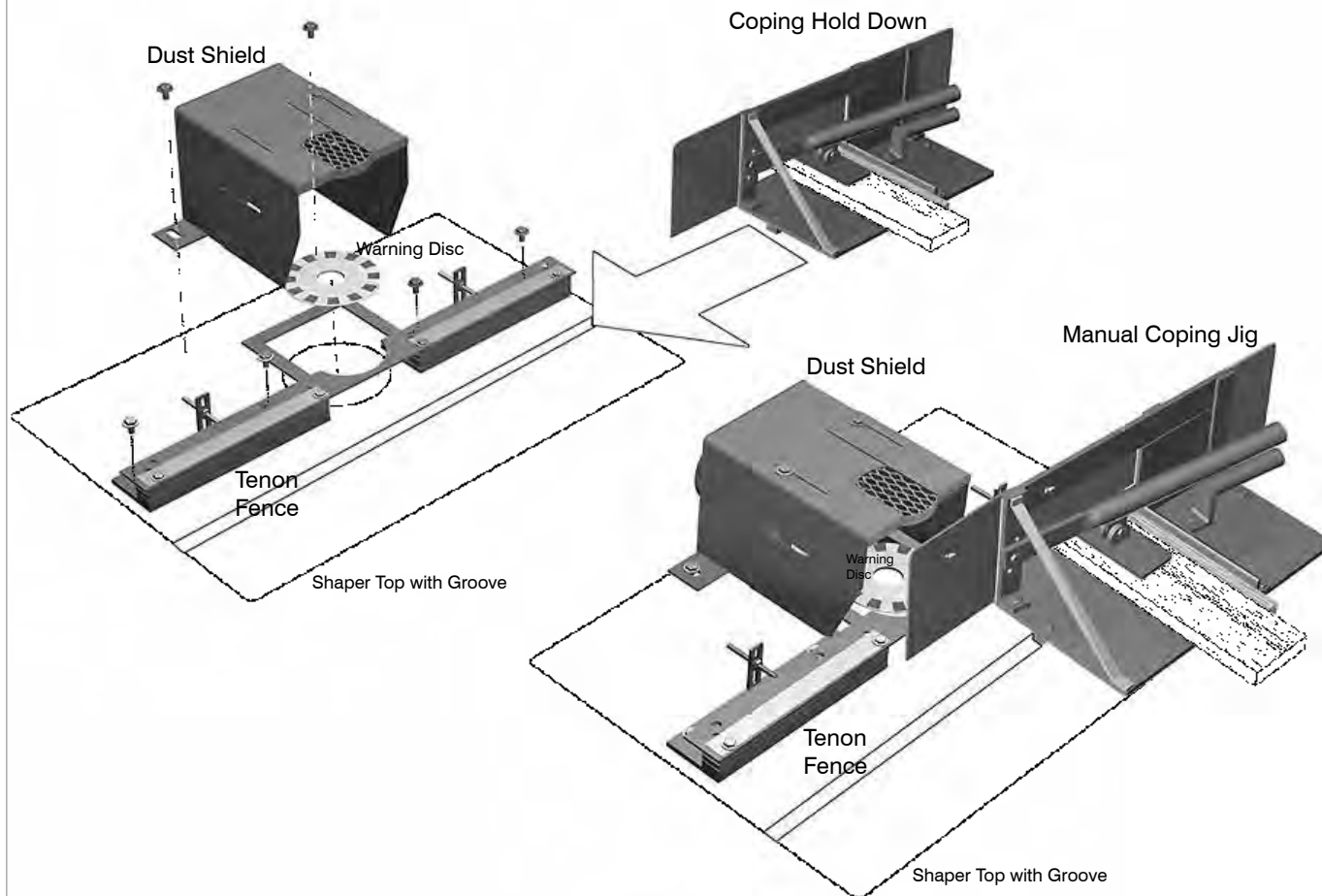
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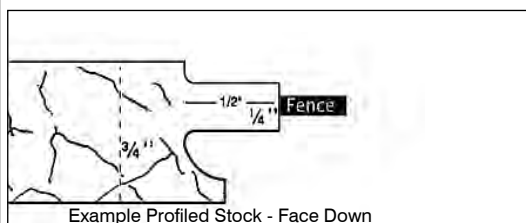
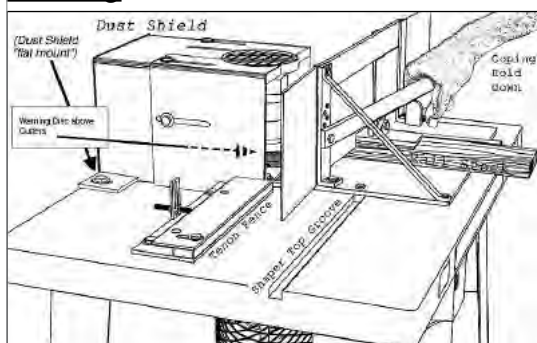
Tenon Setup - Flat Mounting Coping Hold Down

Item#	Description	Price
HD225W	Coping Hold Down	439
FE25	Tenon Fence	269
WD	Warning Disc	35
DS441F	Dust Shield	199

		\$ 942



Tenoning



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Tenon

Air Tenon Jig - Continuous Fence

Shaper Essentials™
FLAT MOUNT

Tenon Setup - Flat Mounting Air Tenon Jig

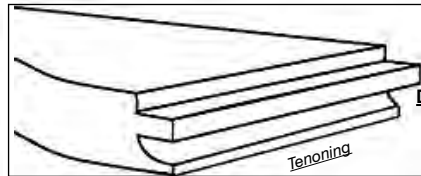
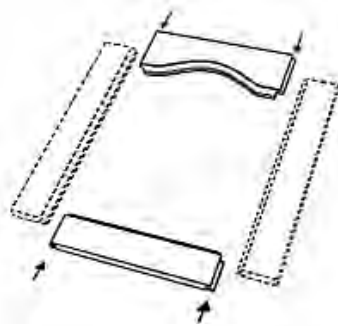
Item#

DescriptionPrice

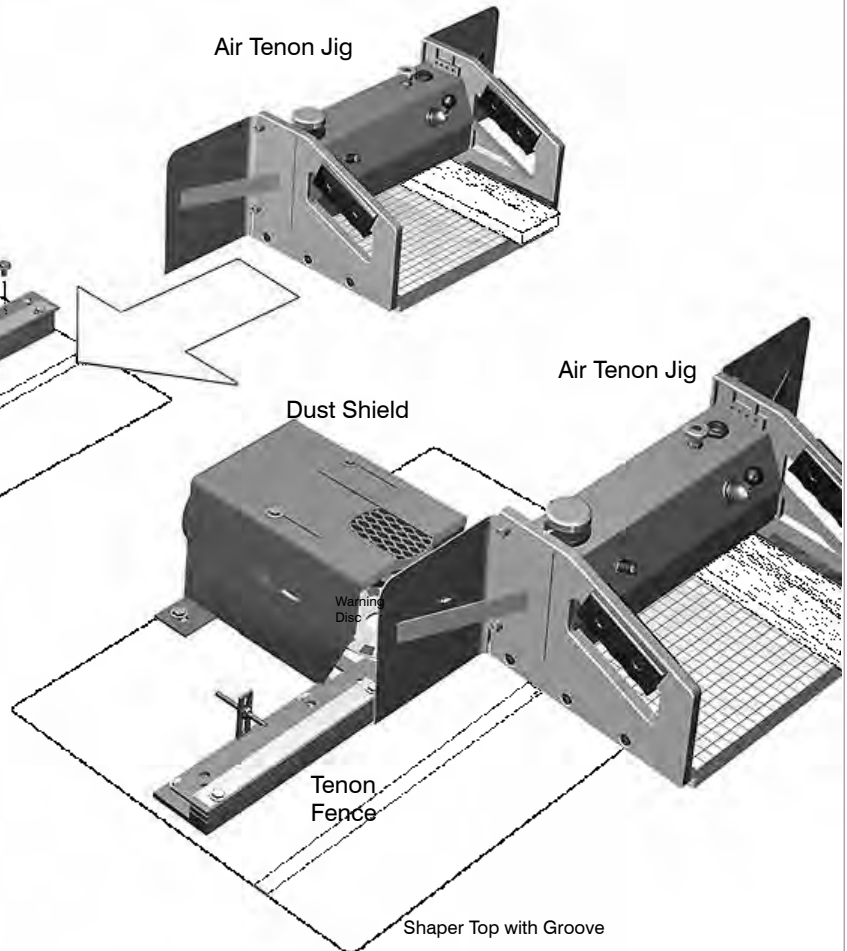
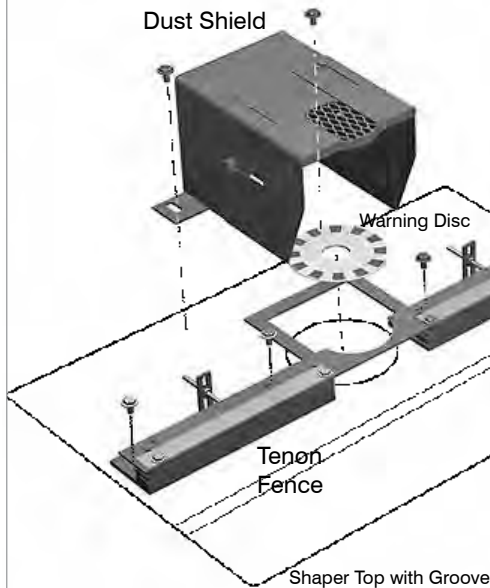
AJ1201RW Air Tenon Jig
FE27 Tenon Fence
WD Warning Disc
DS441F Dust Shield

1,195
269
35
199

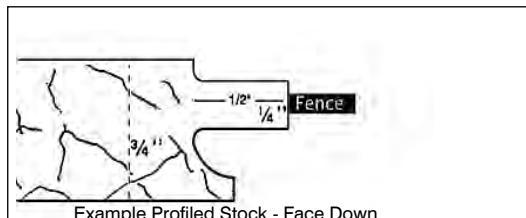
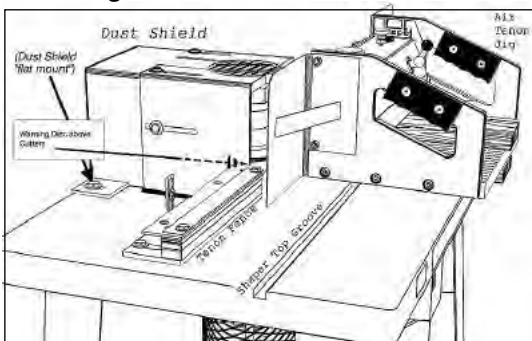
\$1,698



Air Tenon Jig



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Example Profiled Stock - Face Down

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Tenon

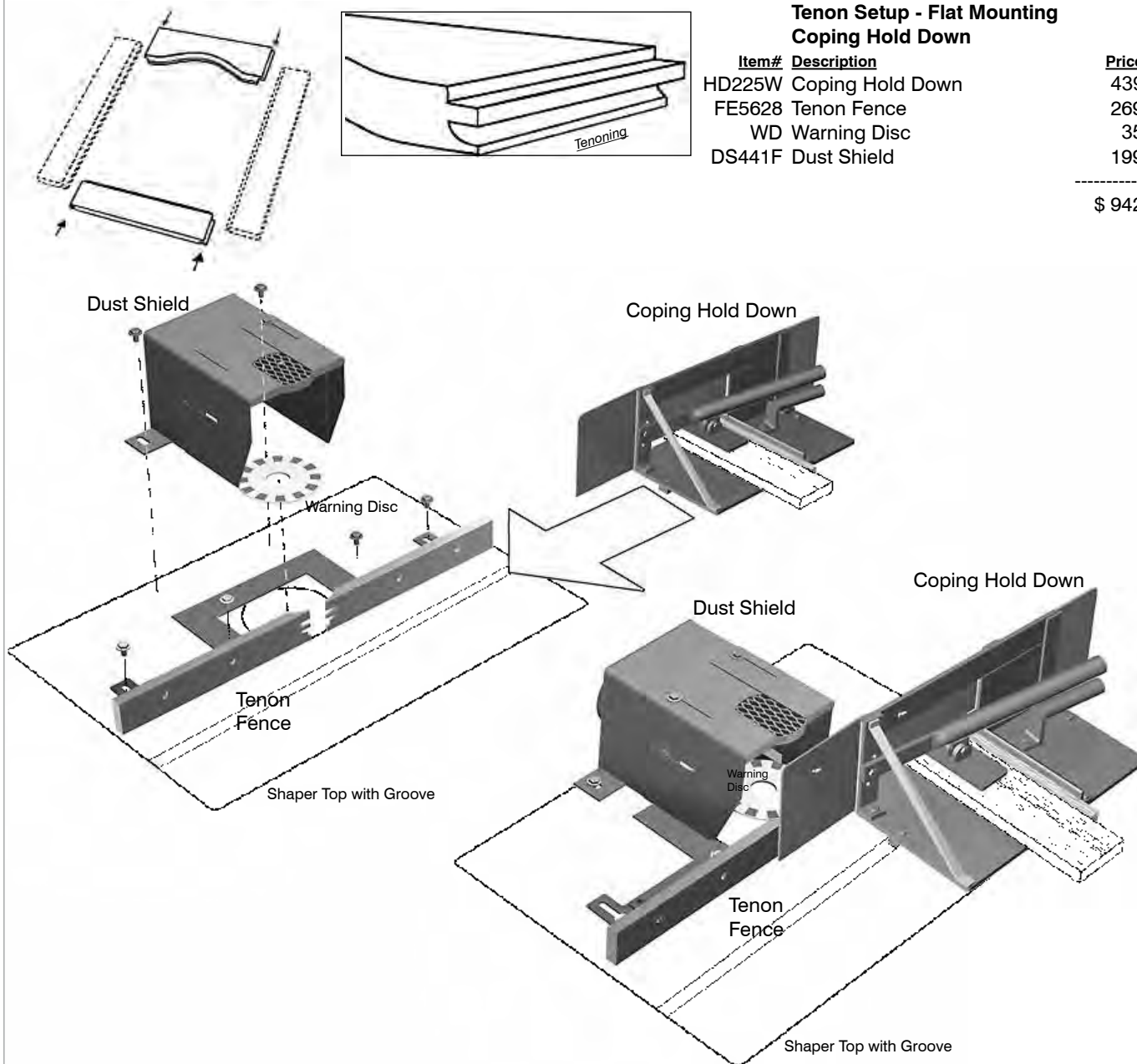
Coping Hold Down - Split Fence

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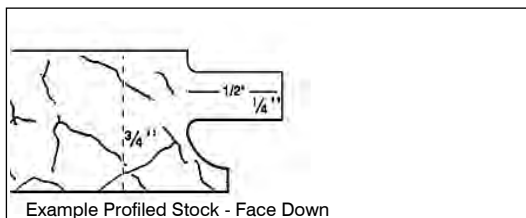
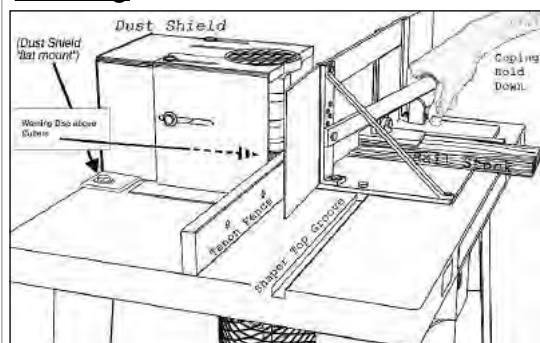
Tenon Setup - Flat Mounting Coping Hold Down

Item#	Description	Price
HD225W	Coping Hold Down	439
FE5628	Tenon Fence	269
WD	Warning Disc	35
DS441F	Dust Shield	199

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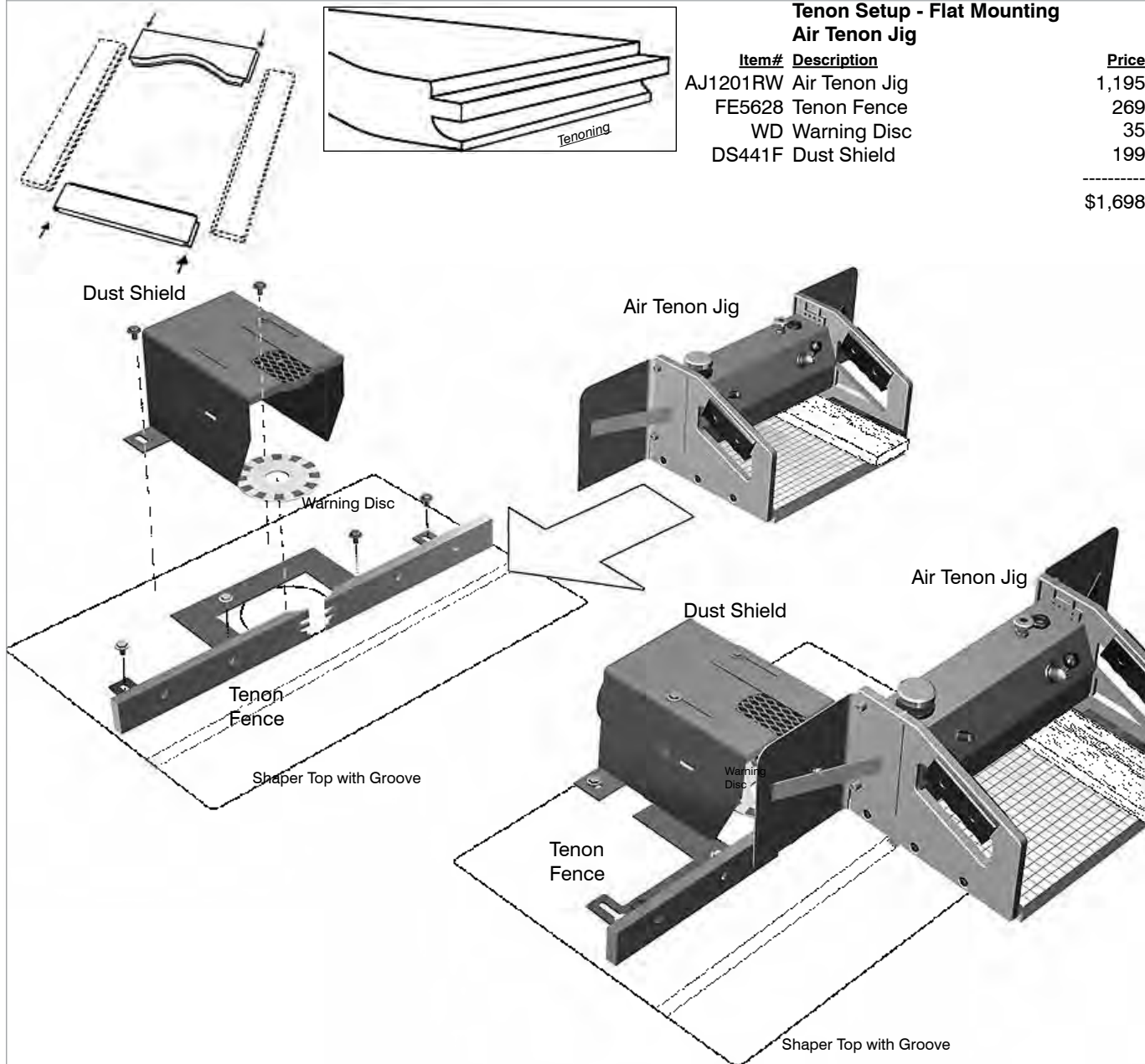
Tenon Air Tenon Jig - Split Fence

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FLAT MOUNT

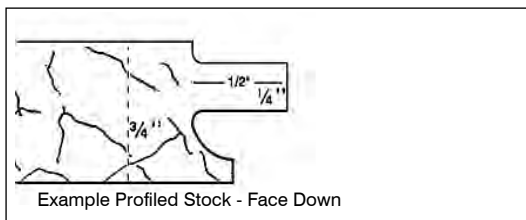
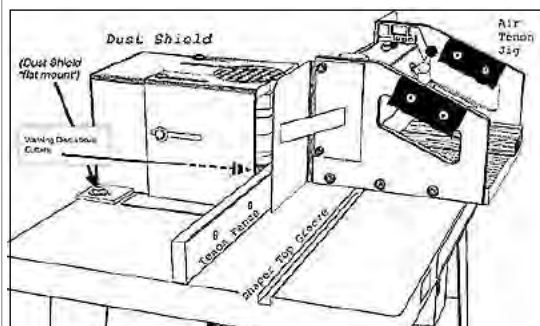
Tenon Setup - Flat Mounting Air Tenon Jig

Item#	Description	Price
AJ1201RW	Air Tenon Jig	1,195
FE5628	Tenon Fence	269
WD	Warning Disc	35
DS441F	Dust Shield	199

		\$1,698



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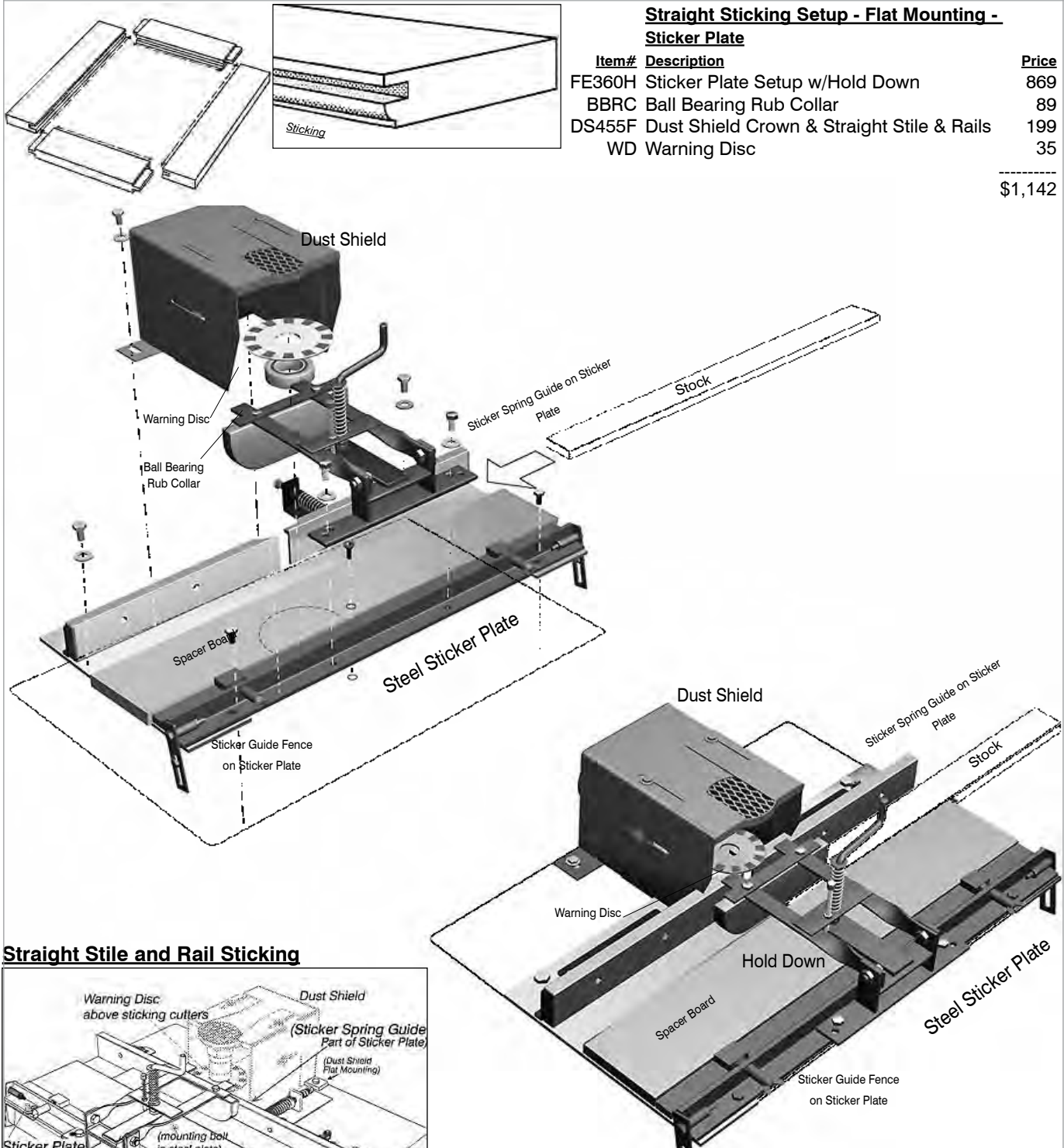
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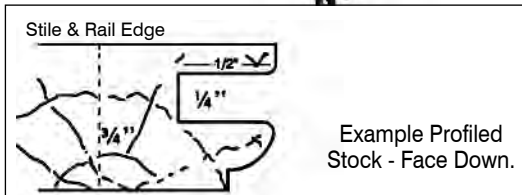
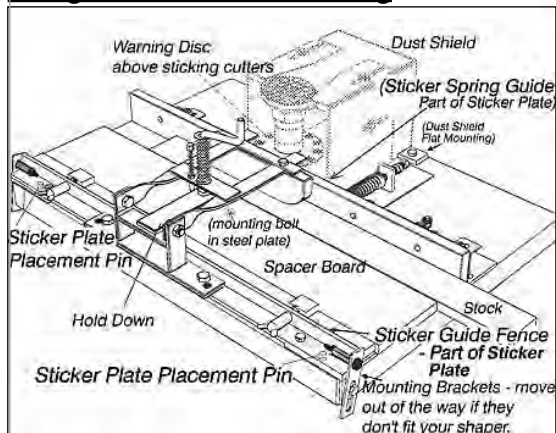
**Straight Sticking Setup - Flat Mounting -
Sticker Plate**

Item#	Description	Price
FE360H	Sticker Plate Setup w/Hold Down	869
BBRC	Ball Bearing Rub Collar	89
DS455F	Dust Shield Crown & Straight Stile & Rails	199
WD	Warning Disc	35

		\$1,142



Straight Stile and Rail Sticking



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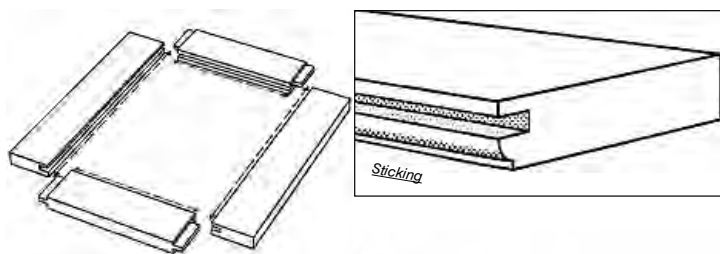
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Straight Stile & Rail Sticking

Sticker Plate & Power Feeder

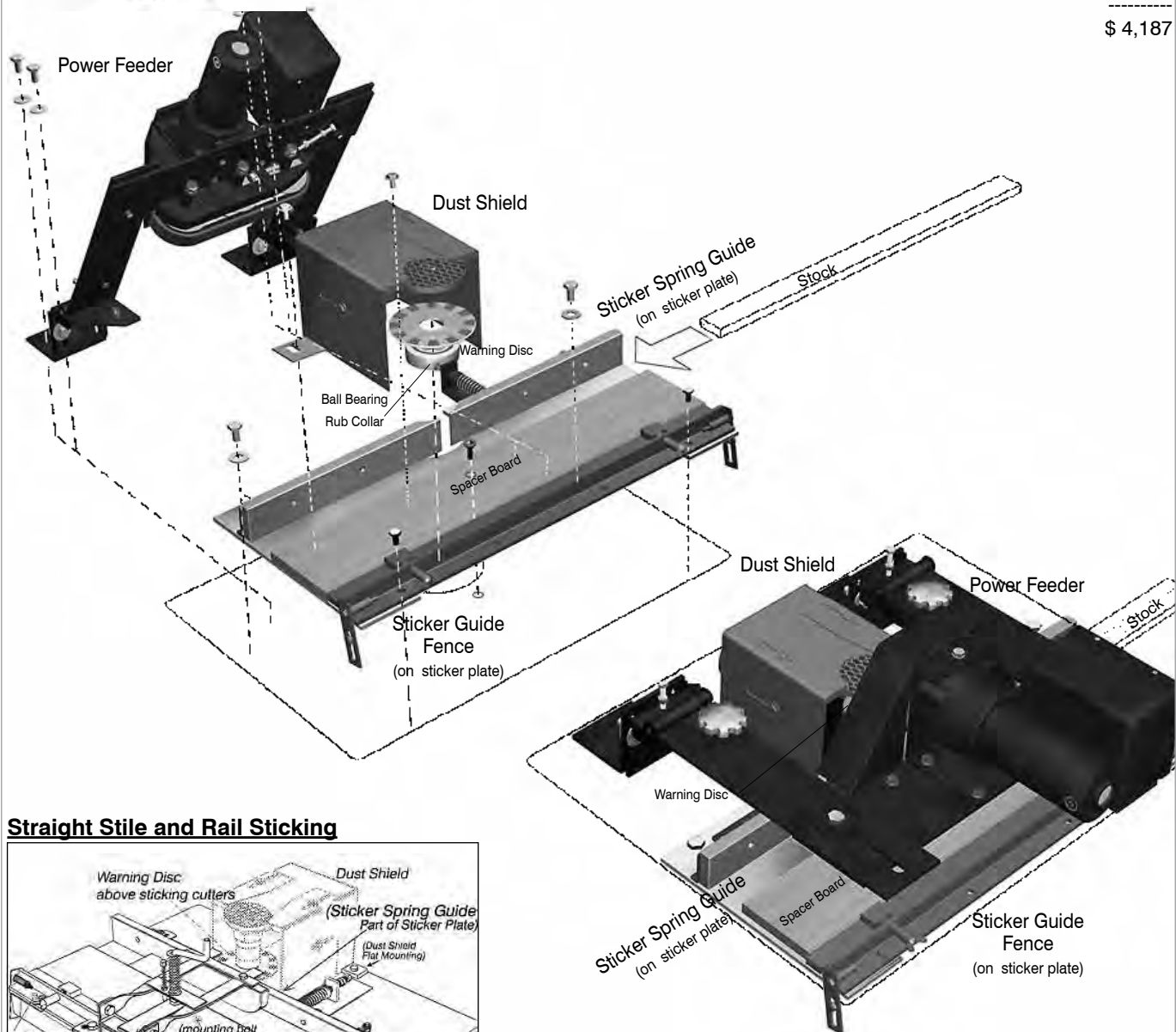
Shaper Essentials™
FLAT MOUNT



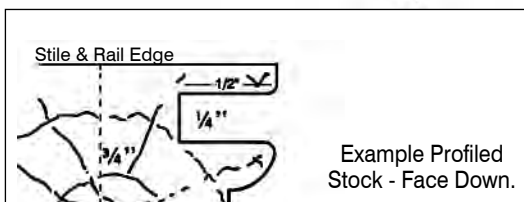
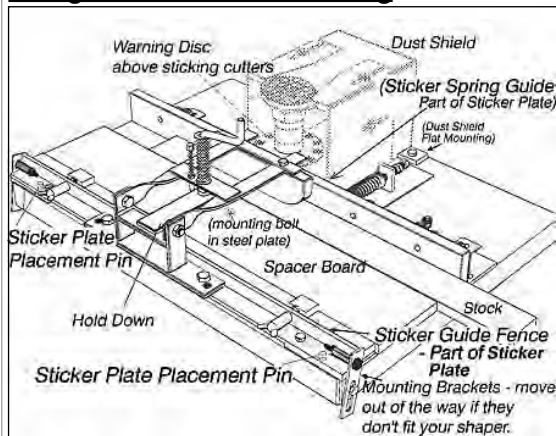
Straight Sticking Setup - Flat Mounting - Sticker Plate

Item#	Description	Price
FE360H	Sticker Plate Setup w/Hold Down	869
BBRC	Ball Bearing Rub Collar	89
PF721F	Weaver Variable Speed Power Feeder	2,995
DS455F	Dust Shield - Flat Mount	199
WD	Warning Disc	35

\$ 4,187



Straight Stile and Rail Sticking



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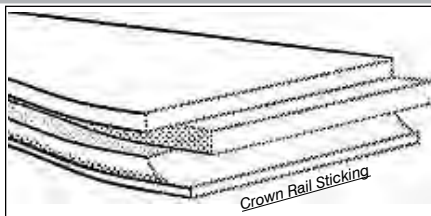
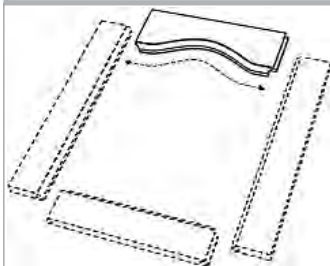
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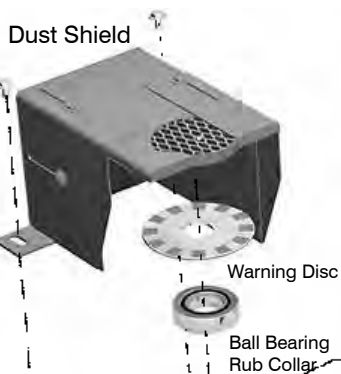
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Crown Rail Sticking Setup - Flat Mount - Manual Jig

Item#	Description	Price
BBRC	Ball Bearing Rub Collar	89
PA427	Hardwood Patterns 1-1/2" Crown Rail	265
JM330	Crown Rail Jig	465
DS455F	Dust Shield for Curved & Straight Rail	199
WD	Warning Disc	35

\$1,053

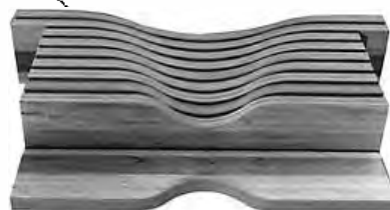
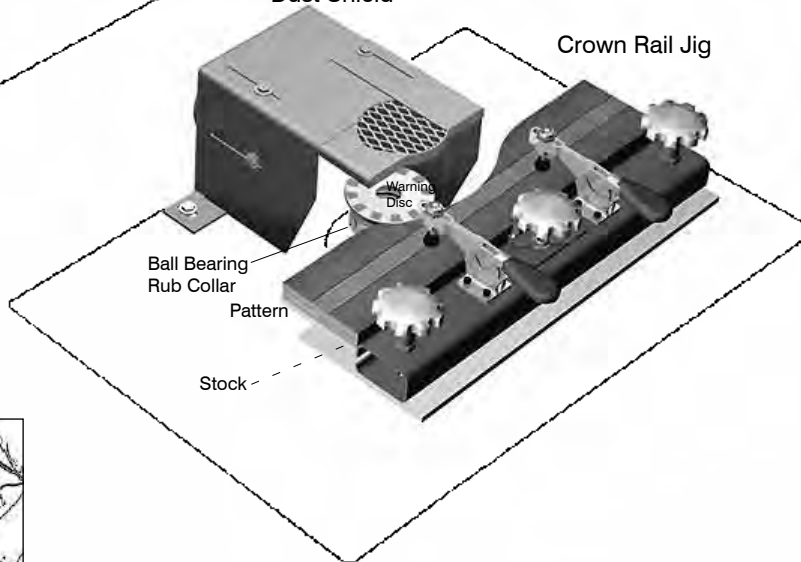


Crown Rail Jig



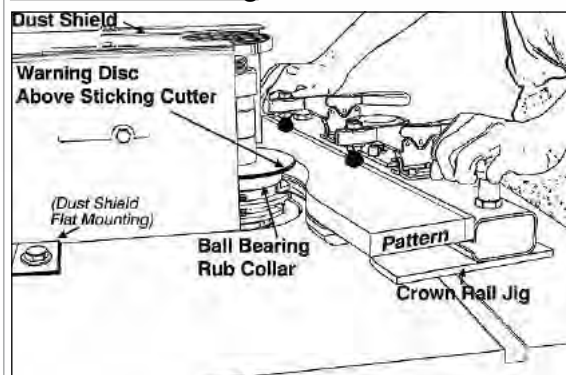
Dust Shield

Crown Rail Jig



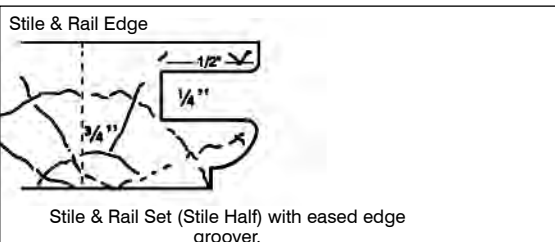
Crown Rail Patterns

Crown Rail Sticking



Top Rail needs to be rough band sawed (approx. 1/8" larger than finished rail) before crown rail sticking.

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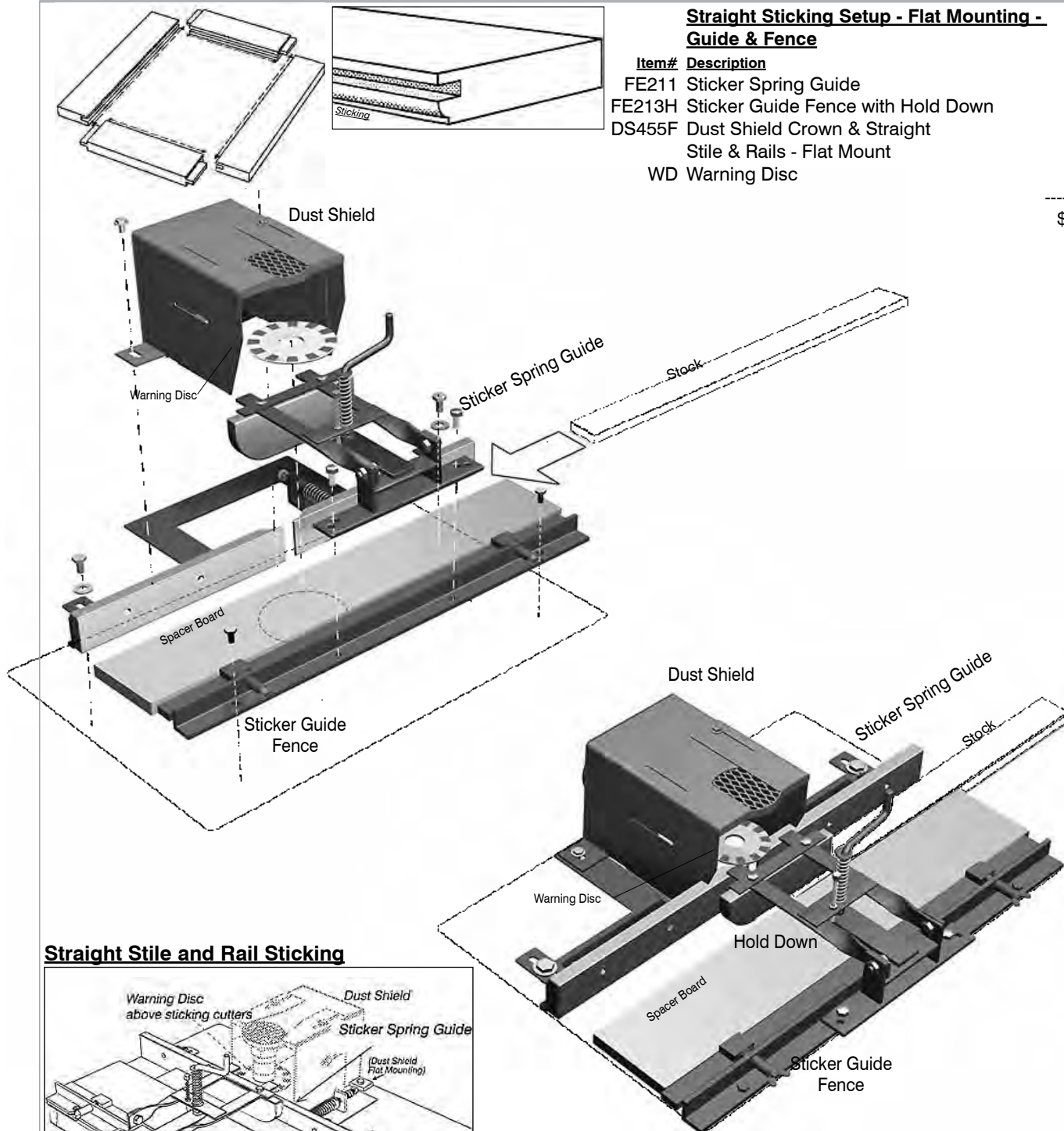
Straight Stile & Rail Sticking

Sticker Guide & Fence with Hold Down

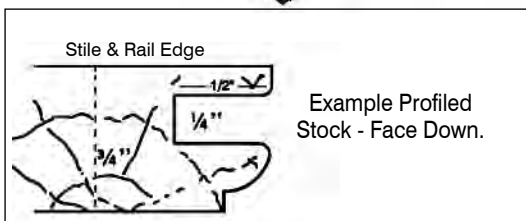
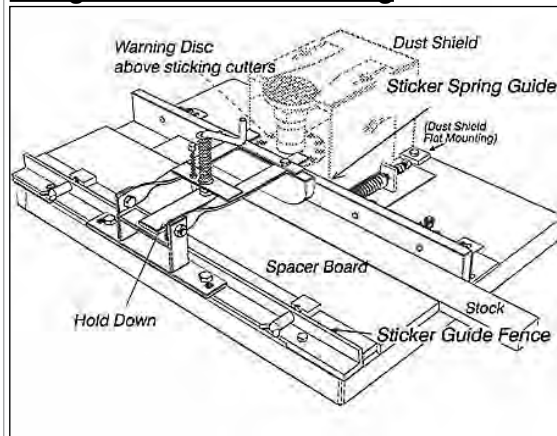
Shaper Essentials™
FLAT MOUNT

Straight Sticking Setup - Flat Mounting - Guide & Fence

Item#	Description	Price
FE211	Sticker Spring Guide	329
FE213H	Sticker Guide Fence with Hold Down	359
DS455F	Dust Shield Crown & Straight Stile & Rails - Flat Mount	199
WD	Warning Disc	35
		<hr/>
		\$ 922



Straight Stile and Rail Sticking



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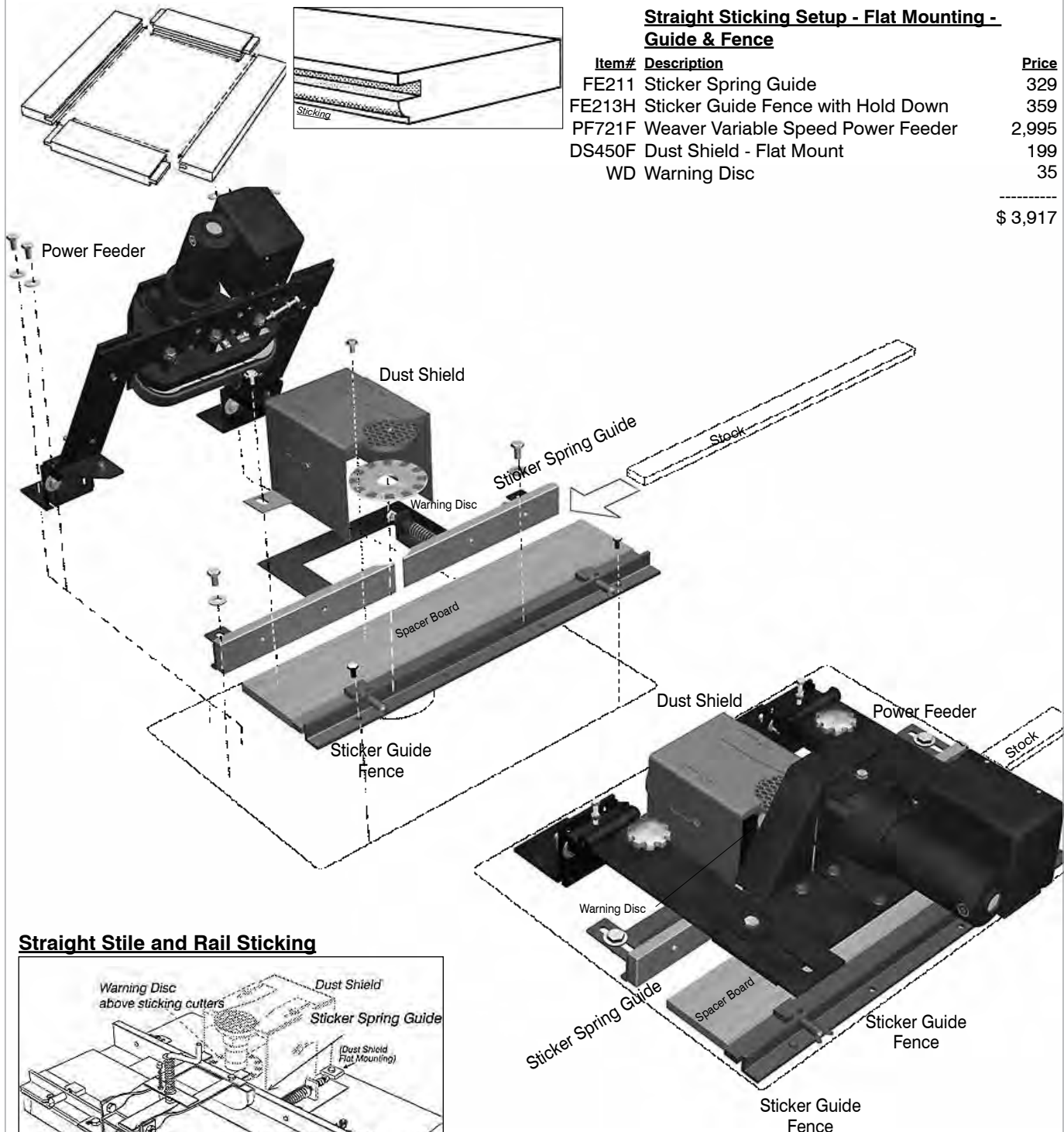
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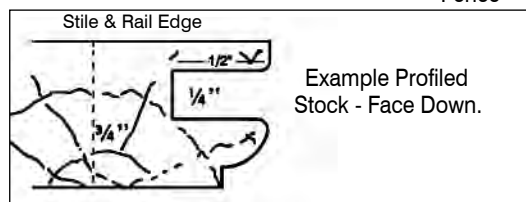
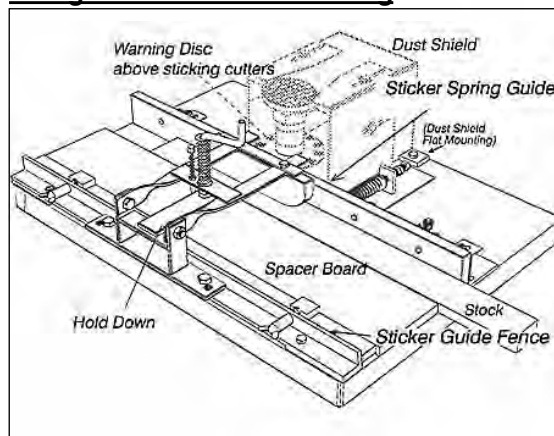
Straight Sticking Setup - Flat Mounting - Guide & Fence

Item#	Description	Price
FE211	Sticker Spring Guide	329
FE213H	Sticker Guide Fence with Hold Down	359
PF721F	Weaver Variable Speed Power Feeder	2,995
DS450F	Dust Shield - Flat Mount	199
WD	Warning Disc	35

\$ 3,917



Straight Stile and Rail Sticking



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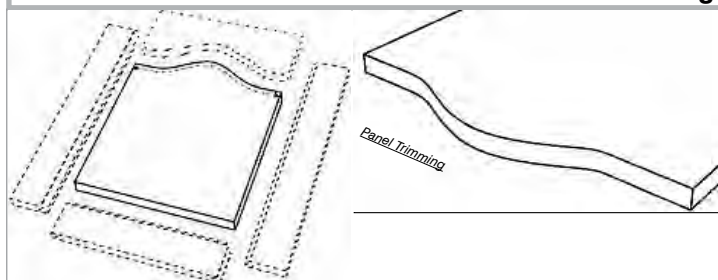
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Crown Panel Trimming

Manual Jig

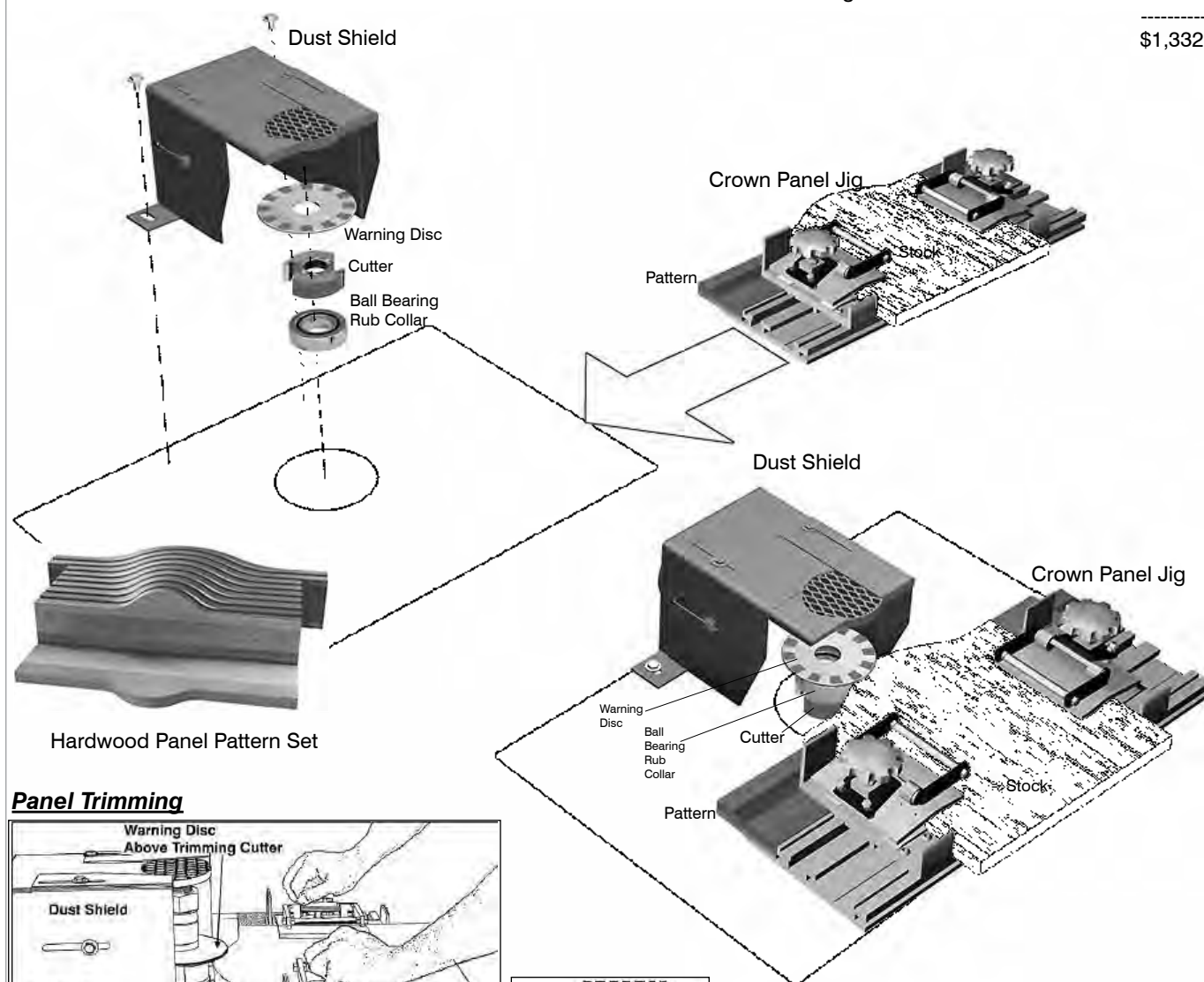
Shaper Essentials™

FLAT MOUNT



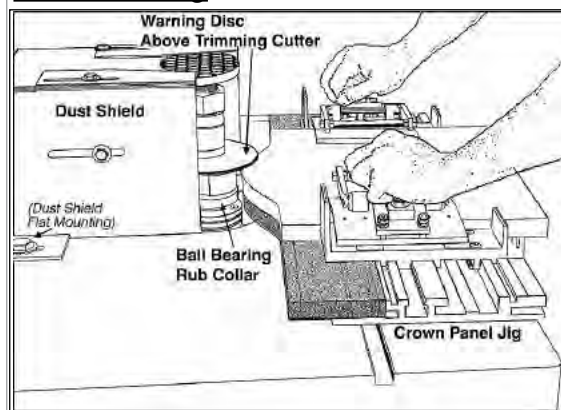
Panel Trimming Setup - Flat Mounting - Manual Jig

Item#	Description	Price
JM310	Manual Crown Panel Jig	495
PA417	Hardwood Patterns - 1-1/2" Crown Panel	265
FRE8389	Panel Trimming Cutter 2W Carbide	
	Square Edge	249
BB	Ball Bearing Rub Collar	89
DS472F	Dust Shield for Panel Trimming	199
WD	Warning Disc	35

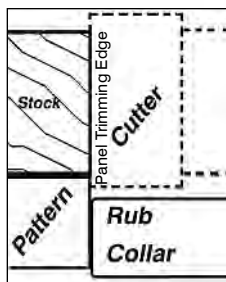
\$1,332

Hardwood Panel Pattern Set

Panel Trimming



Panel Stock will need to be rough band sawed (approx. 1/8" larger than finished panel) before crown panel trimming.



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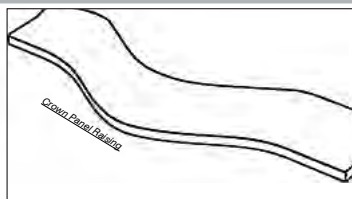
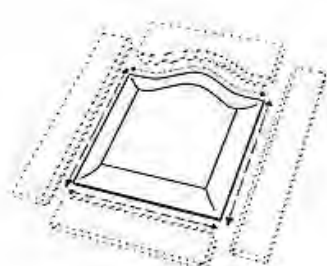
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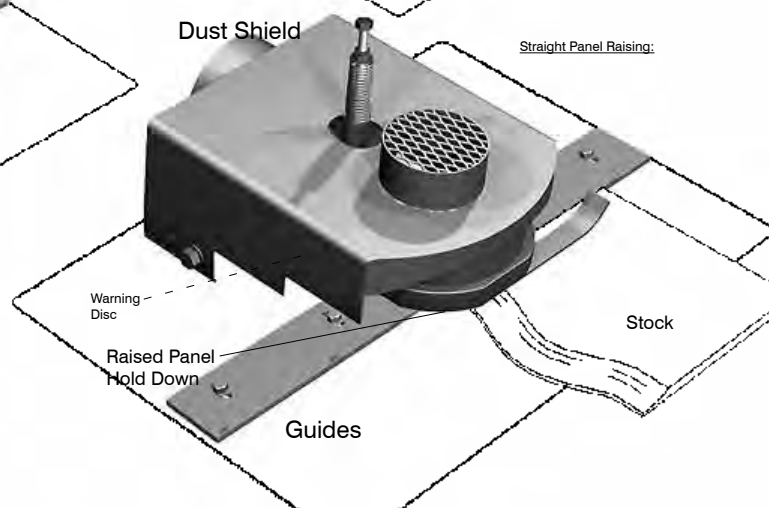
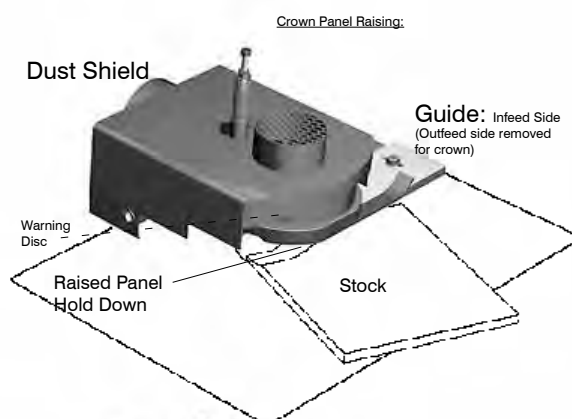
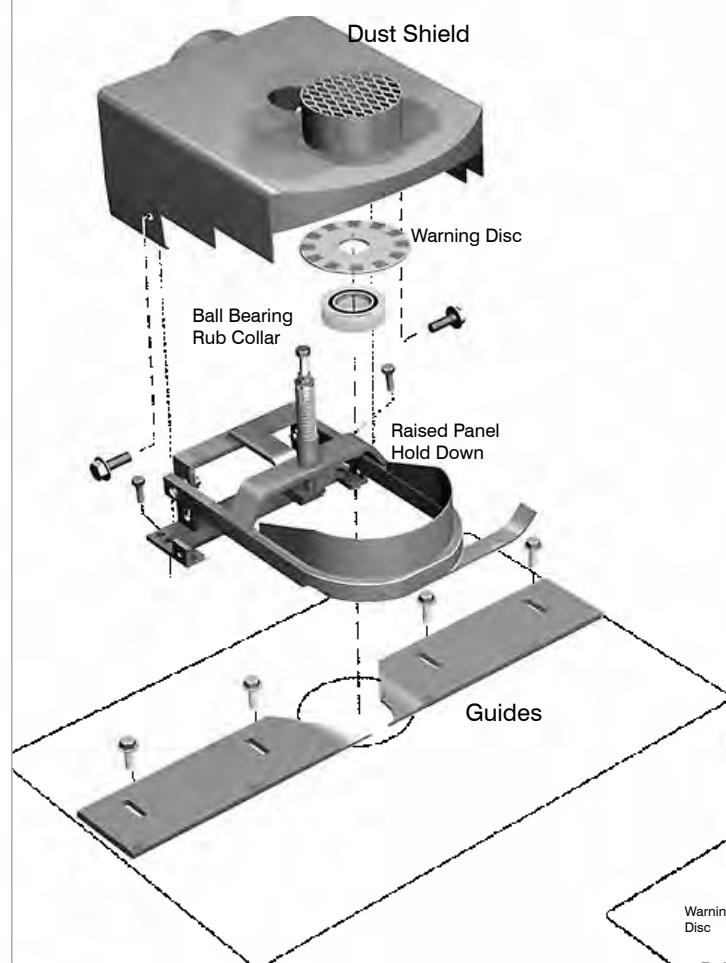
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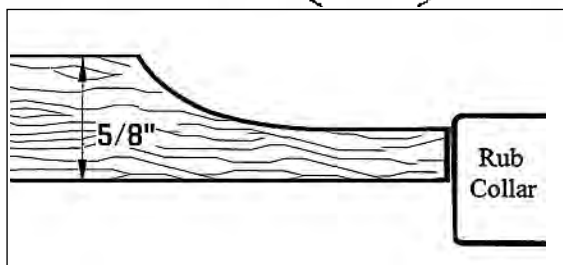
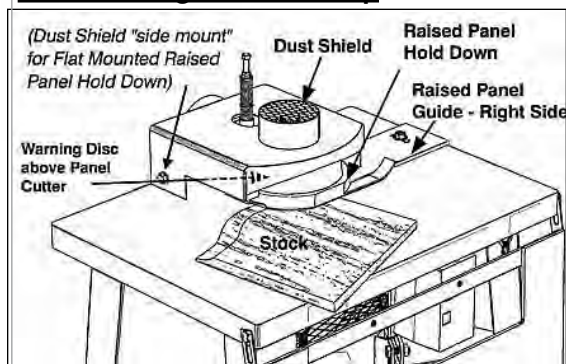
Panel Raising Setup - Flat Mounting - Single Raise with Hold Down

Item#	Description	Price
RPA0128	Raised Panel Guides	249
HD4300FS	Raised Panel Hold Down	349
DS497S	Dust Shield for Raised Panel	299
BBRC	Ball Bearing Rub Collar	89
WD	Warning Disc	39

		\$1,025



Panel Raising - Crown Setup



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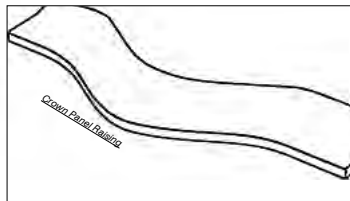
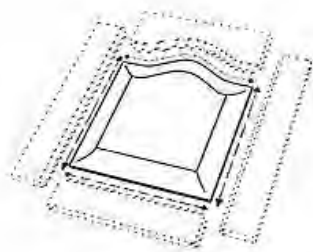
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Panel Raising

Single Raise with Hold Down & Power Feeder

Shaper Essentials™
FLAT MOUNT

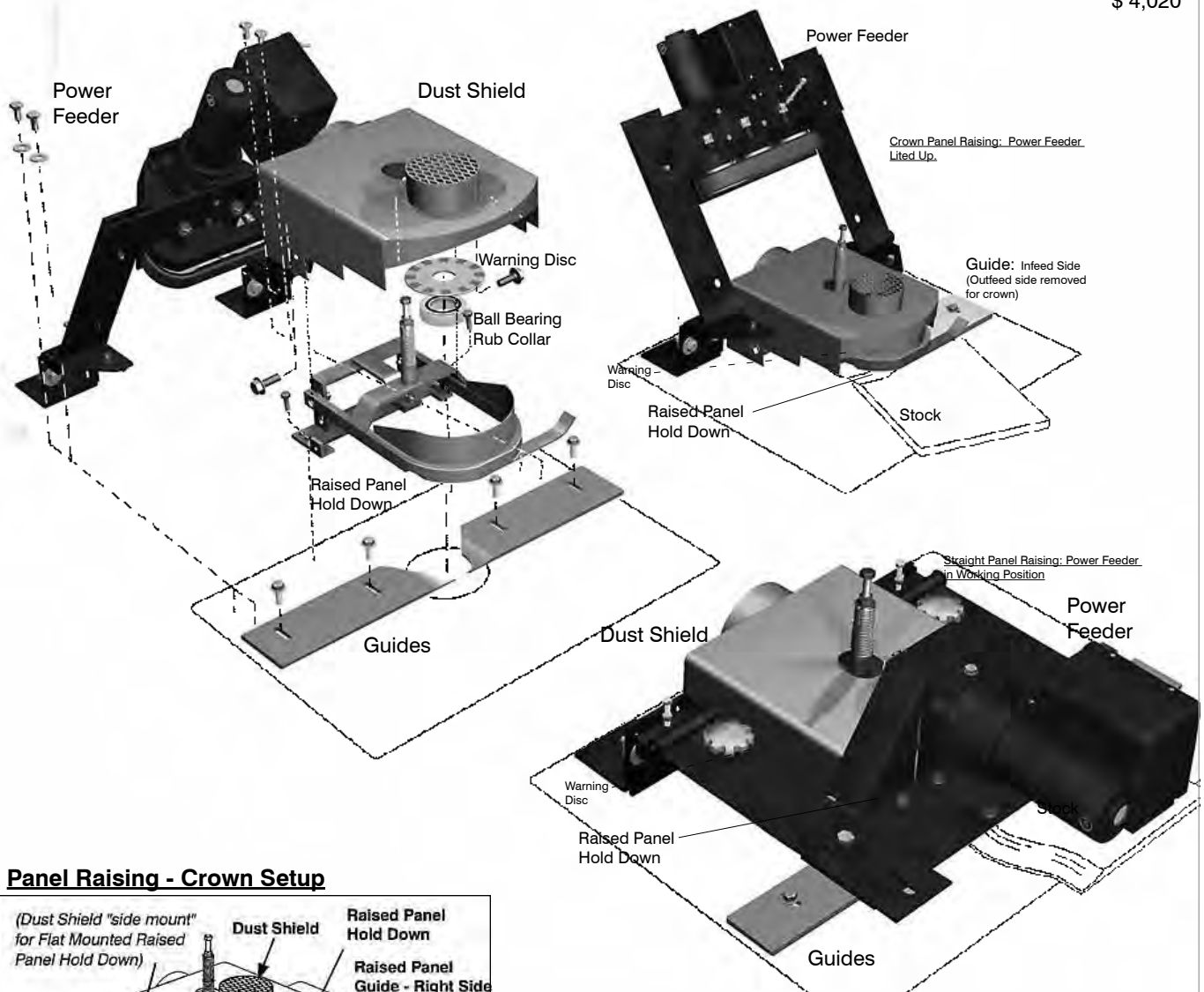


Panel Raising Setup - with Power Feeder

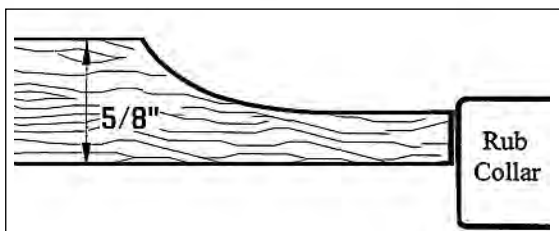
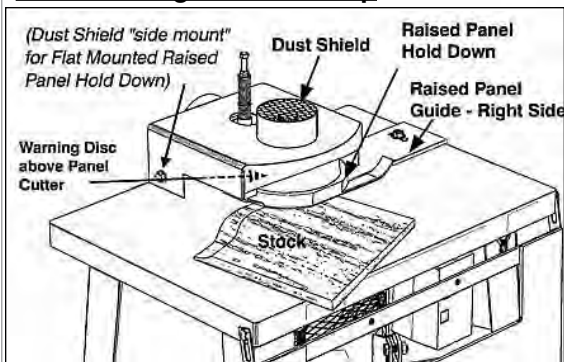
Flat Mounting - Single Raise with Hold Down

Item#	Description	Price
PF721F	Weaver Variable Speed Power Feeder	2,995
RPA0128	Raised Panel Guides	249
HD4300FS	Raised Panel Hold Down	349
DS497S	Dust Shield for Raised Panel	299
BBRC	Ball Bearing Rub Collar	89
WD	Warning Disc	39

\$ 4,020



Panel Raising - Crown Setup



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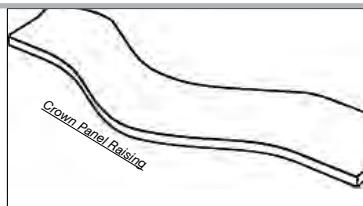
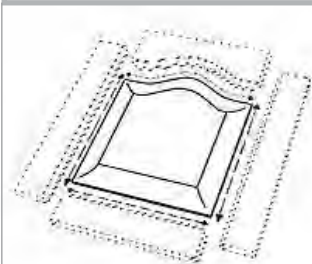
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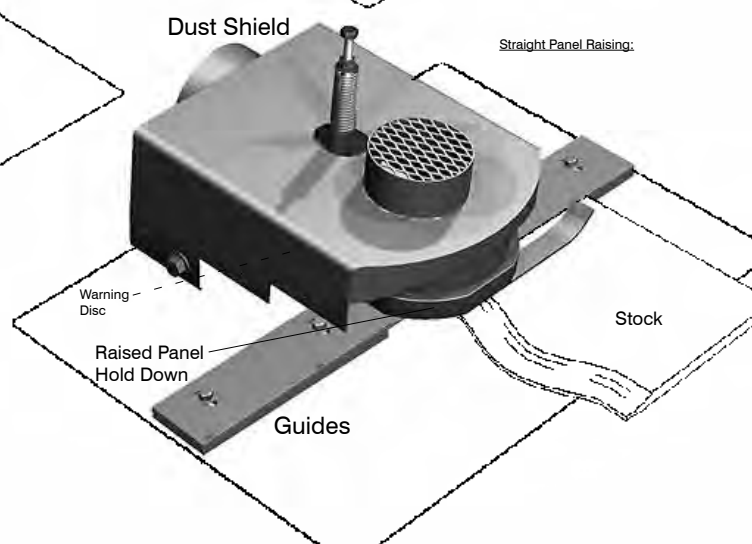
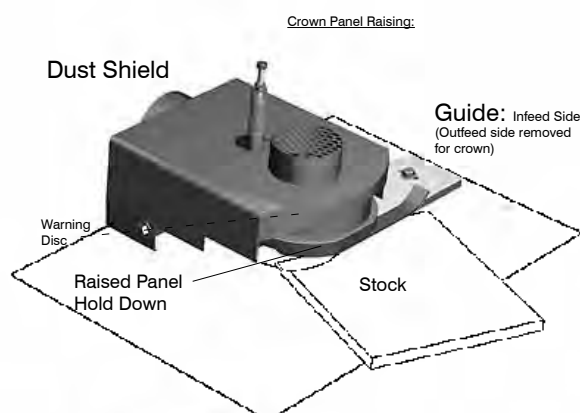
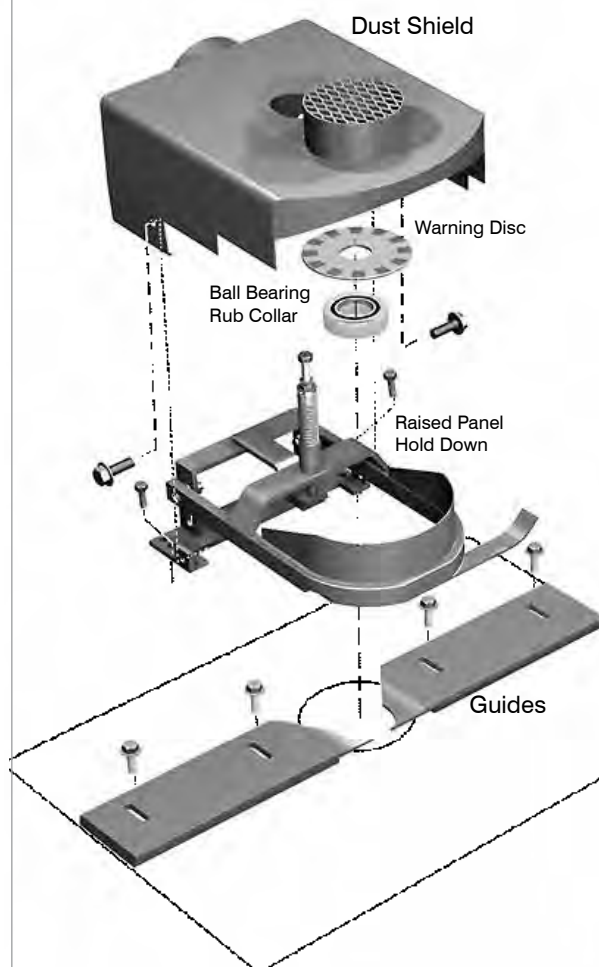


Panel Raising Setup -

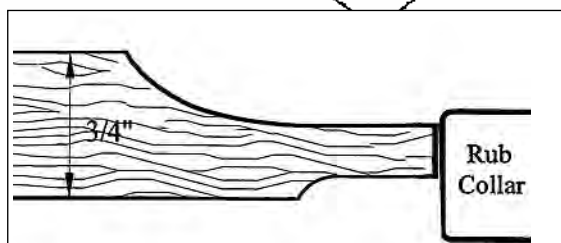
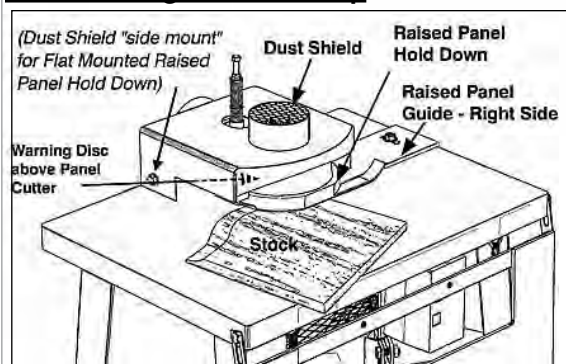
Flat Mounting - Partial Offset with Hold Down

Item#	Description	Price
RPA0228	Offset Raised Panel Guides	249
HD4300FS	Raised Panel Hold Down	349
DS497S	Dust Shield for Raised Panel	299
BBRC	Ball Bearing Rub Collar	89
WD	Warning Disc	39

\$1,025



Panel Raising - Crown Setup



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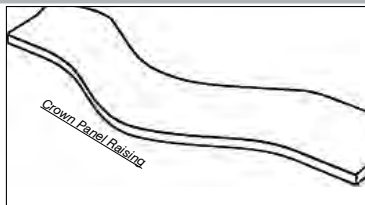
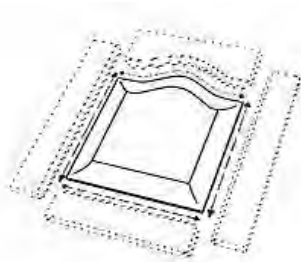
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Panel Raising

Partial Offset with Hold Down & Power Feeder

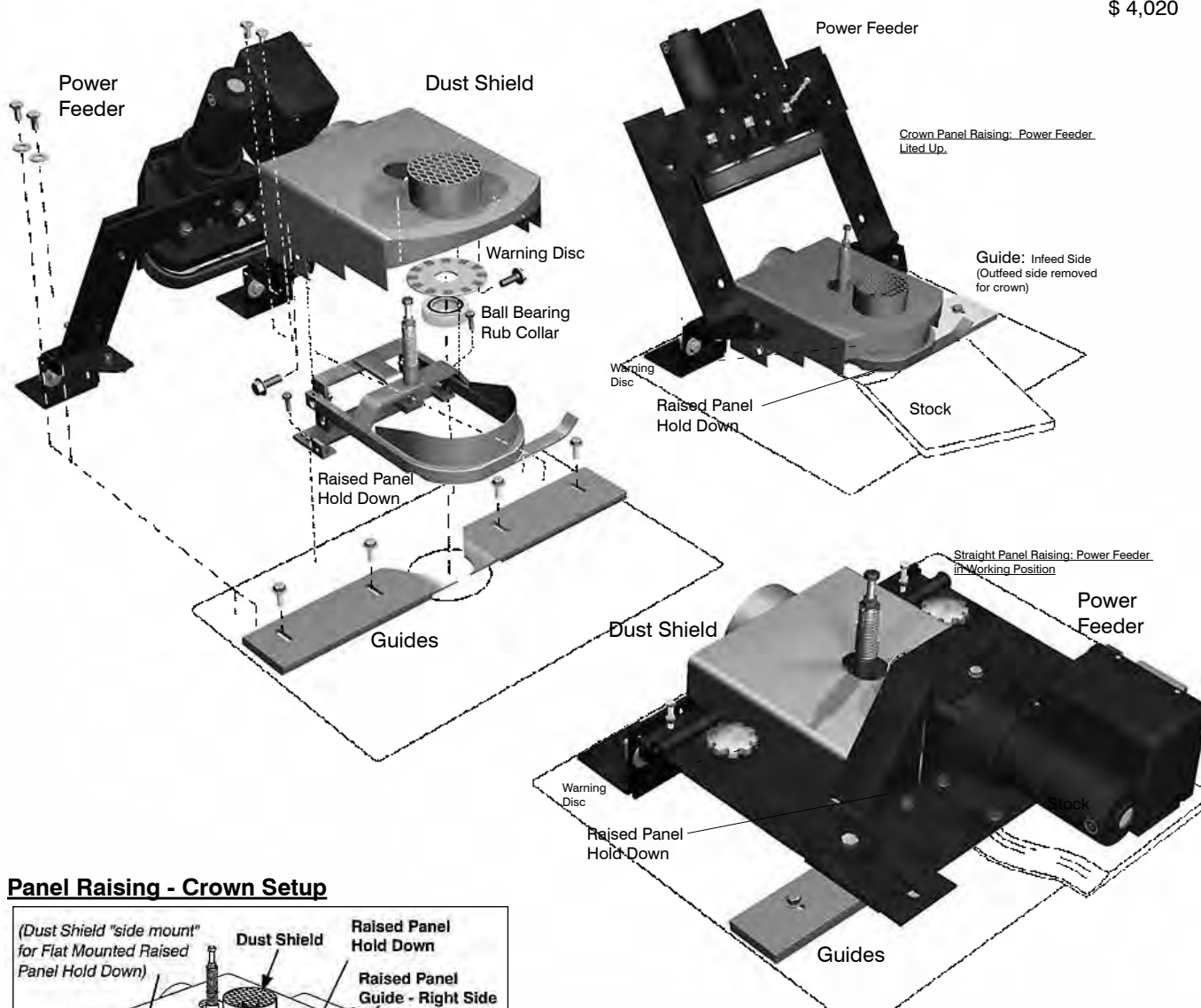
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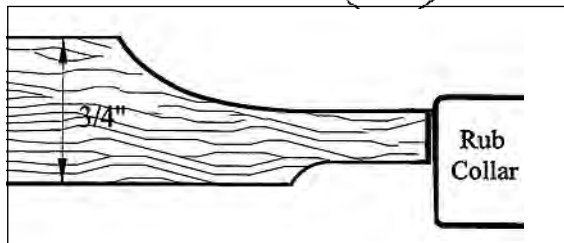
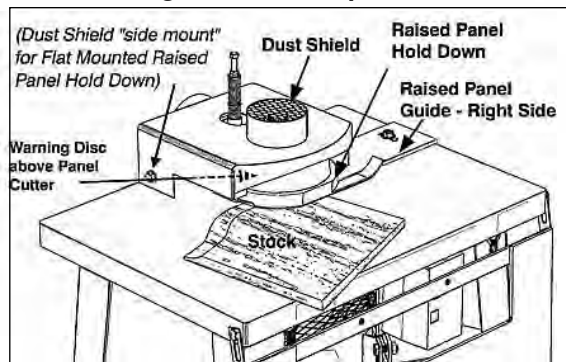
Panel Raising Setup - with Power Feeder Flat Mounting - Partial Offset with Hold Down

Item#	Description	Price
PF721F	Weaver Variable Speed Power Feeder	2,995
RPA0228	Offset Raised Panel Guides	249
HD4300FS	Raised Panel Hold Down	349
DS497S	Dust Shield for Raised Panel	299
BBRC	Ball Bearing Rub Collar	89
WD	Warning Disc	39

\$ 4,020



Panel Raising - Crown Setup



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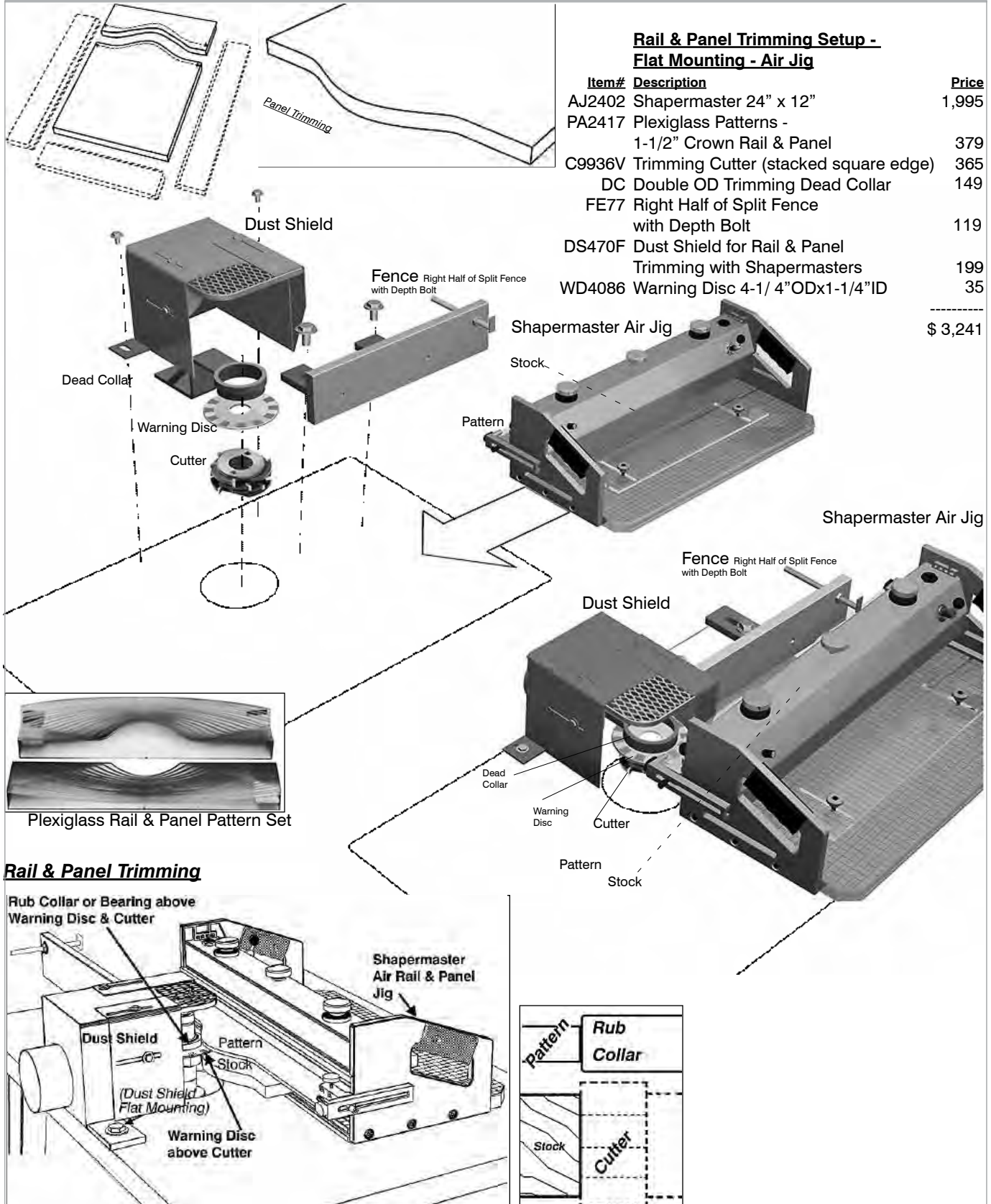
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Rail & Panel Trimming Setup - Flat Mounting - Air Jig

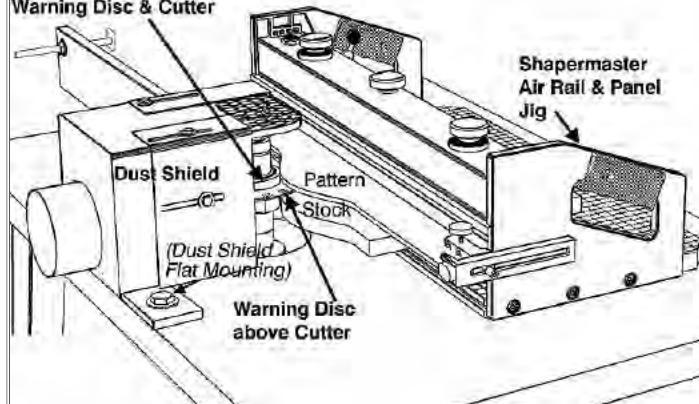
Item#	Description	Price
AJ2402	Shapermaster 24" x 12"	1,995
PA2417	Plexiglass Patterns -	
	1-1/2" Crown Rail & Panel	379
C9936V	Trimming Cutter (stacked square edge)	365
DC	Double OD Trimming Dead Collar	149
FE77	Right Half of Split Fence with Depth Bolt	119
DS470F	Dust Shield for Rail & Panel Trimming with Shapermasters	199
WD4086	Warning Disc 4-1/4"ODx1-1/4"ID	35

Shapermaster Air Jig		\$ 3,241



Rail & Panel Trimming

Rub Collar or Bearing above Warning Disc & Cutter



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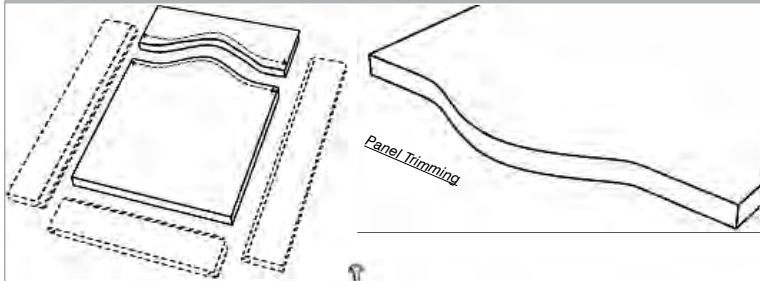
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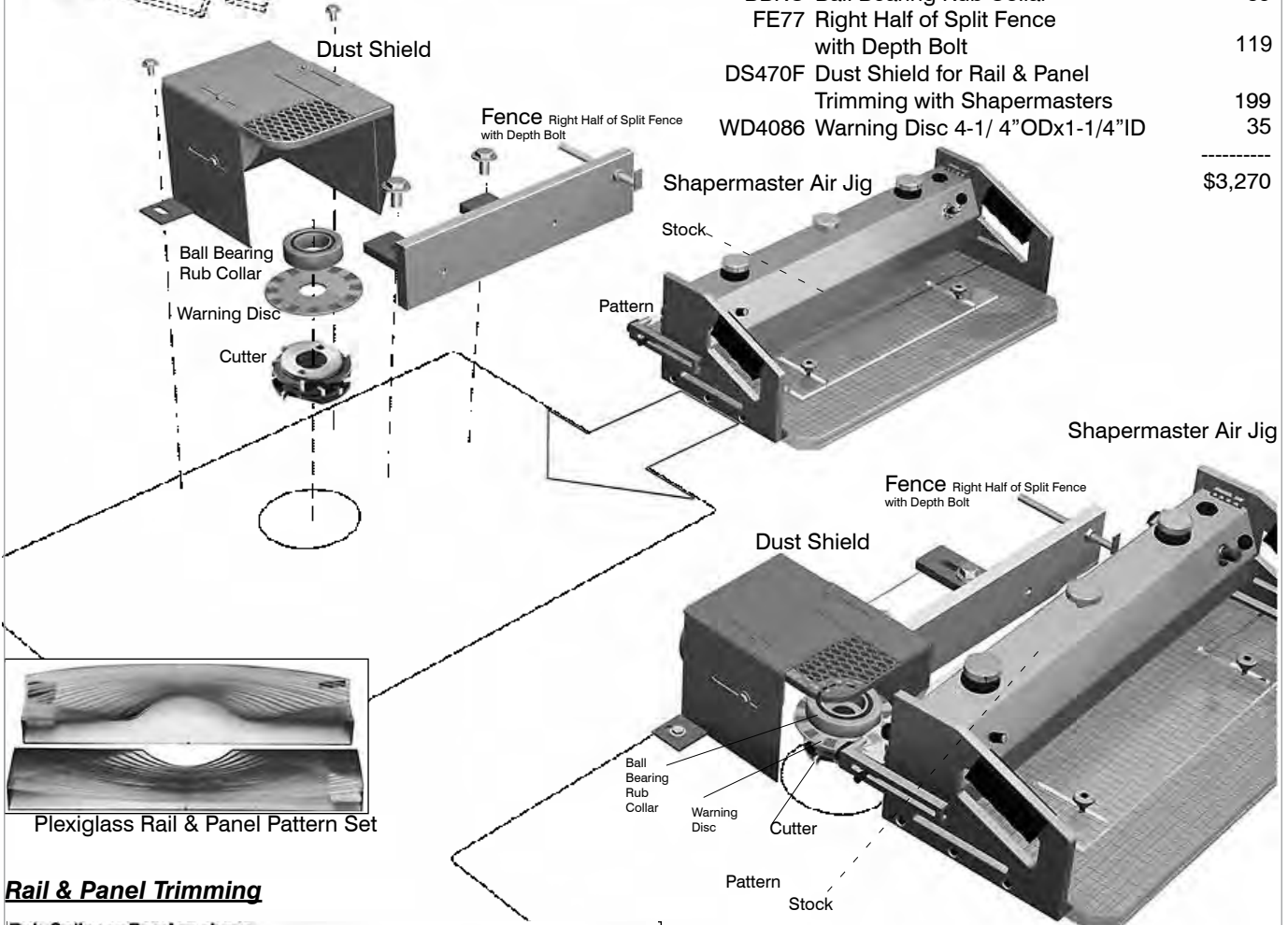
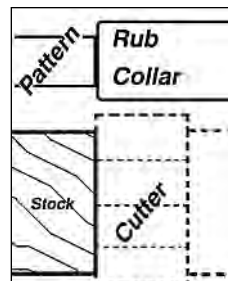
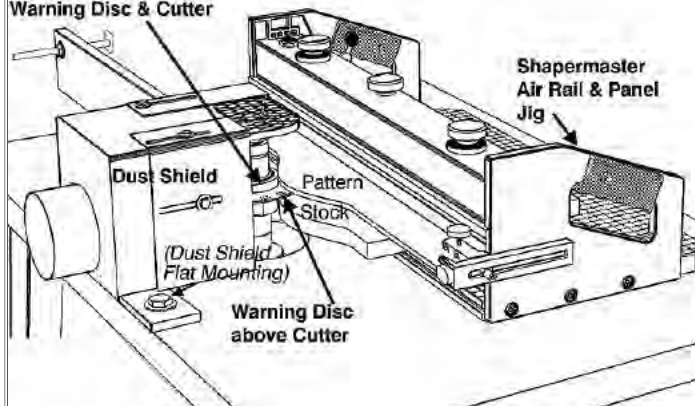
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Crown Rail & Panel Trimming

Shapermaster™ Air Jig - Bearing

Shaper Essentials™
FLAT MOUNT**Rail & Panel Trimming Setup -
Flat Mounting - Air Jig**

Item#	Description	Price
AJ2402	Shapermaster 24" x 12"	1,995
PA2417	Plexiglass Patterns - 1-1/2" Crown Rail & Panel	379
C9936V	Trimming Cutter (stacked square edge)	365
BB3146	Ball Bearing Rub Collar	89
BBRC	Ball Bearing Rub Collar	89
FE77	Right Half of Split Fence with Depth Bolt	119
DS470F	Dust Shield for Rail & Panel Trimming with Shapermasters	199
WD4086	Warning Disc 4-1/4" OD x 1-1/4" ID	35
	Shapermaster Air Jig	\$3,270

**Rail & Panel Trimming**Rub Collar or Bearing above
Warning Disc & Cutter

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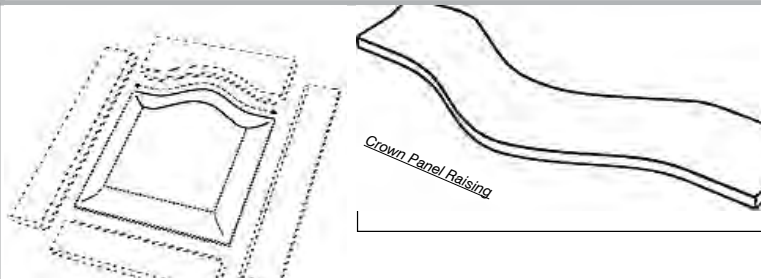
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Crown Panel Raising

Shapermaster™ Air Jig - Dead Collar

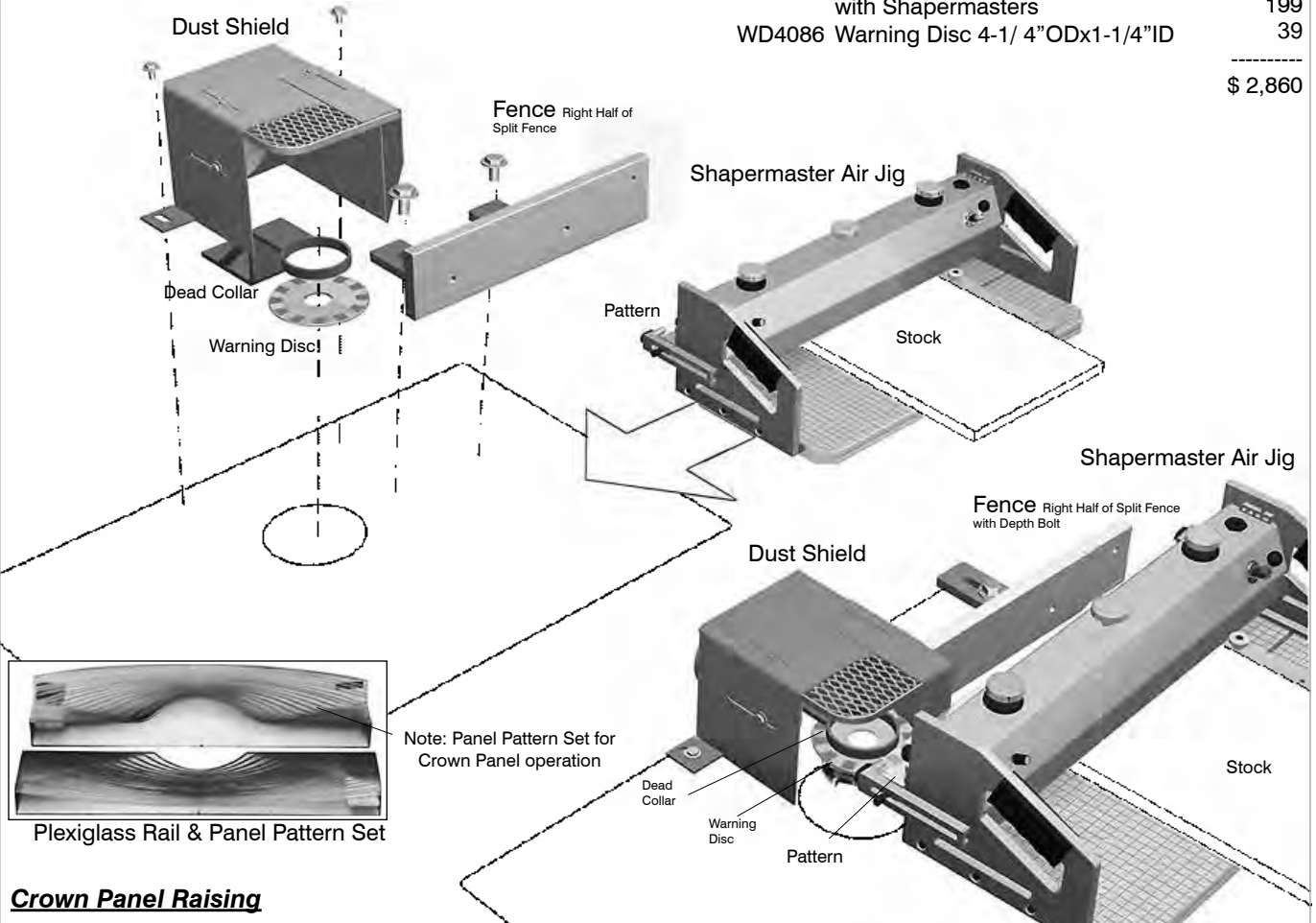
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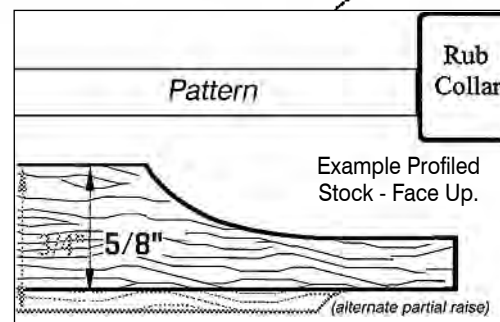
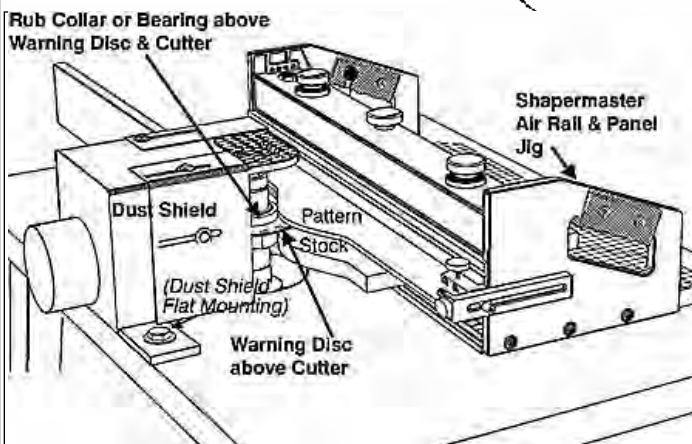
Crown Panel Raising Setup - Flat Mounting - Air Jig

Item#	Description	Price
AJ2402	Shapermaster 24" x 12"	1,995
PA2417	Plexiglass Patterns - 1-1/2" Crown Rail & Panel	379
DC	Dead Collar	129
FE78	Right Half of Split Fence	119
DS470F	Dust Shield for Rail & Panel with Shapermasters	199
WD4086	Warning Disc 4-1/4"ODx1-1/4"ID	39

		\$ 2,860



Crown Panel Raising



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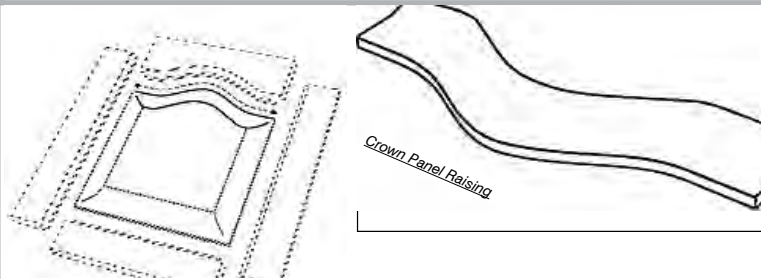
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Crown Panel Raising Shapermaster™ Air Jig - Bearing

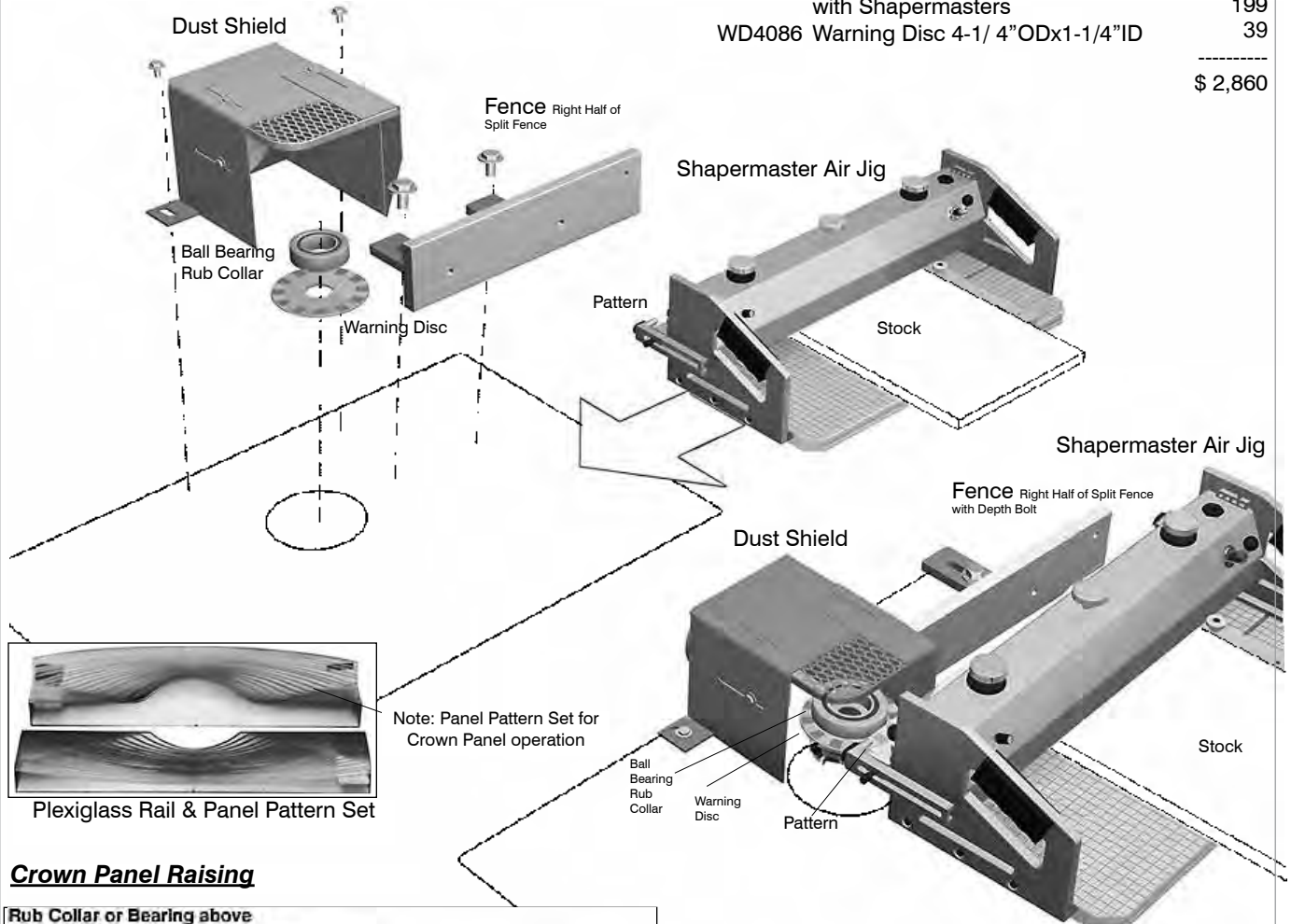
Shaper Essentials™
FLAT MOUNT



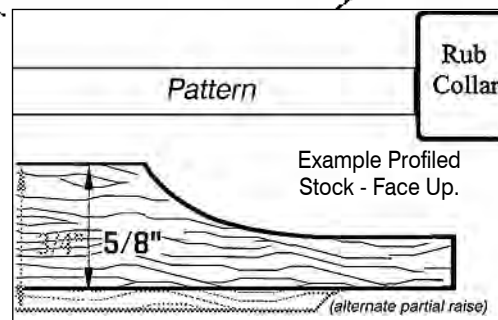
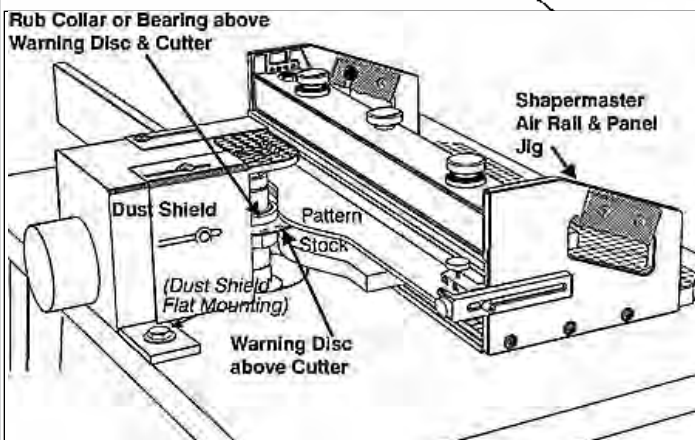
Crown Panel Raising Setup - Flat Mounting - Air Jig

Item#	Description	Price
AJ2402	Shapermaster 24" x 12"	1,995
PA2417	Plexiglass Patterns - 1-1/2" Crown Rail & Panel	379
BBRC	Ball Bearing Rub Collar	89
FE78	Right Half of Split Fence	119
DS470F	Dust Shield for Rail & Panel with Shapermasters	199
WD4086	Warning Disc 4-1/4"ODx1-1/4"ID	39

		\$ 2,860



Crown Panel Raising



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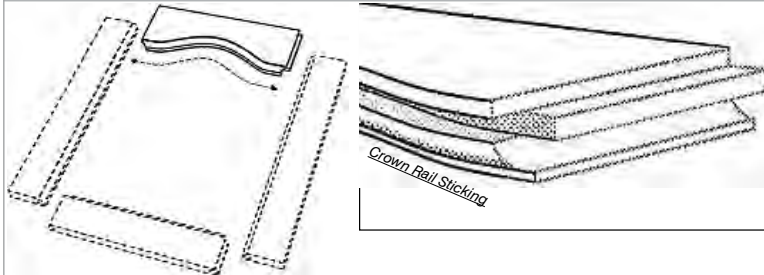
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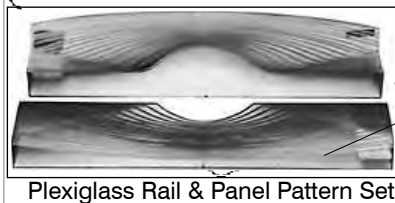
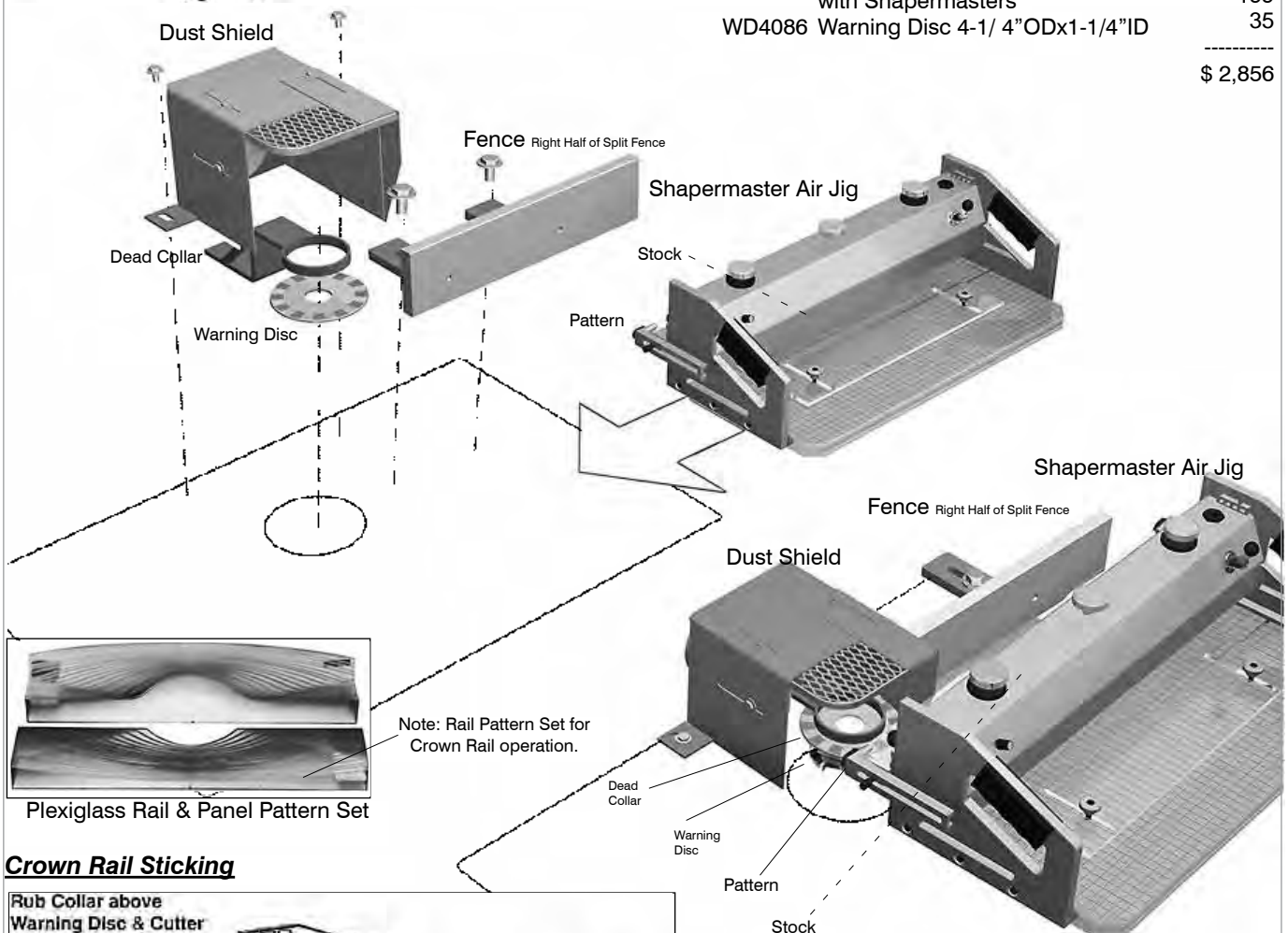
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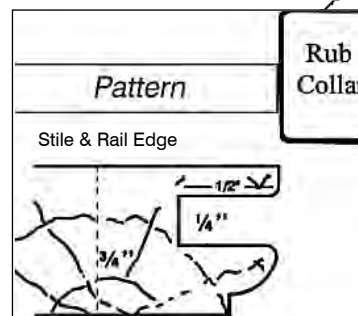
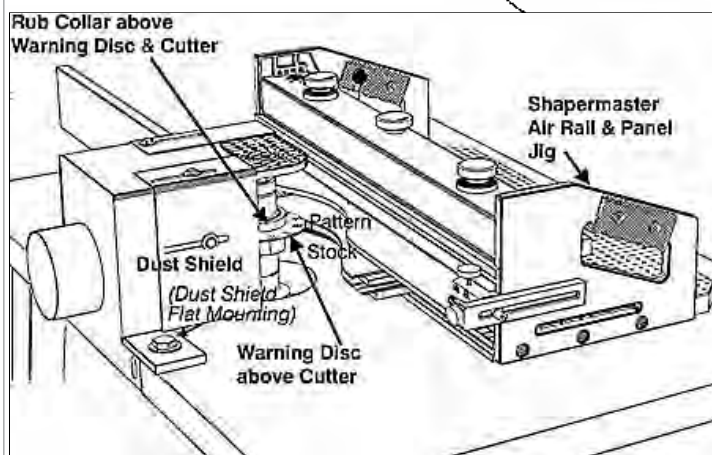


Crown Rail Sticking Setup - Flat Mounting - Air Jig

Item#	Description	Price
AJ2402	Shapermaster 24" x 12"	1,995
PA2417	Plexiglass Patterns - 1-1/2" Crown Rail & Panel	379
DC	Dead Collar	129
FE78	Right Half of Split Fence	119
DS470F	Dust Shield for Rail & Panel with Shapermasters	199
WD4086	Warning Disc 4-1/4" OD x 1-1/4" ID	35
		\$ 2,856



Crown Rail Sticking



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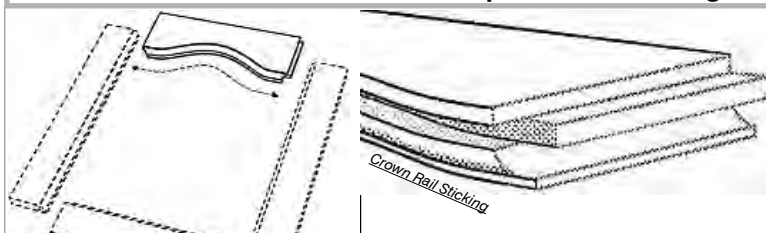
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Crown Rail Sticking Shapermaster™ Air Jig - Bearing

Shaper Essentials™
FLAT MOUNT

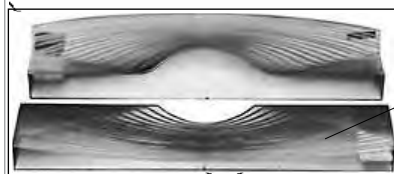
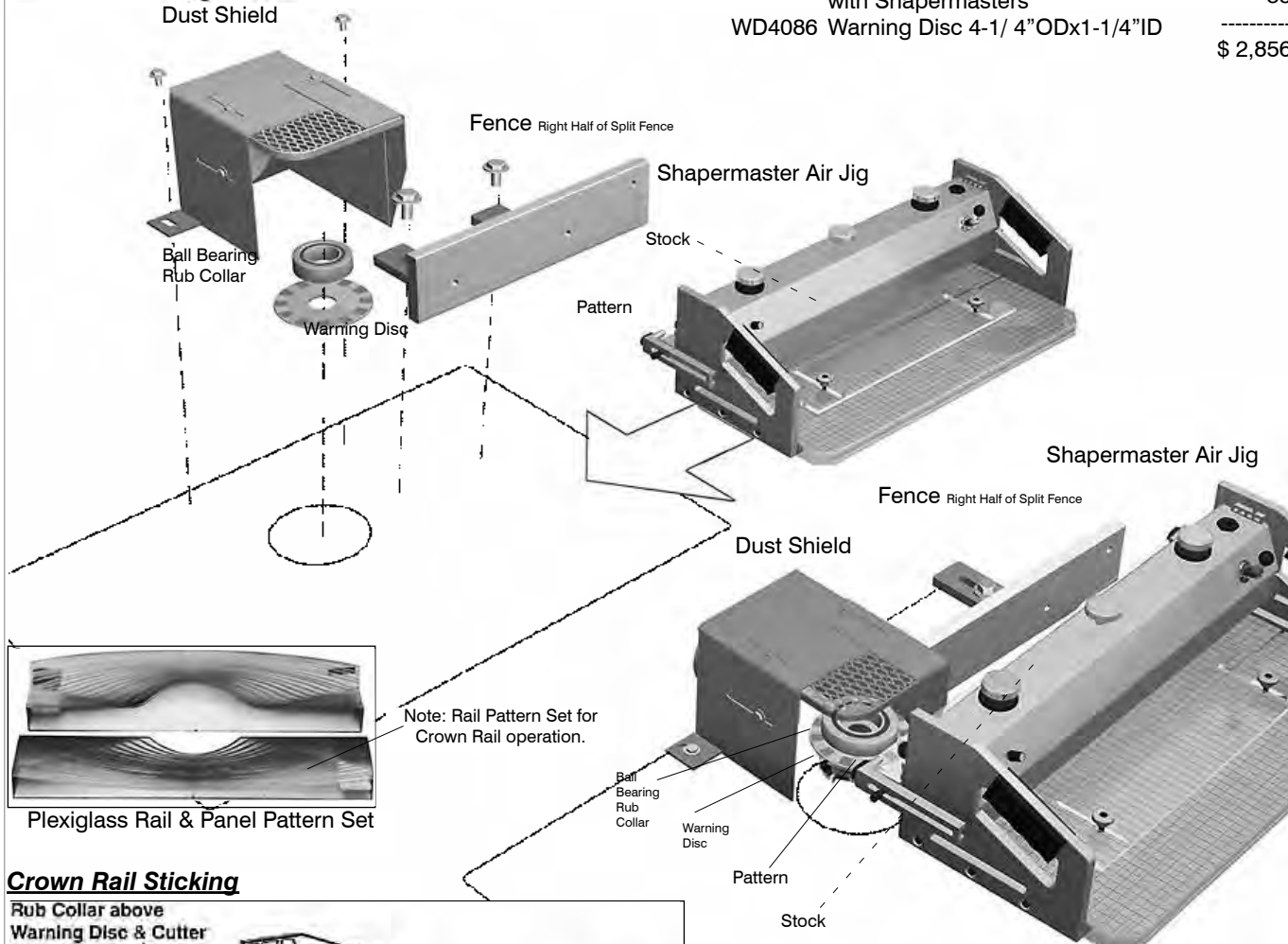


Dust Shield

Crown Rail Sticking

Crown Rail Sticking Setup - Flat Mounting - Air Jig

Item#	Description	Price
AJ2402	Shapermaster 24" x 12"	1,995
PA2417	Plexiglass Patterns - 1-1/2" Crown Rail & Panel	379
BBRC	Ball Bearing Rub Collar	89
FE78	Right Half of Split Fence	119
DS470F	Dust Shield for Rail & Panel with Shapermasters	199
WD4086	Warning Disc 4-1/4"ODx1-1/4"ID	35
		\$ 2,856

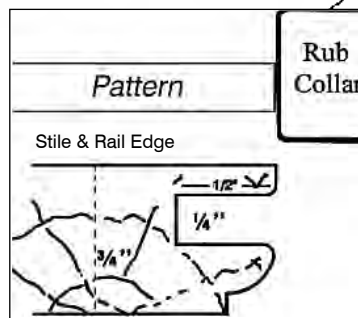
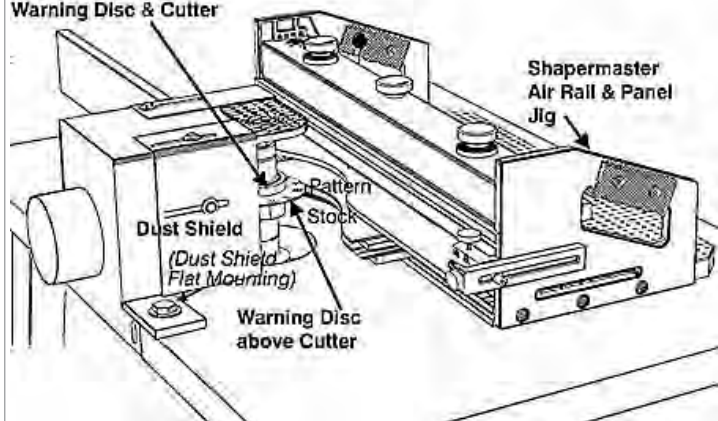


Plexiglass Rail & Panel Pattern Set

Note: Rail Pattern Set for
Crown Rail operation.

Crown Rail Sticking

Rub Collar above
Warning Disc & Cutter



Example Profiled
Stock - Face Down.

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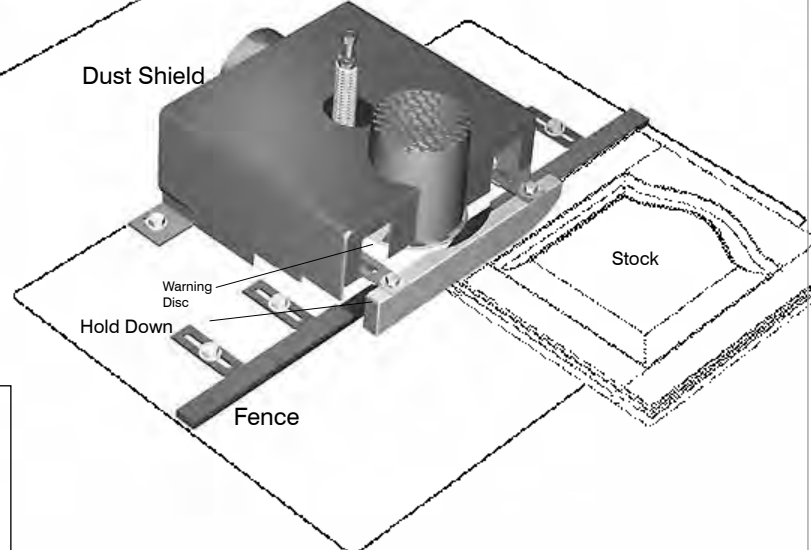
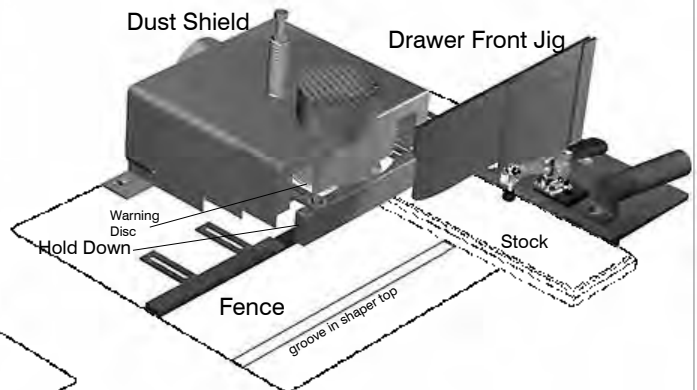
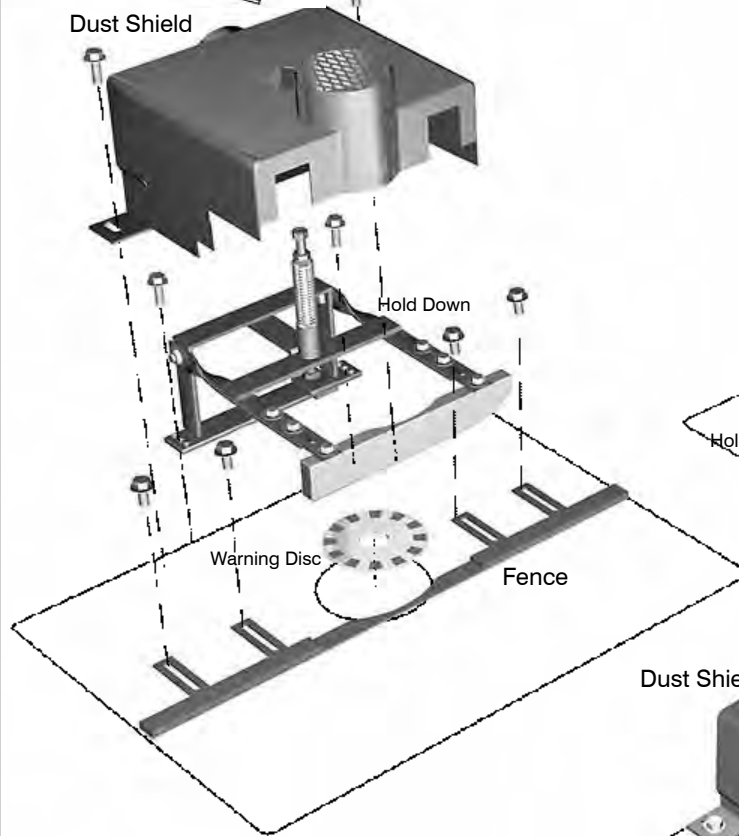
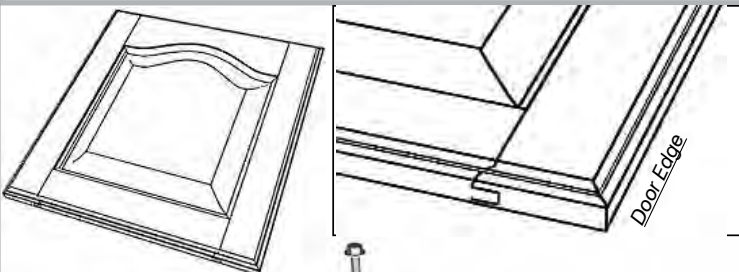
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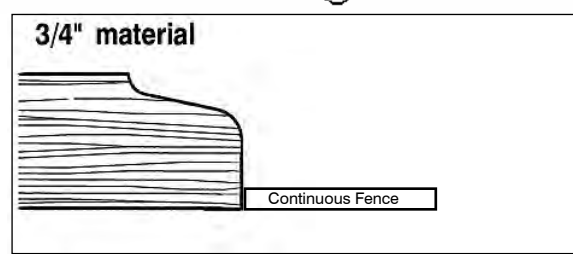
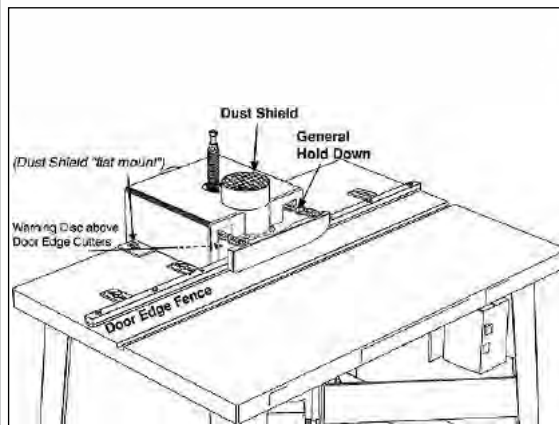
**Door Edge Setup - Flat Mount -
Continuous Fence (face up)**

Item#	Description	Price
FEDE	Continuous Door Edge Fence 40"	299
HD3160	General Hold Down	299
HD222	Drawer Ends Hold Down	299
DS480F	Dust Shield for Door Edge	299
WD5086	Warning Disc	35

\$1,231



Door Edge - Continuous Fence



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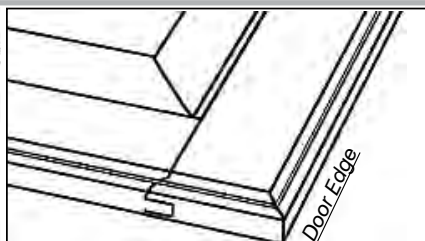
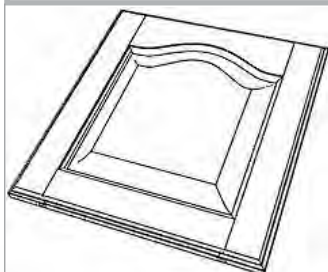
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WEAVER

Door Edge Split Fence

Shaper Essentials™
FLAT MOUNT

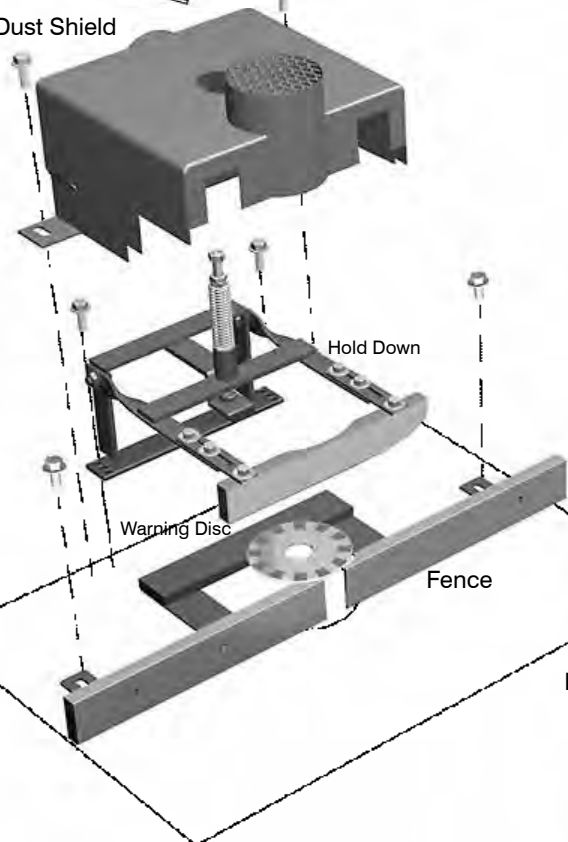


Door Edge Setup - Flat Mount - Split Fence (for full edge)

Item#	Description	Price
FE5640	Split Door Edge Fence w/Dual Adj.	299
HD3160	General Hold Down	299
HD222	Drawer Ends Hold Down	299
DS482F	Dust Shield for Door Edge	299
WD5086	Warning Disc	35

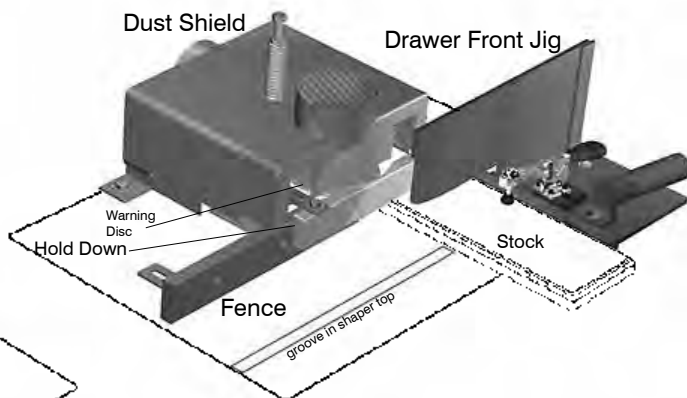
\$1,231

Dust Shield

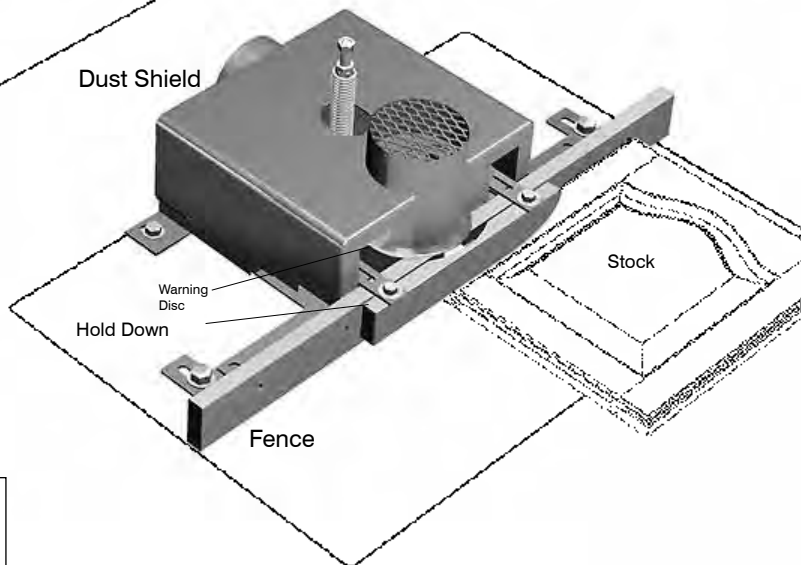


Dust Shield

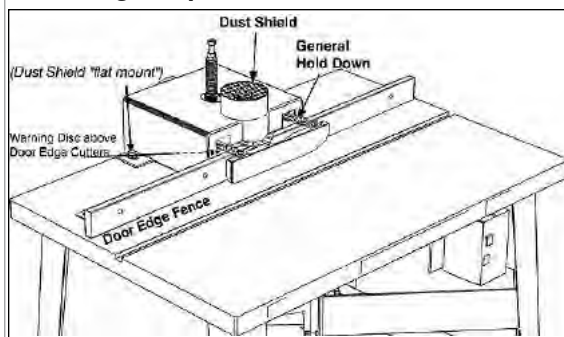
Drawer Front Jig



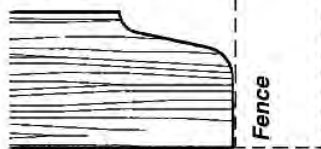
Dust Shield



Door Edge - Split Fence



3/4" material



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May 2018 - 161

Notes



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FEEDER BELTS & CONVERSION KITS WEAVER

WEAVER POWER FEEDER BELTS



Feeder Conversion Kits

3 Pulley:

ITEM # **FK3-CUSTOM** \$ 419
(Includes 2 single bond belts (3/4") & 3 double V-pulleys)

ITEM # **FK3W-CUSTOM** \$ 465
(Includes 1 Double bond belt (1-1/2") & 3 double V-pulleys)

4 Pulley:

ITEM # **FK4-CUSTOM** \$ 524
(Includes 2 single bond belts (3/4") & 4 double V-pulleys)

ITEM # **FK4W-CUSTOM** \$ 570
(Includes 1 Double bond belt (1-1/2") & 4 double V-pulleys)

Replacement Belts

for your non-Weaver belt power feeder

For 3 Pulley Kit:

ITEM # **FB3-CUSTOM** - \$ 99 each
(3/4" Wide belt)

ITEM # **FB3W-CUSTOM** - \$219 each
(1-1/2" Wide belt)

For 4 Pulley Kit:

ITEM # **FB4-CUSTOM** - \$119 each
(3/4" Wide belt)

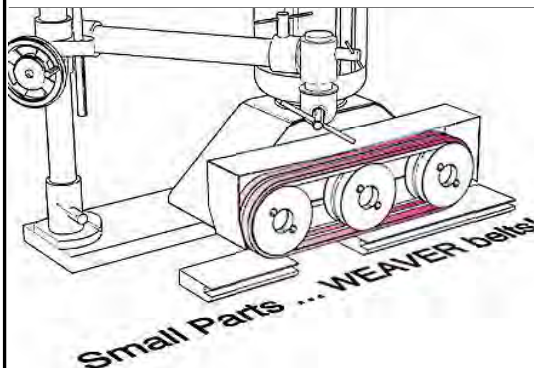
ITEM # **FB4W-CUSTOM** - \$254 each
(1-1/2" Wide belt)

Belts for Weaver Power Feeders

Item No.	Description	Price
FBB2681	Single Wide Feeder Belt (3/4") - fits in one pulley groove.	\$ 74.00
FBB2682	Double Wide Feeder Belt - Wider (1-1/2"), fits over two pulley grooves.	\$179.00

Convert Your Conventional Roller Feeder to a Continuous Belt Feeder!

FEEDER BELTS & CONVERSION KITS

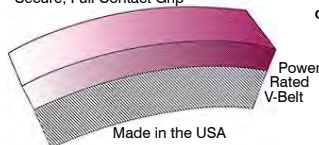


YOUR POWER FEEDERS -
**can convert your roller
er into a BELT FEEDER!**

POWER RATED
STRONG - CONTINUOUS DUTY

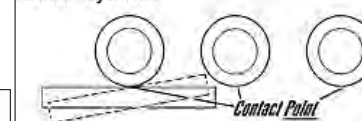
- SECURE GRIP
- FULL CONTACT
- SATISFACTION GUARANTEED!

Secure, Full Contact Grip

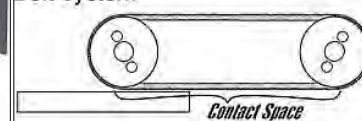


many roller feeders can be converted to belt stock feeders. Simply give us the on-center measurements and we will do our best to supply you with a conversion kit.

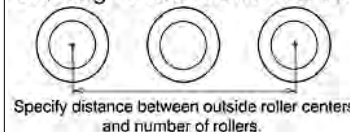
Roller System



Belt System



Ordering Feeder Conversion Kit



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Power Feeder Rollers

Power Feeder Rollers

Item#	Arbor	Width	OD	Price
PFXMEC296	1 3/8"	2 5/16"	4 11/16"	\$23

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VARIABLE SPEED POWER FEEDER

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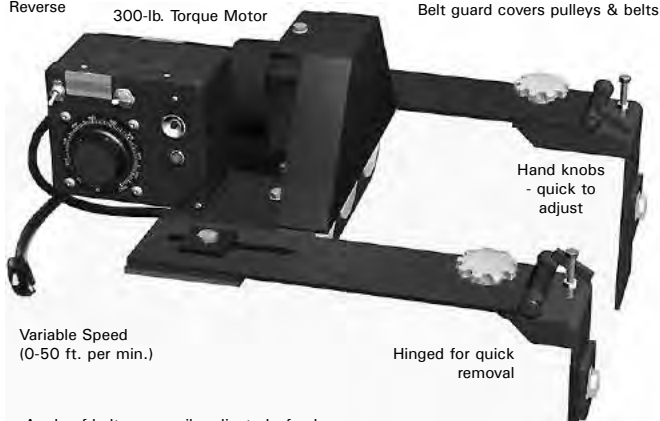
Works Anywhere - 110 Volts

Forward /
Reverse

Continuous Duty (runs 8 hours a day)

300-lb. Torque Motor

Belt guard covers pulleys & belts



Variable Speed
(0-50 ft. per min.)

Hinged for quick
removal

Angle of belts are easily adjusted - feed
stock into fence or away from fence.

Industrial Machine Economically Priced

PF721W - Variable Speed Belt Power Feeder \$2,995

If you want to improve the cutting
quality of your shaper and cutters
- the Variable Power Feeder is a
variable speed device that allows
you to get the best possible cut.
Because you can match the feed
speed to the material!



With an extra set of
Mounting Brackets you
can easily move the Power
Feeder from one machine
to another!

PF7622W \$399.00

It's easily lifted out of the way to use jig,
shaper or to change cutters - in less than
15 Seconds!

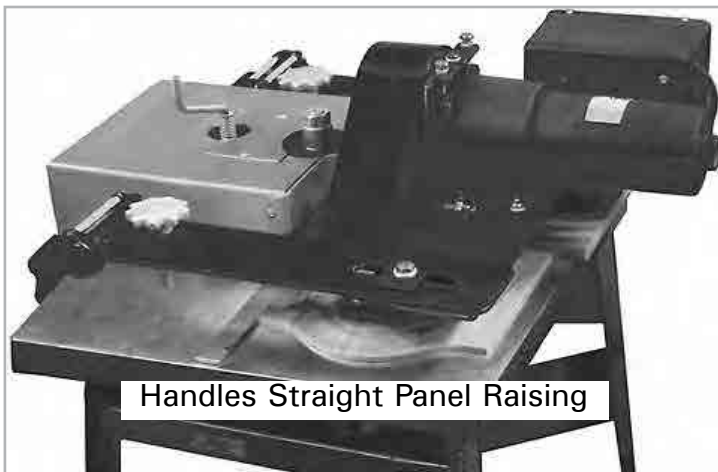
Variable Speed Power Feeder is ideal for running mold-
ings because you can vary the speed for the type of
material and depth of cut.



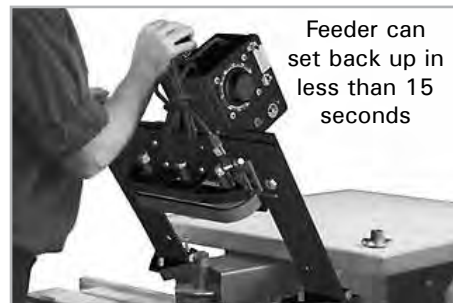
Great for Sticking Stiles and Rails.



Sets back out of the way



Handles Straight Panel Raising



Feeder can
set back up in
less than 15
seconds

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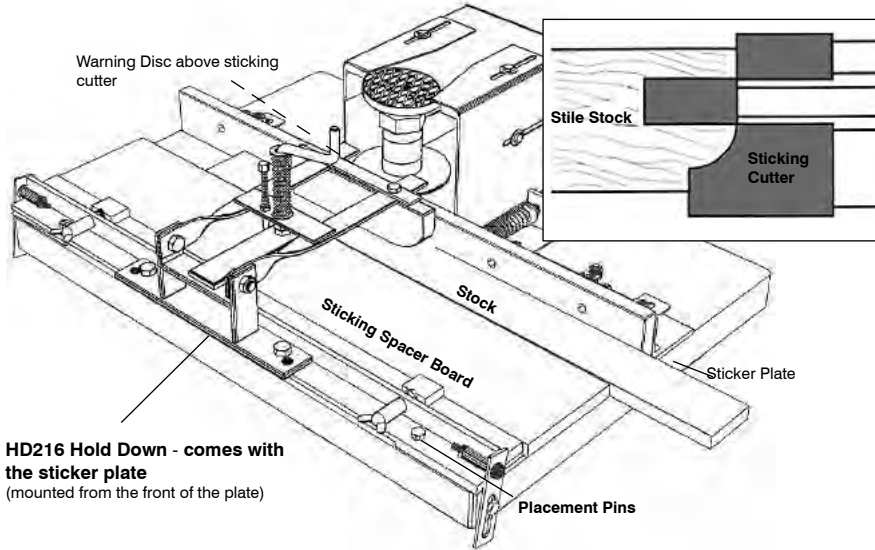


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STICKER SETUP PLATE

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STICKING STILES AND BOTTOM RAIL

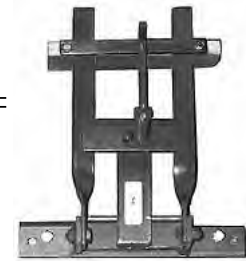
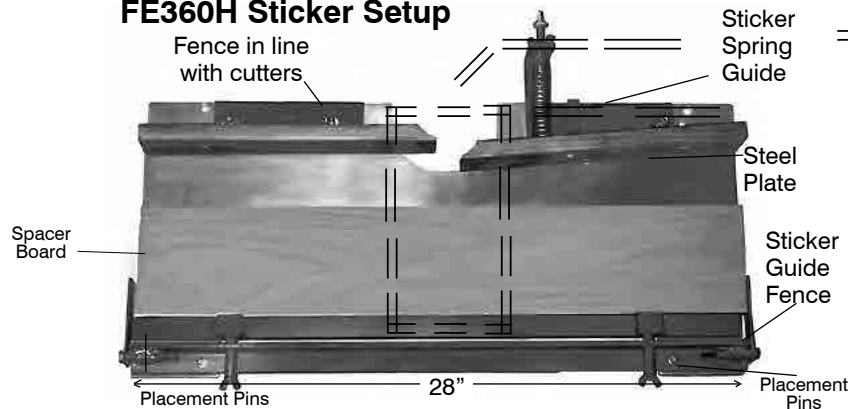


Sticker Setup Plate

The Sticker Spring guide Set-up is designed to achieve a top quality cut by running your material against a fence opposite the cutter, which sizes all your stiles and straight rails and gives you a smooth cut without burns or bumps in the material.

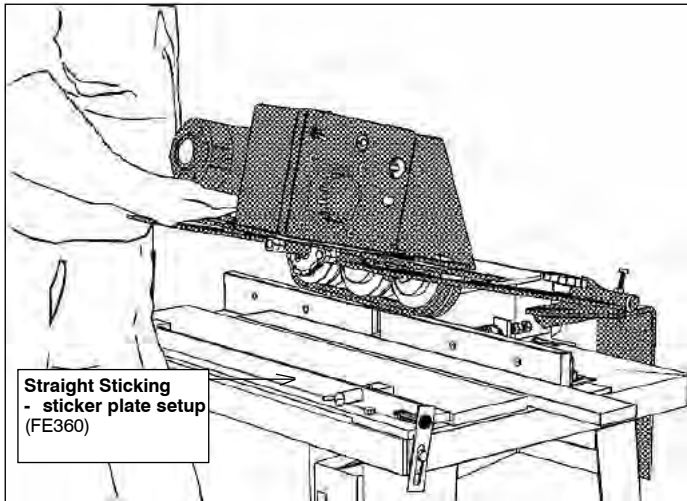
FE360H	Sticker Set-up 1 $\frac{1}{4}$ " Bore Cutters	\$869
FE363H	Sticker Set-up $\frac{3}{4}$ " Bore Cutters	\$869

FE360H Sticker Setup



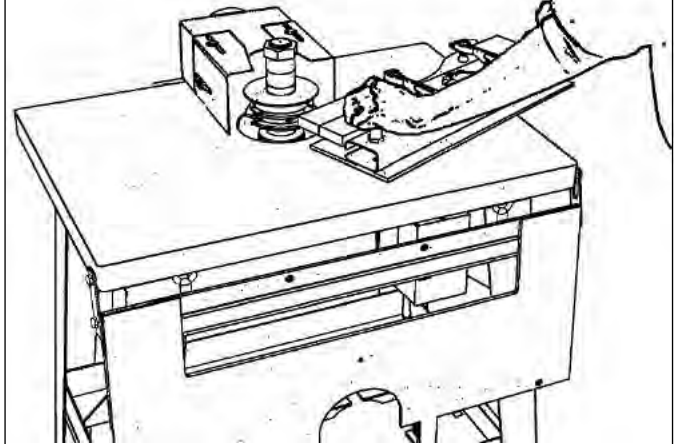
HD216 Univ. General
Hold Down - Included w/
Sticker Plate

Hold Downs & Power Feeder Notes:



STICKING STILES AND BOTTOM RAIL

Sticker Plate folded down after use -allowing your shaper to be used for other tasks - such as crown rail sticking - without adjusting the spindle or cutters!



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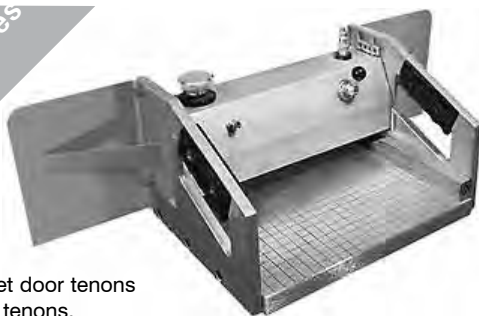
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TENON FIXTURE & COPING HOLD DOWN WEAVER

AIR TENON FIXTURE

GLIDES ON AIR CUSHION!

New
Design
No Exposed Air Lines

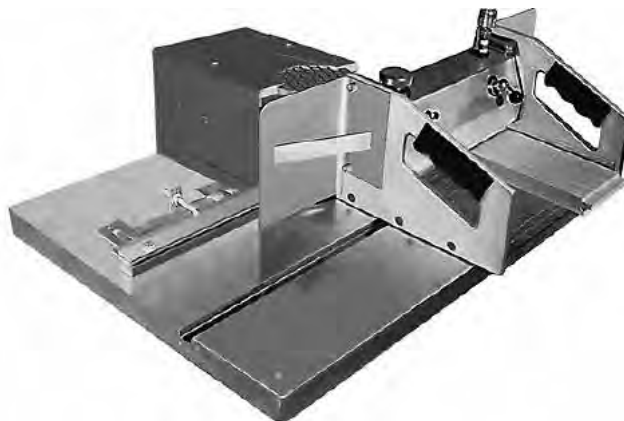


Use for cabinet door tenons
& house door tenons.

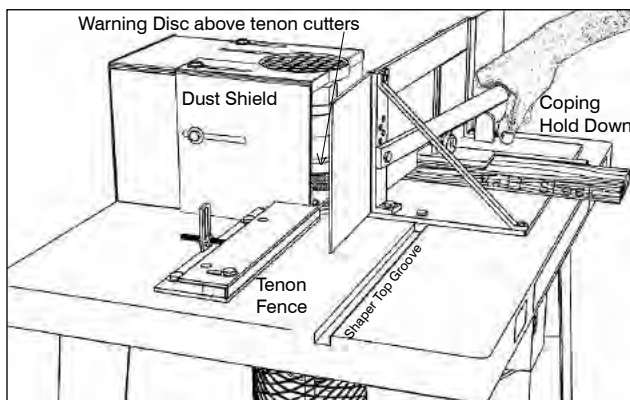
The Tenon Fixture travels in your shaper table's miter groove on an air cushion for an effortless operation. It operates at around 90 PSI. It will handle a rail up to 11 7/8" wide to 2 1/4" thick.

Item No.	Description	Price
AJ1201RW	Air Tenon Fixture (for counterclockwise cutter rotation)	\$1,195
AJ1201LW	Left Air Tenon Fixture (for clockwise cutter rotation)	\$1,195

1. The tenon bar that travels in your shaper top groove can be mounted in four locations on the Air Tenon Jig. Making it adaptable to almost all shapers. The tenon bar itself is 3/4" wide x 3/8" tall.
2. The Air Cushion is controlled by a flow-valve thus allowing you to control the ease of operation.
3. A backup wood block can be fastened to the side handle to help minimize chipping.

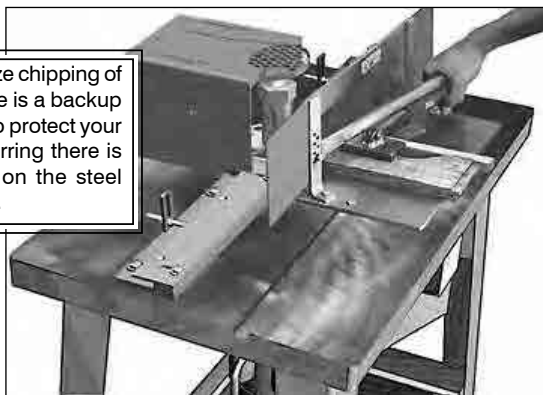


Coping Hold Down



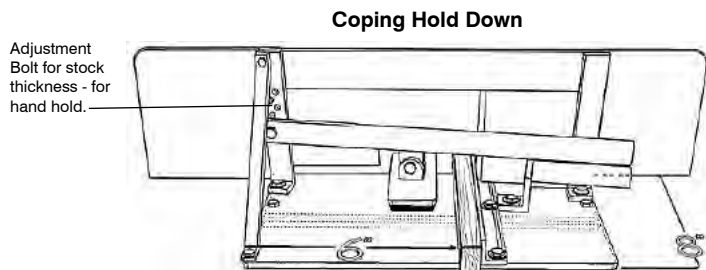
Tenon Cut

To help minimize chipping of the wood, there is a backup wood block. To protect your wood from marring there is a rubber pad on the steel pressure plate.



6" (HD225W) shown HD226W for up to 10" wide rails

Item No.	Description	Price
HD225W	For up to 6" wide rails	\$439
HD226W	For up to 10" wide rails	\$569



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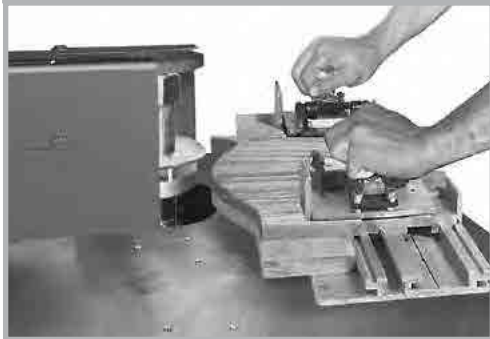
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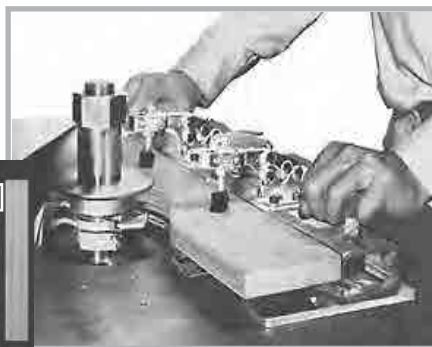


CROWN DOOR JIGS ARE FASTER Just imagine, with these SELF-CENTERING JIGS you will not have to divide $17\frac{7}{16}$ " by 2 or $11\frac{15}{16}$ " by 2 or $9\frac{5}{16}$ " by 2, and so on.

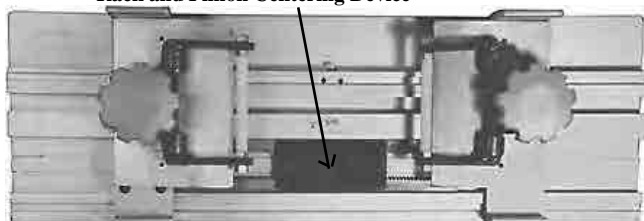
CROWN DOOR JIGS ARE MORE ACCURATE The 10 Crown Panel and 10 Crown Rail hardwood patterns for doors $9\frac{1}{2}$ " to 22" enables you to give the custom look, and you will know that the panel and crown rail will fit properly. You can make doors to match in proportion for the different door sizes. Plus, the accurate centering devices and interchangeable patterns make it easy to change the sizes and styles of the panel and rail.

These jigs will also cut in half the number of times your employees will have to use their ruler, saving you untold hours of time spent measuring and doing arithmetic. Now you and your employees can spend more time actually producing crown raised panel doors.

Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.

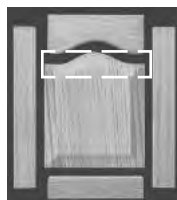


Rack and Pinion Centering Device



CROWN PANEL JIGS

This jig features a built-in rack and pinion gear centering device for cabinet doors (18" opening for panel).



Item No.	Description	Price
JM310	Crown Panel Jig	\$569

SPECIAL FRENCH RAIL JIGS

For regular use with #PA422 and/or #PA423 French style patterns.

Item No.	Description	Price
JM322	Right Self Centering French Rail Jig	\$523
JM323	Left Self Centering French Rail Jig	\$523

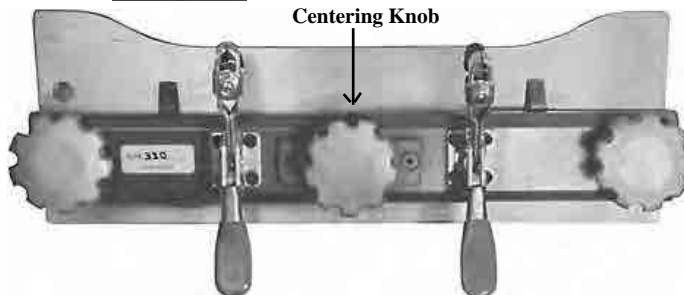
For occasional use with #PA422 and/or #PA423 French style patterns.

Item No.	Description	Price
JM321	Straight Self Centering French Rail Jig	\$523

Custom Jig add \$20 per inch for larger panel jig opening, add \$10 per inch for larger rail jig opening.

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Centering Knob



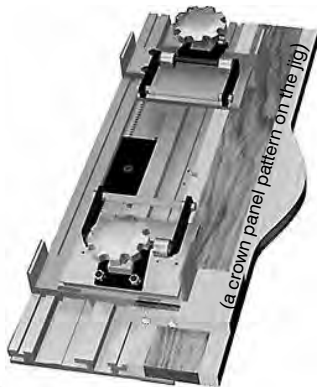
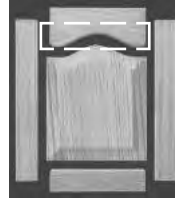
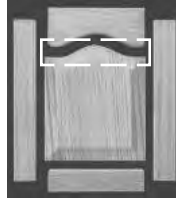
CROWN RAIL JIGS This jig features a built-in rack and pinion gear centering device for cabinet doors (18" opening for rail).

Item No.	Description	Price
JM330	Crown Rail Jig	\$523

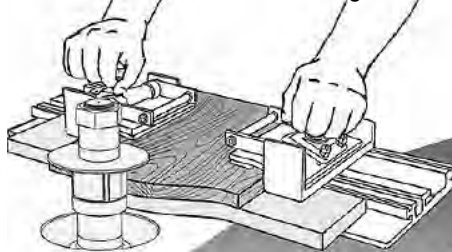


SHAPING CROWN PANEL

1. Pre-cut panel material to desired size before shaping the crown panel.
2. Use jig #JM310 to center panel to pattern, then trace pattern detail on panel. Place crown panel pattern in notch on bottom and crown panel material on the top. After tracing remove panel from jig and band saw panel approximately 1/4" larger than pattern detail.
3. Set up shaper with dead collar or ball bearing rub collar, square edge cutter, warning disc and a Dust Shield.
4. Place the appropriate panel pattern in jig #JM310 - and the panel on top. The panel is centered by pulling the left or right handle in while holding the top edge of the panel and pattern flush. Push down both left and right cam levers to clamp panel to pattern and jig.
5. Start on the left front of pattern and run pattern against rub collar or use pattern to stop the bearing before shaping. The square edge cutter shapes the panel to pattern.



JM310 Crown Panel Jig



Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.

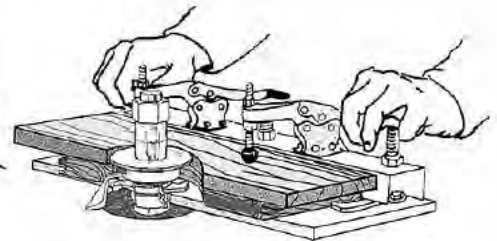
IPAGES-AC-JM



JM330 Crown Rail Jig

SHAPING CROWN RAIL

1. Tenoning the ends of the top crown rail before shaping the crown rail will reduce end grain chip-out.
2. Use jig #JM330 to center rail to pattern, then trace pattern shape on rail. Place crown rail material on the bottom and crown rail pattern in notch on top. After tracing remove rail from jig and band saw rail approximately 1/8" larger than pattern detail.
3. Set shaper up with sticking part of the door cutter set, ball bearing rub collar, warning disc and a Dust Shield.
4. Place top rail in jig #JM330 and the appropriate rail pattern in jig. By turning center knob, jig will self center top rail to the pattern. Tighten center lock nut and toggle clamps.
5. Use the left front corner of the pattern to stop the bearing before shaping. The cutters will size top rail to pattern and detail the edge of the rail.



WEAVER'S BALL BEARING RUB COLLARS WORK WELL FOR DOING CROWN DOORS, ARCH MOLDING AND OTHER CURVED WORK. Standard & custom ball bearing rub collars available. See bearing page 136.

To order custom Ball Bearing Rub Collars order #BB5400. State both Outside Diameter and Bore Size.



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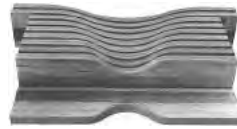
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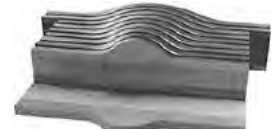
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WEAVER HARDWOOD RAIL and PANEL PATTERN SETS

Weaver's Rail and Panel Patterns give flexibility to produce multiple styles and shapes of Cabinet Doors, Finished Cabinet Ends, Island and Appliance Fronts. Our patterns allow you to offer the high style "Custom Look" in kitchen cabinetry. Patterns are interchangeable for making doors 9 1/2" to 22" wide.



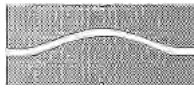
**Hardwood Rail Patterns
For Manual Jigs**



**Hardwood Panel Patterns
for Manual Jigs**

Crown 1-1/2" Rise -

the most popular style requested. They are used with a 1 1/2" rise with 3 3/4" top rail.



Item No.	Description	Price
PA427	10 Crown Rail Patterns - 1 1/2"	\$265
PA417	10 Crown Panel Patterns - 1 1/2"	\$265

Crown 2" Rise - The traditional crown patterns offer the most popular style requested. They are used with 4 1/4" top rail and have a 2" rise.



Item No.	Description	Price
PA420-12	12 Crown Rail Patterns - 2"	\$295
PA410-12	12 Crown Panel Patterns - 2"	\$295

Oval 1" Rise - The oval patterns are the second most requested style. The point to point arc produces varying widths at the ends of the rail. They are used with 3 1/4" top rail and have a 1" rise.

Note: The oval produces a higher percentage of chip out on the outfeed point.



Item No.	Description	Price
PA425	12 Oval Rail Patterns 1"	\$295
PA415	12 Oval Panel Patterns 1"	\$295

Oval 2" Rise - The oval patterns are the second most requested style. The point to point arc produces varying widths at the ends of the rail. They are used with 4 1/4" top rail and have a 2" rise.

Note: The oval produces a higher percentage of chip out on the outfeed point.



Item No.	Description	Price
PA426	12 Oval Rail Patterns 2"	\$295
PA416	12 Oval Panel Patterns 2"	\$295

Classical - The Classical patterns offer an extra flourish to the crown raise. They are used with a 4 1/4" top rail and have a 2" rise.



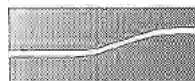
Item No.	Description	Price
PA424	12 Classical Rail Patterns	\$295
PA414	12 Classical Panel Patterns	\$295

Neoclassic - The neoclassic patterns offer a special blend of a soft oval with flat side shoulders. They are used with a 3 1/4" top rail and have a 1" rise with this pattern.



Item No.	Description	Price
PA421	12 Neoclassic Rail Patterns	\$295
PA411	12 Neoclassic Panel Patterns	\$295

French - The French patterns are popular in entertainment centers with side-by-side doors. They are used with a 4 3/4" top rail and have a 2 1/2" rise.



Item No.	Description	Price
PA422	10 French Rail Patterns	\$265
PA412	10 French Panel Patterns	\$265

Country French - The Country French patterns offer a flat center with a radius on the edge. They are used with a 4 1/4" top rail and have a 2" rise.



Item No.	Description	Price
PA419	12 Country French Rail Patterns	\$295
PA409	12 Country French Panel Patterns	\$295

Modern French - The Modern French patterns are popular in entertainment centers with side-by-side doors. They are used with 4 3/4" top rail and have a 2 1/2" rise.



Item No.	Description	Price
PA423	10 Modern French Rail Patterns	\$265
PA413	10 Modern French Panel Patterns	\$265

Oval French - The Oval French patterns offer a arch like the oval - 2" rise. They are used with 4 1/4" top rail and have a 2" rise.



Item No.	Description	Price
PA428	12 Oval French Rail Patterns	\$295
PA418	12 Oval French Panel Patterns	\$295

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with Weavers!*

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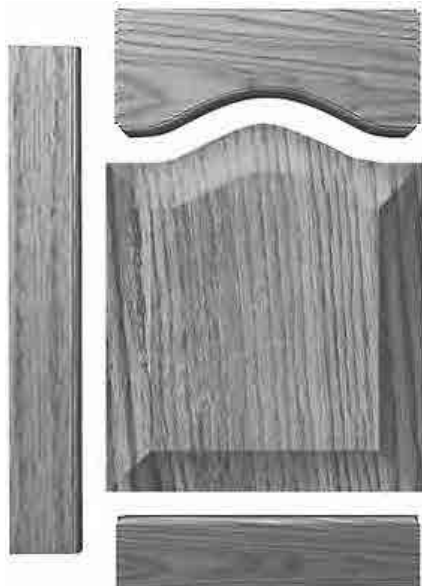


SHAPERMASTER

PNEUMATIC CROWN DOOR FIXTURE SYSTEM

24" Shapermaster

**GLIDES
ON AN
AIR CUSHION**



TAMING THE SHAPER:

INCREASE CONTROL The reason is the pneumatic clamps hold the material to the Shapermaster and the operator holds on to the handles of the Shapermaster.

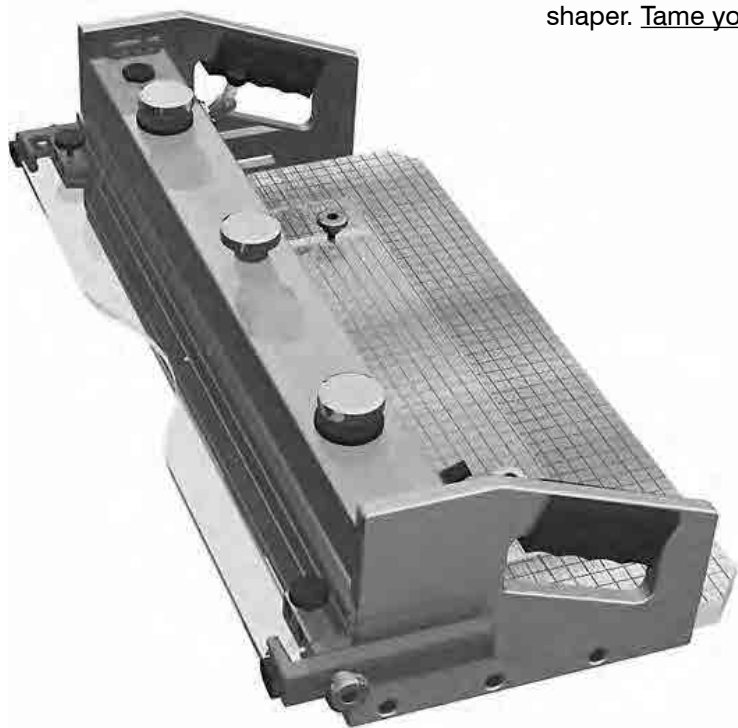
FLEXIBILITY The Shapermaster gives you an excellent tool to produce many parts of a door. The Shapermaster accepts material up to 2 1/4" thick by 23 1/2".

EASY TO OPERATE The Shapermaster glides on a cushion of air, making it easy to maneuver, and yet the Shapermaster has enough mass and stability to consistently shape smoothly. The Shapermaster requires 80 to 120 PSI when activated.

SELF CENTERING By turning the center knob the Shapermaster brings the work to the center to match with the pattern. The Shapermasters pattern holder has a centering pin to index the patterns.

PATTERN SETS Shapermaster has 10 different pattern styles available. Each style has the proper number of patterns to make doors from 9 1/2" to 27" with the 24" Jig.

IRREGULAR SHAPES If you are cutting curved parts you need to consider the Shapermaster, there is not an easier way to cut a curves on a shaper. Tame your Shaper !! Order the Shapermaster.



SHAPERMASTERS™ come with tenon back up bar, index bar for stiles and rails, blow out bar for panels, 2 brake stops for ball bearing rub collars, allen wrenches and instruction manual.

Our Most Popular Jig

Air Jig - 24" Wide,
12" front to back

#AJ2402 - \$1,995!

SHAPERMASTER™ AIR JIGS

Item No.	Description	Price
AJ2402	24" opening, 12" front to back	\$1,995

IPAGES-AC-AJ-24

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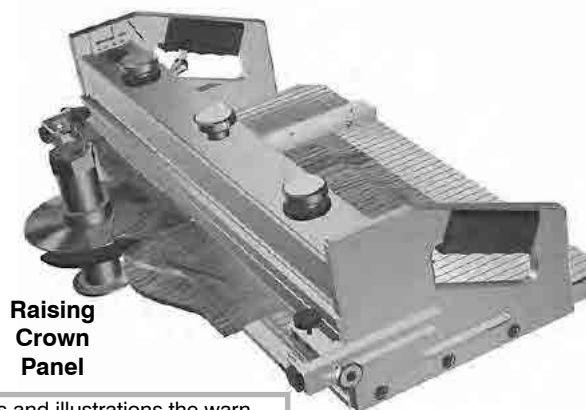
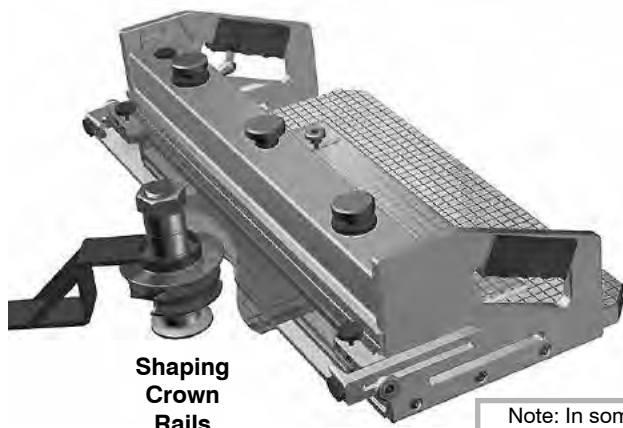


SHAPERMASTER

PNEUMATIC CROWN DOOR FIXTURE SYSTEM

24" Shapermaster

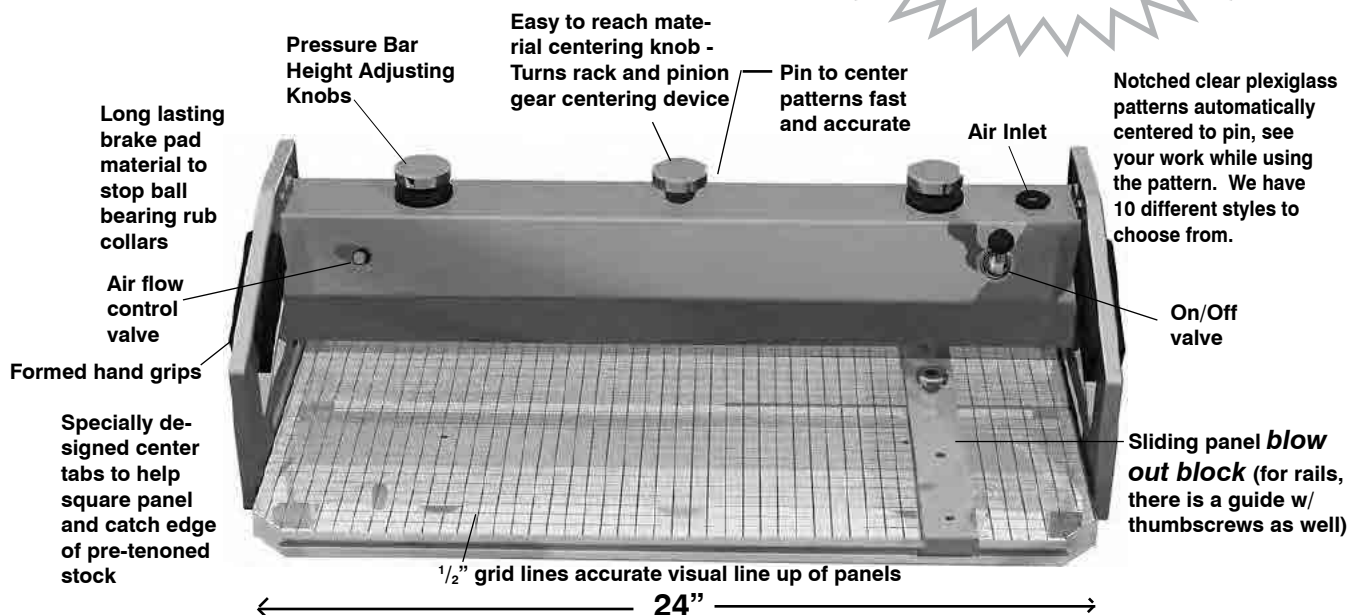
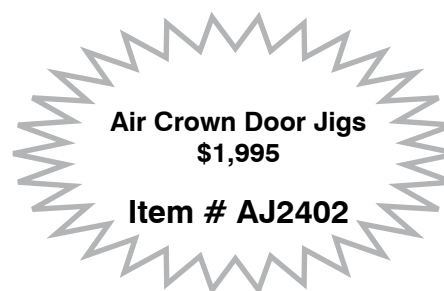
**GLIDES
ON AN
AIR CUSHION**



Note: In some of our pictures and illustrations the warning discs, Dust Shields, and some accessories have been removed for better illustration of the cutter and work.

VERSATILITY / PRODUCTIVITY / EFFICIENCY

Shapermaster encompasses several productivity improving features. The built-in centering device centers arched rail and panel parts with a turn of a wheel on the top of the jig. No more centering measurements. Parts are held firmly by two air cylinders which exert force on a neoprene rubber covered pressure bar. Shapermaster's versatility enables you to make custom door designs by the fabrication of templates of your own design out of plexiglass or 1/4" hardboard. The adjustable brakes on each edge of the fixture stop the ball bearing from spinning and burning the template.



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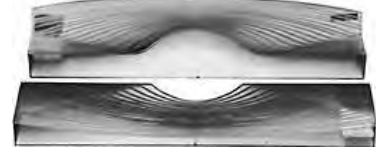
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WEAVER PLEXIGLASS RAIL & PANEL PATTERN SETS

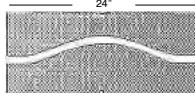
For 24" Shapermaster

Weaver's Rail and Panel Patterns give flexibility to produce multiple styles and shapes of Cabinet Doors, Finished Cabinet Ends, Island and Appliance Fronts. Our patterns allow you to offer the high style "Custom Look" in kitchen cabinetry. Patterns are interchangeable for making doors 9 1/2" to 27" wide.



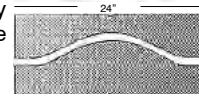
Crown 1-1/2" Rise -

the most popular style requested. They are used with a 1 1/2" rise with 3 3/4" top rail.



Item No.	Description	Width	Price
PA2417	12 Rail 12 Panel Patterns	1 1/2" 24"	\$379

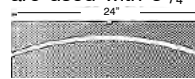
Crown 2" Rise - The traditional crown patterns offer the most popular style requested. They are used with 4 1/4" top rail and have a 2" rise.



Item No.	Description	Width	Price
PA2410-18	18 Rail 18 Panel Patterns	2" 24"	\$489

Oval 1" Rise - The oval patterns are the second most requested style. The point to point arc produces varying widths at the ends of the rail. They are used with 3 1/4" top rail and have a 1" rise.

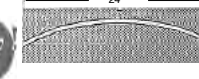
Note: The oval produces a higher percentage of chip out on the outfeed point.



Item No.	Description	Width	Price
PA2415	18 Rail 18 Panel Patterns	1" 24"	\$489

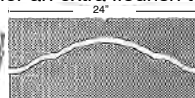
Oval 2" Rise - The oval patterns are the second most requested style. The point to point arc produces varying widths at the ends of the rail. They are used with 4 1/4" top rail and have a 2" rise.

Note: The oval produces a higher percentage of chip out on the outfeed point.



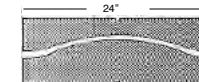
Item No.	Description	Width	Price
PA2416	18 Rail 18 Panel Patterns	2" 24"	\$489

Classical - The Classical patterns offer an extra flourish to the crown raise. They are used with a 4 1/4" top rail and have a 2" rise.



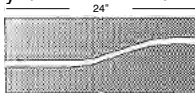
Item No.	Description	Width	Price
PA2414	18 Rail 18 Panel Patterns	24"	\$489

Neoclassic - The neoclassic patterns offer a special blend of a soft oval with flat side shoulders. They are used with a 3 1/4" top rail and have a 1" rise with this pattern.



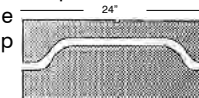
Item No.	Description	Width	Price
PA2411	18 Rail 18 Panel Patterns	24"	\$489

French - The French patterns are popular in entertainment centers with side-by-side doors. They are used with a 4 3/4" top rail and have a 2 1/2" rise.



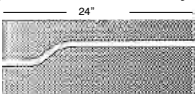
Item No.	Description	Width	Price
PA2412	12 Rail 12 Panel Patterns	24"	\$379

Country French - The Country French patterns offer a flat center with a radius on the edge. They are used with a 4 1/4" top rail and have a 2" rise.



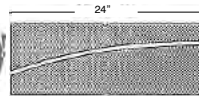
Item No.	Description	Width	Price
PA2409	18 Rail 18 Panel Patterns	24"	\$489

Modern French - The Modern French patterns are popular in entertainment centers with side-by-side doors. They are used with 4 3/4" top rail and have a 2 1/2" rise.



Item No.	Description	Width	Price
PA2413	12 Rail 12 Panel Patterns	24"	\$379

Oval French - The Oval French patterns offer a arch like the oval - 2" rise. They are used with a 4 1/4" top rail and have a 2" rise.



Item No.	Description	Width	Price
PA2418	18 Rail 18 Panel Patterns	24"	\$489

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SHAPERMASTER

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INCREASE CONTROL - FLEXIBILITY - EASY TO OPERATE -
SELF CENTERING - GOOD VARIETY OF PATTERN SETS -
HELPFUL ON IRREGULAR SHAPES

VERSATILITY / PRODUCTIVITY / EFFICIENCY

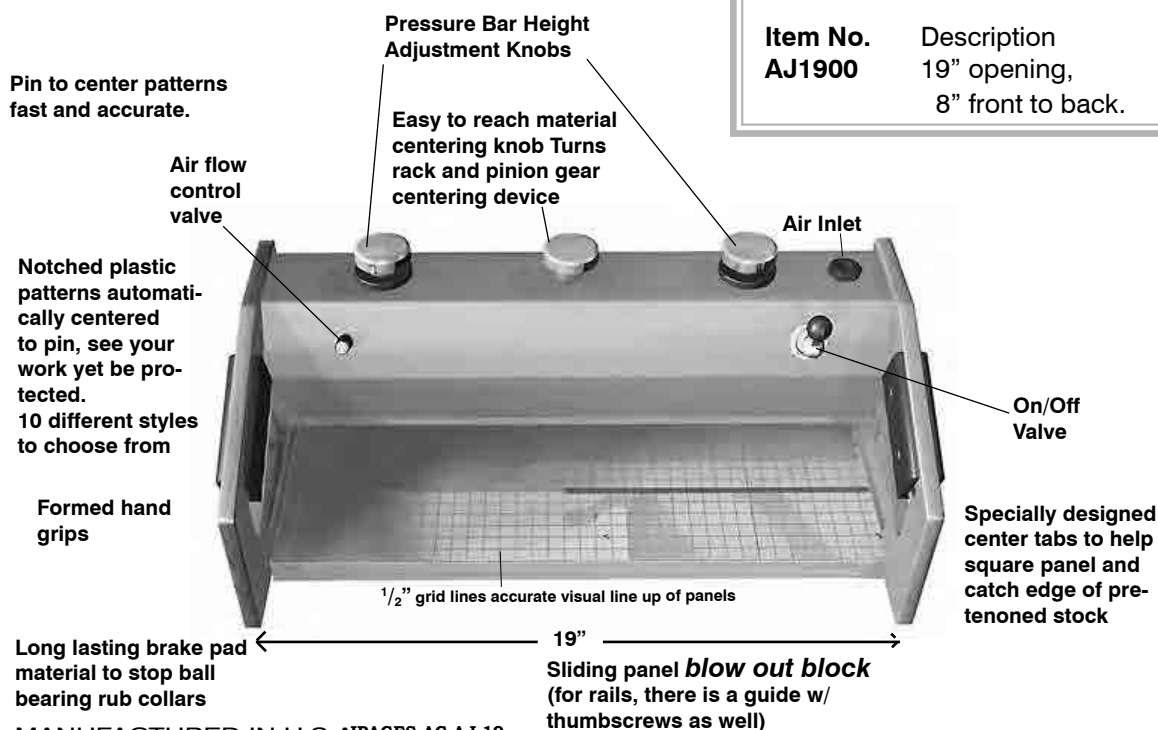
Shapermaster encompasses several productivity improving features. The built-in centering device centers arched rail and panel parts with a turn of a wheel on the top of the jig. No more centering measurements. Parts are held firmly by two air cylinders which exert force on a neoprene rubber covered pressure bar. Shapermaster's versatility enables you to make custom door designs by the fabrication of templates of your own design out of plexiglass or 1/4" hardboard. The adjustable brakes on each edge of the fixture stop the ball bearing from spinning and burning the template.

SHAPERMASTERS™ come with
tenon back up bar, index bar for stiles and rails,
blow out bar for panels, 2 brake stops for ball
bearing rub collars, allen wrenches and instruc-
tion manual.

Great for smaller shaper tops
Air Jig - 19" Wide,
8" front to back
#AJ1900 - \$1,695!

SHAPERMASTER™ AIR JIGS

Item No.	Description	Price
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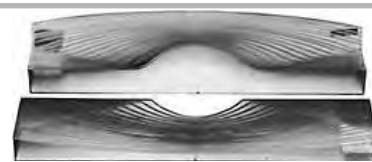
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WEAVER PLEXIGLASS RAIL & PANEL PATTERN SETS

For 19" Shapermaster

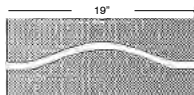
Weaver's Rail and Panel Patterns give flexibility to produce multiple styles and shapes of Cabinet Doors, Finished Cabinet Ends, Island and Appliance Fronts. Our patterns allow you to offer the high style "Custom Look" in kitchen cabinetry. Patterns are interchangeable for making doors 9 1/2" to 22" wide.



Plexiglass (Air Jigs) For use with the same width of Jig

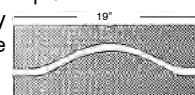
Crown 1-1/2" Rise -

the most popular style requested. They are used with a 1 1/2" rise with 3 3/4" top rail.



Item No.	Description	Width	Price
PA1417	10 Rail 10 Panel Patterns	1 1/2" 19"	\$339

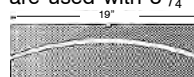
Crown 2" Rise - The traditional crown patterns offer the most popular style requested. They are used with 4 1/4" top rail and have a 2" rise.



Item No.	Description	Width	Price
PA1410-12	12 Rail 12 Panel Patterns	2" 19"	\$339

Oval 1" Rise - The oval patterns are the second most requested style. The point to point arc produces varying widths at the ends of the rail. They are used with 3 1/4" top rail and have a 1" rise.

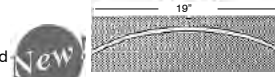
Note: The oval produces a higher percentage of chip out on the outfeed point.



Item No.	Description	Width	Price
PA1415	12 Rail 12 Panel Patterns	1" 19"	\$339

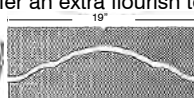
Oval 2" Rise - The oval patterns are the second most requested style. The point to point arc produces varying widths at the ends of the rail. They are used with 4 1/4" top rail and have a 2" rise.

Note: The oval produces a higher percentage of chip out on the outfeed point.



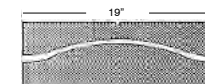
Item No.	Description	Width	Price
PA1416	12 Rail 12 Panel Patterns	2" 19"	\$339

Classical - The Classical patterns offer an extra flourish to the crown raise. They are used with a 4 1/4" top rail and have a 2" rise.



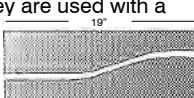
Item No.	Description	Width	Price
PA1414	12 Rail 12 Panel Patterns	19"	\$339

Neoclassic - The neoclassic patterns offer a special blend of a soft oval with flat side shoulders. They are used with a 3 1/4" top rail and have a 1" rise with this pattern.



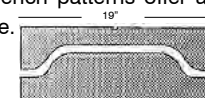
Item No.	Description	Width	Price
PA1411	12 Rail 12 Panel Patterns	19"	\$339

French - The French patterns are popular in entertainment centers with side-by-side doors. They are used with a 4 3/4" top rail and have a 2 1/2" rise.



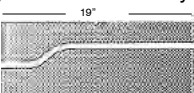
Item No.	Description	Width	Price
PA1412	10 Rail 10 Panel Patterns	19"	\$339

Country French - The Country French patterns offer a flat center with a radius on the edge. They are used with a 4 1/4" top rail and have a 2" rise.



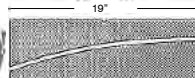
Item No.	Description	Width	Price
PA1409	12 Rail 12 Panel Patterns	19"	\$339

Modern French - The Modern French patterns are popular in entertainment centers with side-by-side doors. They are used with 4 3/4" top rail and have a 2 1/2" rise.



Item No.	Description	Width	Price
PA1413	10 Rail 10 Panel Patterns	19"	\$339

Oval French - The Oval French patterns offer a arch like the oval - 2" rise. They are used with a 4 1/4" top rail and have a 2" rise.



Item No.	Description	Width	Price
PA1418	12 Rail 12 Panel Patterns	19"	\$339

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SHAPERMASTER

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SHAPERMASTERS™ come with tenon back up bar, index bar for stiles and rails, blow out bar for panels, 2 brake stops for ball bearing rub collars, allen wrenches and instruction manual.

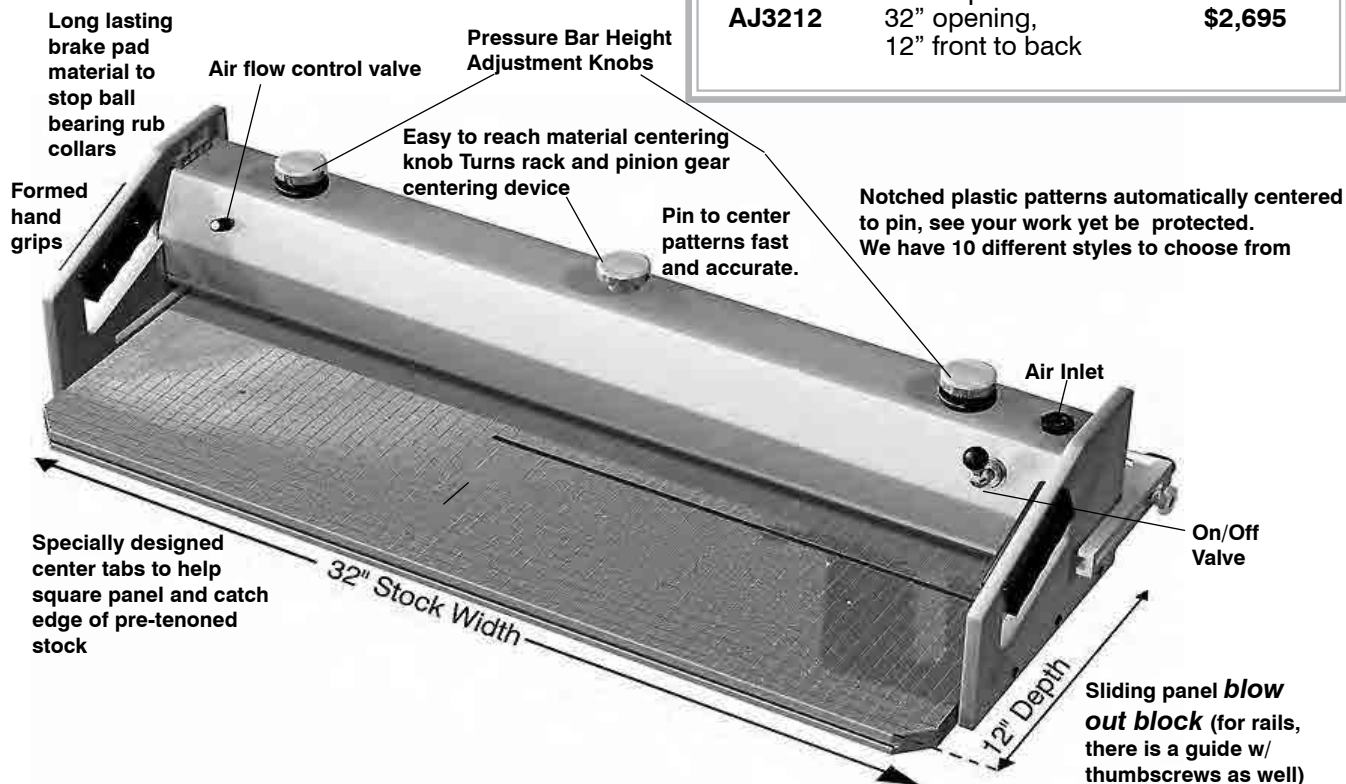
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Air Jig - 32" Wide,
12" front to back

#AJ3212 - \$2,695!

SHAPERMASTER™ AIR JIGS

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AJ3212	32" opening, 12" front to back	\$2,695



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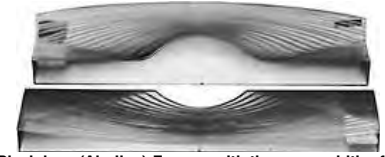
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WEAVER PLEXIGLASS RAIL & PANEL PATTERN SETS

For 32" Shapermaster

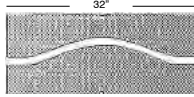
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Plexiglass (Air Jigs) For use with the same width of Jig

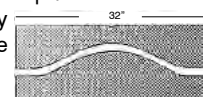
Crown 1-1/2" Rise -

the most popular style requested. They are used with a 1 1/2" rise with 3 3/4" top rail.



Item No.	Description	Width	Price
PA3417	12 Rail 12 Panel Patterns	1 1/2" 32"	\$489

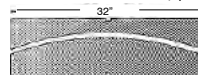
Crown 2" Rise - The traditional crown patterns offer the most popular style requested. They are used with 4 1/4" top rail and have a 2" rise.



Item No.	Description	Width	Price
PA3410-18	18 Rail 18 Panel Patterns	2" 32"	\$599

Oval 1" Rise - The oval patterns are the second most requested style. The point to point arc produces varying widths at the ends of the rail. They are used with 3 1/4" top rail and have a 1" rise.

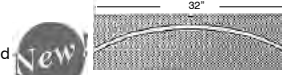
Note: The oval produces a higher percentage of chip out on the outfeed point.



Item No.	Description	Width	Price
PA3415	18 Rail 18 Panel Patterns	1" 32"	\$599

Oval 2" Rise - The oval patterns are the second most requested style. The point to point arc produces varying widths at the ends of the rail. They are used with 4 1/4" top rail and have a 2" rise.

Note: The oval produces a higher percentage of chip out on the outfeed point.



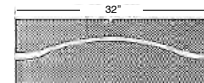
Item No.	Description	Width	Price
PA3416	18 Rail 18 Panel Patterns	2" 32"	\$599

Classical - The Classical patterns offer an extra flourish to the crown raise. They are used with a 4 1/4" top rail and have a 2" rise.



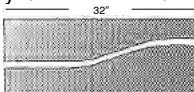
Item No.	Description	Width	Price
PA3414	18 Rail 18 Panel Patterns	32"	\$599

Neoclassic - The neoclassic patterns offer a special blend of a soft oval with flat side shoulders. They are used with a 3 1/4" top rail and have a 1" rise with this pattern.



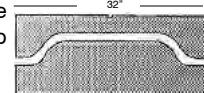
Item No.	Description	Width	Price
PA3411	18 Rail 18 Panel Patterns	32"	\$599

French - The French patterns are popular in entertainment centers with side-by-side doors. They are used with a 4 3/4" top rail and have a 2 1/2" rise.



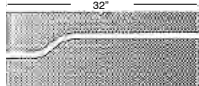
Item No.	Description	Width	Price
PA3412	12 Rail 12 Panel Patterns	32"	\$489

Country French - The Country French patterns offer a flat center with a radius on the edge. They are used with a 4 1/4" top rail and have a 2" rise.



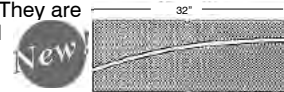
Item No.	Description	Width	Price
PA3409	18 Rail 18 Panel Patterns	32"	\$599

Modern French - The Modern French patterns are popular in entertainment centers with side-by-side doors. They are used with 4 3/4" top rail and have a 2 1/2" rise.



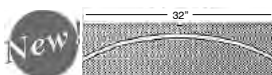
Item No.	Description	Width	Price
PA3413	12 Rail 12 Panel Patterns	32"	\$489

Oval French - The Oval French patterns offer a arch like the oval - 2" rise. They are used with a 4 1/4" top rail and have a 2" rise.



Item No.	Description	Width	Price
PA3418	18 Rail 18 Panel Patterns	32"	\$599

Oval House Door



Item No.	Description	Width	Price
PA3246	Rail & Panel	32"	\$899

Crown House Door



Item No.	Description	Width	Price
PA3245	Rail & Panel	32"	\$899

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Manufactured
In U.S.A.

EDGE SANDER

WEAVER

"Gives Your Company The Edge It Needs"

Drive wheel and table wheel are set back of platen, so any length of material can be sanded.

The steel platen is 6" wide x 47" long - torsioned straight and flat, the table is solid laminated hardwood, 71" long - uses 6" x 120" sanding belts.

The 72" long table is curved around on end of the sander allowing curve and radius work to be easily performed

4" Dust Chute

Baldor Motor

Magnetic Starter Switch

Welded steel frame
- rigid construction

MANUFACTURED IN U.S.A.

Quick Action Release Makes Changing the belts fast - Belt aligning is quickly made by adjusting the knob located on top of the machine.

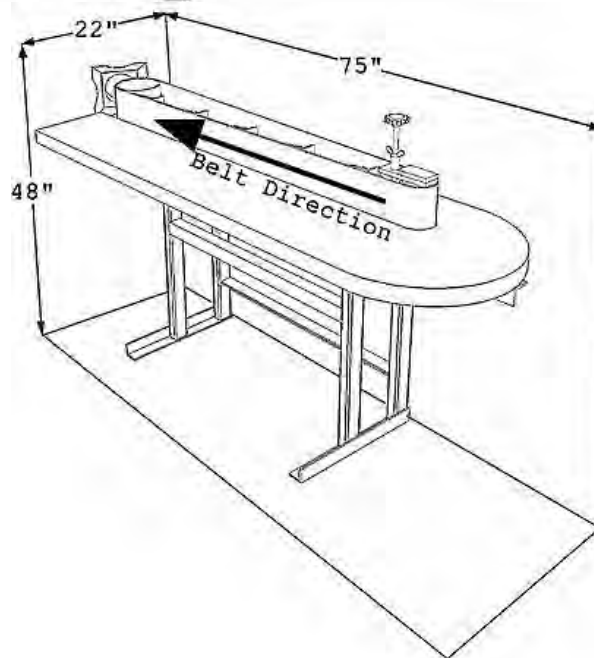
The table adjusts easily with a simple turn of the crank, allowing the use of the entire width of the sanding belt

Sand door edges, bevel shelf fronts, sand wine racks - sand inside corners, sand table tops - the Weaver Edge Sander will give your company the edge you have been looking for.

Comes completely assembled and set up.

The Edge Sander . . .

allows you to perform many time consuming tasks very efficiently.



The Weaver Edge Sander is a real work horse, designed to last, even in the roughest metal or woodworking shops. We have used this sander in our metal shop for over 40 years.

Item No.	Description	Price
ES1753	5 H.P., 3 Ph.	\$8,495
ES1751	5 H.P., 1 Ph.	\$8,995

Edge Sander Belts (6" width x 120" length)

ESX-SP180	180 Grit	\$18
ESX-SP120	120 Grit	\$18
ESX-SP100	100 Grit	\$20
ESX-SP080	80 Grit	\$20
ESX-SP060	60 Grit	\$22
ESX-SP036	36 Grit	\$22

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Phone 1-913-831-1800

CALL TOLL FREE 1-800-255-6214

www.weaver-company.com

Fax 1-913-831-2974

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In U.S.A.

MULTIPLE SPINDLE DRILL

2" Centers - 11 Spindles

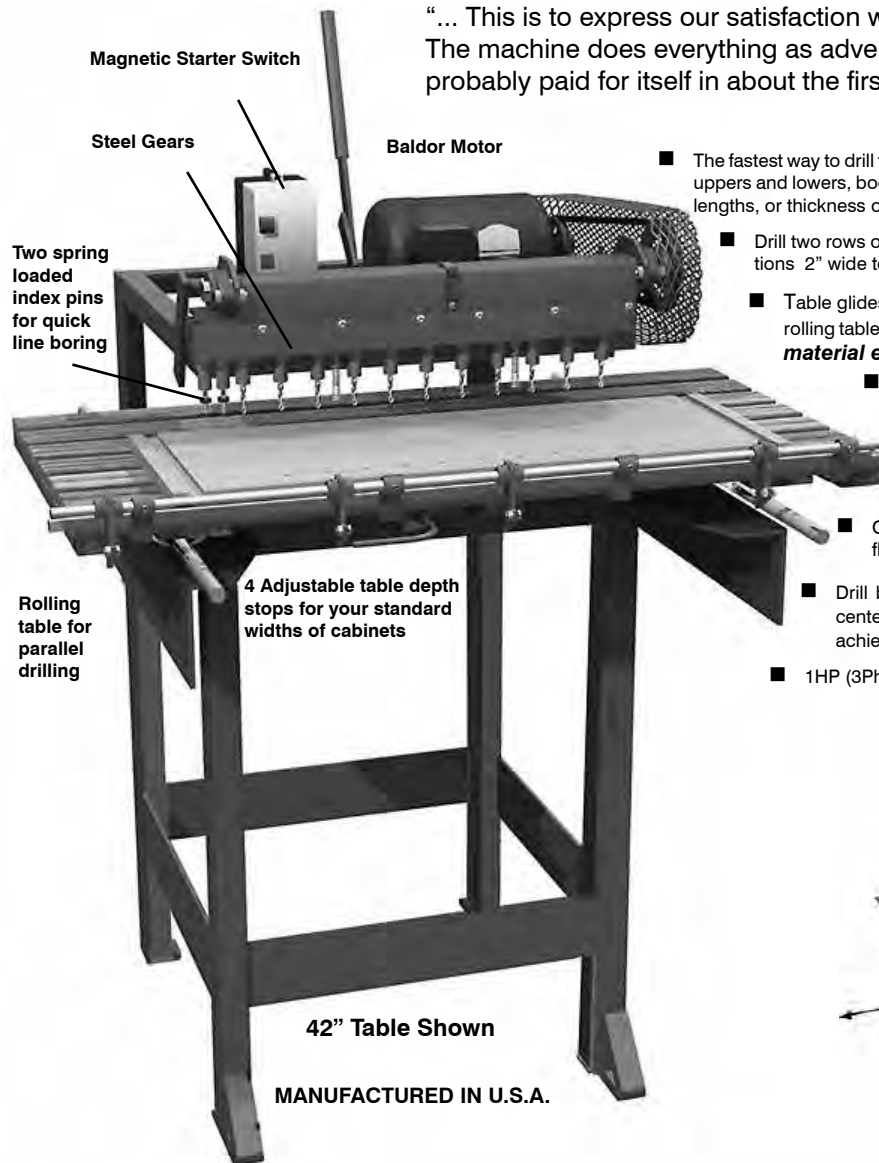
WEAVER

Simple to operate!

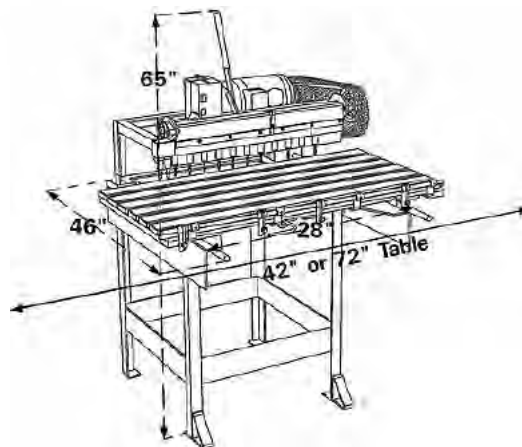
THE MULTIPLE DRILL FOR ADJUSTABLE SHELVING

"... This is to express our satisfaction with your Multiple Spindle Drill The machine does everything as advertised, is a joy to operate, and probably paid for itself in about the first two weeks."

C. A. Forsberg Co.
Custom Built Cabinets



- The fastest way to drill for adjustable shelves in kitchen cabinets, uppers and lowers, bookcases and etc. covering a wide range of lengths, or thickness of material.
- Drill two rows of eleven holes in your finished ends, wall ends or partitions 2" wide to 26" wide and any length of material in 10 seconds.
- Table glides on ball bearing rollers for quick adjustment in width, rolling table also insures parallel drilling. **You don't have to turn the material end-to-end!**
 - Operates like a drill press so starting the drills or the speed of drilling is easily controlled for the type of material being drilled.
 - Adjustable depth gauge is set for drilling uniform depth, regardless of the thickness of the material.
 - Quick and easy to adjust length gauges allows you to position flip stops as needed for right to left material movement.
- Drill bits - bradpoint - 1/4" shank - 2 1/2" overall - spaced on 2" centers turning at 1200 rpm (using the 2nd index pin, 1" spacing achieved).
- 1HP (3Ph or 1PH 220v, or 110v 1PH). Bits turning at 1200 rpm.



Comes assembled and ready to work for you. 11 HSS brad point drill bits and pre-wired with a 10-ft. cord included

Item No.	Description	Price
DM11-2-11-72-1/4-H	1HP, 1 PH, 72" Table	\$11,995
DM11-2-13-72-1/4-H	1HP, 3 PH, 72" Table	\$11,895
DM11-2-11-72-5mm-H	1HP, 1 PH, 72" Table	\$11,995
DM11-2-13-72-5mm-H	1HP, 3 PH, 72" Table	\$11,895

THE MULTIPLE DRILL IS EASY TO OPERATE !

Ball bearings and steel beveled gears make an easy running, accurate, productive and economical machine, designed to last.

Multiple Spindle Drill Machine Bits						
Item No.	Type	Dia	Shank	Length	Material	Price
DMXDB0250R	Brad Point	1/4"	1/4"	2-1/2"	HSS	\$12
DMXDB05mmR	Brad Point	5mm	1/4"	2-1/2"	HSS	\$26
DMXDB0250L	Brad Point	1/4"	1/4"	2-1/2"	HSS	\$12
DMXDB05mmL	Brad Point	5mm	1/4"	2-1/2"	HSS	\$26
DMXDB-025-10MM-TCT-R	Brad Point	1/4"	10mm	57mm	Carbide	\$12
DMXDB-5MM-10MM-TCT-R	Brad Point	5mm	10mm	57mm	Carbide	\$12
DMXDB-025-10MM-TCT-L	Brad Point	1/4"	10mm	57mm	Carbide	\$14
DMXDB-5MM-10MM-TCT-L	Brad Point	5mm	10mm	57mm	Carbide	\$14

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Magnetic Switches

SINGLE PHASE:

Item No.	HP	Phase	Volts	Price
SW31220	3	Single	220	\$230
SW51220	5	Single	220	\$270

THREE PHASE:

Item No.	HP	Phase	Volts	Price
SW33220	3	Three	220	\$210
SW33440	3	Three	440	\$210
SW53220	5	Three	220	\$230
SW53440	5	Three	440	\$230
SW73220	7 1/2	Three	220	\$260
SW73440	7 1/2	Three	440	\$260

Motors

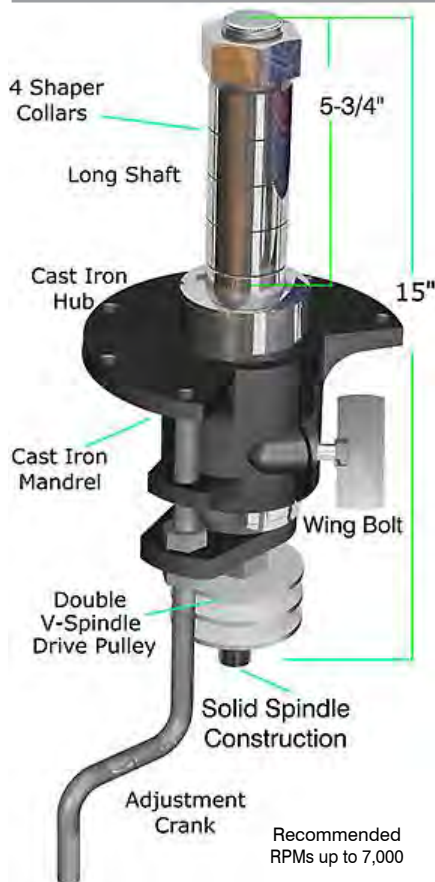


SINGLE PHASE:

Item No.	HP	Phase	Cycles	Volts	RPMS	NEMA Frame	Price
MO213450-145T	2	Single	60	220	3,450	145T	\$857
MO313450-182T	3	Single	60	220	3,450	182T	\$982
MO513450	5	Single	60	220	3,450	184T	\$1,378

THREE PHASE:

Item No.	HP	Phase	Cycles	Volts	RPMS	NEMA Frame	Price
MO333450-145T	3	Three	60	220/440	3,450	145T	\$871
MO333450-182T	3	Three	60	220/440	3,450	182T	\$882
MO533450	5	Three	60	220/440	3,450	184T	\$978
MO733450	7 1/2	Three	60	220/440	3,450	184T	\$1,290

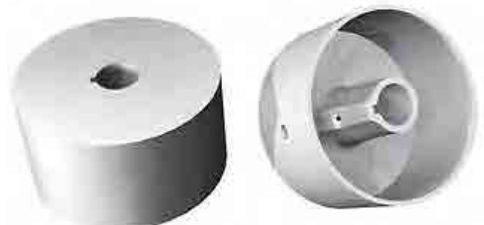


Shaper Mandrels

SHAPER MANDRELS

Item No.	Description	Price
SP3000	3/4" Spindle	\$ 1,769
SP4000	1" Spindle	\$ 1,849
SP6000	1 1/4" Spindle	\$ 1,889

Aluminum Flat Drive Pulleys



Item No.	Arbor (Motor)	Price
SHXPU1	1 1/8" Spindle	\$249
SHXPU2	7/8" Spindle	\$249

Power Rated V-Belts



Item No.	Description	Price
SHXBE24	Most Current Shapers	\$19
SHXBE26	For Std. Top 145T Frame	\$19
SHXBE35	For Old Large Top 182T	\$19
SHXBE37	For Old Style Large Top 145T Frame	\$19

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WEAVER CARBIDE TIPPED SAW BLADES



All these saw blades are Carbide Tipped, 10" O.D., 5/8" Bore and .125" Kerf

SUPER SAVINGS ON GREAT SAW BLADES! Stehle has been manufacturing industrial woodworking tooling for over 75 years. Their quality is known around the world.

As you realize, not all saw blades are alike. With **Stehle quality** you will receive German hard precision steel saw blade plates and micro-grade carbide tips, all manufactured under rigid standards of quality.

Because of improved technology, including automation, we are able to offer you some of the finest quality carbide tipped saw blades at a **very affordable price**. After using Stehle Saw Blades you will agree with us that they are some of the **BEST BLADES AT ANY PRICE**.

Designed for Ripping Lumber Fast

Carbide Tipped, 10" O.D., 5/8" Bore and .125" Kerf:

ALTERNATE TOP BEVEL GRIND

24 teeth

Item No.	Description	MARKET PRICE	OUR PRICE	SALE PRICE
SB1024	Ripping Lumber	\$91	\$92	\$19.50

SOLD OUT!

Designed for General Purpose Cross Cut & Ripping

Carbide Tipped, 10" O.D., 5/8" Bore and .125" Kerf:

4 ALTERNATE TOP BEVEL GRIND, 1 RAKER

50 teeth

Item No.	Description	MARKET PRICE	OUR PRICE	SALE PRICE
SB1050	General Purpose / Combination	\$79	\$99	\$24.50

SOLD OUT!

Designed for Cross-cutting Lumber & Plywood

Carbide Tipped, 10" O.D., 5/8" Bore and .125" Kerf:

ALTERNATE TOP BEVEL GRIND

80 teeth

Item No.	Description	MARKET PRICE	OUR PRICE	SALE PRICE
SB1081	Cross-cut Lumber/Plywood	\$109	\$59	\$29.50

Designed for General Purpose Cross Cut & Ripping

Carbide Tipped, 10" O.D., 5/8" Bore and .125" Kerf:

ALTERNATE TOP BEVEL GRIND

60 teeth

Item No.	Description	MARKET PRICE	OUR PRICE	SALE PRICE
SB1061	General Purpose / Cross Cut	\$85	\$95	\$24.50

SOLD OUT!

Designed for Particle Coated Boards & One-sided Plastic Coated Materials

Carbide Tipped, 10" O.D., 5/8" Bore and .125" Kerf:

TRIPLE CHAM GRIND

60 teeth

Item No.	Description	MARKET PRICE	OUR PRICE	SALE PRICE
SB1063	Particle Coated Boards, One-sided Plastic	\$85	\$95	\$24.50

SOLD OUT!

SPECIAL! Up to 50% Off 10" Carbide Tipped Sawblades 5/8" Arbor

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MADE IN AUSTRIA/USA Stocked for fast delivery

Phone 1-913-831-1800 - Fax 1-913-831-2974

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SHAPING MACHINERY & TOOLING FOR YOUR SHOP!

Affordable Industry Leading Quality & Production

... Shaper Systems, Shaper Essentials, Cutters, Accessories, Saw Blades, Power Feeders ...

VARIABLE SPEED BELT POWER FEEDER

Page 164

Hinged for quick removal - Easily lifted out of the way to use jig, shaper or change cutters

Continuous Duty

Works Anywhere 110 Volts

300-lb. Torque Motor

MADE IN THE U.S.A.

Variable Speed for running different types of material and depth of cut

Item No.	Description	Price
PF721W	Weaver Double Bond Belt Power Feeder	\$2,995

Angle of belts are easily adjusted - feed stock into fence or away from fence.

SHAPERMASTER™ PNEUMATIC CROWN DOOR FIXTURE SYSTEM

Pages 172-176

Air Crown Door Jigs

GLIDES ON AIR CUSHION

Built In Rack & Pinion Centering Device

19", 24", & 32" Openings.
Work with Stock up to 2 1/4" Thick

24" AJ2402 Shown - \$1,995

Pneumatic Clamps & Air Ride

MADE IN the U.S.A.

**Air Jigs rides on an a thin cushion of air!
ACCURATE - EFFORTLESS**

AIR TENON FIXTURES

Page 5

Openings 1 17/8" and 18" Wide, Work with Stock up to 2 1/4" Thick

Air Tenon Fixture
#AJ1201RW \$1,195



MADE IN the U.S.A.

RIDES IN STANDARD 3/8" x 3/4" GROOVE IN SHAPER TOP

PLEXIGLASS RAIL & PANEL PATTERN SETS

Page 173-177

10 Styles Available!

Pattern Set Shown:

#PA2417 \$379



For use with Shapermaster™ Air Crown Rail & Panel Jigs

CROWN PANEL & RAIL JIGS & PATTERNS

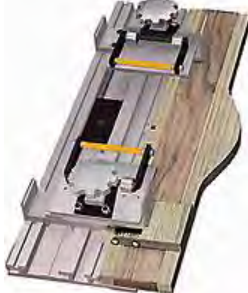
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JM330 Crown Rail Jig \$523

JM310 Crown Rail Jig \$569



MADE IN the U.S.A.



CROWN RAIL JIGS

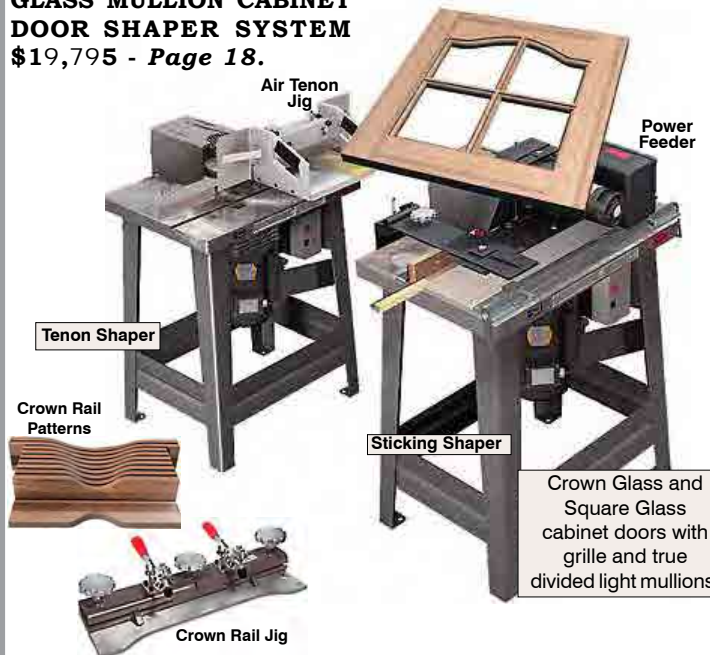
This jig features a built-in rack & pinion gear centering device for top Rail.

CROWN PANEL JIGS

This jig features a built-in rack & pinion gear centering device for crown panels.

GLASS MULLION CABINET DOOR SHAPER SYSTEM

\$19,795 - Page 18.



Tenon Shaper

Crown Rail Patterns

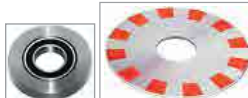
Sticking Shaper

Power Feeder

Crown Glass and Square Glass cabinet doors with grille and true divided light mullions.

Crown Rail Jig

Ball Bearing Rub Collars & Warning Discs- Page 136-137



Catalog May 2018

CALL TOLL FREE 1-800-255-6214

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